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Author(s)	Chuaychan, Sira; Benjakul, Soottawat; Kishimura, Hideki
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1 CHARACTERISTICS AND GELLING PROPERTY OF
2
3 GELATIN FROM SCALE OF SPOTTED GOLDEN GOATFISH
4 (*PARUPENEUS HEPTACANTHUS*)
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12 SIRA CHUAYCHAN¹, SOOTTAWAT BENJAKUL^{1*} AND HIDEKI KISHIMURA²
13
14
15

16 ¹Department of Food Technology, Faculty of Agro-Industry, Prince of Songkla University, Hat
17 Yai, Songkhla 90112, Thailand

18 ²Laboratory of Marine Products and Food Science, Research Faculty of Fisheries Sciences,
19 Hokkaido University, Hakodate, Hokkaido 041-8611, Japan

20 *To whom correspondence should be addressed. Tel: 66-7428-6334

21 Fax: 66-7455-8866, E-mail: soottawat.b@psu.ac.th
22
23

24 **ABSTRACT**

25 Gelatins from the scales of spotted golden goatfish were extracted under different
26 conditions and characterized. The gelatin yield, when extracted at 45, 60 and 75 C (for 6 or 12
27 h), was 2.3-2.6%, 8.6-9.3% and 9.9-10.1% on dry weight basis, respectively. All the gelatins had
28 β - and α -chains as the dominant components, and had high imino acid contents (182-192
29 residues/1000 residues). Gel strength of the gelatin decreased and the gelatin solution became
30 more turbid with increasing temperature and time of extraction. The gelling and melting
31 temperatures of gelatin were 18.7-20.1 and 26.4-28.0 C, respectively, and these decreased with
32 extraction temperature and time. The results suggest that the scales of spotted golden goatfish
33 have potential to serve as the collagenous raw material for gelatin extraction.

34 **Keywords:** Scales, spotted golden goatfish, gelatin, yields, gel strength

35

36 **PRACTICAL APPLICATIONS**

37 Spotted golden goatfish (*Parupeneus heptacanthus*) is used in the manufacturing of
38 frozen fish fillets in Thailand, and the scales with low market value are generated as byproducts.
39 Large amounts of scales could potentially serve as raw material for gelatin production. However,
40 the proper extraction conditions need to be determined experimentally, considering both yield
41 and properties of the resulting gelatin.

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47 INTRODUCTION

48 Gelatin is a fibrous protein obtained from collagenous materials subjected to thermal
49 denaturation or partial degradation. It has been widely used in food and non-food (photographic,
50 cosmetic, and pharmaceutical) industries [1]. Generally, gelatin is produced from skins and
51 skeletons of land animals [2]. However, both bovine spongiform encephalopathy (BSE) and foot-
52 and-mouth disease (FMD) are human health concerns with gelatin from these sources.
53 Furthermore, porcine and bovine gelatins are prohibited by some religions. Fish gelatin has
54 therefore received increasing attention as an alternative to mammalian and avian gelatins. Fish
55 skin, bones, and scales are by-products from fish processing, but they are collagenous materials
56 with potential for gelatin production [3]. Gelatin has several functional properties, including
57 gelling, foaming, emulsifying and wetting properties. Generally, the functional properties of
58 gelatin and other food proteins are governed by many factors such as chain lengths or molecular
59 weights, amino acid composition and hydrophobicity, etc. [4]. Additionally, the suitability of
60 gelatin in a particular application is greatly influenced by the source of raw materials, varying by
61 animal species, and also by the processing [4].

62 Spotted golden goatfish (*Parupeneus heptacanthus*) has been widely used in Thailand, in
63 frozen fillet manufacturing. During descaling and dressing, large amounts of scales are generated
64 as low-value by-products. Converting to or extracting value-added products, particularly gelatin,
65 could both reduce waste and be an economic benefit. Gelatins have been extracted from the
66 scales of several fish species, e.g., tilapia [5], bighead carp [6], and grass carp fish [7], and the
67 characteristics of such gelatins have been assessed. However, there is no prior information
68 available on gelatin from the scales of spotted golden goatfish, or on effects of extraction

69 conditions. Therefore, the aim of this study was to characterize gelatins with various extraction
70 temperatures and times, using spotted golden goatfish scales as raw material.

71

72 **MATERIALS AND METHODS**

73 **Chemicals**

74 All chemicals were of analytical grade. Sodium dodecyl sulfate (SDS), Coomassie blue
75 R-250 and *N,N,N',N'*-tetramethylethylenediamine (TEMED) were procured from Bio-Rad
76 Laboratories (Hercules, CA, USA). High-molecular-weight markers were purchased from GE
77 Healthcare UK Limited (Buckinghamshire, UK). Food grade bovine bone gelatin with 150-250 g
78 bloom strength was obtained from Halagel (Thailand) Co., Ltd., (Bangkok, Thailand).

79

80 **Collection and preparation of spotted golden goatfish scales**

81 Scales of spotted golden goatfish with an average body weight of 100-120 g/fish were
82 collected from Kingfisher Holding, LTD., Songkhla Province, Thailand. The scales were
83 packaged in polyethylene bags and transported in ice to the Department of Food Technology,
84 Prince of Songkla University, within approximately 1 h. Upon arrival, the scales were washed
85 with tap water and drained before storing in polyethylene bags. The samples were kept at -20 C
86 for storage times not exceeding 2 months. **Before use, the frozen fish scales were tempered at 4**
87 **C overnight (8-10 h), and completely thawed using the running water for 2 min.**

88

89 **Pretreatment of spotted golden goatfish scales**

90 The scales were suspended in 0.1 mol/L NaOH for 6 h, at the ratio 1:10 (w/v). The
91 mixture was continuously stirred to remove non-collagenous proteins. The alkaline solution was

92 changed once at 3 h. Treated scales were then washed with tap water, until the wash water had
93 neutral pH. Subsequently, the prepared scales were demineralized in 0.75 mol/L HCl, with the
94 scale/solution ratio of 1:5 (w/v). The demineralization was performed at room temperature (28-
95 30 C) with continuous stirring. Thereafter, the demineralized scales were washed until neutral
96 pH of wash water was obtained.

