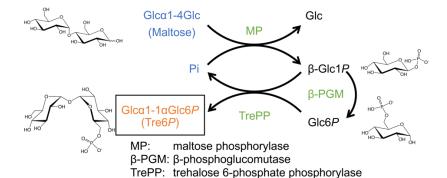
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Efficient one-pot enzymatic synthesis of trehalose 6-phosphate using GH65 α-glucoside 1 2 phosphorylases 3 4 Yodai TAGUCHI^a, Wataru SABURI^a, Ryozo IMAI^b, Haruhide MORI^{a†} 5 ^aResearch Faculty of Agriculture, Hokkaido University, Kita 9 Nishi 9, Kita-ku Sapporo 060-8589, 6 Japan 7 ^bInstitute of Agrobiological Sciences, National Agriculture and Food Research Organization, 1-2 8 Owashi, Tsukuba, Ibaraki 305-8634, Japan 9 †To whom correspondence should be addressed. Tel/Fax: +81-11-706-2497; E-mail: 10 hmori@chem.agr.hokudai.ac.jp 11 Yodai TAGUCHI, Tel/Fax: +81-11-706-2500, Email: yodai@chem.agr.hokudai.ac.jp 12 Wataru SABURI, Tel/Fax: +81-11-706-2508, Email: saburiw@chem.agr.hokudai.ac.jp 13 Ryozo IMAI, Tel/Fax: +81-29-838-8378, Email: rzi@affrc.go.jp 14 Haruhide MORI, Tel/Fax: +81-11-706-2497; Email: hmori@chem.agr.hokudai.ac.jp 15 16 Abstract 17 Trehalose 6-phosphate (Tre6P) is an important intermediate for trehalose 18 biosynthesis. Recent researches have revealed that Tre6P is an endogenous signaling molecule 19 that regulates plant development and stress responses. The necessity of Tre6P in physiological 20 studies is expected to be increasing. To achieve the cost-effective production of Tre6P, a novel 21 approach is required. In this study, we utilized trehalose 6-phosphate phosphorylase (TrePP)

- from Lactococcus lactis to produceTre6P. In the reverse phosphorolysis by the TrePP, 91.9 mM
- 2 Tre6P was produced from 100 mM β-glucose 1-phosphate (β-Glc1P) and 100 mM glucose 6-
- 3 phosphate (Glc6P). The one-pot reaction of TrePP and maltose phosphorylase (MP) enabled
- 4 production of 65 mM Tre6P from 100 mM maltose, 100 mM Glc6P, and 20 mM inorganic
- 5 phosphate. Addition of β-phosphoglucomutase to this reaction produced Glc6P from β-Glc1P
- 6 and thus reduced requirement of Glc6P as a starting material. Within the range of 20–469 mM
- 7 inorganic phosphate tested, the 54 mM concentration yielded the highest amount of Tre6P (33
- 8 mM). Addition of yeast increased the yield because of its glucose consumption. Finally, from
- 9 100 mmol maltose and 60 mmol inorganic phosphate, we successfully achieved production of
- 37.5 mmol Tre6P in a one-pot reaction (100 mL), and 9.4 g Tre6P dipotassium salt was
- 11 **obtained.**

13 Graphical abstract



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- 1 Highlights
- 2 Tre6*P* was formed from β-Glc1*P* and Glc6*P* by TrePP.
- With two other enzymes, Tre6P was produced from only maltose in one-pot reactions.
- 4 Gram-scale synthesis of Tre6*P* from maltose and inorganic phosphate was established.

Keywords

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- 7 Trehalose 6-phosphate; Trehalose 6-phosphate phosphorylase; Glycoside hydrolase family 65;
- 8 Maltose phosphorylase; Phosphoglucomutase

10 Abbreviations: COSY, correlated spectroscopy; ESI, electrospray ionization; GH 65, glycoside

11 hydrolase family 65; β-Glc1*P*, β-D-glucose 1-phosphate; Glc6*P*, D-glucose 6-phosphate; GP,

glycoside phosphorylase; HMBC, heteronuclear multiple bond correlation; HPAEC-PAD, high-

performance anion-exchange chromatography equipped with a pulsed amperometric detector;

HSQC, heteronuclear single quantum coherence; HSQC-TOCSY, HSQC-total correlation

15 spectroscopy; LlTrePP, trehalose 6-phosphate phosphorylase from *Lactococcus lactis* subsp. *lactis*;

16 MS, mass spectrometry; MP, maltose phosphorylase; NMR, nuclear magnetic resonance; β-PGM, β-

phosphoglucomutase; TPS, α,α-trehalose-phosphate synthase; TrePP, trehalose 6-phosphate

phosphorylase; Tre6*P*, trehalose 6-phosphate.

