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Comparisons of O-acylation and Friedel-Crafts acylation of phenols and acyl chlorides and Fries rearrangement of phenyl esters in trifluoromethanesulfonic acid: Effective synthesis of optically active homotyrosines

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Comparisons of O-acylation and Friedel-Crafts acylation of phenols and acyl chlorides and Fries rearrangement of phenyl esters in trifluoromethanesulfonic acid: Effective synthesis of optically active homotyrosines

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ABSTRACT

Reactions involving phenol derivatives and acyl chlorides have to be controlled for competitive O-acylations and C-acylations (Friedel-Crafts acylations and Fries rearrangements) in acidic condition. The extent for these reactions in trifluoromethanesulfonic acid (TfOH), which is used as catalyst and solvent, is examined. Although diluted TfOH was needed for effective O-acylation, concentrated TfOH was required for effective C-acylations in mild condition. These results have been applied to the novel synthesis of homotyrosine derivatives. Both Fries rearrangement of *N*-TFA-Asp(OBn)-OMe and Friedel-Crafts acylation of phenol with *N*-TFA-Asp(Cl)-OMe in TfOH afforded the homotyrosine skeleton, followed by reduction and deprotection afforded homotyrosines maintaining stereochemistry of Asp as an optically pure form.

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1. Introduction

Hydroxyaryl ketones are versatile intermediates in the synthesis of biologically active compounds and both Friedel-Crafts acylation of phenol derivatives and Fries rearrangement of acyloxy benzenes are major pathways for their preparations.¹ These reactions have been promoted with Lewis acid. Superacidic systems that may be formed by mixing appropriate Lewis and Brønsted acids have been the subject of much academic and industrial research.² Trifluoromethanesulfonic acid (TfOH), which can be considered a super-acid, forms water-stable salts with non-hydrolysable metals.³ The rare-earth metal triflates are also useful for the purpose,⁴ but it is sometimes difficult to completely archive these reactions. We recently reported that neat TfOH catalyzed Friedel-Crafts acylation. This involved stoichiometric amounts of non-phenolic aromatics and acid chlorides at a side chain of aspartic and glutamic acid whose stereochemistry was maintained in a very mild condition.⁵ In the reaction, TfOH was used as a catalyst of Friedel-Crafts acylation and as a solvent for amino acid derivatives. For the phenol derivatives, it is necessary to take into account that the O-acylation and C-acylation (Friedel-Crafts acylation and Fries rearrangement) are attractive objects for synthetic chemistry

(Scheme 1). The establishment of comparisons of these reactions is necessary for applied to derivatizations of phenols used for amino acid modifications.

Homotyrosine (hTyr), as a nonproteinogenic α -amino acid, elongates methylene in a side chain of tyrosine (Tyr). The hTyr is present as a component of diverse natural products that have important biological activities⁶ and its derivatives are important precursors for the total synthesis of some natural products.⁷ Also sometimes it produces different biological activities when replacing Tyr with hTyr in bioactive peptides.⁸

Asymmetric and efficient synthesis of hTyr is important. There are several reports of the synthesis of hTyr; for example synthetic methods include: enzymatic resolution,^{6,9} Suzuki-coupling,¹⁰ diastereoselective Michael addition¹¹ and catalytic asymmetric hydrogenation¹². These methods require special reagents or precursors and phenolic hydroxyl groups would not be expected to tolerate the synthesis conditions.

Furthermore, these methods require the preparation of special reagents or precursors for the asymmetric synthesis of both enantiomers. Few reports are available, involving the synthetic routes without phenolic hydroxyl protection.¹³

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Amino acids are one of the most popular precursors for stereocontrolled synthesis and are easily available for asymmetric synthesis.¹⁴ The Friedel-Crafts reactions between phenol and a side chain of aspartic acid (Asp) is one of the key reactions for synthesis of optically pure hTyr enantiomers' skeletons. To our best knowledge, however, there are no studies for Friedel-Crafts between phenols and Asp derivatives. Because the α -amino acid equivalents are insoluble to these organic solvents in the presence of Lewis acid, the reaction mixture forms a suspension.

Scheme 1. Schematic relationships of the reactions of phenols and acyl chlorides, and *O*-acyloxy benzenes in TfOH.

In this paper, we report the comparisons of *O*- and *C*-acylation for the phenol reaction with acyl halides, and Fries rearrangement of phenyl ester using TfOH. Furthermore, the established conditions were applied to effective synthesis of optically pure hTyr using stoichiometric amounts of unprotected phenol and acyl chloride derivative of Asp.

2. Results and Discussion

2.1. *O*-Acylation of phenol derivatives and acyl chlorides in the presence of TfOH

Dumeunier and Markó reported Sc(OTf)₃ or TfOH catalyzed *O*-acylation with three equivalents of acetic anhydride in CH₃CN for alkyl alcohol.¹⁵ First, we set up reactions in which the stoichiometric amounts of phenol **1** and acetyl chloride **2** in various proportions of TfOH in CH₃CN at room temperature were varied. The complete conversion to the *O*-acetylated product **3** is very difficult in the condition, because the starting phenol **1** remained and Friedel-Crafts type *C*-acetylated product **4** was detected in the reaction mixture (Scheme 2a). It is very difficult to control the competitive reactions, *O*-acylation, *C*-acylation and hydrolysis of *O*-acetylated compounds, under these conditions.

