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1	In Situ FT-IR Study on the Homogeneous Nucleation of Nanoparticles
2	of Titanium Oxides from Highly Supersaturated Vapor
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#### 12 Abstract

The formation of nanoparticles of titanium oxides by homogeneous nucleation from highly 13 supersaturated vapors was investigated by in situ Fourier transform IR spectroscopy and by 14 observation of the resulting nanoparticles by transmission electron microscopy (TEM). 15 Titanium metal was thermally evaporated in a specially designed chamber under a gaseous 16 atmosphere of oxygen and argon. Nanoparticles nucleated and subsequently grew as they flew 17 freely through the oxidizing gas atmosphere. Nascent nanoparticles of titanium oxides showed 18 a broad IR absorption band at 10-20 µm. Subsequently, the cooled nanoparticles showed a 19 sharp crystalline anatase feature at 12.8 µm. TEM observations showed the formation of 20 spherical anatase nanoparticles. The IR spectral evolution showed that the titanium oxides 21 nucleated as metastable liquid droplets, and that crystallization proceeded through secondary 22 23 nucleation from the supercooled liquid droplets. This suggests that history of the titanium oxide nanoparticles, such as the temperature and oxidation that they experience after 24 nucleation, determines their polymorphic form. 25

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## 27 Keywords

A1. Nucleation, A3. Physical vapor deposition process B1. Nanomaterials, B1. Oxides

#### 30 1. Introduction

The TiO<sub>2</sub> system contains three naturally occurring polymorphs: rutile, anatase, and brookite. The synthesis of nanocrystalline titanium oxides by homogeneous nucleation from the vapor phase often results in the formation of anatase, which is known to be a metastable phase in the bulk oxide.<sup>1–3</sup>

Thermodynamic stability at the nanoscale is strongly influenced by surface energetics. 35 Some oxides have several polymorphs such as alumina,<sup>4,5</sup> hafnia,<sup>6</sup> zirconia,<sup>7–9</sup> and titania<sup>10,11</sup>. 36 which show size-dependent crossovers of phase stability. Although rutile is known to be the 37 stable phase in bulk TiO<sub>2</sub> under ambient conditions, theoretical studies have suggested that 38 anatase becomes the stable phase when particle size is less than 15 nm in vacuum, because of 39 the lower average surface free energy of anatase  $(1.32 \text{ J}\cdot\text{m}^{-2})$  compared with rutile  $(1.91 \text{ J}\cdot\text{m}^{-2})$ 40 <sup>2</sup>).<sup>12</sup> Furthermore, according to calculations based on density functional theory, amorphous 41  $TiO_2$  is thermodynamically stable when its nanoparticles are smaller than about 2 nm.<sup>13</sup> In 42 contradiction to the thermodynamic stability, the appearance of anatase at sizes above the 43 stability limit is often observed. Formation of the metastable anatase particles has been 44 proposed as a result of subsequent growth of anatase nuclei without phase transition to stable 45 46 rutile beyond the stability crossover size. In a supersaturated mother phase, the nucleation rate of a phase that is metastable in bulk form can sometime overcome that of a stable bulk phase 47

because of the lower surface free energy of the former.<sup>14</sup> Phase transitions to the stable phase 48 occur subsequently.<sup>15,16</sup> In addition to rutile and anatase, an amorphous oxygen-deficient 49 species columbite  $(\alpha - PbO_2)$ -like phase and fluorite  $(CaF_2)$ -like cubic phase have been 50 prepared as metastable forms through homogeneous nucleation of supersaturated titanium 51 oxide vapor.<sup>1,17–19</sup> Although these studies successfully described the crystallographic 52 characteristics of the nanoparticles in detail, the mechanism of the appearance and 53 disappearance of metastable phases during nucleation remains unclear. 54 Homogeneous nucleation from supersaturated vapor is the key to understanding the 55 formation of astronomical dusts around dying stars. The Universe is considered to be filled 56 with solid-state particles produced by late-type giant stars, such as supernovae and asymptotic 57 giant branch stars. The surface of the first solid to precipitate during dust formation provides 58 heterogeneous reaction sites that trigger the formation of minerals and organic compounds 59 around such stars.<sup>20</sup> Consequently, homogeneous nucleation of solid particles is a first step 60 toward the formation of complex molecules in space. Thermodynamic calculations<sup>21,22</sup> 61 suggest that titanium oxides are among the first condensates to form and that they operate as 62 heterogeneous nucleation sites in dust formation. 63

