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1
2 **Macroscale and microscale analyses of nitrification and**
3 **denitrification in biofilms attached on membrane aerated biofilm**
4 **reactors**
5

6 Short running title: Nitrification in MABRs

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8 By

9
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31

1 **Abstract**

2

3 A membrane aerated biofilm reactor (MABR), in which O₂ was supplied from the
4 bottom of the biofilm and NH₄⁺ and organic carbon were supplied from the biofilm surface,
5 was operated at different organic carbon loading rates and intra-membrane air pressures to
6 investigate the occurrence of simultaneous COD removal, nitrification and denitrification.
7 The spatial distribution of nitrification and denitrification zones in the biofilms was
8 measured with microelectrodes for O₂, NH₄⁺, NO₂⁻, NO₃⁻ and pH. When the MABR was
9 operated at approximately 1.0 g-COD/m²/day of COD loading rate, simultaneous COD
10 removal, nitrification and denitrification could be achieved. The COD loading rates and the
11 intra-membrane air pressures applied in this study had no effect on the start-up and the
12 maximum rates of NH₄⁺ oxidation in the MABRs. Microelectrode measurements showed
13 that O₂ was supplied from the bottom of the MABR biofilm and penetrated the whole
14 biofilm. Because the biofilm thickness increased during the operations, an anoxic layer
15 developed in the upper parts of the mature biofilms while an oxic layer was restricted to the
16 deeper parts of the biofilms. The development of the anoxic zones in the biofilms coincided
17 with increase in the denitrification rates. Nitrification occurred in the zones from membrane
18 surface to a point of ca. 60 μm. Denitrification mainly occurred just above the nitrification
19 zones. The COD loading rates and the intra-membrane air pressures applied in this study
20 had no effect on location of the nitrification and denitrification zones.

21

22 **Key words**

23

24 Membrane aerated biofilm reactors; COD removal; Nitrification; Organic carbon
25 loading rate; Intra-membrane air pressure; Microelectrodes

26

1 **Introduction**

2

3 Microbial nitrification is a key process in the removal of ammonia nitrogen from
4 wastewater. The process of nitrification is carried out by ammonia-oxidizing and
5 nitrite-oxidizing bacteria. Due to slow growth rates and the relatively high K_m values to O_2
6 of nitrifying bacteria, nitrifying bacteria are generally outcompeted by heterotrophic
7 bacteria for O_2 (Sato et al., 2000). As a result, nitrification only occurs in conventional
8 biofilm reactors when the organic carbon concentration is low.

9 A membrane aerated biofilm reactor (MABR) has been proposed as a promising
10 alternative to the conventional biofilm reactors (Timberlake et al., 1988; Hibiya et al., 2003;
11 Yamagiwa et al., 1994; Pankhania et al., 1994). In the MABR system, the biofilm develops
12 on the outside surface of a hollow fiber membrane. O_2 is supplied from the inner side of the
13 membrane to the bottom of the biofilm, whereas organic carbon in wastewater is supplied
14 from the biofilm surface. Consequently, nitrification can occur at the bottom of the biofilm,
15 where O_2 concentration is high and the organic carbon concentration is low due to diffusion
16 limitation, resulting in the stable nitrification capacity of the reactor. Timberlake et al.
17 (1988) reported that with combined organic carbon removal, nitrification and denitrification
18 occurred simultaneously in the single MABR. They suggested that the occurrence of a
19 vertical stratification of nitrification, aerobic heterotrophic oxidation, denitrification and
20 anaerobic fermentation zones from the bottom to the surface of the biofilm. In practice,
21 Hibiya et al. (2003) verified that ammonia-oxidizing bacteria were mainly distributed inside
22 the biofilm and denitrifying bacteria were mainly distributed outside the biofilm in a MABR
23 using the fluorescence *in situ* hybridization method. Furthermore, de Beer et al. (1997) was
24 first to directly measure the nitrification and denitrification zones in the biofilm of a
25 pilot-scale membrane reactor using microelectrodes. Such microscale information could be
26 highly valuable when designing and operating MABRs. However, they did not investigate
27 the effect of operating conditions of the MABR on the stratification of the microbial activity
28 in the biofilm. Nitrogen and organic carbon loading rates, an intra-membrane air pressure,
29 biomass retention time, and so on, should have significant effects of development of the
30 stratification of the microbial activities in the MABR biofilm.

31 In this study, five types of a bench-scale MABR were operated at different chemical

1 oxygen demand (COD) loading rates and intra-membrane air pressures, and the
2 performances of the MABRs were compared. The reaction rates of the MABR (i.e.
3 macroscale activity) were monitored. Successive developments of oxic zones and spatial
4 distributions of nitrification and denitrification zones in the biofilms (i.e. microscale
5 activity) were investigated using O_2 , NH_4^+ , NO_2^- , NO_3^- and pH microelectrodes. The
6 objectives of this study were to examine where nitrification occurred in the MABR biofilms
7 achieving simultaneous COD removal, nitrification and denitrification, and the effects of
8 operating conditions on the nitrification process in the biofilm on a macro- and microscale.

10 **2. Materials and methods**

12 *2.1. Reactor operation*

14 A MABR setup is presented schematically in Fig. 1. The reactor, which houses a
15 membrane module, was constructed using an acrylic board. The cover of the reactor had
16 openings for sample collection. The reactor volume including the recirculation line was 4.5
17 L. The membrane module consisted of gas permeable, polyurethane hollow fiber
18 membranes. The inner and outer diameters of the hollow fiber are 237 μm and 275 μm ,
19 respectively. O_2 flux of the hollow fiber is 0.28 $m^3/m^2/h/MPa$. The membranes were
20 arranged in parallel as a sheet (ca. 250 mm long and 300 mm wide) in the reactor with O_2
21 supplied via a manifold at the end of the membrane sheet. The other end of the membrane
22 sheet was also connected to a manifold and the end of the manifold was open. The
23 membrane surface area available for the biofilm attachment and oxygenation in the MABR
24 was 0.25 m^2 . The MABRs were each operated at $20 \pm 1^\circ C$, a constant dilution rate of 0.45
25 day^{-1} and a recirculation rate of 170 ml/s.

