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1	Pavement design method in Japan with consideration of climate effect and principal stress axis
2	rotation
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13	Key words
14	Rutting; Fatigue cracking; Freeze-thaw action; Resilient modulus; Mechanical-empirical de-
15	sign method
16	Abstract
17	Current Japanese design guide uses mechanical-empirical criteria to predict the failure loading

18 number against fatigue cracking and rutting. However, these criteria have some limitations that

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19 the variation in moduli of base and subgrade layer due to the fluctuation in water contents, 20 freeze-thaw history, and stress states are not considered. As well known, these factors greatly 21 affect the soil mechanical properties like resilient modulus. Besides, present rutting failure cri-22 terion provides no indication of the behavior of rutting over time, and the effect of principal stress 23 axis rotation on rutting development is also not captured. To overcome such limitations, this study 24 modified the present Japanese pavement design method through the following two main aspects: 25 (1) Replacing constant elastic modulus of base and subgrade layer to resilient modulus related 26 to stress states and complex climate conditions, which are defined as the combination of fluc-27 tuating water content and freeze-thaw action; (2) Modifying rutting failure criterion by consid-28 ering generally used MEPDG model and also the effect of principal stress axis rotation. All 29 modifications are performed based on laboratory element test like suction-controlled freeze-30 thaw triaxial test, which could simulate complex climate conditions, and multi-ring shear test, 31 which could simulate principal stress axis rotation. Besides, modified criteria are examined by 32 comparing to long-term measured performance of test pavements built in Hokkaido, the north 33 island of Japan. Modified Japanese pavement design method shows high applicability and ac-34 curacy on the pavement life prediction, especially for the flexible pavement in cold regions like 35 Hokkaido.

36 1. Introduction

37 Mechanistic-Empirical Pavement Design Guide (MEPDG), which combines empirical and 38 mechanistic concepts, uses input data such as materials, traffic, climate, and for a trial design 39 calculates mechanistically stresses and strains, which are subsequently used in empirical 40 distress models to compute damage accumulated over time like rutting, fatigue cracking, and 41 thermal cracking. MEPDG has been mainly used in the United States. At the current time with 42 regard to Japan, a mechanistic-empirical method based only on a multi-layer linear elastic 43 model is still currently being used and as a consequence, the applicability and prediction preci-44 sion are unsatisfactory.

45 To be previse, several serious drawbacks limit the applicability and accuracy of present Japa-46 nese pavement design method. First, constant base and subgrade layer moduli through the 47 whole year based on linear elastic theory restrict the precision since soil shows nonlinear elastic 48 property in small strain period as reviewed by Clayton [2011]. Based on such nonlinearity, 49 resilient modulus (M_r) is proposed [Seed, 1955] to capture the effect of stress states on the 50 stiffness of soil. M_r is widely used in Mechanistic-Empirical Pavement Design Guide (MEPDG) 51 and estimated by Eq. (1), named as the universal model [AASHTO, 2008]. According to Eq. 52 (1), the resilient modulus decreases with increasing deviator stress and decreasing confining pressure. In general, based on laboratory element test results, resilient modulus of base course 53 54 and subgrade material are determined and employed as the layer moduli in a multi-layered 55 elastic pavement response model.

56
$$M_r = k_1 p_a \left(\frac{\theta}{p_a}\right)^{k_2} \left(\frac{\tau_{oct}}{p_a} + 1\right)^{k_3}$$
 (1)

57 where
$$k_1$$
, k_2 , k_3 are regression constants; p_a is atmospheric pressure and set as 101 kPa in this
58 study; θ is bulk stress (kPa); τ_{oct} is octahedral stress (kPa).

59 Second, effects of water content and freeze-thaw action, which greatly influence the stiffness of 60 base and subgrade layer [Berg et al., 1996; Cole et al., 1981; Johnson et al., 1978; Simonsen et 61 al., 2002; Simonsen and Isacsson, 2001], are not considered in Japanese pavement design method. To be precise, rising water content, as a result of the inflow of water during rainfall or the thawing of ice lenses, causes a temporary decrease in the stiffness of base course and subgrade materials. Meanwhile, freeze-thaw action always decreases moduli of base and subbase layer materials even with no excess water storage after thawing [Ishikawa et al., 2019a; Lin et al., 2019b], as ice formation tends to break some of the particle contacts and interlocking of soil particles and finally deteriorates the soil structure uniformity and stiffness.

Third, current rutting model cannot capture the behavior of rutting over time or with the application of traffic loading. It also does not consider rate-hardening or the contribution of the nonsubgrade layers to rutting. To overcome these limitations, MEPDG proposed a rutting depth prediction model [NCHRP, 2004], which converts the plastic strain measured from the laboratory to the field condition, as shown in Eq. (2).

