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Fabrication of Superoleophobic Hierarchical Surfaces for Low-Surface-Tension Liquids

Katsutoshi Nakayama, a Etsushi Tsuji, a,b Yoshitaka Aoki a,b and Hiroki Habazaki a,b,*

This study demonstrates the fabrication of hierarchical surfaces with super-repellency even for low-surface-tension liquids, including octane (surface tension of 21.7 mN m⁻¹). Dual-pore surfaces were prepared by a combination of practical wet processes on an aluminium substrate: chemical etching, anodizing, and organic monolayer coating. The size of the larger pores formed by the chemical etching of aluminium is controlled by the concentration of HCl in the CuCl₂/HCl etching solution. The etched aluminium is then anodized to introduce nanopores, followed by a pore-widening treatment that controls the nanopore size and porosity. The repellency for low-surface-tension liquids is enhanced by increasing the size of the larger pores as well as the porosity of the walls of the larger pores in this dual-pore morphology. Under optimized morphology with a fluoroalkyl-phosphate monolayer coating, an advancing contact angle close to 160°, a contact angle hysteresis of less than 5° and a sliding angle of 10° is achieved even for octane.

1. Introduction

Superoleophobic surfaces, which can repel practically any contacting liquid (including a range of low-surface-tension liquids as well as water), have attracted attention because of their many potential applications such as self-cleaning, anti-freezing, and anti-biofouling. Superoleophobic surfaces are usually defined as having a static contact angle greater than 150° for any liquid and a low contact angle hysteresis (the difference between the advancing and receding contact angles). There are several natural super-repellent surfaces for water (superhydrophobic surfaces), such as lotus leaves and the legs of the water strider, and through a biomimetic approach, many examples of artificial superhydrophobic surfaces have thus far been reported.¹⁻⁵ The surface geometry is of crucial importance in controlling surface wettability, in addition to the surface composition (surface energy). It has often been reported that fractal surfaces are the most effective for superhydrophobicity.⁶⁻¹¹ Compared with the extensive investigations of superhydrophobic surfaces, studies on superoleophobic surfaces are still limited due to the difficulty of repellent liquids with low surface tension, such as liquid alkanes and alcohols. This arises from the fact that most solid surfaces, including fluoroalkyl-coated surfaces with surface tension of ~6 mN m⁻¹, are oleophilic, and the contact angles for low-surface-tension liquids on the flat surfaces are usually less than 90°. In 1997, Tsuji et al. reported a study of super-oil repellent anodized aluminium surfaces with fractal geometry and a fluoroalkyl coating,¹² demonstrating the importance of fractal or hierarchical surface geometry for superoleophobicity, not only for superhydrophobicity. The surfaces exhibited contact angles greater than 150° for rapeseed oil (surface tension = ~35 mN m⁻¹), but not for liquids with even lower surface tensions.

Recent studies have demonstrated that a re-entrant surface geometry could be effectively utilized for obtaining superoleophobic surfaces.¹³⁻¹⁵ In this case, the superoleophobic state was obtained even if the contact angle of the low-surface-tension liquids on a flat surface was less than 90°. A pinning effect is effectively utilized by introducing the re-entrant surface geometry.¹⁶,¹⁷ Some of the present authors also reported that dual-pillar or submicrometer-piller/nanopore hierarchical surfaces with controlled geometries could be utilized for superoleophobicity.¹⁸,¹⁹ However, most studies have still found superoleophobicity limited to liquids with surface tensions not less than 27.5 mN m⁻¹ (hexadecane). There are very few examples for high contact angle hysteresis > 150° and low contact angle hysteresis < 5° for liquids with surface tensions less than 25 mN m⁻¹.²⁰,²¹ Thus, the fabrication of super-liquid-repellent surfaces for any liquids is still challenging. In addition, such surfaces must be prepared by a simple and efficient method for practical applications.