26 Five different types of biofilms were cultured in the bench scale MABRs. All biofilms
27 were initially cultured in the batch-fed mode for three days with primary settling tank
28 effluent (PSTE) provided by the Asahigaoka Domestic Wastewater Treatment Plant,
29 Hachinohe, Japan. During the batch-fed cultivation period, the bulk liquid was completely
30 withdrawn, and a fresh PSTE was filled daily. After initial cultivation with the PSTE, the
31 MABR was operated in continuous flow mode with a synthetic medium. The medium

1 composition and operating conditions for each MABR are summarized in Table 1 and Table
2 2. The pH values in the influents were adjusted to 7.0 ± 0.1 for all the runs. O₂
3 concentrations in the medium were kept at 0 mg/L in the influent reservoir by purging with
4 N₂ gas. Air was pumped under a pressure of 0.01 or 0.04 MPa. The reaction rate of MABR
5 was calculated using the following equation, $(C_{in} - C_{out}) \times Q / A$, where C_{in} is solute
6 concentration in the influent, C_{out} is solute concentration in the effluent, Q is volumetric
7 flow rate of the reactor and A is area of the membrane surface.

8 9 2.2. Microelectrode measurements and rate calculations

10
11 Clark-type microelectrodes for O₂ with tip diameters of approximately 15 μm were
12 prepared and calibrated as described by Revsbech (1989). LIX-type microelectrodes for
13 NH₄⁺, NO₂⁻, NO₃⁻ and pH with tip diameters of approximately 15 μm (de Beer et al., 1997)
14 were constructed, calibrated, and used according to the reported protocol (Okabe et al.,
15 1999). Microelectrode measurements of O₂ for *in situ* conditions were directly performed in
16 the MABRs at regular time intervals under actual growth conditions during operations. The
17 microelectrode was introduced into the MABR through the sampling opening. When the
18 microprofiles of O₂, NH₄⁺, NO₂⁻, NO₃⁻ and pH in the biofilm were measured, the bulk liquid
19 in the MABR was exchanged for a synthetic medium. The medium that was used to monitor
20 the concentration profiles consisted of NH₄Cl (16 mg-N/L), NaNO₂ (7 mg-N/L), NaNO₃ (25
21 mg-N/L), Na₂HPO₄ (81 mg/L), MgCl₂•6H₂O (17 mg/L), CaCl₂ (22 mg/L), and EDTA (100
22 mg/L). The biofilm was acclimated in the medium for microelectrode measurements with
23 less than 1 mg/L of O₂ and at 20°C for at least two hours before measurement, to ensure that
24 steady-state profiles were obtained. The concentration profiles in the biofilm were recorded
25 using a motor-driven micromanipulator at intervals of 20 to 100 μm from the bulk liquid
26 into the biofilm (Sato et al., 2003). The membrane surface was considered as the point
27 where solute concentrations were unchanged in the biofilm.

28 Net specific consumption rates of NH₄⁺, NO₂⁻ and NO₃⁻ were estimated from the mean
29 concentration profiles by using Fick's second law of diffusion, $\partial C(z,t)/\partial t = D \times \partial^2 C(z,t)/\partial z^2$
30 - R(z), where C(z,t) is the concentration at time t and depth z, D is the molecular diffusion
31 coefficient in the liquid phase, R is the net specific consumption rate. After integration of

1 this equation, we have $C_{n-1} = C_n + h \times [dC/dz_{n-1} + h \times A_{n-1}]$, where C_n is the concentration
2 measured with a microelectrode at n time, h is the step size of microelectrode measurement
3 and $A_n = R_n/D$. Using this equation, we can calculate concentration profiles by altering these
4 net activities and minimizing the sum of squared deviations of the calculated profile from
5 the measured profile. We chose to use Microsoft EXCEL Solver to achieve this goal. The
6 details of this method have been described previously by Lorenzen et al. (1998).
7 Furthermore, the total nitrification rate [J ; g-N/m²/day] of the biofilm was calculated using
8 Fick's first law of diffusion, $J = -D_s (dC_s/dz)$, where dC_s/dz is the measured concentration
9 gradient of each solute in the boundary layer at the biofilm-liquid interface. Molecular
10 diffusion coefficients of 1.38×10^{-5} cm²/s for NH₄⁺, 1.23×10^{-5} cm²/s for NO₂⁻ and $1.23 \times$
11 10^{-5} cm²/s for NO₃⁻ at 20°C were used for the calculations, respectively (Andrussow, 1969).

12

13 2.3. Analytical methods

14

15 The NH₄⁺ and NO₂⁻ concentrations were determined colorimetrically. The NO₃⁻
16 concentration was determined using an ion chromatograph (HIC-6A; Shimadzu) equipped
17 with a Shim-pack IC-A1 column. The samples for NH₄⁺, NO₂⁻ and NO₃⁻ were filtered with
18 0.45 µm membrane filters before analysis. COD was analyzed using KMnO₄ according to
19 the standard methods (APHA, 1998). Total nitrogen (TN) was analyzed colorimetrically
20 with potassium peroxodisulfate. The O₂ concentration and pH were determined using an O₂
21 electrode and a pH electrode, respectively.

22

23 3. Results and discussion

24

25 3.1. Reactor performance

26

27 When the MABR was operated at a high COD loading rate (run-1), a thick and
28 brownish biofilm developed. Microelectrode measurements revealed that biofilm thickness
29 was ca. 3 mm. NH₄⁺ concentrations in the effluent were higher than in the influent during
30 the more than 60 days of operation (data not shown). This was probably explained by the
31 degradation of yeast extract to NH₄⁺ and low NH₄⁺ oxidation rate due to a low