65 homogeneous nucleation of nanoparticles from highly supersaturated vapors.<sup>23</sup> To elucidate

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We recently developed an in situ infrared observation system for studying the

the polymorphic appearance of titanium oxides in the homogeneous nucleation process, we performed IR measurements in situ on nanoparticles nucleating from a highly supersaturated vapor generated by the gas-evaporation method, an old-fashioned and simple technique for the preparation of nanoparticles.<sup>24</sup> Features of the IR absorption band were also compared with IR spectra of astronomical bodies to examine the possibility of whether titanium oxides appear as an early condensate around evolved stars.

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#### 73 2. Experimental Methods

74 We performed nucleation experiments on titanium oxide nanoparticles, and we monitored the process by using a Fourier transform IR (FT-IR) spectrometer (Spectrum 400; 75 PerkinElmer, Waltham, MA) with a triglycine sulfate (TGS) thermal detector, as described in 76 a previous study.<sup>23</sup> A schematic representation of the experiment is shown in Figure 1. The 77 height of the measurement points above the evaporation source can be changed from 2 cm for 78 newly nucleated particles to 6 cm for cooled nanoparticles. This permits the recording of 79 spectra of both newly nucleated and cooled nanoparticles. A series of experiments were 80 carried out independently under similar experimental conditions. The diameter of the IR beam 81 82 was 20 mm, so that the resulting IR spectra represented the average structure of nanoparticles in a 20 mm diameter column. 83

84	The chamber was evacuated to a pressure below $1 \times 10^{-4}$ Pa, the gate valve was closed,
85	and high-purity $O_2$ (99.9%) and Ar (99.9999%) were injected. Initially, the pressure was
86	raised to (5.0 $\pm$ 0.1) $\times$ 10 $^2$ Pa with O_2 gas, and it was then raised to a total pressure of 1.0 $\times$
87	$10^4$ Pa with Ar. The gas pressure was measured by means of a capacitance manometer
88	(GM-1000, ULVAC Kiko Inc., Saito City). The evaporation source was a 30-mm-long
89	tantalum wire with an optical axis $\phi = 1$ mm and a purity of 99.95% (Nilaco Corp., Tokyo),
90	which was connected to Cu electrodes to permit rapid electrical-resistance heating.
91	Temperature of the source was monitored by using a radiation thermometer ( $\lambda = 0.8-1.6 \ \mu m$ :
92	FTZ2; Japan Sensor Corp., Tokyo). The emissivity of the tantalum metal was assumed to be
93	fixed at 0.3 for the purposes of calculating the temperature. Titanium metal wire ( $\phi = 0.1$ mm;
94	purity: 99.9%) was coiled around the evaporation source. Gradual application of an AC
95	voltage resulted in resistive heating of the evaporation source to $2200 \pm 200$ K within several
96	seconds, at which stage the titanium metal wire evaporated. The resulting vapor flowed
97	upward as a result of the thermal convection formed around the hot evaporation source and it
98	subsequently cooled to induce homogeneous nucleation of nanoparticles, which were visible
99	as a smoke. The resulting nanoparticles were collected on a stainless-steel sheet set 2 cm
100	above the IR measurement points in each experiment.

The collected particles were picked up on a thin film of amorphous carbon mounted on a standard copper grid for transmission electron microscopy (TEM). The particles were then observed by TEM (JEM-2100F; JEOL Ltd., Tokyo) at an acceleration voltage of 200 kV. Particles from the collection holder were agitated with KBr powder, which was used to prepare pellets for subsequent FT-IR measurements.

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## 107 **3. Result and Discussion**

Heating of the evaporation source to 2200 K resulted in the formation of white 108 nanoparticles. IR spectra of the nucleating nanoparticles recorded 2 cm from the source 109 (Figure 2a) showed a broad band extending from 10 to 20 µm, which cannot be attributed to 110 gas-phase molecules. Ti-O stretching and Ti-O-Ti bridging stretching modes appear in this 111 region for sol-gel samples of titanium oxides (see, for example, Huang et al.<sup>25</sup>). Therefore, 112 there is no doubt that the absorbing material in our experiments consisted of nascent 113 nanoparticles of titanium oxides. The width of the band in this region is broader than that of 114 115 the crystalline. We concluded that most of the titanium oxide nanoparticles nucleated as noncrystalline liquid droplets or in an amorphous solid form. 116

The spectrum recorded 6 cm from the source (Figure 2b) showed a sharper band centered
at 12.8 μm. This peak is a diagnostic peaks for crystalline anatase, as calculated from the

optical constants of spherical particles.<sup>26</sup> This evolution of the IR spectra as the nanoparticles cooled showed that a phase transition occurred while they were free flying. The long-range ordered structure of  $TiO_6$  octahedra shows a sharp absorption at about 13–14 µm. The newly nucleated titanium oxides nanoparticles did not show this absorption. Subsequent crystallization resulted in the formation of anatase.