For complete *O*-acylation, three equivalents of acetyl chloride **2** were treated with a low concentration of TfOH in CH₃CN at room temperature to prevent hydrolysis of *O*-acetylated product **3** and formation of *C*-acetylated product **4**. The complete reaction was observed at 1% TfOH in CH₃CN. The results are in agreement with previous acetylation of alkyl alcohol using TfOH.¹⁵ The higher proportion of TfOH promoted the formations of *C*-acetylated, 1-(4-hydroxyphenyl)-ethanone **4**, and *O*- and *C*-diacetylated, 4-acetylphenyl acetate **5**, but the starting material phenol **1** was not detected when using this condition (Scheme 2b).

The optimized *O*-acetylation conditions using various acyl chlorides were applied to cresols, halophenols and naphthols with high yield at room temperature within an hour (Table 1 entries 3–11).

(a) One equivalent of acetyl chloride

(b) Three equivalents of acetyl chloride

Scheme 2. Effect of TfOH proportion for acetylations. *O*- and *C*- acetylation of phenol **1** with 1 (a) and 3 (b) equivalent of acetyl chloride **2**. TfOH % indicated the proportion of TfOH in CH₃CN.

2.2. Friedel-Crafts acylation of phenol derivatives and acyl chloride in the presence of TfOH.

Scheme 2a also shows Friedel-Crafts acylation of phenol **1** proceeded with stoichiometric amounts of acetyl chloride in neat TfOH at room temperature completely within an hour. The results were consistent with our previous reports for synthesis of homo- and bishomo- phenylalanine synthesis for non-phenolic aromatics.⁵ The condition can be applied to various acyl chlorides and no effects of carbon chain length were observed (Table 2, entry 1). The reactions of cresols were slightly more complicated than those for phenol. The *o*-cresol was *C*-acetylated in various acyl chlorides at 4-position selectively within an hour (Table 2, entry 2). The *p*-cresol afforded *C*-acetylated derivatives with regioselective at 6-position in excellent yields. The reaction time of *p*-cresol is longer than that of *o*-cresol, and is in proportion to the carbon chain length of acyl halides (Table 2, entry 3). *m*-Cresol was converted to Friedel-Crafts type products

Table 1. *O*-acylation of phenols with acyl chlorides in 1% TfOH-CH₃CN

Phenol	RCOCl R=	Product	Yields (%)	Phenol	RCOCl R=	Product	Yields (%)
Entry 1	CH ₃		99	Entry 5	CH ₃		99
	C ₂ H ₅		99		C ₆ H ₅		98
	<i>n</i> -C ₃ H ₇		98	Entry 6	CH ₃		95
	<i>n</i> -C ₄ H ₉		98		C ₆ H ₅		95
	<i>n</i> -C ₅ H ₁₁		97				
	<i>n</i> -C ₆ H ₁₃		96				
	<i>n</i> -C ₉ H ₁₉		97	Entry 7	CH ₃		99
	C ₆ H ₅		96		C ₆ H ₅		99
Entry 3	CH ₃		99	Entry 8	CH ₃		99
	C ₂ H ₅		95		C ₆ H ₅		99
	<i>n</i> -C ₃ H ₇		99	Entry 9	CH ₃		95
	<i>n</i> -C ₄ H ₉		98		C ₆ H ₅		93
	<i>n</i> -C ₅ H ₁₁		94				
	<i>n</i> -C ₆ H ₁₃		94				
	<i>n</i> -C ₉ H ₁₉		94				
	C ₆ H ₅		93				
Entry 3	CH ₃		99	Entry 10	CH ₃		99
	C ₂ H ₅		99		C ₆ H ₅		98
	<i>n</i> -C ₃ H ₇		99	Entry 11	CH ₃		90
	<i>n</i> -C ₄ H ₉		99		C ₆ H ₅		99
	<i>n</i> -C ₅ H ₁₁		94				
	<i>n</i> -C ₆ H ₁₃		94				
Entry 4	<i>n</i> -C ₉ H ₁₉		99	Entry 11	CH ₃		90
	C ₆ H ₅		92		C ₆ H ₅		99
	CH ₃		93				
	C ₂ H ₅		98				
	<i>n</i> -C ₃ H ₇		99				
	<i>n</i> -C ₄ H ₉		98				
	<i>n</i> -C ₅ H ₁₁		95				
	<i>n</i> -C ₆ H ₁₃		96				

at 86 % yield with stoichiometric amounts of acetyl chloride. A slightly larger amount of acetyl chloride (1.2 and 1.5 equivalents) and a longer reaction time (16 hours) improved the acylation which afforded two isomer 4- and 6- positions with 1.7~1.4 : 1 ratio. The optimized conditions can be applied to several acyl chlorides and no differences in reactivity of carbon chain length were observed (Table 2, entry 4). 4-Fluoro-, chloro- and bromophenols have to be heated at 60°C in neat TfOH to achieve Friedel-Crafts acylations and benzoylations using acetyl- and benzoyl-chlorides in good yield (Table 2 entries 5-7). Friedel-Crafts reaction of 4-iodophenol affords a complex mixture. The yield of desired products was very low (Table 2, entry 9). *p*-Methoxy phenols have to be heated at 100 °C to achieve Friedel-Crafts acylations. Methoxy group was also deprotected during the reaction (Table 2, entry 10).