1 intra-membrane air pressure. Fig.2 shows the influent and effluent concentrations of NH_4^+ ,
2 NO_2^- , NO_3^- and COD, and O_2 concentrations in the MABRs in run-2 to run-5. Fig.3 shows
3 development of NH_4^+ , NO_2^- , COD and total nitrogen removal rates of the MABRs in run-2
4 to run-5. When the MABRs were operated at lower COD loading rates (run-2 to run-5), the
5 biofilms had a fluffy structure and were brownish in color. The thickness of the biofilms was
6 less than 2.1 mm (Fig. 4). Visual observations indicated that the biofilm attachment areas
7 accounted for about half of the total membrane surface area on day 40 during run-2 to run-5.
8 Therefore, O_2 diffused directly into the bulk liquid without utilization by microorganisms in
9 the biofilm. O_2 concentrations in the bulk liquid fluctuated between 0 and 2 mg/L (Fig. 2I).
10 The partial attachment of the biofilm might be explained by low organic carbon loading rate
11 and sloughing of the biofilm due to liquid flow in the reactor and air pressure from the
12 bottom of the biofilm. NH_4^+ oxidation occurred immediately after switching to the
13 continuous-feed operation on day 0 and reached maximum rates within 10 days during run-2
14 to run-5 (Fig. 3A). NO_2^- oxidation was achieved within 30 days (Fig. 3B). Consequently, we
15 can conclude that the intra-membrane air pressures applied in this study had no effect on the
16 start-up and the maximum rates of nitrification in the MABRs at a low COD loading rate,
17 whereas at a high COD loading rate the MABR had to be operated with a high
18 intra-membrane air pressure for stable nitrification. A possible explanation for the complete
19 nitrification at the low intra-membrane air pressure is that nitrification occurred in the
20 deeper parts of the biofilms, as discussed below.

21 COD removal rates were less than 0.15 g-COD/m²/day (corresponding to ca. 60%
22 COD removal) in run-1 and run-2 (Fig. 3C). These low rates were due to fluctuations in the
23 COD loading rate. In contrast, the COD removal rates increased during start-up periods and
24 reached rates of ca. 1.0 g-COD/m²/day (corresponding to ca. 90% COD removal) after 17
25 days in run-4 and run-5. Consequently, simultaneous organic carbon removal and
26 nitrification were achieved in run-4 and run-5.

27 The rates of organic carbon removal and nitrification for the various types of MABRs
28 are summarized in Table 3. Yamagiwa et al. (1994) reported the simultaneous occurrence of
29 organic carbon removal and nitrification by the biofilm that was formed on an O_2
30 enrichment-type support. The higher rates of organic carbon removal and nitrification could
31 be attributed to accumulation of microorganisms in a fibrous support woven around the fiber.

1 In contrast, nitrification rates were lower with the laboratory scale permeable-support
2 biofilm reactor (Timberlake et al., 1988) and the laboratory scale hollow fiber membrane
3 bioreactor (Pankhania et al., 1994), although organic carbon removal was achieved. This
4 was attributed to either a low pH, a short retention time of biomass by backwashing, a mass
5 transfer limitation due to a thicker biofilm, or the lack of fully developed nitrification zones.
6 Therefore, simultaneous occurrence of organic carbon removal and nitrification in this
7 study could be a result of lower organic carbon loading rates and operation without
8 backwashing.

9 In addition to organic carbon removal and nitrification, total nitrogen (TN) removal
10 occurred, although the rates were lower than the nitrification rates (Fig. 3D). TN removal
11 rates on day 40 were ranged from 0.12 to 0.33 g-N/m²/day for run-2 through run-5. TN
12 removal is usually attributed to denitrification and bacterial assimilation. It was possible
13 that denitrification occurred in the floc present in the bulk liquid.

14

15 3.2. O₂ microprofiles in the biofilms under *in situ* conditions

16

17 O₂ microprofiles in the biofilms were directly measured under *in situ* conditions at
18 different stages of biofilm development in run-4 and run-5. Fig. 4 shows the mean values of
19 more than three O₂ profiles measured at different positions and average biofilm thickness,
20 except that at day 7, at which a typical profile is displayed. The biofilm thickness increased
21 from ca. 100 μm on day 7 to ca. 1,200 μm at day 51 in run-4. During the operation at a high
22 intra-membrane air pressure (i.e. run-5) the biofilm thickness increased from ca. 200 μm on
23 day 7 to ca. 2,100 μm on day 51.

24

25 O₂ concentration was highest at the membrane surface in all stages of biofilm
26 development, indicating that O₂ was diffused through the membrane. O₂ concentrations
27 decreased in the direction from the membrane to the bulk liquid. O₂ penetrated the whole
28 biofilm and diffused out of the biofilms until day 23 in run-4. On day 29, the anoxic zones
29 were first detected in the upper parts of the biofilm. In this case, a trace amount of O₂ present
30 in the bulk liquid as well as the O₂ supplied from the membrane was utilized. In run-5, the
31 anoxic zones were first detected on day 37. Since the biofilm thickness increased thereafter
without obvious sloughing, the anoxic zones expanded. The development of anoxic zones in

1 the biofilms coincided with the increase in the TN removal rates (i.e. denitrification rates)
2 after day 37 and day 41 in run-4 and run-5, respectively (Fig. 3D).

3 The O₂ concentrations at the membrane surface ranged between 1.7 - 4.7 and 1.3 -
4 4.8 mg/L in run-4 and run-5, respectively. The O₂ concentrations at 20°C and air pressure
5 below 0.01 and 0.04 MPa are theoretically 0.9 and 3.5 mg/L, respectively. The O₂
6 concentrations at the membrane surface were not constant during operations of both runs,
7 and the higher intra-membrane air pressure did not result in the higher O₂ concentration at
8 the membrane surface. The fluctuation of intra-membrane air pressure was in the range of
9 0.005 MPa. The fluctuation of O₂ concentrations might result from clogging of the
10 membrane during operation (Timberlake et al., 1988), spatial heterogeneity of pore size
11 throughout the membrane (Kosutic et al., 2000), and the partial attachment of the biofilm
12 onto the membrane surface.