In this study, a hierarchical dual-pore surface geometry was fabricated on aluminium metal using a combination of practical and cost-effective surface finishing methods, i.e., chemical etching, anodizing, and pore widening. After fluoroalkyl phosphate coating, the surface became superoleophobic, even toward octane (surface tension = 21.7 mN m⁻¹). The importance of the size of the micropits and the nanopore porosity for the repellency of low-surface-tension liquids is discussed.

2. Experimental

High-purity (99.99%) aluminium sheets, 0.5 mm thick, were used in this study. After pre-treating the aluminium specimens in 1 mol dm⁻³ NaOH solution at 60°C for 120 s and subsequently in 1 mol dm⁻³...
HNO₃ at 60°C for 180 s, chemical etching was carried out by immersion in a mixture of 0.2 mol dm⁻³ CuCl₂ and several concentrations (1 to 6 mol dm⁻³) of HCl at 25°C for a suitable time. Nanoporous anodic alumina layers were formed by anodizing the chemically etched aluminium at 25 V in 0.3 mol dm⁻³ H₂SO₄ aqueous electrolyte at 15°C for 180 s to grow approximately 360 nm-thick nanoporous oxide layer on the entire surface. The size of the nanopores in the anodic alumina layer was controlled by the subsequent pore widening treatment in 5 wt% H₃PO₄ at 30°C.

Then, to reduce the surface free energy by coating with an organic monolayer, the specimens were immersed in ethanol containing 1 mmol dm⁻³ mono-[2-(perfluorooctyl)ethyl]phosphonate, (CF₃(CH₂)₂CH₂OPO(OH)₂), FAP), for 2 d at room temperature. Prior to coating, the specimen surfaces were cleaned using an air plasma cleaner (Harrick Plasma Co., PDC-32G) for 4 min to remove a contaminant hydrocarbon layer and introduce surface OH groups to accelerate the FAP coating. The FAP was synthesized by the approach described in a previous report, and the chemical structure was checked by nuclear magnetic resonance analysis.

The surface morphology of the specimens was observed using a field emission scanning electron microscope (SEM, JEOL Co., JSM-6500F). Surface wettability was evaluated by contact angle measurements for water, rapeseed oil, hexadecane, dodecane, and octane, which have surface tensions of 72.8, 35.7, 27.5, 25.3 and 21.8 mN m⁻¹, respectively, using an optical contact angle meter (Kyowa Interface Science Co., DM-CE1). For the dynamic advancing and receding contact angle measurements, liquids were pumped into/sucked from the drop with a syringe. The average droplet size was 4 μL. Sliding angle of various liquids was also evaluated. The angle was determined by inclining the surface until the droplet rolled off the surface. The thermal stability of the superoleophobic surfaces were also examined after annealing at several temperatures for 1 h. After annealing, the surface was analysed by a JEOI, XPS-9200 X-ray photoelectron spectrometer using Al Kα excitation to examine the change in the surface composition.

### 3. Results and discussion

#### 3.1. Surface geometry

Numbers of micrometer or submicrometer pits can be developed on aluminium surface by electrochemical and chemical etching. DC etching of aluminium in HCl solutions at elevated temperatures develops tunnel pits of several tens of micrometers or submicrometers. In contrast, AC etching in the similar HCl solutions produces a micrometer-scale roughness, developed by

In this study, the etched aluminium was anodized at 25 V in 0.3 mol dm⁻³ sulphuric acid, at which relatively smaller pores were developed. Fig. 2a shows SEM images after anodizing for 180 s. At the available resolution of SEM, nanopores are not clearly discernible, but a large number of smaller pits at higher HCl concentrations in the present study may be associated with the faster saturation in the pits by increasing HCl concentration, although further detailed study is needed for precise understanding.