Nucleation occurred exclusively from highly supersaturated vapors in our experimental 124 gas-evaporation system. Recent in situ interferometric studies on the homogeneous nucleation 125 of manganese metal and tungsten oxide showed that the critical nuclei consisted of  $3 \pm 1$ 126 atoms and  $8 \pm 1$  molecules, respectively.<sup>27,28</sup> Molecular-dynamics simulations on Lenard-127 Jones molecules also showed that the critical nuclei in an atmosphere with a supersaturation 128 ratio of more than 100 consist of about 10 atoms.<sup>16,29–31</sup> Because physical conditions such as 129 130 the total pressure of the enclosed gas were the same as those in previous reports, the critical nuclei in this experiment were similarly expected to consist of a countable number of 131 molecules; this is considerably smaller than the size for the crossover in stability from an 132 amorphous phase to an anatase phases, which occurs at about 2 nm.<sup>13</sup> The IR spectrum shown 133 in Figure 2 is the average image for a 20 mm diameter column. IR spectra are affected to a 134 135 greater extent by larger nanoparticles because of their greater volume fraction. Size distributions of the products were therefore studied by TEM observations. Typical TEM 136

137	images and corresponding electron-diffraction patterns of the nanoparticles collected at 4 and
138	8 cm above the evaporation source are shown in Figure 3. Radius of a nanoparticle was
139	measured directly from TEM images and the average radii for 150 nanoparticles collected at 4
140	and 8 cm above the evaporation source were 27.5 $\pm$ 7.1 and 27.5 $\pm$ 6.3 nm, respectively. The
141	minimum and maximum radii observed were about 5 and 55 nm, respectively, in both samples.
142	Amplitude of absorbance arises from nanoparticles with relatively larger volume. The radii
143	corresponding to the average volumes calculated from the 150 nanoparticles represented in
144	the IR spectra were $31.4_{-17.8}^{+7.6}$ and $30.4_{-8.3}^{+5.3}$ nm for the nanoparticles collected at 4 cm and
145	at 8 cm, respectively. Newly nucleated nanoparticles grew to a size of the order of tens of
146	nanometers in diameter and the titanium oxide molecules were exhausted at rates that were
147	orders of magnitude faster than the typical convection velocity of the smoke (10 cm/s; see
148	Supplementary Information, Section 1). Under these types of conditions, nucleation always
149	occurs and most of the growth units are exhausted within a distance of a few millimeters from
150	the evaporation source. <sup>27,28,32</sup> The IR spectra shown in Figure 2a can therefore be considered
151	to represent newly nucleated nanoparticles with sizes of the order of several tens of
152	nanometers that had completed vapor growth. This showed that the transition from an
153	amorphous to a stable crystalline phase did not occur at the crossover size for the shift in
154	thermodynamic stability from amorphous titanium dioxide to anatase, which is about 2 nm.

Spherical nanoparticles of anatase were observed in both samples, which is consistent 155 with the results of IR spectroscopy. Nanoparticles collected at 4 cm are rapidly quenched by 156 attachment to the collecting sheet and their state is preserved. These particles showed 157 diffraction rings attributed to other crystalline structures and halo patterns caused by 158 amorphous particles. The diffraction spots can be explained by the present of titanium oxides 159 with an oxygen-deficient stoichiometry, such as Ti<sub>8</sub>O<sub>15</sub> (JCPDS card no.18-1404), Ti<sub>9</sub>O<sub>17</sub> 160 (JCPDS card no. 18-1405) or Ti<sub>10</sub>O<sub>19</sub> (JCPDS card no. 11-474) which are known as Magnéli 161 phases. Though weak diffraction spots close to (101) in Figure 3b indicate that minute amount 162 163 of oxygen deficient titanium oxide were also contained, neither the other crystalline phases nor amorphous were observed abundantly in the case of the nanoparticles collected at 8 cm. 164 An example of a high-resolution TEM micrograph of a Ti<sub>8</sub>O<sub>15</sub> crystalline nanoparticle and its 165 fast Furrier transform (FFT) image is shown in Figure 4. 166