13 14 3.3. Microprofiles of O₂, NH₄⁺, NO₂⁻, NO₃⁻ and pH in the biofilms measured in the medium 15 for microelectrode measurements

16
17 O₂, NH₄⁺, NO₂⁻, NO₃⁻ and pH microprofiles in the biofilms in run-2, run-4 and run-5
18 were measured at 30, 32 and 38 days, respectively (Fig. 5), and the net specific consumption
19 rates of NH₄⁺, NO₂⁻ and NO₃⁻ were estimated on the basis of the measured profiles (Fig. 6).
20 These results represent the potential nitrification capacity of the biofilms in the MABRs
21 because no organic carbon was added to the medium for microelectrode measurements. In
22 contrast to the measurements under *in situ* conditions (Fig 4), O₂ was not depleted in all
23 biofilms (Fig. 5). This was probably due to the absence of organic carbon in the medium for
24 microelectrode measurements. Nitrification was detected in the zones from membrane
25 surface to a point of ca. 60 μm in run-2, run-4 and run-5. In contrast, since O₂, NH₄⁺ and
26 organic carbon are supplied from one side of the biofilm in the conventional biofilm reactors,
27 the oxic zones are restricted to the upper parts of the biofilm (Okabe et al., 1999; Schramm
28 et al., 1996). From these results, we can conclude that O₂ supplied from the bottom of the
29 biofilm using a gas permeable membrane results in the development of a nitrifying layer in
30 the deeper parts of the biofilm. This unique distribution of an active nitrifying layer in the
31 MABR biofilm has several advantages over the conventional biofilm reactors (Timberlake

1 et al., 1988): (i) nitrifying bacteria in the MABR were present under the favorable condition
2 in which O_2 concentrations were high while organic carbon concentration was low. In
3 contrast, in the conventional biofilm reactor autotrophic nitrifying bacteria are excluded
4 from the upper oxic layer of the biofilm due to the faster growth of heterotrophic bacteria,
5 which often leads to deterioration of nitrification (Sato et al., 2000); (ii) nitrifying bacteria,
6 which usually showed slow growth rates and high sensitivity to several environmental
7 factors, were immobilized in the deeper parts of the biofilm, and they were thus protected
8 from toxic shocks and detachment losses by sloughing.

9 Denitrification mainly occurred just above the nitrification zones. The close vicinity
10 of nitrification and denitrification zones enhanced denitrification, because NO_3^- , produced
11 in the deeper parts of the biofilm, diffused through the anoxic parts of the biofilm that had
12 high organic carbon content. The COD loading rates and the intra-membrane air pressures
13 under the conditions of run-2, run-4 and run-5 had no effect on the location of the
14 nitrification and denitrification zones. This result might explain that the intra-membrane air
15 pressures applied in this study had no effect on the NH_4^+ oxidation rates in the MABRs at a
16 low COD loading rate (Fig. 3).

18 **Conclusions**

19
20 (1) Simultaneous COD removal, nitrification and denitrification could be achieved in
21 the MABRs. The efficiencies of nitrification and COD removal were 95% and 90%,
22 respectively. The intra-membrane air pressures applied in this study had no effect on the
23 start-up and the maximum rates of NH_4^+ oxidation in the MABRs at a low COD loading rate,
24 whereas at a high COD loading rate the MABR had to be operated with a high
25 intra-membrane air pressure for stable nitrification.

26 (2) Microelectrode measurements directly revealed O_2 profiles in the MABR biofilms.
27 O_2 was diffused through the membrane and utilized by microorganisms in the biofilm. The
28 development of anoxic zones in the biofilms coincided with the increase in the
29 denitrification rates of the MABRs.

30 (3) Microelectrode measurements of O_2 , NH_4^+ , NO_2^- , NO_3^- and pH in the biofilms
31 demonstrated that nitrification occurred in the zones from membrane surface to a point of ca.

1 60 µm and denitrification mainly occurred just above the nitrification zones. The low COD
2 loading rates (<1.1 g-COD/m²/day) and the intra-membrane air pressures (0.01 and 0.04
3 MPa) had no effect on the location of the nitrification and denitrification zones.

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- 17
- 18

1 **List of Figures**

2

3 **Table 1.** Summary of synthetic media composition for biofilm cultivation in run-1 to run-5.

4

5 **Table 2.** Summary of operating conditions for the MABRs in run-1 to run-5. Values
6 indicate the mean rates \pm standard deviations.

7

8 **Table 3.** Summary of the rates of organic carbon removal and nitrification in the MABRs
9 under different operation conditions.

10

11 **Fig. 1.** Scheme of the MABR setup: 1, MABR; 2, membrane module; 3, openings for
12 sample collection; 4, recirculation loop; 5, air pump; 6, pressure gauge; 7, valve; 8,
13 synthetic medium; 9, pump; 10, effluent.

14

15 **Fig. 2.** Influent and effluent concentrations of NH_4^+ (●), NO_2^- (△), NO_3^- (■) and COD
16 (×) in run-2 to run-5: A and B, run-1; C and D, run-2; E and F, run-3; G and H, run-4; A,
17 C, E and G, influent; B, D, F and H, effluent; I, O_2 concentrations in the MABRs in run-2
18 (●), run-3 (○), run-4 (■), and run-5 (□), respectively.

19

20 **Fig. 3.** Development of NH_4^+ oxidation rates (A), NO_2^- oxidation rates (B), COD removal
21 rates (C), and total nitrogen removal rates (D) of the MABRs in run-2 (●), run-3 (○),
22 run-4 (■), and run-5 (□), respectively.

23

24 **Fig. 4.** Mean concentration profiles of O_2 in the MABR biofilms in run-4 and run-5 at 7 days,
25 23 days, 29 days, 37 days, 43 days and 51 days, respectively. Error bars represent
26 standard deviations of measurements. The membrane surface is at a depth of 0 μm . The
27 biofilm is indicated by the gray area.

28

29 **Fig. 5.** Mean concentration profiles of O_2 , NH_4^+ , NO_2^- , NO_3^- and pH in the MABR biofilms
30 in run-2, run-4 and run-5 at 30 days, 32 days and 38 days, respectively. Error bars represent
31 standard deviations of measurements. The membrane surface is at a depth of 0 μm . The

1 biofilm is indicated by the gray area.

2

3 **Fig. 6.** The spatial distribution of the net specific consumption rates of NH_4^+ (●), NO_2^- (+)
4 and NO_3^- (□) in the MABR biofilms in run-2, run-4 and run-5 at 30 days, 32 days and 38
5 days, respectively. The membrane surface is at a depth of 0 μm . The biofilm is indicated by
6 the gray area.