1. Introduction

- 21 Trehalose (α -D-Glcp-(1 \leftrightarrow 1)- α -D-Glcp) is a non-reducing disaccharide, which is widely distributed
- 22 in diverse organisms, including bacteria, fungi, insects, and plants. In these organisms, trehalose
- 23 serves as an important compatible solute and stress protectant. Trehalose is synthesized through the
- 24 Trehalose phosphate synthase—Trehalose phosphatase (TPS-TPP) pathway in various organisms.

The first enzyme in the pathway, α,α -trehalose phosphate synthase (EC 2.4.1.15; TPS), catalyzes the 1 2 formation of trehalose 6-phosphate $(\alpha$ -D-Glcp- $(1\leftrightarrow 1)$ - α -D-Glcp6P; Tre6P) from UDP-glucose and 3 D-glucose 6-phosphate (Glc6P), and the second enzyme, trehalose phosphatase (EC 3.1.3.12; TPP), 4 dephosphorylates Tre6P [1]. Besides the occurrence of Tre6P as the intermediate in the TPS-TPP 5 pathway, Tre6P is also produced as a bacterial trehalose metabolite. The bacterial 6 phosphotransferase system transports extracellular trehalose into cells concomitant with its 7 phosphorylation [2]. The Tre6P produced is then hydrolyzed by Tre6P hydrolase [3] or 8 phosphorolyzed into β -D-glucose 1-phosphate (β -Glc1P) and Glc6P by trehalose 6-phosphate 9 phosphorylase (EC 2.4.1.216; TrePP) [4]. The physiological importance of Tre6P as a signaling 10 molecule in the regulation of development, stress tolerance, and carbohydrate metabolism in plants 11 has been recognized in the last decade. The null mutant of Arabidopsis thaliana tps1, which is 12 thought to cause Tre6P deficiency, is unable to complete embryogenesis, resulting in embryonic 13 lethality [5,6]. The AtTPSI overexpressor in A. thaliana displays a dehydration tolerance phenotype 14 [7]. Chemically modified Tre6P, which is permeable in plants, changes sucrose allocation and 15 increases yield in wheat [8]. These findings indicate that Tre6P is important for plant development 16 and shows potential for agricultural applications. Not only for the plant, but Tre6P is also good to 17 target for antibiotic development. In Mycobacterium tuberculosis, the gene of TPP which degrade 18 Tre6P is necessary for growth because of the Tre6P-associated toxicity [9]. Improved access to 19 Tre6*P* expected to the development of new antibiotics. 20 To better understand the physiological functions of Tre6P, especially in plants, efficient 21 synthetic methods are required to produce a sufficient amount of Tre6P for analyses. To date, Tre6P 22 has been synthesized by yeast fermentation [10] and organic synthesis [11,12]. In the former system, 23 D-glucose provided as the carbon source is converted into Tre6P with 11% yield. The latter system 24 produces yields higher than 50% but requires several reaction steps, including protection and

deprotection of hydroxy groups, and uses an organic solvent. In contrast, enzymatic synthesis is simpler and environmentally friendly because it is carried out in aqueous solution under mild conditions.

Glycoside phosphorylases (GPs) catalyze the reversible phosphorolysis of glycosides with strict substrate specificity. Thus, they are useful catalysts for the specific and efficient synthesis of oligosaccharides by reverse phosphorolysis. A variety of oligosaccharides have been produced by glycosyl transfer from glycosyl phosphate in the reverse phosphorolysis of GPs [13,14]. Because the sugar phosphate can be supplied through the phosphorolysis of abundant oligosaccharides by a specific GP, a sugar phosphate is not always necessary as a starting material to produce target oligosaccharides. For example, α , α -trehalose was produced with a high yield of 60% from the abundant oligosaccharide maltose and a catalytic amount of inorganic phosphate through phosphorolysis by maltose phosphorylase (EC 2.4.1.8; MP) and reverse phosphorolysis by trehalose phosphorylase (EC 2.4.1.64) in a one-pot reaction [15]. Some α -(1 \rightarrow 4)-glucosyl disaccharides were also produced with very high yields (84% \rightarrow 91%) from maltose and a number of other sugars by MP alone [16].

The TrePP of *Lactococcus lactis* subsp. *lactis* is thought to be responsible for the degradation of Tre6*P* because this bacterium possesses the phosphotransferase system incorporating trehalose but lacks genes encoding Tre6*P*-metabolizing enzymes, namely TPP, α , α -trehalase (EC 3.2.1.28), or α , α -phosphotrehalase (EC 3.2.1.93) [4]. Its amino acid sequence indicates that TrePP is a member of the glycoside hydrolase family 65 (GH65), which comprises inverting α -glucoside phosphorylases, such as MP, α , α -trehalose phosphorylase, and kojibiose phosphorylase (EC 2.4.1.230) [17]. TrePP catalyzes the phosphorolysis and synthesis of Tre6*P* through a sequential bi-bi mechanism involving the formation of a ternary complex of the enzyme and two substrates [4,18]. The reverse phosphorolysis of TrePP was used to synthesize Tre6*P*. However, a large amount of

- starting materials is difficult to use. In this study, we describe a simple and efficient enzymatic
- 2 method for Tre6P synthesis from simple abundant carbohydrate material using TrePP in combination
- 3 with some other enzymes.