97

98 **Extraction of gelatin**

99 The demineralized scales were suspended in distilled water at the ratio 1:10 (w/v). The
100 extraction was conducted at different temperatures (45, 60 and 75 C) for various times (6 and 12
101 h), under continuous stirring. At the designated time to stop extraction, the mixture was filtered
102 using a Buchner funnel with Whatman No.4 filter paper (Whatman International, Ltd.,
103 Maidstone, England). The filtrate was dried in a freeze-dryer (CoolSafe 55, ScanLaf A/S, Lyngø,
104 Denmark), and the gelatin sample obtained was subsequently subjected to analyses.

105

106 **Analyses**

107 **Yield**

108 The yield of gelatin was calculated as percentage of the starting material (scales before
109 pretreatment) by dry weight, as follows:

$$110 \quad \text{Yield \%} = \frac{\text{Weight of freeze-dried gelatin (g)}}{\text{Weight of initial dry scales (g)}} \times 100$$

$$111 \quad \text{Weight of initial dry scales (g)}$$

112

113

114

115 **SDS-polyacrylamide gel electrophoresis (SDS-PAGE)**

116 The protein pattern in each gelatin sample was determined using sodium dodecyl sulfate
117 polyacrylamide gel electrophoresis (SDS-PAGE), following the method of Laemmli [8] as
118 modified by Sinthusamran et al. [9]. High-molecular-weight protein markers were used to
119 estimate the molecular weights of the proteins.

120

121 **Fourier transform infrared (FTIR) spectroscopic analysis**

122 The FTIR spectra for all gelatin samples were obtained by total reflectance-Fourier
123 transform infrared (ATR-FTIR) spectroscopy, as described by Sinthusamran et al. [9]. Each
124 gelatin sample was placed onto a crystal cell. The spectrum was acquired over the range 650–
125 4000 cm^{-1} with 4 cm^{-1} resolution, by averaging 32 repeat scans, referenced against the
126 background spectrum recorded for a clean empty cell at 25 C, using an FTIR spectrometer
127 (Model Equinox 55, Bruker, Ettlingen, Germany). Deconvolution was performed on the average
128 spectra for the amide I and II bands, using a resolution enhancement factor of 1.8 and full height
129 bandwidth of 13 cm^{-1} . The analysis of spectral data was done with OPUS 3.0 data collection
130 software (Bruker, Ettlingen, Germany).

131

132 **Amino acid analysis**

133 The amino acid composition of each gelatin sample was analyzed according to the
134 method of Nagarajan et al. [10], with a slight modification. The content is expressed as
135 residues/1000 residues.

136

137

138 **Determination of gel strength**

139 The gels were prepared by the method of Kittiphattanabawon et al. [11]. First, gelatin
140 was dissolved in distilled water (60 C) to obtain a final concentration of 6.67% (w/v). The
141 solution was stirred until the gelatin was completely dissolved, and was poured into a cylindrical
142 mold with 3 cm diameter and 2.5 cm height, where it was incubated at 4 C for 18 h prior to
143 analysis. The gel strength was determined at 8–10 C using a texture analyzer (Stable Micro
144 System, Surrey, UK) with a 5 kg load cell, cross-head speed set at 1 mm/s, and equipped with a
145 1.27 cm diameter flat-faced cylindrical Teflon[®] plunger. The maximum force (grams) was
146 recorded when the plunger had penetrated 4 mm into the gelatin gel.

147

148 **Determination of gelling and melting temperatures**

149 Gelling and melting temperatures of gelatin samples were measured following the
150 method of Boran et al. [12], using a controlled-stress rheometer (RheoStress RS 75, HAAKE,
151 Karlsruhe, Germany) with a stainless steel 60-mm-diameter parallel plate geometry. The gelatin
152 solution (6.67%, w/v) was prepared as described previously. An amplitude sweep test revealed
153 that 3 Pa stress at 1 Hz frequency was within the linear viscoelastic region (LVR) for the sample.
154 The measurement was performed at a scan rate of 0.5 C/min, at 1 Hz frequency with 3 Pa stress
155 amplitude, during cooling from 40 to 5 C and heating from 5 to 40 C. The gelling and melting
156 temperatures were defined by the loss tangent value $\tan \delta = 1$, or equivalently $\delta = 45^\circ$.

157

158 **Determination of turbidity**

159 The turbidity of each gelatin solution was determined according to the method of
160 Kittiphattanabawon et al. [11]. Gelatin was dissolved in distilled water (60 C) to obtain a final

161 concentration of 6.67% (w/v). The solution was stirred until the gelatin was completely
162 dissolved. Turbidity was determined by measuring the absorbance at 360 nm with a
163 spectrophotometer (UV-1800 Spectrophotometer, Shimadzu, Kyoto, Japan).

164

165 **Microstructure analysis of gelatin gel**

166 The microstructure of gelatin gels was imaged by a scanning electron microscopy (SEM).
167 A gelatin gel sample (6.67%, w/v) with 2–3 mm thickness was fixed with 2.5% (v/v)
168 glutaraldehyde in 0.2 M phosphate buffer (pH 7.2) for 12 h. The sample was then rinsed with
169 distilled water for 1 h, and dehydrated stepwise in ethanol concentrations of 50, 70, 80, 90 and
170 100% (v/v). The dried sample was mounted on a bronze stub and sputter-coated with gold
171 (Sputter coater SPI-Module, West Chester, PA, USA). The specimen was then observed with a
172 scanning electron microscope (JEOL JSM-5800 LV, Tokyo, Japan) set at 20 kV acceleration
173 voltage.