Run	NH ₄ Cl (g-N/L)	NaHCO ₃ (g/L)	KHCO ₃ (g/L)	K ₂ HPO ₄ (g/L)	CaCl ₂ (g/L)	MgCl ₂ ·6H ₂ O (g/L)	Yeast extract (g/L)
1	0.1	0.63	0.91	0.22	0.08	0.70	1.0
2	0.1	0.63	0.91	0.22	0.08	0.70	0.1
3	0.1	0.63	0.91	0.22	0.08	0.70	0.1
4	0.1	0.63	0.91	0.22	0.08	0.70	0.5
5	0.1	0.63	0.91	0.22	0.08	0.70	0.5

Table.1

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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Run	COD loading rate (g-COD/m ² /day)	Total nitrogen loading rate (g-N/m ² /day)	NH ₄ ⁺ loading rate (g-N/m ² /day)	Intra-membrane air pressure (MPa)
1	1.8 ± 0.3	N.D. ^a	0.46 ± 0.17	0.01
2	0.20 ± 0.10	0.73 ± 0.11	0.47 ± 0.09	0.01
3	0.19 ± 0.12	0.72 ± 0.10	0.54 ± 0.09	0.04
4	1.1 ± 0.4	1.0 ± 0.2	0.58 ± 0.08	0.01
5	1.0 ± 0.3	1.1 ± 0.1	0.59 ± 0.05	0.04

^a Not determined.

Table.2

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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Organic carbon loading rate (g/m ² /day)	Total nitrogen loading rate (g-N/m ² /day)	Organic carbon removal rate (g/m ² /day)	Nitrification rate (g-N/m ² /day)	Reference
1.2 - 1.5 (as COD)	1.0 - 1.2	1.1 - 1.4 (as COD)	0.5	This paper
6.6 (as TOC)	2.4	6.3 (as TOC)	1.7 - 2.2	[4]
3.4 - 10.8 (as TOC)	1.7 - 6.5	1.9 - 4.4 (as TOC)	-0.01 - 0.03 ^a	[2]
1.24 - 1.75 (as COD)	0.21 - 0.3	0.82 - 1.50 (as COD)	No nitrification	[5]

^a NO₃⁻ production rate.

Table.3

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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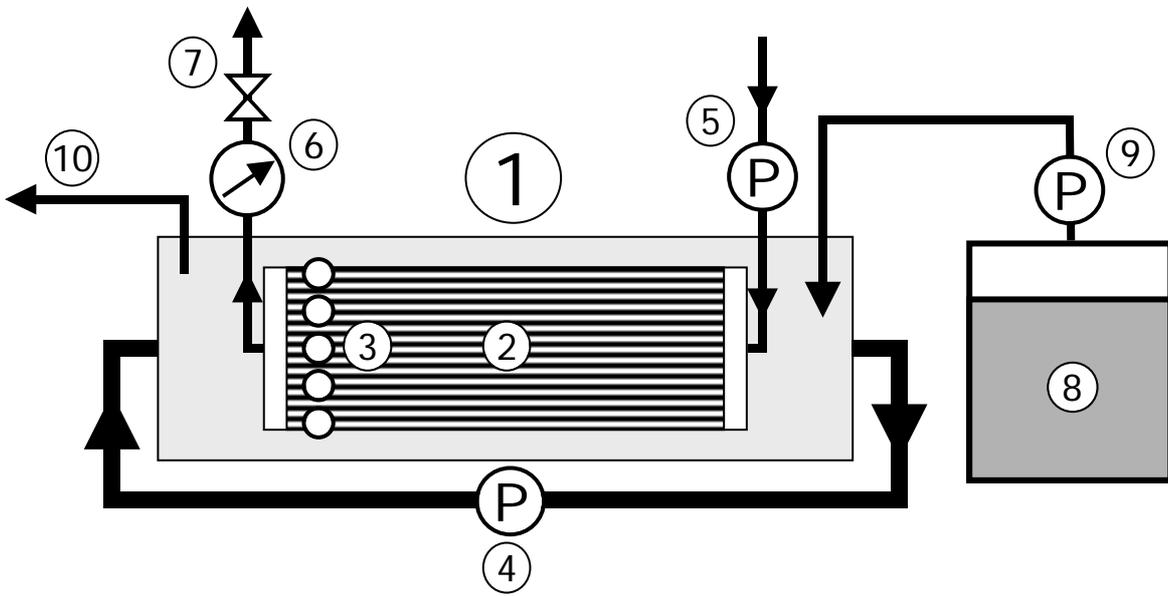


Fig.1

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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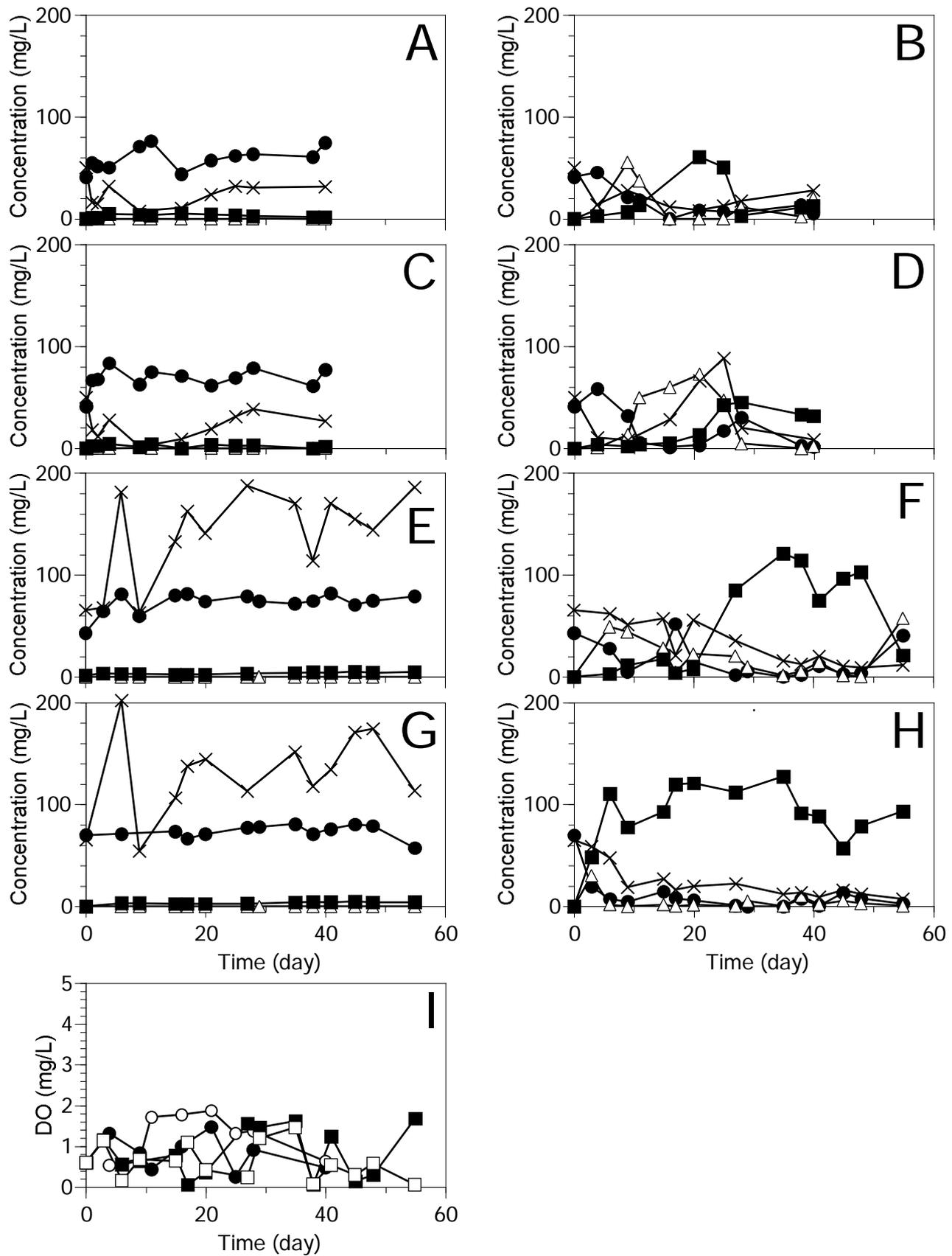