These oxygen-deficient phases become thermodynamically stable when the O/Ti ratio is near 1.8.<sup>33</sup> Furthermore, nonhomogeneous contrasts resulting from distortion and edge dislocations were frequently observed for quenched nanoparticles. The formation of oxygen-deficient crystalline phases of titanium oxides and the presence of greater numbers of defects exclusively in the nanoparticles collected at 4 cm from the evaporation source suggest that a portion of the noncrystalline nanoparticles had a O/Ti ratio of less than 2 during the

173	initial stages of crystallization. Subsequent crystallization involves gradual oxidation of the
174	free-flying nanoparticles. The lattice fringes in Figure 4 disappeared at the surfaces of the
175	particles. The appearance of an amorphous state at the surface of a particle with a crystalline
176	interior is consistent with the results of molecular-dynamics simulations. <sup>34</sup> This suggests that
177	secondary nucleation induces anatase formation through a homogeneous reaction in
178	metastable noncrystalline particles.
179	The additional peak that appeared at 10.5 $\mu$ m (Figure 2b) cannot be attributed to anatase or
180	rutile. This unidentified band might derive from crystalline oxygen-deficient titanium oxides.
181	No distinct IR spectra of Magnéli phases have been reported in any previous study because
182	such phases are difficult to isolate.
183	The collected nanoparticles were embedded in a KBr medium and their IR spectra were
184	recorded by means of the conventional pellet technique (Figure 5). A band at 10.5 $\mu$ m was
185	present in the spectrum of the sample collected 4 cm from the source (Figure 5a) and in that
186	of free-flying particles (Figure 2b) but was absent in the spectrum of the sample collected
187	8 cm from the source (Figure 5b). This temporary appearance of the 10.5 $\mu$ m band suggests
188	that the nanoparticles were transformed into anatase while they were free flying. We propose
189	that oxygen-deficient titanium oxides are formed in the nucleation process and that
190	subsequent oxidation leads to their transformation into anatase.

The temperature field around the evaporation source under similar conditions has been 191 examined in a previous study, and the typical convection velocity of the smoke is known to be 192 10 cm/s in a 10<sup>4</sup> Pa atmosphere.<sup>23</sup> The temperature of a free-flying nanoparticle can be 193 194 regarded as identical to that of the gas because of the rapid heat transfer (see Supplementary Information, Section 2). By comparing the measured area for FT-IR and the growth conditions, 195 we estimated that crystallization is complete within 0.1-1 s at 500-700 K. We calculated the 196 rate of nucleation of crystalline anatase J in an amorphous titanium dioxide nanoparticle as a 197 function of the temperature; details are given in the Supplemental Information, Section 3. We 198 then defined the timescale for homogeneous nucleation,  $\tau_{homo}$ , of a particle with volume V as 199 follows; 200

$$\tau_{homo} = \frac{1}{J \times V}$$

We calculated  $\tau_{homo}$  for a spherical particle with radius r = 50 nm, which we chose as an upper boundary for this study (Figure 6). The evaluated waiting time for nucleation of anatase from the amorphous phase had an order of magnitude in excess of 0.1–1 s over the entire temperature range. The nucleation rate is sensitive to the activation energy  $E_a$  and to the interfacial energy between anatase and the amorphous phase; we used a value of  $\gamma = 0.379$  J m<sup>-2</sup> for the latter, as this is intermediate between that of anatase and liquid titanium dioxide.<sup>35</sup> In general, nucleation rates for crystallization in a supercooled liquid droplet are higher **as** 