Friedel-Crafts reactions of naphthols with slightly larger amount of acetyl chloride (1.5 equivalent) afforded the products in good yield. The orientations of the acetyl moiety were consistent with normal orientation rules. No benzoylation of 1- or 2-naphthols were observed with stoichiometric amounts of benzoyl chloride. Ten equivalents of benzoyl chloride produced the desired products. The benzoylation of 1-naphthol afforded as sole product at 4-benzoylated product due to steric hindrance at the 2-position (Table 2, entry 10). On the other hand, 2-naphthol afforded 1- and 3- benzoylated products (20 : 1) under these condition (Table 2, entry 11).

2.3. Fries rearrangements of *O*-acyloxy benzenes

The reactions involving Fries rearrangements of *O*-acyloxy benzenes with rare-earth metal triflates have been out under

Table 2. Friedel-Crafts acylations of phenol derivatives with acyl chlorides in neat TfOH.

Phenol	RCOCl R=	Time (h)	Product	Yields (%)	Phenol	RCOCl R=	Time (h)	Product	Yields (%)
CH ₃	1		99	(continued)	<i>n</i> -C ₆ H ₁₃ ^b	16		4- 60
	C ₂ H ₅	1		99					6- 35
	<i>n</i> -C ₃ H ₇	1		98	<i>n</i> -C ₉ H ₁₉ ^b	16	4- 64		
	<i>n</i> -C ₄ H ₉	1		98			6- 34		
	<i>n</i> -C ₅ H ₁₁	1		97	C ₆ H ₅ ^b	2	4- 46		
	<i>n</i> -C ₆ H ₁₃	1		96			6- 9		
	<i>n</i> -C ₉ H ₁₉	1		97	Entry 5 ^d	CH ₃	3		93
	C ₆ H ₅	1		96		C ₆ H ₅	12		77
CH ₃	1		99	Entry 6 ^d	CH ₃	3		95
	C ₂ H ₅	1		95		C ₆ H ₅	12		91
	<i>n</i> -C ₃ H ₇	1		99	Entry 7 ^d	CH ₃	3		90
	<i>n</i> -C ₄ H ₉	1		98		C ₆ H ₅	12		82
	<i>n</i> -C ₅ H ₁₁	1		94	Entry 8 ^d	CH ₃	3		14
	<i>n</i> -C ₆ H ₁₃	1		94		C ₆ H ₅	3		10
	<i>n</i> -C ₉ H ₁₉	1		94	Entry 9 ^e	CH ₃	3		74
	C ₆ H ₅	1		93		C ₆ H ₅	3		61
CH ₃	4		99	Entry 10	CH ₃ ^b	1		2- 27
	C ₂ H ₅	5		96		C ₆ H ₅ ^c	2		4- 60
	<i>n</i> -C ₃ H ₇	5		94					2- 0
	<i>n</i> -C ₄ H ₉	7		97				4- 81	
	<i>n</i> -C ₅ H ₁₁	7		96		Entry 11	CH ₃ ^b	1
	<i>n</i> -C ₆ H ₁₃	9		95		C ₆ H ₅ ^c	4	3- 18	
	<i>n</i> -C ₉ H ₁₉	9		96					1- 82
	C ₆ H ₅	4		86				3- 4
CH ₃	16		4- 49 6- 37	(continued)				
	CH ₃ ^a	16		4- 55 6- 42					
	CH ₃ ^b	16		4- 57 6- 41					
	C ₂ H ₅ ^b	16		4- 59 6- 40					
	<i>n</i> -C ₃ H ₇ ^b	16		4- 53 6- 44					
	<i>n</i> -C ₄ H ₉ ^b	16		4- 58 6- 41					
	<i>n</i> -C ₅ H ₁₁ ^b	16		4- 61 6- 36					

The reactions were set up equivalent of acyl halides at room temperature except parentheses. ^a1.2 equivalents. ^b1.5 equivalents. ^c10 equivalents, ^d at 60 °C, ^e at 100 °C

heating conditions.¹⁶ There have been reports that combinations of rare metal triflates or phosphorous oxychloride in the presence of methanesulfonic acid were effective for Fries rearrangement, but the reaction was also carried out under heating conditions.¹⁷

The phenyl acetate **3** was subjected in various proportions of TfOH in CH₃CN at room temperature for an hour. Both Fries rearrangement and hydrolysis of the starting material **3** was observed with less than 60% TfOH in CH₃CN.

Table 3. Fries-rearrangement of *O*-acyloxy benzenes and naphthalenes in neat TfOH.