Fig.2
 Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.
 Hisashi Satoh et al.

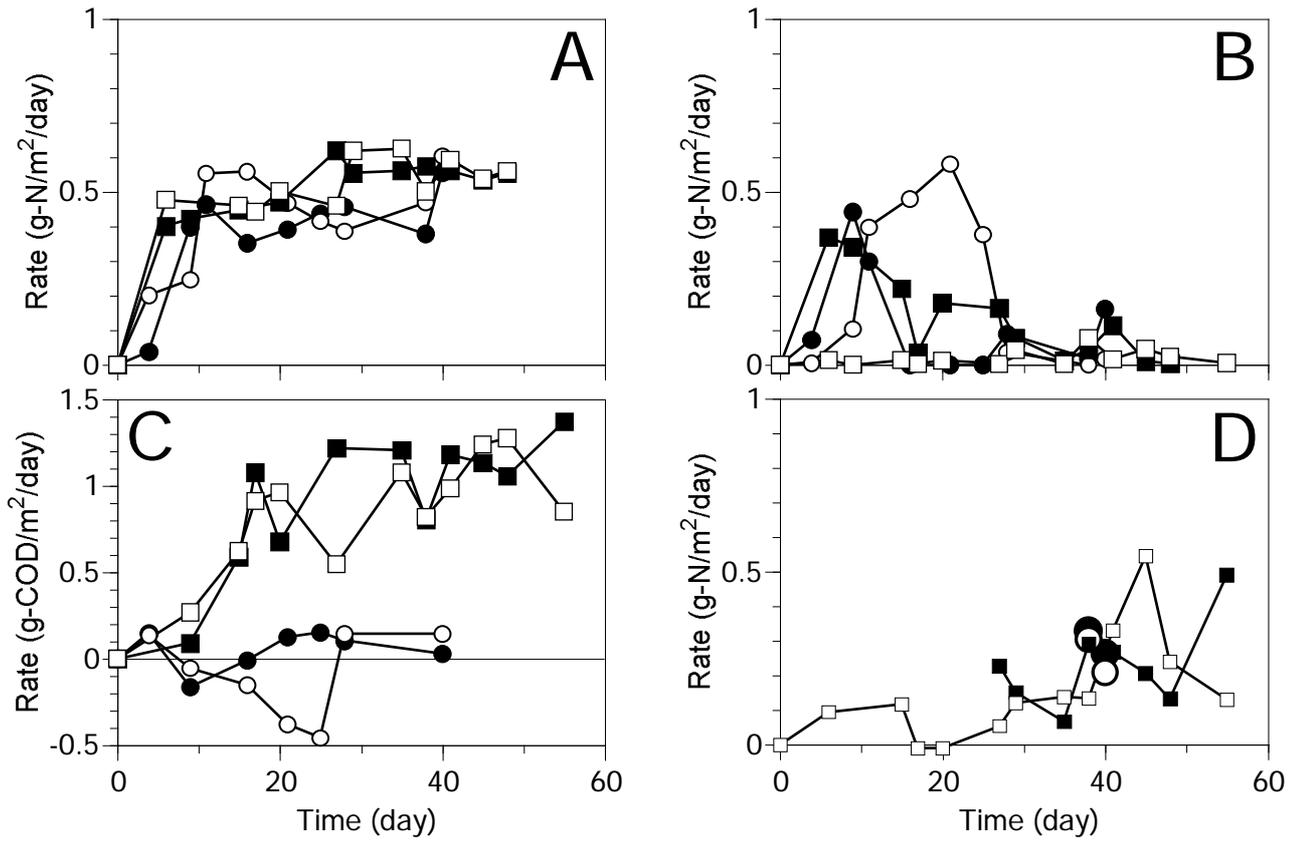


Fig.3
 Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.
 Hisashi Satoh et al.