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2. Materials and methods

- 6 2.1. Chemicals and enzymes
- 7 As described previously [18], β-Glc1P was prepared from maltose using MP. Recombinant TrePP
- 8 from L. lactis subsp. lactis (LlTrePP) was heterologously transformed into BL21 (DE3) competent
- 9 Escherichia coli cells and purified by Ni-affinity column chromatography as described previously
- 10 [18]. One unit of TrePP activity was defined as the amount of enzyme that produces 1 μmol
- inorganic phosphate from 10 mM β -Glc1P and 10 mM Glc6P per minute under the condition
- 12 previously described [18]. MP was purchased from Oriental Yeast (Tokyo, Japan). As stated in the
- manufacturer's instructions, 1 unit of MP was defined as the amount of enzyme that produces 1
- 14 µmol D-glucose per minute from 100 mM maltose and 100 mM phosphate buffer (pH 5.6) at 30°C.
- 15 β-Phosphoglucomutase (EC 5.4.2.6; β-PGM) was purchased from Sigma-Aldrich (St Louis, MO,
- 16 USA) and used to obtain the results in section 3.3. For the other reactions, recombinant β-PGM from
- 17 L. lactis subsp. lactis was used, which was heterologously transformed into BL21 (DE3) competent
- 18 E. coli cells and purified by Ni-affinity column chromatography. The pgmB gene encoding a β-PGM
- 19 (GenBank accession no. AE005176.1) was amplified by PCR using genomic DNA of L. lactis subsp.
- 20 lactis JCM 5805 as the template, primers (sense, 5'-
- 21 AAAGAAGGTAAAAAGATGTTTAAAGCAGT -3'; antisense, 5'-
- 22 TTATTAATTACGAATTATTTTGCTTTTG -3'), and PrimeSTAR® HS DNA polymerase (Takara
- 23 Bio, Otsu, Japan). Amplified DNA was ligated into the pET23a expression vector (Novagen,
- Darmstadt, Germany) at the sites between *NdeI* and the His-tag coding sequence

- 1 (CACCACCACCACCACTGA) using the In-Fusion® HD Cloning Kit (Takara Bio). One unit
- of β-PGM was defined as the amount of enzyme that converts 1 μ mol β-Glc1P to Glc6P per minute
- at 37°C and pH 7.0 [19]. A hexose phosphatase, YidA, from E. coli (EC3.1.3.23; accession no.
- 4 NP 418152.1 [20,21]) was prepared as described previously [20]. One unit of YidA is defined as the
- 5 amount of enzyme that releases 1 μmol inorganic phosphate from 20 mM Glc6P per minute at 37°C
- 6 and pH 7.0.

- 8 2.2. Quantification of carbohydrates
- 9 Carbohydrates were quantified using high-performance anion-exchange chromatography equipped
- with a pulsed amperometric detector (HPAEC-PAD ICS 5000⁺; Thermo Fisher Scientific, Waltham,
- 11 MA, USA) on a CarboPac PA1 column (4 mm i.d. × 250 mm; Thermo Fisher Scientific). The mobile
- 12 phase was 200 mM NaOH with a linear gradient of sodium acetate (0–250 mM) in 40 min (flow
- 13 rate, 0.8 mL/min). The sample injection volume was 10 μL. The standards were 25–200 μM Tre6P
- 14 (Sigma Aldrich), 25–200 μM Glc6P (Oriental Yeast), 25–200 μM β-Glc1P, 50–400 μM maltose
- 15 (Nacalai Tesque, Kyoto, Japan), and 50–400 μM glucose (Nacalai Tesque). The retention times of
- 16 glucose, maltose, Tre6*P*, β-Glc1*P*, and Glc6*P* were 4, 9, 19, 20, and 26 min, respectively.

- 18 2.3. Tre6*P* synthesis from β-Glc1*P* and Glc6*P*
- 19 The reaction mixture (10 mL) containing 0.2 U/mL LlTrePP, 100 mM β -Glc1P, 100 mM Glc6P, and
- 20 250 mM sodium acetate buffer (pH 5.0) was incubated at 30°C for 36 h. The reaction was stopped
- 21 by heating the sample at 80°C for 5 min. Inorganic phosphate was measured following the method of
- 22 Lowry and Lopez [22]. The concentration of Tre6P after the reaction was determined by HPAEC-
- 23 PAD. Remaining β-Glc1P, Glc6P, inorganic phosphate, and sodium acetate were removed from the
- 24 sample by electrodialysis with a Microacylizer G1 instrument (Asahi Kasei, Tokyo, Japan) as