Phenol	RCOCl R=	Time (h)	Product	Yields (%)	Phenol	RCOCl R=	Time (h)	Product	Yields (%)
Entry 1	CH ₃	1		99	(continued)		<i>n</i> -C ₆ H ₁₃	16	4- 52
	C ₂ H ₅	1		98					6- 37
	<i>n</i> -C ₃ H ₇	1		98			<i>n</i> -C ₉ H ₁₉	16	4- 51
	<i>n</i> -C ₄ H ₉	1		99					6- 37
	<i>n</i> -C ₅ H ₁₁	1		97			C ₆ H ₅ ^b	2	4- 61
	<i>n</i> -C ₆ H ₁₃	1		96					6- 9
	<i>n</i> -C ₉ H ₁₉	1		96	Entry 5 ^a		CH ₃	16	92
	C ₆ H ₅	2		90			C ₆ H ₅	16	66
Entry 2	CH ₃	1		96	Entry 5 ^a		CH ₃	16	92
	C ₂ H ₅	1		95			C ₆ H ₅	16	66
	<i>n</i> -C ₃ H ₇	1		99	Entry 6 ^a		CH ₃	16	87
	<i>n</i> -C ₄ H ₉	1		98			C ₆ H ₅	16	60
	<i>n</i> -C ₅ H ₁₁	1		94	Entry 6 ^a		CH ₃	16	87
	<i>n</i> -C ₆ H ₁₃	1		94			C ₆ H ₅	16	60
	<i>n</i> -C ₉ H ₁₉	1		94	Entry 7 ^a		CH ₃	16	66
	C ₆ H ₅	2		82			C ₆ H ₅	16	41
Entry 3	CH ₃	3		99	Entry 7 ^a		CH ₃	16	66
	C ₂ H ₅	4		99			C ₆ H ₅	16	41
	<i>n</i> -C ₃ H ₇	5		98	Entry 8 ^a		CH ₃	4	12
	<i>n</i> -C ₄ H ₉	5		99			C ₆ H ₅	4	6
	<i>n</i> -C ₅ H ₁₁	5		95	Entry 8 ^a		CH ₃	4	12
	<i>n</i> -C ₆ H ₁₃	7		96			C ₆ H ₅	4	6
	<i>n</i> -C ₉ H ₁₉	9		99	Entry 9 ^b		CH ₃	2	71
	C ₆ H ₅	4		86			C ₆ H ₅ ^c	2	77
Entry 4	CH ₃	16		4- 63 6- 32	Entry 9 ^b		CH ₃	2	71
	C ₂ H ₅	16		4- 52 6- 42			C ₆ H ₅ ^c	2	77
	<i>n</i> -C ₃ H ₇	16		4- 61 6- 34	Entry 10		CH ₃	1	2- 27 4- 60
	<i>n</i> -C ₄ H ₉	16		4- 54 6- 38			C ₆ H ₅	2	2- 0 4- 0
	<i>n</i> -C ₅ H ₁₁	16		4- 55 6- 38					
	<i>n</i> -C ₆ H ₁₃	16		4- 52 6- 37	Entry 11		CH ₃		1- 38 3- 19
	<i>n</i> -C ₉ H ₁₉	16		4- 51 6- 37			C ₆ H ₅		1- 0 3- 0
	C ₆ H ₅	2		4- 61 6- 9					

The reactions were set up equivalent of acyl halides at room temperature except parentheses. ^a at 60 °C. ^b at 100 °C

Scheme 3. Fries rearrangement of phenyl acetate (**3**) in various TfOH proportion in CH_3CN for an hour.

The phenyl acetate **3** was completely rearranged to *p*-acetylphenol **4** in neat TfOH. No *o*-acetylphenol and 4-acetylphenyl acetate **5** was observed during the reaction (Scheme 3 and Table 3, entry 1).

The rearrangement of *o*-acyloxy toluenes afforded regiospecific products, in which the acyl groups were migrated to the 4-position at room temperature within an hour (Table 3, entry 2). The rearrangement of *p*-acyloxy toluene also afforded regiospecific products, in which the acyl group was migrated to the 6-position. But the reaction time was longer than *o*-isomer identical manner described in Friedel-Crafts acylation (Table 3, entry 3).

The *m*-acyloxy toluene reactions afforded a more complex mixture than that of 4- and 6- isomers (Table 3, entry 4). Although the desired 4- and 6- orientated products (predominately 4-) were detected in the reaction mixture, the hydrolysis product (*m*-cresol) was also detected when the reaction mixture was diluted in CDCl_3 directly and then subjected to $^1\text{H-NMR}$ analysis. The maximum rearrangement was observed after 16 hours.

Our results indicated that the *m*-tolyl acetate **6** was subjected to both Fries rearrangement and hydrolysis. The hydrolyzed *m*-cresol reacted with an in situ generated acyl donor equivalent to a Friedel-Crafts type reaction. To support the hypothesis, the reaction of *m*-cresol **7** with stoichiometric amounts of acetic acid **8** was compared with Fries rearrangement of **6** in neat TfOH at room temperature (Scheme 4). Fries rearrangement of **6** (82%) was faster than the reaction of **7** and **8** (52%) as monitored in an hour. But 16 hours later, the yields of both reactions became almost the same. The proportions of isomers (**9** and **10**) did not change in any reaction time. The results indicated competitive reactions of Fries rearrangement and hydrolysis of *m*-tolyl acetate **6** was occurring, but the hydrolyzed acyl donor equivalent was also re-reacted with *m*-cresol as a Friedel-Crafts type reaction over a long reaction time.