174

175 **Statistical analysis**

176 The data were subjected to analysis of variance (ANOVA), and the means were
177 compared using Duncan's multiple range test. For paired comparisons, a T-test was used. In
178 statistical tests, p-values of less than 0.05 were considered significant. Statistical analyses were
179 performed using the Statistical Package for Social Sciences (SPSS for windows: SPSS Inc.,
180 Chicago, IL, USA).

181

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183

184 **RESULTS AND DISCUSSION**

185 **Yield**

186 The gelatin yield from the scales of spotted golden goatfish is shown in Table 1 for the
187 various extraction conditions. The yield increased with extraction temperature ($P < 0.05$): at 45,
188 60 and 75 C, the gelatin yields were 2.27-2.57%, 8.63-9.27% and 9.90-10.07% on dry weight
189 basis, respectively. The yield also increased with extraction time ($P < 0.05$), except at 75 C, the
190 temperature that showed no significant difference between 6 h and 12 h extractions ($P > 0.05$).
191 As temperature is increased, the bonds between α -chains in native collagen are effectively
192 destroyed. As a consequence, the triple helix structure became amorphous and could be extracted
193 with ease, giving high yields at elevated temperatures. Increasing the extraction time also
194 favored the release of α and β -chains from the preprocessed fish scales [13]. The results
195 qualitatively agree with Nagarajan et al. [10], who reported that the extraction yield of gelatin
196 from splendid squid skin increased with extraction temperature and time. Arnesen and Gildberg
197 [14] also found that increasing the extraction temperature increased the yield of gelatin from
198 Atlantic salmon skin. Different yields of fish gelatin have been reported for sea bream scale
199 (9.55%) [15], greater lizardfish skin (35.1%) [16] and Nile perch skin (64.3%) [17]. It is noted
200 that gelatin yield from the scales of spotted golden goatfish was much lower than the reported
201 yields from fish skin. The scales have compact and dense structures, but the pretreatments,
202 especially the demineralization, provided the scales with looser structures [18]. As a result, hot
203 water could penetrate the scales to extract gelatin. The gelatin yield depends on the type of raw
204 material and on the gelatin extraction process, including the pretreatments [11].

205

206

207 **Protein patterns**

208 The protein patterns of gelatin are illustrated in Fig. 1, for the gelatins from scales of
209 spotted golden goatfish, with various temperatures and durations of extraction. All the gelatin
210 samples contained β - and α -chains with MWs of 192 and 123-112 kDa, respectively, as the
211 major constituents. The protein patterns were similar for samples extracted at 45 and 60 C,
212 except that α_2 -chains in the latter showed lower band intensity. Extraction at 75 C gave
213 noticeably lower band intensities for most proteins, except for the α_1 -chains that remained
214 unchanged. However, no marked differences in protein patterns were observed between 6 and 12
215 h extractions of gelatin. The results suggest that elevated temperatures induced degradation of
216 protein chains. This is in accordance with Kaewruang et al. [2], who found the pronounced
217 degradation of unicorn leatherjacket skin gelatin with elevated extraction temperatures. The
218 content of α -chains in a gelatin determines its main functional properties, such as gelling,
219 emulsifying and foaming properties [4]. The extraction conditions, both temperature and
220 duration, clearly affected the constituents of gelatin from spotted golden goatfish scales.

221

222 **Fourier transform infrared (FTIR) spectra**

223 The FTIR spectra are shown in Fig. 2 for gelatin from scales of spotted golden goatfish
224 with various temperatures and durations of extraction. FTIR spectroscopy has been used to
225 determine the functional groups and the secondary structures in gelatin [17]: the major peaks of
226 gelatins were situated in Amide I, II, III, A and B regions. The amide I primary vibration mode is
227 a C=O stretching vibrations coupled to contributions from CN stretching, CCN deformation, and
228 in-plane NH bending modes [19]. Similar amide I band was found in all the gelatin samples,
229 appearing over wavenumbers 1640-1643 cm^{-1} . Kittiphattanabawon et al. [11] reported that with

230 higher temperatures and longer times of extraction, the amide I band of gelatin from shark skin
231 shifted towards higher wavenumbers [11]. The difference between Amide I of gelatin from
232 spotted golden goatfish and other gelatins might be due to different thermal stabilities of gelatins
233 from various sources. It was found that the α_1 -chains in gelatin from scales of spotted golden
234 goatfish showed high thermal stability, as evidenced by this component persisting at elevated
235 extraction temperatures (Fig. 1). Sinthusamran et al. [13] and Kaewruang et al. [2] suggested that
236 the loss of triple helix structure was due to disruption of interchain interactions under harsh
237 conditions. The amide II band of gelatins extracted at 45, 60 and 75 C (for both extraction
238 durations) were observed at wavenumbers 1540-1543 cm^{-1} . The amide II vibration mode is
239 attributed to an out-of-phase combination of CN stretching and in-plane NH deformation modes
240 of the peptide group [19]. All gelatin samples exhibited generally similar spectra, both in terms
241 of wavenumbers and amplitudes. Additionally, the absorption bands of all gelatins in the amide-
242 III region appeared at similar wavenumbers ranging within 1539-1541 cm^{-1} . The amide III band
243 represents the combination of CN stretching vibrations and NH deformations at the amide
244 linkages, as well as absorption by wagging vibrations of CH_2 groups in the glycine backbone and
245 in the proline side-chains. It has been used to indicate the disorder from α -helical to random-coil
246 structures [19].