- described previously [18]. Electrospray ionization (ESI)—mass spectrometry (MS) of the
- 2 oligosaccharide produced was carried out using an Executive mass spectrometer (Thermo Scientific,
- 3 San Jose, CA, USA). The sample was introduced by flow injection. Methanol was used as the
- 4 mobile phase solvent. The negative ion was detected under the following conditions: tube lens
- 5 voltage, 80 V; skimmer voltage, 30 V. Nuclear magnetic resonance (NMR) spectra were recorded in
- 6 D₂O (99.9%; Sigma) using a Bruker AMX500 instrument (500 MHz, Bruker, Billerica, MA, USA).
- 7 A series of two-dimensional homo- and heteronuclear correlated spectroscopy (COSY),
- 8 heteronuclear single quantum coherence (HSQC), HSQC-total correlation spectroscopy (HSQC-
- 9 TOCSY), and heteronuclear multiple bond correlation (HMBC) spectra were obtained.
- 11 2.4. Tre6*P* synthesis from maltose and Glc6*P* using TrePP and MP
- 12 The reaction mixture (1 mL) containing 1.2 U/mL LITrePP, 3.0 U/mL MP, 100 mM maltose, 100
- 13 mM Glc6P, and 20 mM sodium phosphate buffer (pH 6.8) was incubated at 30°C. Aliquots (20 μL)
- were taken at indicated times and heated at 80°C for 5 min to stop the reaction. The concentration of
- 15 Tre6*P* after the reaction was determined by HPAEC-PAD.
- 17 2.5. Tre6P synthesis from maltose and inorganic phosphate using TrePP, MP, and β -PGM
- 18 The reaction mixture (1 mL) containing 1.2 U/mL LlTrePP, 3.0 U/mL MP, 1.0 U/mL β-PGM, 100–
- 19 120 mM maltose, 20, 54, 110, 224, or 469 mM sodium phosphate, 1 mM magnesium acetate, and 0.1
- 20 μ M α -D-glucose 1,6-bisphosphate (Sigma) was incubated at 30°C for 120 h. Aliquots (100 μ L) were
- 21 taken and heated at 80°C for 5 min. β-Glc1P, Glc6P, Tre6P, glucose, and maltose were quantified by
- 22 HPAEC-PAD, and inorganic phosphate was measured following the method of Lowry and Lopez
- 23 [22].

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24 Synthesis of Tre6*P* from high concentrations of the substrates (1 M maltose and 0.6 M

1 sodium phosphate buffer, pH 7.0) was performed in 1 mL reaction mixture. This reaction mixture 2 contained the same concentrations of enzyme and magnesium acetate but did not contain α-D-3 glucose 1,6-bisphosphate. Efficiency improvement was achieved by addition of 1% (w/v) bakery 4 yeast [23,24]. The reaction proceeded under the same condition. Compounds were quantified as 5 described above. On day 4 of the reaction, 20.6 μL of the enzyme mixture containing 1.2 U LlTrePP, 6 3.0 U MP, and 3.0 U β-PGM was added, and the incubation was continued. 7 For Tre6P preparation, 100 mL of the reaction mixture containing 1 M maltose, 0.6 M 8 sodium phosphate buffer (pH 7.0), 1 mM magnesium acetate, and 3 U/mL MP was incubated at

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30°C for 5 days. At 48 h, 2 mL of the enzyme mixture containing 320 U LlTrePP, 500 U MP, and 590 U β-PGM was added. The reaction was terminated on day 5 by heating at 80°C for 5 min. To remove Glc6P and β-Glc1P, 2.0 U/mL YidA was added and incubated at 30°C for 8 h followed by heating at 80°C for 5 min. The reaction mixture was filtered and glycine (Wako Pure Chemical Industries, Osaka, Japan) was added to a final concentration of 1 M. This mixture was concentrated at 60°C in a rotary evaporator for the Maillard reaction. The sample was loaded onto an anion exchange column of Amberjet® 4400 resin (4.8 cm i.d. × 30 cm, 300 mL, hydroxy form, Organo, Tokyo, Japan) in accordance with a previously described method [25]. Fractions containing Tre6P were collected, and magnesium acetate and ammonia were added (12 mmol, three times the inorganic phosphate content) for struvite precipitation [26,27]. The pH was adjusted to 10 with 6 M KOH, and the mixture was concentrated in a rotary evaporator. The mixture was subjected to gel filtration chromatography on a TOYOPEARL® HW-40S column (5.0 cm i.d. × 100 cm, 1770 mL; Tosoh, Tokyo, Japan) using water as the eluent (flow rate: 0.9 mL/min). Fractions containing Tre6P were collected, and the pooled sample was passed through a column of cation exchange resin (Dowex 50, H⁺type; Wako Pure Chemical Industries) to remove the counterions of Tre6P. The pH was adjusted to 8.5 with 6 M KOH and concentrated in a rotary evaporator. Then Tre6P was

precipitated in 96% ethanol. The purity was confirmed by HPAEC-PAD and NMR.