The results are consistent with the fact that stoichiometric amounts of acetic acid **8** can act as an acyl donor for Friedel-Crafts acylation of toluene in TfOH.¹⁸ However, a previous study reported that mainly *o*-acylated isomer was afforded by the treatment of *m*-cresol and carboxylic acid with graphite and

methanesulfonic acid at 120 °C in several hours.¹⁹ On the other hand, our conditions, which were carried out at room temperature, afforded 4- and 6- acetylated isomers with a 1.4~2 : 1 ratio . The reaction condition can be applied to various carbon chains of *m*-acyloxy toluenes in good yield (Table 3, entry 4).

4-Fluoro-, 4-chloro- and 4-bromo- phenylacetate or phenylbenzoate have to be heated at 60°C in neat TfOH to achieve Fries rearrangements in good yield (Table 3 entries 5-7). Fries rearrangement of 4-iodo phenylacetate or phenylbenzoate afforded a complex mixture as monitored after for several hours and the yield of desired products was very low (Table 3, entry 9). 4-Methoxyphenyl acetate has to be heated at 100 °C to achieve Friedel-Crafts acylations. Methoxy group was also deprotected during the reaction (Table 3, entry 10).

1- or 2- Naphthyl acetate also proceeded through a Fries rearrangement which consisted of a normal orientation. But 1- or 2- naphthyl benzoate did not afford the rearrangement product (Table 3, entries 10 and 11). The results are consistent with large excess benzoyl chloride (10 equivalents) being needed in direct Friedel-Crafts reactions for both naphthols.

Scheme 4. Time courses of Fries rearrangement of *m*-tolyl acetate (**6**) and Friedel-Crafts reaction with stoichiometric amounts of *m*-cresol (**7**) and acetic acid (**8**) in TfOH at room temperature. Yield was calculated as mixtures of **9** and **10**.

2.4. Synthesis of *o*- and *p*- homotyrosine

The comprehensive studies of reactivities of phenol derivatives described above were also applied to the synthesis of optically pure homotyrosine from phenol **1** without deprotection of the phenolic alcohol. Phenol **1** and three equivalents of *N*-TFA-Asp(Cl)-OMe **11**²⁰ afforded *N*-TFA-Asp-OMe β-phenyl ester **12**, which is the *O*-acylated product, in excellent yield when using diluted TfOH at room temperature for an hour. The phenyl ester of amino acids has normally been prepared with carbodiimides as a promoter, and conversions have not been quantitative.

Fries rearrangement of phenyl ester **12** proceeded in neat TfOH at room temperature for 16 hours in good yield. The rearrangement afforded two C-acylated isomers, *p*- (**13**) and *o*- (**14**) arylbenzene derivatives. The proportion was calculated as 1.4 : 1 for **13** and **14**, respectively.

Friedel-Crafts reaction of phenol **1** and *N*-TFA-Asp(Cl)-OMe **11** also afforded two C-acylated isomers **13** and **14** using neat TfOH at room temperature for an hour. The proportion of the regioisomer was almost the same. The reaction time of the Friedel-Crafts reaction was much faster than that of the Fries rearrangement. These results are identical with our findings described in scheme 4 that Fries rearrangement caused hydrolysis of phenyl ester and *in situ* generated acyl donor equivalent was subjected to a Friedel-Crafts type reaction.

The benzylic carbonyl of **13** and **14** were reduced to methylene with Pd/C under the H₂ atmosphere (**15**, **16**), followed by deprotection of the both protecting groups under the acidic conditions to afford optically pure (*ee* >99%) hTyr derivatives (**17**, **18**) in excellent yields.

Ruth has already reported the synthesis of *o*-hTyr from kynrenine five decades ago.²¹ To the best of our knowledge, few papers have been subsequently reported for the synthesis of *o*-hTyr. It is first time that the aspartic acid derivatives are introduced to phenol derivatives using the TfOH. TfOH has both catalytic activities for Friedel-Crafts and Fries rearrangements, and high solubility for the amino acid derivatives in good yield. The asymmetric center of the starting Asp derivatives in these products did not change (Scheme 5).

Scheme 5. Homotyrosine synthesis with Friedel-Crafts acylation and Fries rearrangement. i) 3% TfOH, CH₃CN, room temperature, 1h, 86–91%, ii) TfOH, room temperature, 1h, 79% (**13** : **14** = 1 : 1), iii) TfOH, room temperature, 16h, 78–84 % (**13** : **14** = 1.4 : 1), iv) H₂, Pd/C, rt, 1h, 86–99%, v) 6N HCl, 80 °C, 6 h, 90–97%.