247 Furthermore, the amide A band was at 3290, 3292 and 3294 cm^{-1} for gelatins extracted at
248 45, 60 and 75 C for 6 h, at 3291, 3294 and 3296 cm^{-1} for gelatins extracted for 12 h in the same
249 order of temperatures. The amide A band is associated with the N-H stretching vibrations and
250 indicates hydrogen bonds. Generally, free N-H stretching vibrations occur in the range of 3400–
251 3440 cm^{-1} . When the N-H group of a peptide is involved in a hydrogen bond, the resonance
252 shifts to lower frequencies. The amide A band shifted to higher wavenumbers with increased

253 extraction temperature and with longer extraction times. At elevated temperatures of extraction,
254 the interchain bonds between α - or β -chains were increasingly disrupted, matching the higher
255 yields observed (Table 1). The amide B band was observed at wavenumbers 3086, 3077 and
256 3075 cm^{-1} for gelatin extracted at 45, 60 and 75 C for 6 h; and at 3081, 3076 and 3072 cm^{-1} for
257 gelatin extracted at 45, 60 and 75 C for 12 h, respectively. Gelatin extracted at a higher
258 temperature for a longer time exhibited the lower wavenumbers. The amide B band vibration
259 mode is asymmetric stretching vibrations of $=\text{C}-\text{H}$ as well as of NH_3^+ . The observations suggest
260 that the interaction of $-\text{NH}_3$ groups between peptide chains was more pronounced in gelatin
261 extracted at higher temperature for a longer time [10]. Therefore, the secondary structures and
262 functional groups of gelatins obtained from scales of spotted golden goatfish were affected by
263 extraction temperature and time.

264

265 **Amino acid composition**

266 The amino acid composition of gelatin extracted under the various extraction conditions
267 is shown in Table 2. All the gelatin samples showed similar amino acid compositions, in which
268 glycine was the major amino acid (334–335 residues/1000 residues). Glycine is located at every
269 third position of an α -chain and represents nearly one third of its total residues [1]. All the gelatin
270 samples contained imino acids, including proline (108-113 residues/1000 residues) and
271 hydroxyproline (74-79 residues/1000 residues). Different imino acid contents have been reported
272 for gelatin from various fish species, such as from sea bream scales (185 residues/1000 residues)
273 [15], from grass carp scales (157 residues/1000 residues) [7] and from cod skin (154
274 residues/1000 residues) [14]. With high content of hydroxyproline, gelatin is believed to have
275 highly viscoelastic properties and to develop strong gel structures [4]. Hydroxyproline also plays

276 an essential role in the stabilization of triple helix strands in the mother collagen via hydrogen
277 bonding at its OH group [1]. In gelatin, the OH groups of hydroxyproline might be involved in
278 hydrogen bonds of α - or β -chains, thereby strengthening the gel network. In the present study, it
279 was found that both hydroxyproline and proline contents of gelatin decreased with the extraction
280 temperature. The lowest imino acid content was obtained for gelatin extracted at 75 C. Alanine
281 was also found at high contents (133-136 residues/1000 residues). However, very low cysteine
282 levels were obtained for gelatin from spotted golden goatfish scales. Collagen and gelatin have
283 been known to be free of cysteine [15]. The results suggest that extraction temperature and time
284 affected the amino acid composition of gelatin from the scales of spotted golden goatfish.

285

286 **Gel strength of gelatin**

287 The gel strength is shown in Table 1, for gelatin extracted from spotted golden goatfish
288 scales under the various extraction conditions. At a fixed extraction time, the gel strength of
289 gelatin decreased with the extraction temperatures ($P < 0.05$). For gelatins extracted at a fixed
290 temperature, the lower gel strength was observed with the longer extraction time ($P < 0.05$).
291 Among the cases tested, gelatin extracted at 45 C for 6 h showed the highest gel strength (286.6
292 g). The gel strength correlated with the band intensities of β - and γ -chains (Fig. 1). The amounts
293 of β - and γ -components have been reported as the major factor governing the gelation of gelatin
294 [16]. Additionally, the imino acids played a role in gel formation. Hydroxyl groups of
295 hydroxyproline are involved in inter-chain hydrogen bonding, both via a bridging water
296 molecule as well as by direct hydrogen bonding to the carbonyl group [1]. Different gel strengths
297 have been reported for gelatins from different fish species, including from sea bream scales (126
298 g) [15], and from lizardfish scales (268 g) [20]. It is noted that gelatin extracted at the highest

309 temperature tested, especially for 12 h, showed comparatively low gel strength ($P < 0.05$). This
300 coincides with the lowest imino acid content of this case (182 residues/1000 residues). The
301 differences in gel strength between the cases could stem from such intrinsic characteristics as
302 molecular weight distribution and amino acid composition.

303

304 **Gelling and melting temperatures**

305 Thermal transitions were monitored by changes in the phase angle (δ) as shown in Fig 3,
306 for dissolved gelatin from the scales of spotted golden goatfish, both during cooling (40-5 C) and
307 during subsequent heating (5-40 C). The gelling temperatures of gelatin were in the range of
308 18.7- 20.1C. The formation of junction zones and a three-dimensional gel network during
309 cooling of gelatin can be monitored via the phase angle [13]. Nagarajan et al. [10] reported that
310 the amounts of γ -, β -, and α -chain components influenced the gelling point of gelatin. Gelling
311 temperatures have been reported earlier for gelatins from different sources, such as scales of sea
312 bream (20.8 C) [15] and scales of grass carp (20.8 C) [7]. In the current study, gelatin extracted
313 at higher temperatures, especially for the longer time, showed lower gelling temperatures,
314 coinciding with low imino contents (Table 2). Generally, fish gelatin has lower gelling and
315 melting temperatures than its mammalian counterparts. This could be due to the low imino acid
316 content of fish gelatin [21].