In order to introduce nanoscale pores on the entire etched surface, the etched specimens were anodized. It is well known that anodizing of aluminium in acid electrolytes, including sulphuric acid, oxalic acid and phosphoric acid, results in the formation of nanoporous oxide films with self-organized cylindrical pore channels. The size of pores and interpore distances are controlled by anodizing voltage and the type of electrolyte. In this study, the etched aluminium was anodized at 25 V in 0.3 mol dm⁻³ sulphuric acid, at which relatively small pores were developed. Fig. 2a shows SEM images after anodizing for 180 s. At the available resolution of SEM, nanopores are not clearly discernible, but a large number of

![SEM images after anodizing for 180 s. At the available resolution of SEM, nanopores are not clearly discernible, but a large number of](image-url)
chemical etching, was maintained and simply nanopore structure was introduced, such that dual scale micrometer-nanometer rough surfaces were successfully developed by these practical wet processes.

3.2. Liquid repellency

After FAP coating to reduce the surface energy, the dynamic contact angles for water and several oils were measured. Fig. 3 shows the advancing contact angles and the contact angle hysteresis for water and rapeseed oils on the chemically etched surfaces with a FAP coating. Regardless of the HCl concentrations in the etching solutions, the FAP-coated surfaces are superhydrophobic with advancing contact angles larger than 160° and contact angle hysteresis less than 2°. Thus, the surface is superhydrophobic, even though nanopores are not introduced. Highly rough surfaces, comprising inter-connected many cubic pits, makes the surface superhydrophobic. Even for rapeseed oil, the coated surfaces show advancing contact angles higher than 150° and a relatively low contact angle hysteresis of 25–30°. Rapeseed oil droplets did not stick on the etched surface and rolled off from the surface when tilted to 20°.

The role of micro-pits and nanopores on the liquid repellency can be explained using schematic illustrations shown in Fig. 5. The little influence of the introduction of nanopores on the water repellency is associated with the little penetration of water droplet into the micrometer-size pits. The static contact angle for water on the FAP-coated flat aluminium surface was ~120°. Because of such high contact angle, the water droplet pins on the etched aluminium surface with no water penetration into pits, as shown in Fig. 5a. Thus, the introduction of nanopores does not influence the water repellency. For rapeseed oil, the FAP-coated surface is oleophilic; rapeseed oil does penetrate and pin underneath the re-entrant structure within the pits (Fig. 5b). The penetration of the rapeseed oil underneath the re-entrant structure resulted in the high contact angle hysteresis (25-30°) shown in Fig. 3. When the nanopores are introduced and the porosity in the pit wall increases to more than 30%, the nanopores produce the effective re-entrant structure, and hence rapeseed oil effectively pin at the nanopores developed on the pit walls close to the top surface (Fig. 5c). The suppression of the oil penetration by nanopores effectively enhances the roll-off rate of the oil droplet on the tilted surface (Movie S1).
For the specimens chemically etched, anodized, and pore-widened for 1200 s, dynamic contact angle measurements were carried out for several liquids with further lower surface tensions. Fig. 6a shows the approximately spherical liquid droplets of rapeseed oil, hexadecane, dodecane and octane with surface tensions of 35.7, 27.5, 25.3, and 21.8 mN m\(^{-1}\), respectively, on the hierarchical surface. The advancing contact angles of the hierarchical surfaces obtained by pore widening for 1200 s, shown in Figure 6b, are high, being ≥157° even for octane with a surface tension of 21.8 mN m\(^{-1}\). The advancing contact angle increases only slightly with a decrease in the concentration of HCl in the etching solution. The contact angle hysteresis is also sufficiently low (4° or less) for rapeseed oil, hexadecane and dodecane. For these liquid droplets, the size of the etch pits (HCl concentration) does not influence the contact angle hysteresis. In contrast, a large influence of the pit size is found on the contact angle hysteresis for octane, which is the lowest surface tension examined. The contact angle hysteresis decreases from 18° to 4° by reducing the HCl concentration from 6 to 1 mol dm\(^{-3}\).