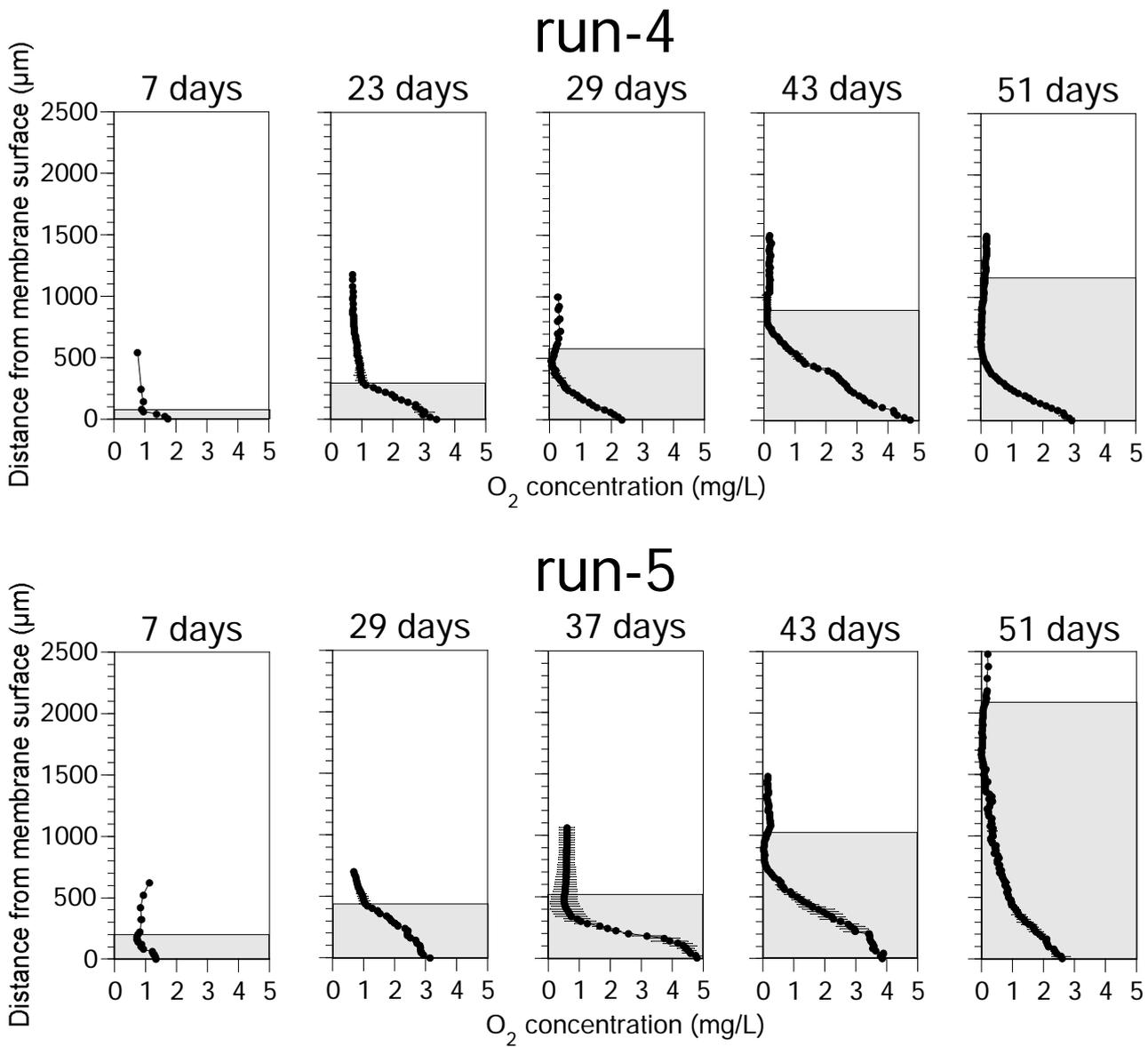
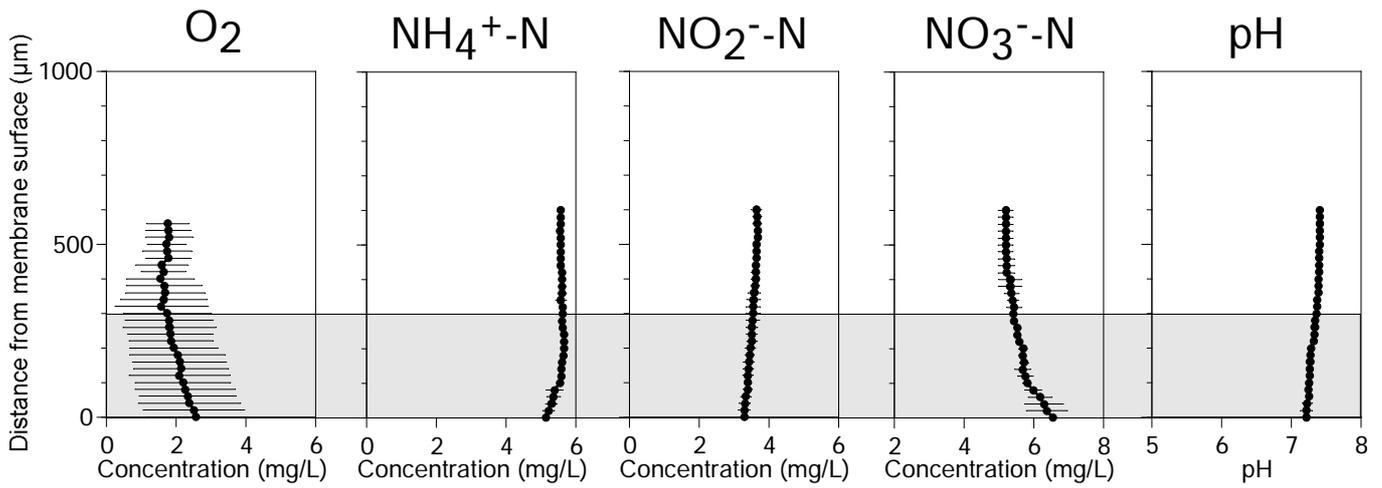
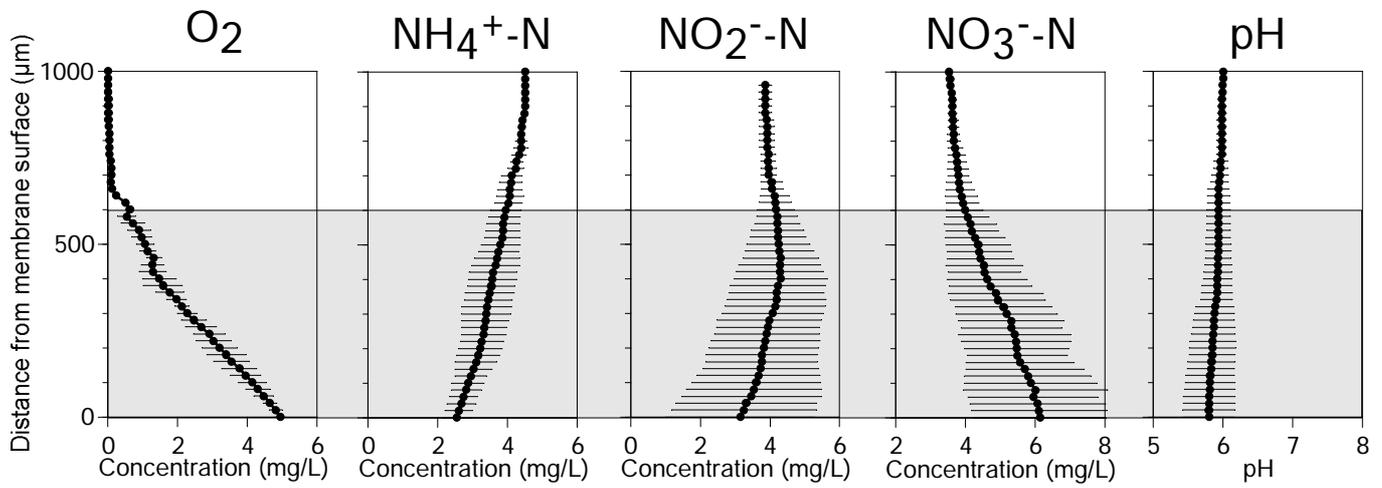