a result of a reduction in activation energy  $(E_a/k)$ , for example, from 38000 to 23000 K in the 208 case of silicate.<sup>36–38</sup> Unfortunately, the activation energy for crystallization of titanium oxides 209 in a supercooled liquid state has never been reported. Consequently, a quantitative comparison 210 of nucleation rates and crystallization velocities from the liquid phase and from the 211 amorphous phase cannot be presented here. If we assume that the activation energy for 212 crystallization from liquid droplets falls to 14000 K compared with the average value of 213 17400 K obtained experimentally for crystallization from the amorphous phase,<sup>39-40</sup> the 214 waiting time for nucleation approximates to the value determined in our experiment, shown 215 216 by dashed line in Figure 6. Molecular-dynamics simulations showed that the melting 217 temperature of titanium oxides falls markedly with increasing oxygen deficiency. For instance, the melting temperature for titanium oxide falls by 33% when it has 12.5% of oxygen 218 vacancies, corresponding to a stoichiometry of  $Ti_4O_7$ .<sup>41</sup> Molecular-dynamics simulations of 219 titanium dioxide nanoparticles at various temperatures showed that the loss of the X-ray 220 diffraction peak that indicates melting occurs at lower temperatures than those measured for 221 the bulk material, e.g. <1200 K for 2 nm anatase spheres.<sup>42</sup> The reduction in the melting 222 temperature due to size effects and oxygen deficiency promotes the formation of liquid 223 224 droplets in the initial stages of nucleation. Rapid crystallization at a relatively low temperature and the decrease in the melting temperature of oxygen-deficient titanium oxides suggest that 225

the noncrystalline particles are droplets of molten liquid.

Thermochemical calculations showed that crystallization of anatase from supercooled 227 liquid droplets occurs at T < 2057 K.<sup>35</sup> Because the temperature of a particle was much lower 228 229 than 2057 K in our experiments, the nucleation of anatase proceeded under high supercooling. Nucleation of titanium oxides as liquid droplets has been directly measured, as in the case 230 of silicate.<sup>23</sup> Next, we will examine the generality of nucleation via liquid droplet, taking into 231 account the nucleation of liquid and crystalline phases from supersaturated vapor. In classical 232 nucleation theory, the change in the Gibbs free energy of a system on formation of nuclei of a 233 234 critical size from a supersaturated vapor is proportional to the ratio of the disadvantageous effect of the surface and the advantageous effect of chemical-bond formation in the bulk 235 material ( $\Delta G \propto \gamma^3 / \Delta \mu^2$ , where  $\gamma$  is the surface free energy and  $\Delta \mu$  is the difference in 236 237 chemical potential compared with the vapor). In general, the surface free-energy value of the crystalline phase is larger than that of the liquid (amorphous) phase ( $\gamma_c > \gamma_l$ ). On the other 238 hand, the difference in chemical potential between the vapor and crystalline phases is always 239 larger than that between the vapor and liquid phases ( $\Delta \mu_c > \Delta \mu_l$ ). When the supersaturation 240 ratio is smaller  $(\Delta \mu_c \sim \Delta \mu_l)$ , the nucleation rate of the liquid overcomes that of the crystalline 241 242 form because of the lower surface free energy. In contrast, a crystalline nanoparticle tends to nucleate directly from highly supersaturated vapor ( $\Delta \mu_c > \Delta \mu_l$ ). Since the titanium oxide 243

nucleated as a liquid phase even in the present method, which makes very high 244 supersaturation ratio, reported metastable phases prepared by other physical process in which 245 supersaturation ratio at nucleation point may be smaller than or at least similar to our method, 246 such as laser ablation,<sup>1,17–19</sup> may also form via liquid droplets. Polymorphs branch off from 247 the liquid droplets in a manner that depends on their history after nucleation. We therefore 248 suggest that the O/Ti ratio of a particle and the cooling rate of the liquid droplets are the keys 249 to understanding the polymorphic behavior of titanium oxides. Figure 7 is a schematic 250 representation of the mechanism for the formation of anatase nanoparticles through 251 252 homogeneous nucleation of liquid droplets.

IR spectra of nanoparticles are the most important index for the observation of 253 astronomical dusts by telescopes. Fingerprints in the mid-IR region permit the identification 254 255 of minerals at great distances. In the laboratory, reference spectra are usually obtained after embedding samples in highly transparent media. However, such spectra cannot readily be 256 compared with those of astronomical dusts because of the difference in the dielectric 257 constants of the surroundings between that of a vacuum ( $\epsilon_m = 1$ ) and that of a dielectric 258 medium.<sup>43</sup> In our studies, the 12.8 µm peak of anatase shifted to 14.1 µm in KBr medium 259 260 (Figure 5b). The IR spectrum of anatase without an embedding effect has only been recorded once previously; in that case, the peak for a commercial edged aggregate was centered at 261