Movie S2 in the Supporting Information demonstrates bouncing water and dodecane droplets falling onto the super-repellent surface formed at 1 mol dm\(^{-3}\) HCl solution for chemical etching and anodizing and pore-widening for 1200 s, confirming extremely high repellency even for liquids with low surface tensions. A falling droplet of dodecane (surface tension of 25.3 mN m\(^{-1}\)) does not penetrate the FAP-coated dual-pore surface, rebounding off this surface. This dynamic liquid repellency demonstrates the robustness of a composite interface on the dual-pore surface even for liquids with low surface tensions.

The findings in the present study reveal that a large pit size is preferable for super-repellency for low-surface-tension liquids. This result is consistent with our previous study of the wettability of dual-pillar surfaces prepared by the oblique angle deposition of Al-Nb alloy submicrometer pillar films and subsequent anodizing. The gap size between neighbouring submicrometer pillars was one of the important parameters for obtaining superoleophobicity, and a gap size larger than 400 nm was needed to observe super-repellency for rapeseed oil and hexadecane. Since the pit size in the present study is much larger than the gap size of the dual-pillar surfaces, super-repellency for liquids with lower surface tensions can be achieved. Tuteja et al. also used stainless steel mesh substrates with a sieve.
mesh size of several hundred micrometers for super-repellency toward low-surface-tension liquids. These findings demonstrate that hierarchical surfaces with low surface energies are required for superhydrophobicity, but for super-repellency toward low-surface-tension liquids, relatively large pores of >1 μm and relatively high porosity in the larger pore walls are essential.

3.3. Thermal stability of superoleophobic surfaces

The FAP-coated hierarchical dual-pore surface, chemically etched in the solution containing 1 mol dm$^{-3}$ HCl and then anodized and pore-widened for 1200 s, was heated in air at several temperatures for 1 h in order to examine the thermal stability of the present superoleophobic surface. Fig. 8 shows the change in the advancing contact angle and contact angle hysteresis with heat treatment temperature. The low contact angle hysteresis less than 10° for rapeseed oil is maintained up to 125°C. Further heating at 174°C results in the increase in the contact angle hysteresis to 23°C, although the advancing contact angle is still as high as 150°C for rapeseed oil. The surface becomes superoleophilic with advancing contact angle close to 0° after heating at 225°C. Thermal decomposition of the fluoralkyl coating may cause the thermal degradation. For water repellency, the thermal degradation temperature appears to shift towards higher temperature by 50°C. Thus, the surface becomes superhydrophilic after heating at 275°C. From XPS analysis the thermal decomposition of FAP at this temperature was confirmed from the marked reduction of fluorine concentration at the surface.

Fig. 8. Change in the advancing contact angle and contact angle hysteresis for water and rapeseed oil of the FAP-coated dual-pore surface, chemically etched in solution containing 1 mol dm$^{-3}$ HCl, anodized and pore-widened for 1200 s, with heat treatment temperature.

Conclusions

In summary, superoleophobic hierarchical dual-pore surfaces have been fabricated on aluminium by a combination of practical wet processes: chemical etching, anodizing, and organic monolayer coating. The processes are cost-effective and applicable for large-scale production. The surfaces with optimized dual-pore structure show super-repellency even for octane with a surface tension as low as 21.8 mN m$^{-1}$. When the porosity of the pit walls, introduced by nanopores, increases over 30%, the contact angle hysteresis reduces markedly for organic liquids. In addition, to reduce the contact angle hysteresis and sliding angle for octane with the low surface tension, larger pits (~3 μm), must be developed to reduce the contact angle hysteresis. The findings are of importance for the design of surface super-repellency toward any liquids.

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Notes and references

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Electronic Supplementary Information (ESI) available: Movie S1: Movies showing the rolling-off of a rapeseed oil droplet on the etched and anodized surfaces (a) without and (b) with pore widening for 1200 s. Movie S2: Movies showing bouncing (a) water and (b) dodecane droplets falling on the super-repellent aluminium surface formed by etching in 0.2 mol dm$^{-3}$ CuCl and 1 mol dm$^{-3}$ HCl, anodizing, and pore widening for 1200 s. See DOI: 10.1039/b000000x/