3. Conclusions

The effective synthetic routes for the *O*-acyloxy benzenes and hydroxyaryl ketones will be very useful for synthesis of bioactive compounds. Both skeletons were available from phenol derivatives and acyl equivalents in acidic conditions. TfOH is known as a super-acid and is used as catalyst in Friedel-Crafts acylation²² and alkylation²³. The acylation mechanisms proposed are that carboxylic acid derivatives form trifluoromethanesulfonic – carboxylic anhydrides as active species²⁴, and then the active species reacted with the aromatics. However few reports have been issued for the reaction with phenol derivatives²⁵. The contribution of the TfOH for *O*-acylation of phenol derivatives, Friedel-Crafts acylation with acyl chloride, and Fries rearrangement of *O*-acyloxy benzenes were examined here. Our results show controls of *O*-acylation, Friedel-

Crafts acylation and Fries rearrangement of acyloxy benzenes can be produced with TfOH proportion in CH₃CN. The *O*-acylation proceeded to completion at low concentration of TfOH in CH₃CN. On the other hand the Friedel-Crafts acylation and Fries rearrangement almost proceeded effectively in neat TfOH. Furthermore, our strategies are very beneficial because the reaction conditions were proceeded at milder conditions than previous reports^{17, 18, 26}.

These observations on control, of these types of reactions were applied to hTyr synthesis, which is not easily prepared using previous methods. Our synthetic routes produce good total yields and are easy for stereocontrolled synthesis, because optical purity of Asp derivatives can be maintained during the reaction.

The controls of *O*-acylation, Friedel-Crafts reactions and Fries rearrangements of phenol derivatives by TfOH concentrations will contribute to effective preparation of the *O*-acyloxy benzenes and hydroxyaryl ketones.

4. Experimental Section

4.1. General

NMR spectra were measured by JEOL ECA-500 spectrometers. IR spectra were measured by Jasco FTIR-4100 instrument. TfOH was purchased from Wako Chemicals. All solvents were of reagent grade and distilled using the appropriate methods. MS data were obtained with a Hitachi NanoFrontier LD mass spectrometer. Chiral HPLC was performed with Chirobiotic T (Astec), 4.6 x 250 mm, eluted with 10% EtOH – H₂O; flow rate, 1.0 ml/min; UV detection at 210 nm.

4.2. General procedure for *O*-acylation of phenols in TfOH

Phenol (0.28 mmol) and acyl chloride (0.84 mmol, 3eq) were dissolved in 1% TfOH-CH₃CN (1 mL) at room temperature. The reaction mixture was stirred at same temperature for an hour then poured into cold water and ethyl acetate. The organic layer was washed with 1M HCl, saturated NaHCO₃ and saturated NaCl, and dried over MgSO₄, then filtrated. The filtrate was concentrated to afford *O*-acylated products. All spectral data was identical with the literatures.²⁷

4.3. General procedure of Friedel-Crafts acylation of phenols in TfOH

Phenol (0.28 mmol) and acyl chloride (0.28 mmol) were dissolved in TfOH (3 mL) at 0 °C. The reaction mixture was warmed to room temperature for appropriate time in Table 2, then poured into cold water and ethyl acetate. The organic layer was washed with 1M HCl, saturated NaHCO₃ and saturated NaCl, and dried over MgSO₄, then filtrated. The filtrate was concentrated and the residue was subjected silica column chromatography to afford acylated products. All spectral data was identical with the literatures.²⁷

4.4. General procedure of Fries rearrangement for *O*-acyloxy benzenes in TfOH

O-acyloxy benzenes (0.28 mmol) were dissolved in TfOH (3 mL) at 0 °C. The reaction mixture was warmed to room temperature for appropriate time in Table 3, then poured into cold water and ethyl acetate. The organic layer was washed with 1M HCl, saturated NaHCO₃ and saturated NaCl, and dried over MgSO₄, then filtrated. The filtrate was concentrated and the

residue was subjected silica column chromatography to afford acylated products. All spectral data was identical with the literatures.²⁶

4.5. Synthesis of optical pure homotyrosine

4.5.1. (*S*)- and (*R*)- 1-methyl 4-phenyl 2-(2,2,2-trifluoroacetamido)succinate (**12**).

Phenol **1** (30 μ l, 0.34 mmol) and (*S*)-**11** (0.267 g, 1.02 mmol) were dissolved in 1 ml of 1% TfOH in CH₃CN at 0 °C. The reaction mixture was allowed to warm to room temperature and stirred for an hour, then poured into cold water and ethyl acetate. The organic layer was washed with saturated NaHCO₃, saturated NaCl and dried over MgSO₄, then filtrated. The filtrate was concentrated to afford (*S*)-**12** (0.098 g, 91%).

(*S*)-**12** δ_{H} (500MHz, CDCl₃) 7.42-7.39 (3H, m), 7.26 (1H, t, *J* 7.4 Hz), 7.08 (2H, d, *J* 8.0 Hz), 4.96 (1H, m), 3.84 (3H, s, 3H), 3.38 (1H, dd, *J* 17.8, 4.0 Hz), 3.18 (1H, dd, *J* 17.5, 4.3 Hz). δ_{C} (125MHz, CDCl₃) 169.43, 169.30, 157.03 (q, ²*J*_{CF} 38.0 Hz), 129.60, 126.42, 121.21, 115.38 (q, ¹*J*_{CF} 300.3 Hz), 53.50, 48.91, 35.67. HRMS (ESI): MH⁺, found 320.0730. C₁₃H₁₃F₃NO₅ requires 320.0746; [α]_D +86.0 (c 1.0, CHCl₃).