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3. Results and discussion

- 3.1. Tre6P synthesis from β-Glc1P and Glc6P by reverse phosphorolysis of LlTrePP
 LlTrePP was incubated with 100 mM β-Glc1P and 100 mM Glc6P at 30°C, and released inorganic
- 6 phosphate was monitored (Fig. 1). The concentration of inorganic phosphate was identical to that of
- 7 the produced Tre6P. Tre6P did not significantly change after 24 h. Tre6P attained 91.9 mM in 36 h.
- 8 From this result, the equilibrium constant of the phosphorolysis of Tre6P— $K_{eq} = [β-Glc1<math>P$][Glc6P]/
- 9 [Tre6P][inorganic phosphate]— was determined to be 0.0078. The reaction product was purified by
- electrodialysis and analyzed by ESI-MS and NMR. The product gave a signal at 421.07 m/z [M]⁻.
- 11 The chemical shifts detected in the ¹H- and ¹³C-NMR analyses are summarized in Table 1.
- 12 Correlation peaks between C1 of Glc and H1 of Glc6P, and between H1 of Glc and C1 of Glc6P,
- 13 were observed in the HMBC spectrum, which indicated that double glucosidic linkages had formed
- between Glc and Glc6P. The $J_{\rm H1, H2}$ values of Glc and Glc6P were 3.75 Hz and 3.85 Hz,
- 15 respectively, which indicated that both pyranoses were in an α -anomeric configuration. The chemical
- shifts obtained from the ¹H- and ¹³C-NMR matched those previously reported for Tre6*P* [11,12].
- 17 Consequently, the reaction product of LlTrePP from β -Glc1P and Glc6P was confirmed to be Tre6P.

- 19 3.2. One-pot synthesis of Tre6P from maltose and Glc6P by LlTrePP and MP
- Instead of using β -Glc1P as a starting material, β -Glc1P synthesis from maltose, which is a readily
- 21 available substrate, was investigated. Maltose and Glc6P were used as starting materials for Tre6P
- 22 synthesis. It was expected that β -Glc1P was supplied by phosphorolysis of maltose by MP and used
- for Tre6P production by LlTrePP (Fig. 2A). The inorganic phosphate used as a substrate in the first
- 24 MP reaction is released in the second reverse phosphorolysis. Using 100 mM maltose and 100 mM

- 1 Glc6P in the presence of 20 mM sodium phosphate buffer (pH 6.8) as initial concentrations, Tre6P
- 2 was produced and accumulated to 65 mM in 28 h (Fig. 2B). Extending the reaction time after 8 h did
- 3 not significantly change the Tre6P concentration. The yield was 65% based on the maltose
- 4 concentration (100 mM) and comparable to those of trehalose production from maltose (60%) by the
- 5 action of two α-glucoside phosphorylases, trehalose phosphorylase and MP [15].

- 3.3. One-pot synthesis of Tre6P from only maltose and its dependence on inorganic phosphate
- 8 concentration
- 9 Tre6P was produced using maltose as a sole carbohydrate source. The expected reaction scheme is
- shown in Fig. 3A. Compared with the reaction shown in Fig. 2A, Glc6P was not added, but the
- addition of β -PGM was expected to compensate by isomerization of β -Glc1P. This enzyme has strict
- 12 anomeric selectivity and it did not produce α-glucose 1-phosphate. Tre6P was produced from 100–
- 13 120 mM maltose and 20–469 mM inorganic phosphate. The progress of other reaction products was
- monitored (Fig. 3B–F). During all the reactions, the change in the amounts of total glucosyl groups
- 15 and total phosphate in the reaction mixtures was within 12%. In the reaction with the initial
- inorganic phosphate concentration of 20 mM (Fig. 3B), the products attached a plateau rapidly (in 6
- 17 h). The concentration of Tre6P was 20 mM, which was comparable to the initial concentration of
- inorganic phosphate, and those of β -Glc1P and Glc6P were low, which indicated that almost all the
- inorganic phosphate was incorporated into Tre6P. The Tre6P yield based on the initial concentration
- of maltose (100 mM) was 20%; that is, 40% of maltose molecules were used for Tre6P synthesis.
- 21 Hereinafter, the percentage of maltose molecules that was used for its synthesis was used as the
- yield. The K_{eq} ($K_{eq} = K_{TrePP} \times K_{MP}^2 \times K_{\beta-PGM} = [Tre6P][glucose]^2/([maltose]^2[inorganic phosphate])$
- calculated at 12 h was 3.87 ± 0.18 , which is close to the theoretical K_{eq} (4.73), calculated from K_{TrePP}
- 24 (31.3 at 35°C in pH 7.0 [4]), K_{MP} (0.071 at 30°C in pH 7.0 [28]), $K_{\beta\text{-PGM}}$ (30 at 30°C in pH 7.0; data