317 The melting temperature of gelatin from spotted golden goatfish scales ranged from 26.4
318 to 28.0 C. The gelatin samples extracted at low temperature and short time had the higher
319 melting temperatures. This suggests that these gels could be maintained in semi-solid state for a
320 longer time when heat is applied, e.g. during chewing in the mouth. Conversely, gelatins
321 extracted at higher temperatures showed lower melting temperatures. The melting temperature of

322 gelatin samples correlated positively with the gel strength (Table 1). Varying melting
323 temperatures have been reported for gelatin from various sources, such as from grass carp scales
324 (26.9 C) [7] and from sea bream scales (26.0 C) [15]. Generally, the thermal stability of gelatin
325 gel has been shown to directly correlate with the number and stability of Pro-rich regions in the
326 collagen or gelatin molecules, which are considerably lower in cold water fish than in warm
327 blooded animals. Temperature of the environment that the animals inhabit affects the gelling and
328 melting temperatures of the resultant gelatin [21].

329

330 **Turbidity**

331 Turbidity of the gelatin solutions is shown in Table 1, expressed as A_{360} , for the various
332 extraction conditions from spotted golden goatfish scales. The turbidity increased with the
333 extraction temperature ($P < 0.05$). At a fixed extraction temperature, the turbidity increased with
334 extraction time ($P < 0.05$), except for 45 C, the temperature that gave no difference in turbidity
335 between 6 and 12 h extractions. It is noted that the turbidity of gelatin solutions from spotted
336 golden goatfish was higher than that of the bovine gelatin solution ($p < 0.05$). Random
337 aggregation of the gelatin molecules from spotted golden goatfish scales might cause the
338 increased turbidity. When proteins are subjected to elevated temperatures, aggregation can be
339 induced, resulting in increased turbidity. This is in agreement with the shift of amide B spectral
340 band to lower wavenumbers (Fig. 2). [11] also reported that gelatin solutions from the skin of
341 blacktip shark had increased turbidity with increasing extraction temperature and time. In the
342 present study, the solutions were not clarified, whereas commercial gelatin solutions are
343 commonly clarified using activated charcoal [22]. Therefore, the extraction conditions affected
344 the appearance of gelatin solution as well as the resulting gels.

345 **Microstructures of gelatin gels**

346 Gel microstructures for the gelatins from the spotted golden goatfish scales, extracted at
347 different temperatures for various times, are shown in Fig. 4. For a fixed extraction time, gelatin
348 extracted at higher temperature yielded the coarser gel network with larger voids. Furthermore,
349 the gel from gelatin extracted over a longer time was less uniform with coarser structure. Among
350 all the cases, gelatin extracted at 45 C for 6 h exhibited the finest gel network with a high
351 connectivity. Conversely, the largest strands and voids were found in the case of gelatin
352 extracted at 75 C for 12 h. In general, fine network structure of gelatin gel positively correlated
353 with gel strength (Table 1). Gelatin extracted at low temperature over a short time most likely
354 had chains with comparatively high molecular weight (Fig. 1). Sinthusamran et al. [13] reported
355 that denser strands in gel structure were governed by the content of high molecular weight
356 constituents (γ - and β -chains) in gelatin, while loose strands in the gel matrix were found for
357 gelatins containing comparatively small and short chains. The long chains could form junction
358 zones with ordered alignment in the gel, leading to strong aggregation with connectivity. The
359 results reveal that the extraction condition impacted the molecular arrangement of gelatin chains
360 in the gel network, thereby determining the properties of gels.

361

362 **CONCLUSIONS**

363 Gelatin from the scales of spotted golden goatfish was extracted using water at different
364 temperatures for various durations, and this affected the gelatin characteristics and properties.
365 Extraction at higher temperatures for longer times resulted in higher yields; however, the gel
366 became weaker. The scales of spotted golden goatfish could serve as raw material for gelatin

367 extraction, and the extraction conditions should be appropriately selected for the intended use of
368 the gelatin.

369

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376

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457 **FIGURE CAPTIONS**

458 **FIGURE 1** SDS-PAGE PATTERNS OF GELATIN FROM THE SCALES OF SPOTTED
459 GOLDEN GOATFISH, EXTRACTED AT VARIOUS TEMPERATURES FOR VARIOUS
460 TIMES. M DENOTES HIGH MOLECULAR WEIGHT MARKERS.

461 **FIGURE 2** FTIR SPECTRA OF GELATIN FROM THE SCALES OF SPOTTED GOLDEN
462 GOATFISH, EXTRACTED AT VARIOUS TEMPERATURE FOR VARIOUS TIMES.

463 **FIGURE 3** CHANGES IN THE PHASE ANGLE (Δ , °) OF GELATIN SOLUTION (6.67%,
464 W/V) FROM THE SCALES OF SPOTTED GOLDEN GOATFISH, EXTRACTED AT
465 VARIOUS TEMPERATURES FOR VARIOUS TIMES, DURING COOLING (A) AND
466 SUBSEQUENT HEATING (B).

467 **FIGURE 4** MICROSTRUCTURES OF GELATIN GELS FROM THE SCALES OF SPOTTED
468 GOLDEN GOATFISH, EXTRACTED AT VARIOUS TEMPERATURES FOR VARIOUS
469 TIMES. MAGNIFICATION: 3000×

470

TABLE 1

EXTRACTION YIELD (% DRY WEIGHT BASIS), GEL STRENGTH AND TURBIDITY OF GELATIN FROM THE SCALES OF SPOTTED GOLDEN GOATFISH, EXTRACTED AT DIFFERENT TEMPERATURES FOR VARIOUS TIMES.