(*R*)-**12** was obtained from (*R*)-**11** with same manner for (*S*)-**12** (86%). The δ_{H} and δ_{C} data for these samples were identical with these recorded for (*S*)-**12**. [α]_D -86.0 (c 1.0, CHCl₃).

4.5.2. General procedure of Friedel-Crafts reaction for phenol **1** and *N*-TFA-Asp(Cl)-OMe **11** in TfOH

Phenol **1** (0.02 ml, 0.23 mmol) and (*S*)-**11** (60.3 mg, 0.23 mmol) was dissolved in TfOH (1 ml) at 0 °C. The reaction mixture was warmed to room temperature, maintained the temperature for an hour and poured into cold water and ethyl acetate. The organic layer was washed with 1N HCl, 5% NaHCO₃, 1N HCl, and saturated NaCl successively, dried over MgSO₄, filtrated and concentrated. The residue was subjected to silica column chromatography (ethyl acetate : hexane = 1 : 2) to afford pure (*S*)-**13** and (*S*)-**14** as colorless amorphous mass.

(*S*)-**13** 41%; ν_{max} (neat) 3300, 1714, 1663, 1600 cm⁻¹; δ_{H} (CDCl₃) 7.85 (2H, d, *J* 8.6 Hz), 7.58 (1H, d, *J* 8.0 Hz), 6.89 (2H, d, *J* 8.6 Hz), 4.97-4.93 (1H, m), 3.83 (1H, dd, *J* 18.3, 4.0 Hz), 3.79 (3H, s), 3.51 (1H, dd, *J* 18.3, 4.0 Hz); δ_{C} (CDCl₃) 195.7, 170.2, 161.2, 157.0 (q, ²*J*_{CF} = 38.0 Hz), 130.9, 128.43, 115.8 (q, ¹*J*_{CF} = 287.5 Hz), 115.6, 53.3, 48.7, 39.3; HRMS (ESI): MH⁺, found 320.0751. C₁₃H₁₃F₃NO₅ requires 320.0746; [α]_D +75.0 (c 1.0, CHCl₃).

(*S*)-**14** 38%; ν_{max} (neat) 3300, 1720, 1640, 1580 cm⁻¹; δ_{H} (500MHz, CDCl₃) 7.70 (1H, d, *J* 8.0 Hz), 7.53 (1H, t, *J* 8.0 Hz), 7.44 (1H, d, *J* 6.9 Hz), 7.01 (1H, d, *J* 8.6 Hz), 6.95 (1H, t, *J* = 7.4 Hz), 4.96 (1H, m), 3.90 (1H, dd, *J* 18.3, 4.0 Hz), 3.81 (3H, s), 3.68 (1H, dd, *J* 18.3, 4.0 Hz); δ_{C} (125MHz, CDCl₃) 202.56, 169.72, 162.45, 156.98 (q, ²*J*_{CF} 38.0 Hz), 137.49, 129.80, 119.44, 118.75, 118.59, 115.50 (q, ¹*J*_{CF} 287.5 Hz), 53.32, 48.29, 39.41; HRMS (ESI): MH⁺, found 320.0749. C₁₃H₁₃F₃NO₅ requires 320.0746; [α]_D +107.0 (c 1.0, CHCl₃).

(*R*)-**13** and (*R*)-**14** were prepared with identical manner described above started from (*R*)-**11**. The δ_{H} and δ_{C} data for these samples were identical with these recorded for (*S*)-**13** and (*S*)-**14**.

(*R*)-**13**, 40%, [α]_D -74.0 (c 1.0, CHCl₃).

(*R*)-**14**, 39%, [α]_D -108.0 (c 1.0, CHCl₃).

4.5.3. General procedure of Fries rearrangement in TfOH

Compound (*S*)-**12** (1.008 g, 3.15 mmol) was dissolved in TfOH (5 ml) at 0 °C and warmed to room temperature. The reaction mixture was stirred for 16 hours and poured into cold water and ethyl acetate. The organic layer was treated with same manner described for Friedel-Crafts reaction to afford (*S*)-**13** (0.483 g, 48%) and (*S*)-**14** (0.360 g, 36%). Analytical data of each isomer was identical with the Friedel-Crafts products.

(*R*)-**13** and (*R*)-**14** were prepared with identical manner described above started from (*R*)-**12** ((*R*)-**13** 45%, (*R*)-**14** 33%). Analytical data of each isomer was identical with the Friedel-Crafts products.