1 not shown). Higher initial inorganic phosphate concentrations up to 224 mM resulted in higher 2 consumption of maltose up to 93% consumption (Fig. 3E). The maximum Tre6P concentration (33 3 mM) was attained with 48 h reaction with an initial phosphate concentration of 54 mM (Fig. 3C). 4 The yield was 55%. Initial phosphate concentrations higher than 54 mM resulted in lower Tre6P 5 production but significant accumulation of Glc6P. The ratio of produced Tre6P and Glc6P was not 6 changed by decreasing β-PGM concentration, which only delayed the reaction attaining the plateau 7 (data not shown). It is preferable for efficient Tre6P production to set the concentration of inorganic 8 phosphate lower than that of maltose. In the 120 h reaction with 469 mM inorganic phosphate, lower 9 consumption of maltose (59% consumption), a higher concentration of β -Glc1P than Glc6P, and 10 lower production of Tre6P (15 mM) were observed (Fig. 3F). In the early stage of all reactions, 11 maltose decreased quickly. Concomitantly, β -Glc1P was accumulated first and replaced by Tre6P 12 and Glc6P. The reduction of β -Glc1P was delayed depending on inorganic phosphate concentration. 13 Unlike other reactions, β-Glc1P was accumulated more than Glc6P under 469 mM inorganic 14 phosphate. The concentrations continued to change after 80 h and seemed not to attain equilibrium. 15 We confirmed that under a high concentration of inorganic phosphate, the β-PGM reaction took 16 longer to attain equilibrium than at a low concentration of inorganic phosphate (data not shown). The 17 β-PGM reaction is considered to be inhibited by inorganic phosphate, which is consistent with the 18 finding that β-PGM activity of Euglena gracilis was inhibited by 20% in the presence of 10 mM 19 inorganic phosphate [29]. Therefore, the production of Glc6P and Tre6P did not proceed until the 20 concentration of inorganic phosphate decreased and the β-PGM reaction started. That was the reason 21 why all reactions took a long time despite the high enzyme concentration.

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- 3.4. Efficiency improvement of Tre6P synthesis using yeast
- 24 The reaction from a higher concentration of starting materials, 1 M maltose and 0.6 M inorganic

phosphate, was examined (Fig. 4A). During the reaction, the change in the amounts of total glucosyl groups and total phosphate was less than 10%. Maltose concentration decreased up to 800 mM and β-Glc1P was accumulated in the early stage of the reaction in the presence of remaining inorganic phosphate (Fig. 4A). The maltose and β-Glc1P concentrations did not change after 2 days. That was because, in the presence of a high concentration of inorganic phosphate, the activity of β -PGM was inhibited by remained inorganic phosphate, and β-PGM might be deactivated during incubation. Therefore, we added three enzymes, LlTrePP, MP, and β-PGM on day 4. After the supplemental addition of LlTrePP, MP, and β-PGM, maltose and β-Glc1P concentrations decreased, and Tre6P and Glc6P concentrations increased. At day 9, 0.7 M maltose was consumed, and 0.7 M glucose and 0.3 M Tre6P were produced. The reaction progressed more quickly with addition of yeast in the reaction mixture for reduction of glucose, which is a product of maltose phosphorolysis (Fig. 4B). The amounts of total glucosyl groups were decreased to 50% in the 9-days reaction because yeast consumed liberated glucose. The amount of total phosphate in the reaction mixture was within a variation of 10%. In this case, maltose and inorganic phosphate concentrations decreased more quickly and β-Glc1P accumulated to 0.5 M at day 2. After the addition of LlTrePP, MP, and β-PGM, the Tre6P concentration attained 0.4 M in the reaction mixture (the yield was 80%). In either case, Glc6P and Tre6P were considered not to be produced before the additional supplementation of enzymes. This is because of the inactivation of β -PGM during the reaction. For preparation of Tre6P, the reaction mixture was up-scaled to 100 mL, which contained 100 mmol maltose, 60 mmol inorganic phosphate, and MP in the presence of yeast (Fig. 5, Table 2). Because only MP reaction proceeded for 2 days (Fig. 5), the other two enzymes were not added. At day 2 of incubation, LITrePP, MP, and β-PGM were added. At day 5, Tre6P attained 370 mM (38 mmol). For purification of Tre6P, Glc6P and β -Glc1P were dephosphorylated by a hexose

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phosphatase, EcYidA. Remaining glucose, Glc6P were removed by a Maillard reaction followed by

anion exchange column chromatography. Glc6P and Tre6P were difficult to separate by anion exchange column chromatography, but anion exchange column chromatography could remove the product of Maillard reaction. After this purification procedure, β -Glc1P was not detected. Remaining inorganic phosphate was removed by struvite precipitation. Then, Tre6P was further purified by gel filtration and cation exchange column chromatography, and 19 mmol (9.4 g) Tre6P was obtained as dipotassium salt with a yield of 38%. The purity was higher than 98%. We confirmed the NMR spectra of purified Tre6P (Fig.6B). These spectra were well-matched with the Tre6P synthesized from β -Glc1P and Glc6P (Fig.6A).