Temperature (°C)	Time (h)	Yields (%)	Gel strength (g)	Turbidity (OD ₃₆₀)
45	6	2.27±0.12 ^{AaX}	286.61±1.02 ^{BfZ}	0.791±0.81 ^{AaX}
	12	2.57±0.29 ^{BbX}	249.62±0.53 ^{AeZ}	0.806±0.83 ^{AaX}
60	6	8.63±0.22 ^{AcY}	227.77±1.52 ^{BdY}	0.939±0.97 ^{AbY}
	12	9.27±0.43 ^{BdY}	206.63±0.91 ^{AcY}	1.194±0.62 ^{BcY}
75	6	9.90±1.76 ^{AeZ}	154.07±1.20 ^{BbX}	1.493±0.96 ^{AdZ}
	12	10.07±0.93 ^{AeZ}	124.86±1.38 ^{AaX}	1.700±0.65 ^{BeZ}

Values are presented as mean ± SD (n = 3).

Different uppercase letters (A and B) in the same column under the same temperature indicate significant differences (P < 0.05). Different lowercase letters in the same column indicate significant differences (P < 0.05). Different uppercase letters (X, Y and Z) in the same column for the same time indicate significant differences (P < 0.05).

TABLE 2

AMINO ACID COMPOSITION OF GELATIN FROM THE SCALES OF SPOTTED GOLDEN GOATFISH, EXTRACTED AT DIFFERENT TEMPERATURES FOR VARIOUS TIMES.

Amino acids	Extraction temperature / time					
	45 °C		60 °C		75 °C	
	6 h	12 h	6 h	12 h	6 h	12 h
Alanine	135	135	134	136	133	135
Arginine	53	54	54	53	54	53
Aspartic acid/asparagine	44	43	43	43	43	43
Cysteine	2	1	1	1	1	1
Glutamic acid /glutamine	71	72	72	72	72	75
Glycine	335	335	335	335	335	334
Histidine	6	6	7	6	7	8
Isoleucine	7	7	8	7	7	7
Leucine	17	19	19	19	19	19
Lysine	26	26	29	27	27	27
Hydroxylysine	6	6	6	7	6	6
Methionine	13	14	13	14	14	14
Phenylalanine	14	13	14	12	16	14
Hydroxyproline	79	78	76	77	75	74
Proline	113	112	109	110	109	108
Serine	36	36	37	37	36	38
Threonine	23	23	23	23	25	23
Tyrosine	2	2	2	3	3	3
Valine	18	18	18	18	18	18
Total	1000	1000	1000	1000	1000	1000
Imino acid	192	190	185	187	184	182