4.5.4. General procedure for benzylic carbonyl reduction

Compound (*S*)-**13** (0.170 g, 0.53 mmol) and Pd/C (10%, 30 mg) were suspended in acetic acid (10 ml). The reaction mixture was stirred under hydrogen atmosphere for an hour, and then filtrated with Celite. The filtrate was concentrated and the residue was subjected to silica column chromatography (ethyl acetate : hexane = 1 : 2) to afford (*S*)-**15** as amorphous mass. (0.157 g, 97%)

(*S*)-**15**; ν_{max} (neat) 3350, 1720, 1595 cm⁻¹; δ_{H} (500MHz, CDCl₃) 7.03 (2H, d, *J* 8.6 Hz), 6.83 (1H, d, *J* 6.3 Hz), 6.77 (2H, d, *J* 8.6 Hz), 4.67-4.64 (1H, m), 3.77 (3H, s), 2.61-2.58 (2H, m), 2.27-2.24 (1H, m), 2.12-2.05 (1H, m); δ_{C} (125MHz, CDCl₃) 171.40, 156.90 (q, ²*J*_{CF} 37.6 Hz), 154.29, 131.58, 129.41, 115.53 (q, ¹*J*_{CF} 287.9 Hz), 115.45, 52.96, 52.37, 33.33, 30.39; HRMS (ESI): MH⁺, found 306.0960. C₁₃H₁₅F₃NO₄ requires 306.0953; [α]_D +39.0 (c 1.0, CHCl₃)

(*S*)-**16** was obtained from (*S*)-**14** with same manner of (*S*)-**13**.

(*S*)-**16** 86%; ν_{max} (neat) 3320, 1720, 1550 cm⁻¹; δ_{H} (500MHz, CDCl₃) 7.23 (1H, d, *J* 6.9 Hz), 7.10-7.09 (2H, m), 6.88 (1H, t, *J* 7.4 Hz), 6.74 (1H, d, *J* 8.0 Hz), 4.67-4.66 (1H, m), 3.68 (3H, s), 2.72-2.67 (2H, m), 2.35-2.26 (1H, m), 2.19-2.16 (1H, m); δ_{C} (125MHz, CDCl₃) 171.38, 157.12 (q, ²*J*_{CF} 37.6 Hz), 153.52, 130.52, 127.93, 126.11, 120.97, 115.68 (q, ¹*J*_{CF} 287.5 Hz), 115.45, 52.87, 52.37, 31.35, 25.36; [α]_D +44.0 (c 1.0, CHCl₃).

(*R*)-**15** and (*R*)-**16** were prepared with identical manner described above started corresponding precursors. The δ_{H} and δ_{C} for these samples were identical with these recorded for (*S*)-**15** and (*S*)-**16**.

(*R*)-**15**, 99%, [α]_D -38.5 (c 1.0, CHCl₃).

(*R*)-**16**, 87%, [α]_D -44.0 (c 1.0, CHCl₃).

4.5.5. General procedure for deprotection

Compound (*S*)-**15** (0.152 g, 0.50 mmol) was dissolved in 6M HCl (2 ml). The reaction mixture was heated at 80 °C for 6 hours, then concentrated. The residue was subjected to silica column chromatography (CH₃CN : MeOH : H₂O = 4 : 1 : 1) to afford (*S*)-**17** as colorless amorphous mass (0.103 g, 90%).

(*S*)-**17**; ν_{max} (neat) 3100, 1740 cm⁻¹; mp 217-220 °C; δ_{H} (500MHz, CD₃OD) 7.06 (2H, d, *J* 8.6 Hz), 6.73 (2H, d, *J* 8.6 Hz), 3.95 (1H, t, *J* 6.3 Hz), 2.75-2.63 (2H, m), 2.22-2.18 (1H, m), 2.13-2.06 (1H, m); δ_{C} (125MHz, CD₃OD) 171.78, 157.05, 131.90, 130.36, 116.41, 53.44, 33.92, 31.23; HRMS (ESI): MH⁺, found

196.0958. C₁₀H₁₄NO₃ requires 196.0974; [α]_D +35.6 (c 1.0, CHCl₃); chiral HPLC t_R = 6.78 min.

(*S*)-**18** 95%; $\nu_{\max}$ (neat) 3350, 3100, 1750 cm⁻¹; mp 194–196 °C; δ_H (500MHz, CD₃OH) 7.11 (1H, d, *J* 7.4 Hz), 7.06 (1H, t, *J* 7.7 Hz), 6.80–6.77 (2H, m), 3.91 (1H, t, *J* 6.3 Hz), 2.85–2.82 (1H, m), 2.75–2.69 (1H, m), 2.27–2.10 (2H, m); δ_C (125MHz, CD₃OD) 172.82, 157.21, 132.16, 129.77, 128.20, 121.78, 116.90, 54.55, 32.96, 27.77; [α]_D +27.3 (c 1.0, CHCl₃); chiral HPLC t_R = 7.34min.

(*R*)-**17** and (*R*)-**18** The δ_H and δ_C NMR for these samples were identical with these recorded for (*S*)-**17** and (*S*)-**18**.

(*R*)-**17**, 97%, [α]_D -34.5 (c 1.0, 1N HCl). chiral HPLC t_R = 8.59 min. (*R*)-**18**, 96%, [α]_D -29.5 (c 1.0, 1N HCl). chiral HPLC t_R = 9.35 min.

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