262	13.10 $\mu$ m. <sup>44</sup> The band width is also affected by the medium. The full width at half maximum
263	of the band increased from 3.9 $\mu$ m (Figure 2b) to 5.2 $\mu$ m in KBr medium (Figure 5a). This is
264	the first report of the appearance in IR spectra of a peak at 12.8 $\mu$ m for spherical nanoparticles
265	of anatase in the free-flying state ( $\epsilon_m \sim 1$ ), which permits direct comparison with astronomical
266	observations. A strong sharp feature has been detected at 13 $\mu$ m around oxygen-rich evolved
267	stars, and the carrier is often related to the first condensing mineral. <sup>45,46</sup> This 13 $\mu$ m feature
268	has not yet been successfully assigned. IR spectra of free-flying titanium oxides might assist
269	in this assignment.

## 271 **4. Conclusion**

The nucleation of titanium oxides was studied by in situ IR measurement in the free-flying 272 273 state. Newly nucleated nanoparticles showed broad noncrystalline features. Later, the cooled nanoparticles showed features of crystalline anatase. Therefore, titanium oxides nanoparticles 274 nucleate in a metastable noncrystalline form that might consist of liquid droplets. Subsequent 275 crystallization results in the formation of anatase. Identification of the nucleation in a 276 noncrystalline phase provides general insight into the mechanism of formation of particles 277 278 through homogeneous nucleation from the vapor phase. Free-flying particles and quenched product collected 4 cm from the evaporation source showed an unidentified band near 279

10.5 µm that disappeared in product collected at 8 cm. TEM observations revealed the 280 presence of an oxygen-deficient crystalline form in product collected at 4 cm. The appearance 281 of the peak at 10.5 µm appears to be connected with the formation of oxygen-deficient species. 282 283 The appearance of oxygen-deficient species as an intermediate phase and the crystallization with oxidation of particles are both consistent with the obtained results. When IR spectra of 284 collected product were measured by a conventional KBr pellet technique, the peak 285 wavelength was shifted toward a longer wavelength and the band widths were broadened by 286 the embedding effect of the dielectric medium. The 12.8 µm band of anatase identified here 287 can be compared directly with astronomical observations. This could aid in the identification 288 of the 13 µm band frequently observed for oxygen-rich evolved stars. 289

290

#### 291 Associated Content

Details of estimations of the growth velocity of a nucleus in our experiment, of the time scale for a thermal equilibration between a free-flying nanoparticle and its surrounding atmosphere, and of the nucleation rate of crystals in a supercooled liquid droplet are available as supporting information.

296

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Thermal convection

425 Figure 1. Schematic image of the experiment. Nanoparticles nucleate around the evaporation

- 426 source, cool in the flow by thermal convection and, then, can be seen as a smoke. IR spectra
- 427 of newly formed (2 cm above the evaporation source) and cooled (6 cm above the evaporation
- 428 source) nanoparticles are measured respectively. Some portion of the flowed nanoparticles
- 429 attaches to a collecting sheet set 2 cm above the IR beam.



431 Figure 2. IR spectra of condensing titanium oxide nanoparticles measured (a) at 2 cm and (b)

432 at 6 cm above the evaporation source.





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Figure 4. High-resolution TEM image of a nanoparticle collected 4 cm above the evaporation source and FFT analysis of the nanoparticle. Lattice fringes of 0.371 nm ( $10\overline{10}$ ) and 0.335 nm ( $1\overline{2}0$ ) with a crossing angle at 83.3° indicate the formation of a nanoparticle of crystalline Ti<sub>8</sub>O<sub>15</sub>. Amorphous titanium oxide appears on the surface.



Figure 5. IR spectra recorded by the conventional KBr pellet technique of nanoparticles
collected (a) at 4 cm and (b) at 8 cm above the evaporation source. The shapes of the spectra
differ from those of the free-flying nanoparticles (Figure 2) due to effects of the medium.
High frequency oscillation with small amplitude in the spectra is artificial fringes caused by
internal reflection of a KBr pellet.



451 Figure 6. Time scales for homogeneous nucleation evaluated at the activation energy for 452 crystallization from the amorphous phase of  $E_a/k = 17400$  K (solid line) and the assumed 453 value for crystallization from the liquid phase of  $E_a/k = 14000$  K (dashed line), respectively.



455 Figure 7. Mechanism of the formation of anatase nanoparticles through homogeneous

456 nucleation of liquid droplets from highly supersaturated vapor.