Figure1

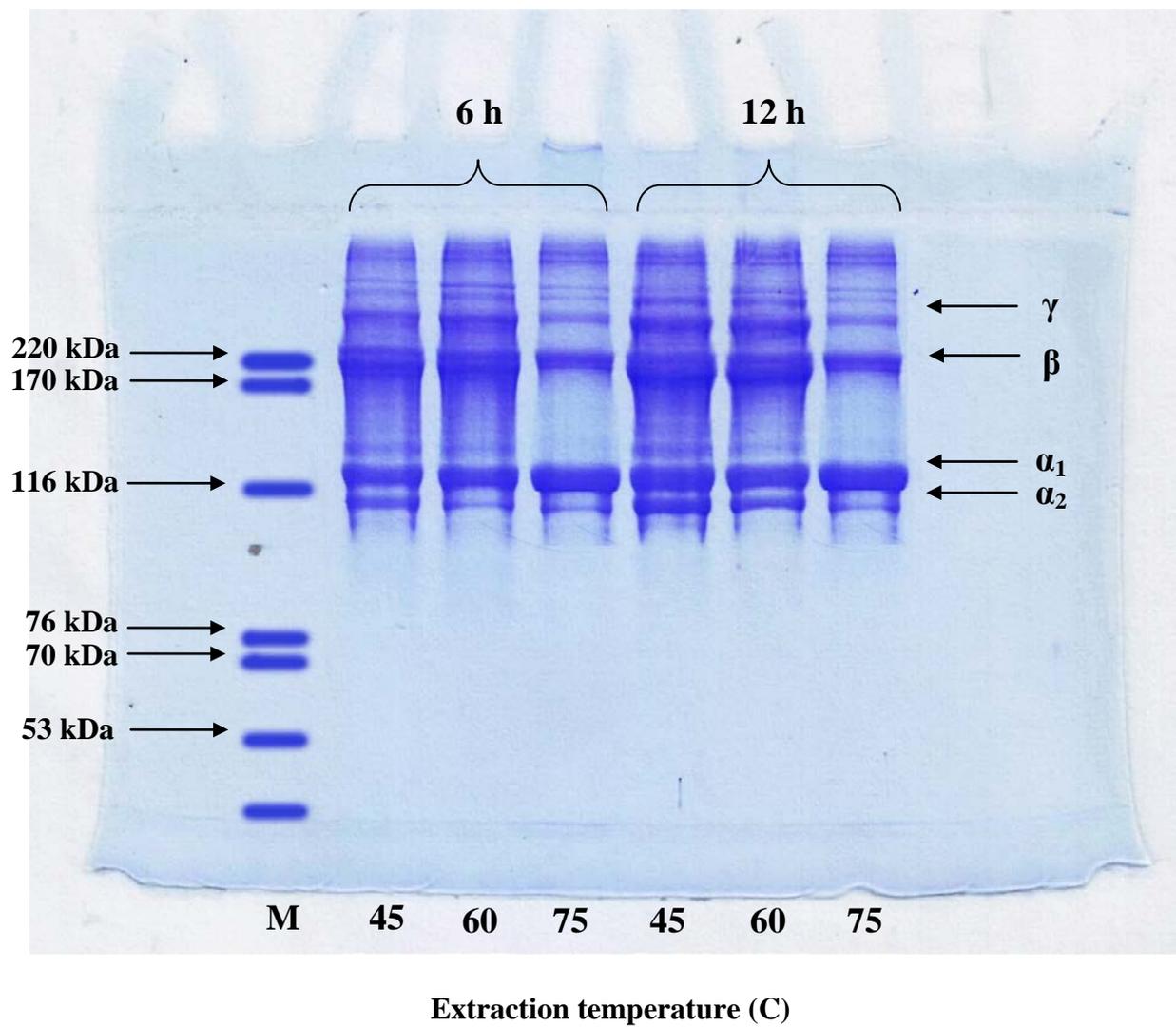


Figure 2

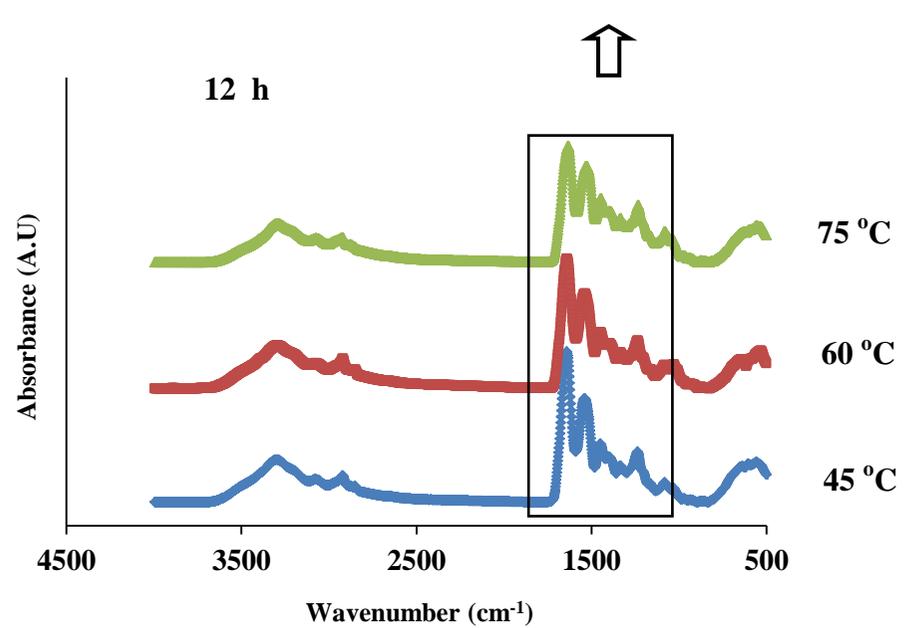
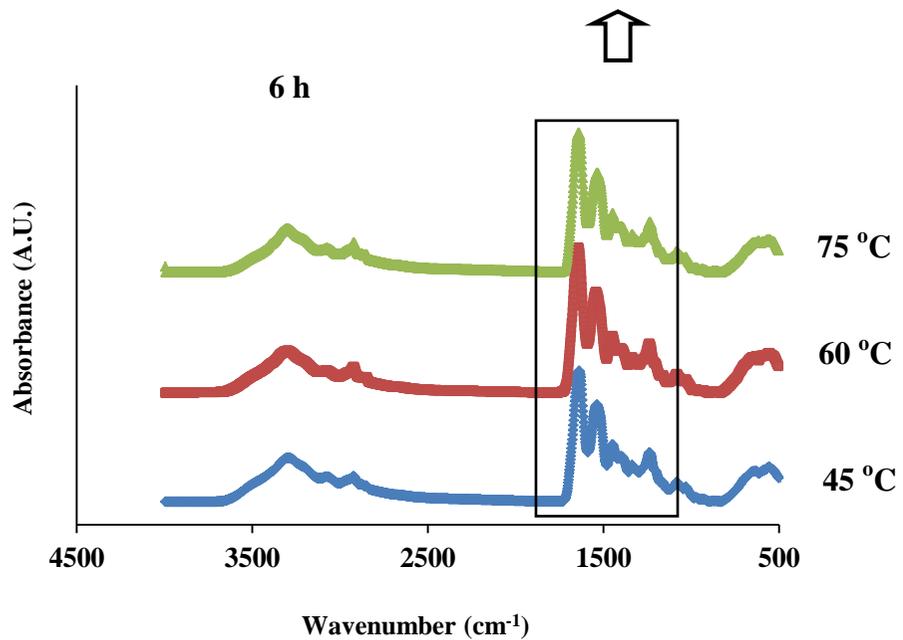
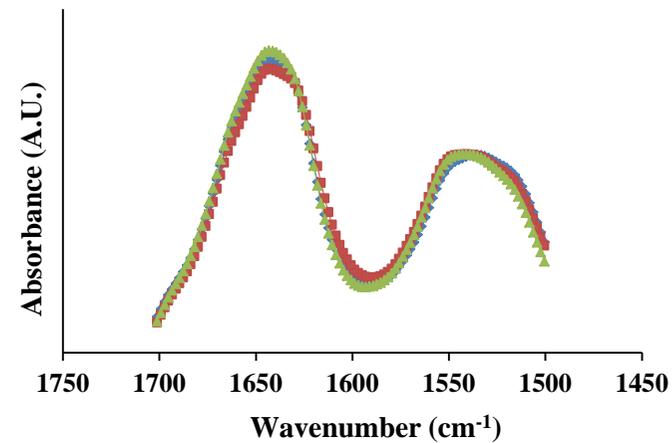
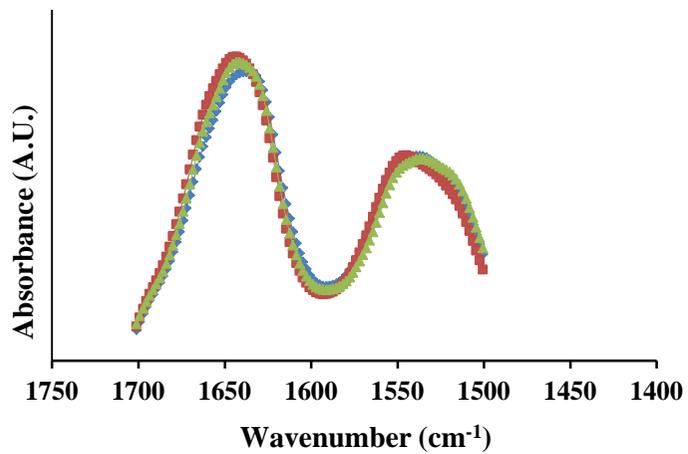
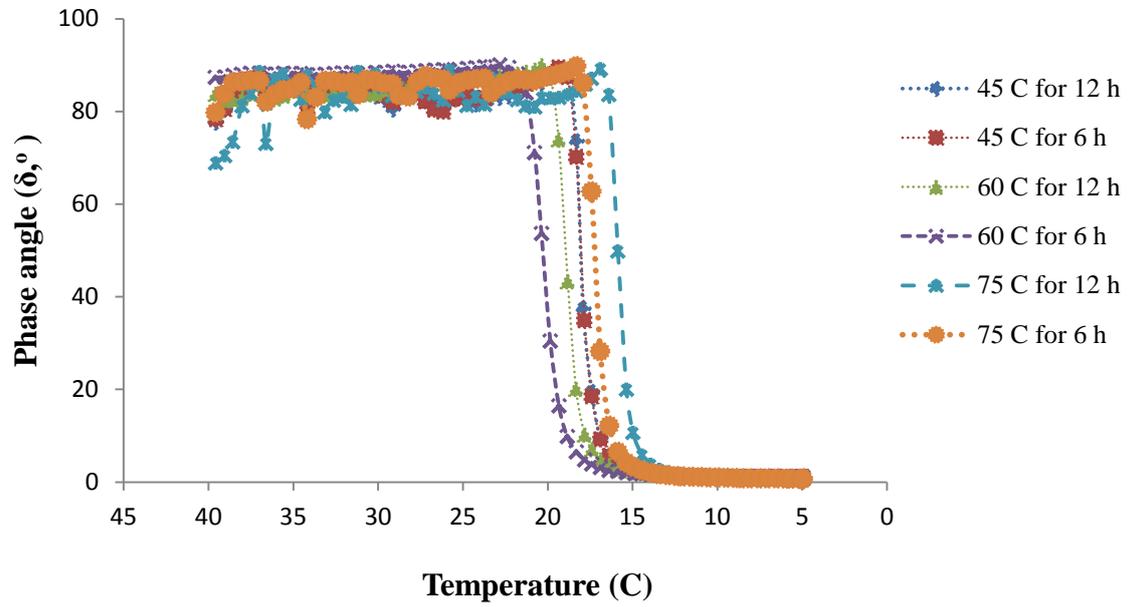