The Tre6P yield of this enzymatic method was higher than that of the yeast fermentation method (11%) and lower than that of organic synthesis (55%) [10–12]. However, the primary advantage of the enzymatic synthesis method established here is the simple synthesis of Tre6P at gram-scale in one-pot reactions from abundantly available starting materials, i.e. maltose and inorganic phosphate. This synthesis pathway breaks the barrier of Tre6P usage and is expected to facilitate functional analysis of Tre6P. Tre6P metabolism is a good target for antibiotics for bacteria, especially M. tuberculosis [9].

In plants, Tre6P is recognized as an essential signaling molecule in the regulation of growth and development. Analyses are required for an improved understanding of the functions of Tre6P. The simple enzymatic synthesis of Tre6P established in this study provides large amounts of Tre6P for such analyses. Although it may be challenging, isotopically labeled Tre6P, which would be helpful for tracing metabolites, might be produced by using 13 C-labeled maltose and 32 P-labeled inorganic phosphate, for instance, as substrates. Tre6P analogs, such as Glc α 1- α 1Man6P [18], also could be supplied.

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20 Figure legends

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21 Fig. 1. Time course of Tre6*P* formation from 100 mM β-Glc1*P* and 100 mM Glc6*P* by LlTrePP.

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- 22 (A) Expected reaction scheme. LlTrePP, Tre6P phosphorylase from L. lactis subsp. lactis.
- 23 (B) Time course of accumulation of Tre6P. Starting materials were Glc6P (100 mM), β-Glc1P (100
- 24 mM). Liberated inorganic phosphate was measured following the method of Lowry and Lopez [22].

2	identical to that of the produced Tre6P. Data are means of triplicate experiments with standard
3	deviations in three independent reactions.
4	
5	Fig. 2. One-pot synthesis of Tre6P from maltose and Glc6P by LITrePP and MP.
6	(A) Expected reaction scheme. LlTrePP, Tre6P phosphorylase from L. lactis subsp. lactis;
7	MP, maltose phosphorylase. (B) Time course of accumulation of Tre6P. Starting materials were
8	Glc6P (100 mM), maltose (100 mM), and 20 mM inorganic phosphate. Tre6P was quantified by
9	HPAEC-PAD. Data are means of triplicate experiments with standard deviations in three
10	independent reactions.
11	
12	Fig. 3. Production of Tre6P using maltose as a single carbohydrate source.
13	(A) Expected reaction scheme. An additional enzyme, β -phosphoglucomutase (β -PGM),
14	was added. (B-F) Time course of accumulation of Tre6P synthesized from 100-120 mM maltose
15	and inorganic phosphate (B: 20 mM, C: 54 mM, D: 110 mM, E: 224 mM, F: 469 mM). Tre6P and
16	the other carbohydrates were quantified. Maltose (filled square), inorganic phosphate (open square),
17	Tre6 <i>P</i> (filled circle), glucose (open circle), Glc6 <i>P</i> (open triangle), and β -Glc1 <i>P</i> (filled triangle). [Pi]:
18	right side axis in E and F. Data are means of triplicate experiments with standard deviations in three
19	independent reactions.
20	
21	
22	Fig. 4. Time course of Tre6P synthesis from 1 M maltose and 0.6 M inorganic phosphate

At 36 h, Tre6P was quantified by HPAEC-PAD. The concentration of inorganic phosphate was

1	Time course of $Tre6P$ synthesis reactions without yeast (A) and with yeast (B) are shown.
2	The enzymes were supplemented at day 4. Symbols are the same as shown in Fig. 3B. Data are
3	means of triplicate experiments with standard deviations in three independent reactions.
4	
5	Fig. 5. Time course of large-scale (100 mL) synthesis of Tre6P
6	Tre6P was synthesized in a 100-mL reaction mixture containing 1 M (100 mmol) maltose,
7	$0.6~\mathrm{M}$ (60 mmol) sodium phosphate was monitored. The enzymes were supplemented at day 2.
8	Symbols are the same as shown in Fig. 3B.
9	
10	Fig.6. ¹ H- and ¹³ C-NMR spectra of synthesized Tre6 <i>P</i>
11	The synthesized Tre6P from (A) β -Glc1P and Glc6P, and (B) maltose and inorganic
12	phosphate were analyzed by ¹ H- and ¹³ C- NMR.
13	

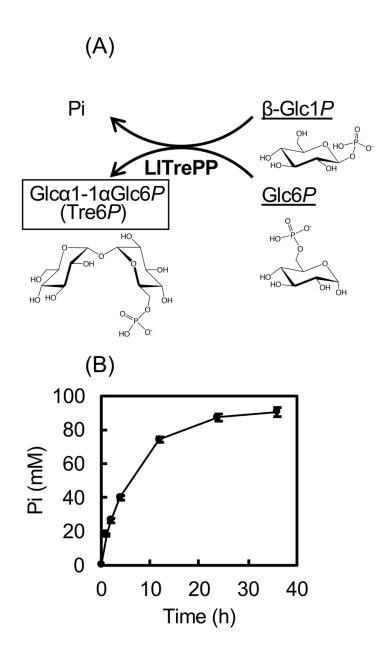
Table 1 Chemical shifts of α-D-Glcp-(1↔1)-α-D-Glcp6P in the 1 H- and 13 C-NMR spectra.