Fig.4
 Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.
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run-2



run-4



run-5

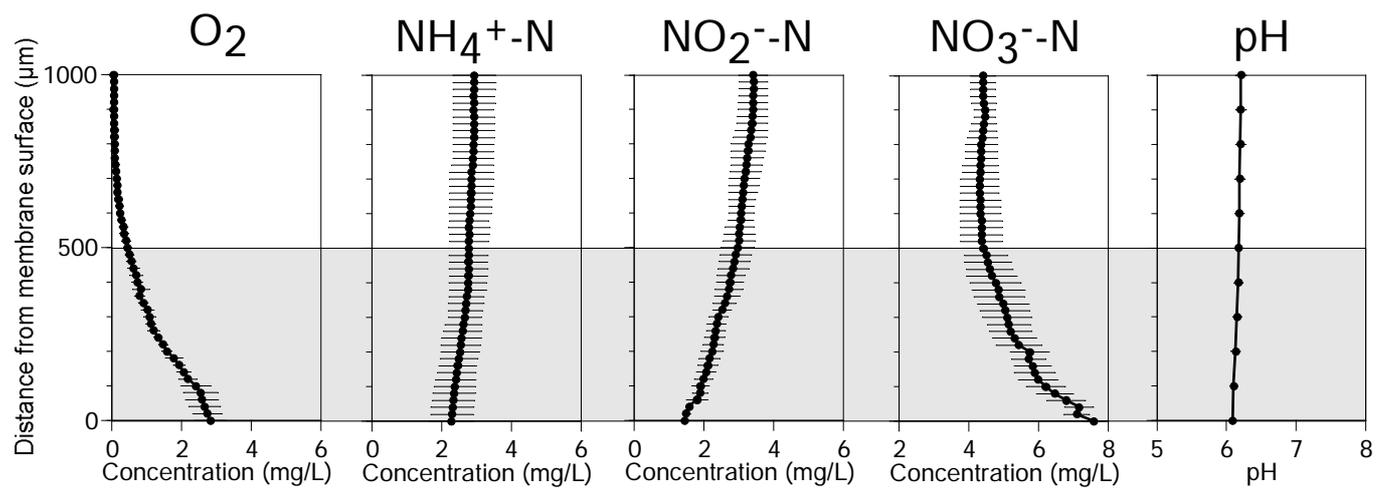


Fig.5

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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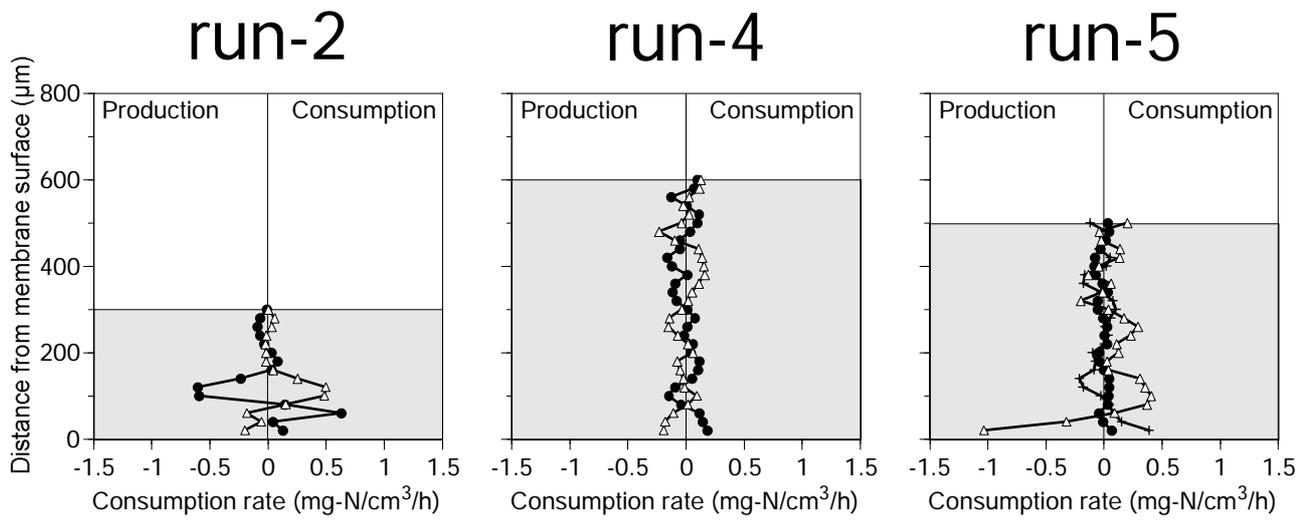


Fig.6

Macroscale and microscale analyses of nitrification and denitrification in biofilms attached on membrane aerated biofilm reactors.

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