Figure 3

A



B

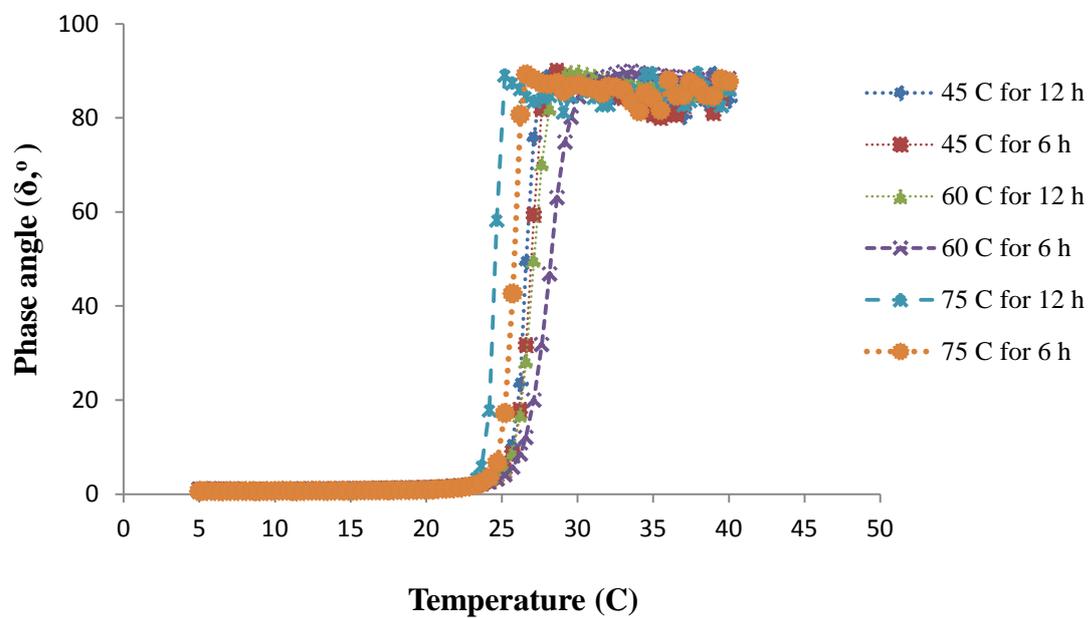


Figure 4