Residue	Number	δC (ppm)	δН (ррт)	J(Hz)	
α-Glcp	1	94.3	5.27	d	3.75
	2	71.9	3.70	m	
	3	73.4	3.93	m	
	4	70.6	3.51	t	9.43
	5	73.1	3.88	m	
	6	61.5	3.93	m	
			3.83	m	
α-Glcp6P	1	94.4	5.25	d	3.85
	2	72.1	3.76	m	
	3	73.2	3.90	m	
	4	70.1	3.66	t	9.60
	5	72.5	3.97	m	
	6	63.9	4.08	m	

Table 2 Purification of Tre6P

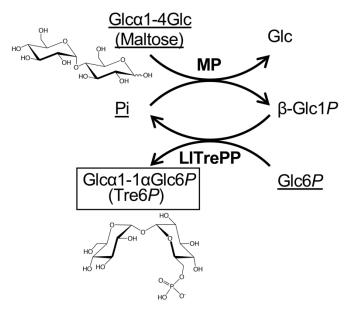
Process	Tre6P	Glc6P	β-Glc1P	Purity	Yield
	mmol	mmol	mmol	%	%
Reaction	38	12	0.23	64	75
EcYidA	36	8.5	0.19	73	72
Anion-exchange column chromatography	25	-	-	86	50
Gel-filtration column chromatography	19	-	-	98	38

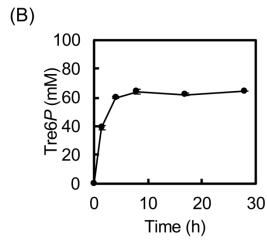
^{*}The yield was calculated based on the maltose molecules used for Tre6*P* synthesis.



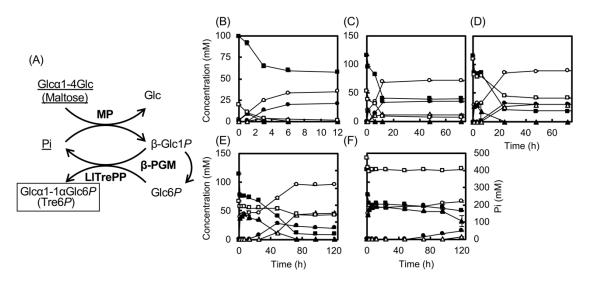
1 2 **Fig. 1**



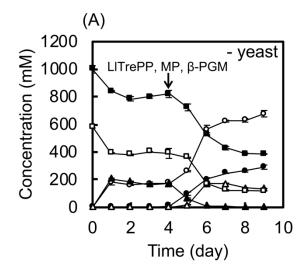




1 2 **Fig. 2**



2 Fig. 33



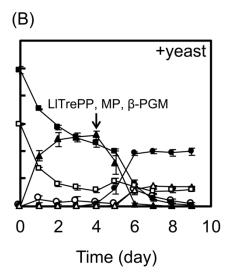
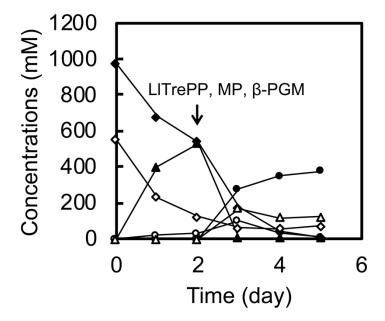


Fig. 4



23 Fig. 5

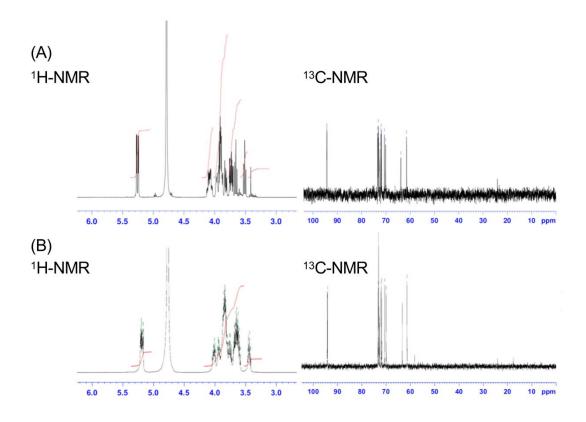


Fig. 6