73
$$\varepsilon_p(N) = \beta_1 k_1 (\frac{\varepsilon_0}{\varepsilon_r}) e^{-(\frac{\rho}{N})^{\beta}} \varepsilon_v$$
 (2)

where $\varepsilon_p(N)$ is permanent strain for the layer/sub-layer; *N* is number of traffic repetitions; ε_0 , β , and ρ are material properties; ε_r is resilient strain imposed in laboratory test to obtain material properties ε_0 , β , and ρ ; ε_v is average vertical resilient strain in the layer, which is calculated by a multi-layer elastic pavement response model; β_I is calibration factor for the unbound granular and subgrade materials; k_1 is global calibration coefficients.

Last, the rutting failure criterion in Japanese pavement design guide as well as MEPDG rutting model does not capture the effect of principal stress axis rotation (PSAR), which is a phenomenon caused by moving wheel loads and greatly amplifies the permanent deformation of base and subgrade layer [Miura et al., 1986; Brown, 1996; Gräbe and Clayton, 2009; Inam et al., 2012; Ishikawa et al., 2011, 2019b; Lin et al., 2019a]. This is because the conventional rutting 84 models are mainly built on traditional repeated loading triaxial test with constant confining
85 pressure and no principal stress axis rotation.

86 Consequently, to overcome aforementioned limitations, this study modified the present Japa-87 nese pavement design method through two main aspects: (1) Replacing constant elastic modu-88 lus of base and subgrade layer to resilient modulus related to stress states and complex climate 89 conditions, which are defined as the combination of fluctuating water content and freeze-thaw 90 action. To be precise, Ishikawa et al. [2019a] and Lin et al. [2020] studied the synergistic effect 91 between water content and freeze-thaw action, named as climate effect, on the base course and 92 subgrade materials. This study combined these research results to determine the base and sub-93 grade layer moduli with complex water content and freeze-thaw conditions. (2) Modifying rut-94 ting failure criterion by considering generally used MEPDG model and also the effect of prin-95 cipal stress axis rotation. To be precise, this study modified the structure of present rutting 96 model referring to MEPDG rutting model. Furthermore, the amplification of permanent defor-97 mation caused by PSAR is examined through laboratory test results. Such effect caused by 98 PSAR was also used to modify the structure of rutting failure criterion in this study. This study 99 specially focuses on the pavement life against rutting since modification of the fatigue cracking 100 model is done by previous researches [Maruyama et al., 2006, 2008].

- 101 2. Applicability of present Japanese pavement design method
- 102 2.1 Present Japanese pavement design method
- 103 Japanese pavement design method [JRA, 2006] provides rutting and fatigue cracking failure
- 104 criteria, as shown in Eqs. (3) to (5) and (6) to (13), to calculate allowable loading number of

equivalent 49-kN wheel loads against rutting (N_{fs}) and fatigue cracking (N_{fa}) . These allowable loading numbers are calculated by a theoretical design method, also known as AI model, [Asphalt Institute, 1982] using a simplified three-layers model which consists of asphalt mixture layer (hereafter referred to as the "As layer"), base layer, and subgrade layer as shown in Fig. 109 1.



111 Fig. 1 Three-layers model for allowable loading number calculation.

112
$$N_{fs} = \beta_{s1} \cdot \{ 1.365 \times 10^{-9} \cdot \varepsilon_a^{-4.477 \cdot \beta_{s2}} \}$$
 (3)

113
$$\beta_{s1} = 2134$$
 (4)

114
$$\beta_{s2} = 0.819$$
 (5)

115
$$N_{fa} = \beta_{a1} \cdot C \cdot \left\{ 6.167 \times 10^{-5} \cdot \varepsilon_t^{-3.291 \cdot \beta_{a2}} \cdot E_1^{-0.854 \cdot \beta_{a3}} \right\}$$
(6)

116
$$C = 10^M$$
 (7)

117
$$M = 4.84 * \left(\frac{VFA}{100} - 0.69\right)$$
 (8)

118
$$\beta_{a1} = K_a * \beta_{a1}'$$
 (9)

119
$$K_a = \begin{cases} \frac{1}{8.27 \times 10^{-11} + 7.83 \cdot e^{-0.11H_a}}, & H_1 < 0\\ 1 & H_1 \ge 0 \end{cases}$$
(10)

120
$$\beta_{a1}' = 5.229 \times 10^4$$
 (11)

121
$$\beta_{a2} = 1.314$$
 (12)

122
$$\beta_{a3} = 3.018$$
 (13)

where β_{s1} , β_{s2} , β_{a1} , β_{a2} , and β_{a3} are the compensation rates for AI failure criteria based on the actual situation of Japanese pavement; *C* is the material parameter; *M* is a factor relates the *VFA* to *C*; *VFA* is Voids Filled with Asphalt; K_a is a correction factor, which relates to the thickness of asphalt mixture, H_1 . ε_a is the compressive strain on the top surface of the subgrade layer; ε_t

- 127 is the tensile strain on the lower surface of the As layer.
- 128 ε_a and ε_t are determined through multi-layers model, which involves elastic moduli (*E*) and 129 Poisson's ratio (*v*) of each layer, built in General Analysis of Multi-layered Elastic Systems 130 (GAMES) [Maina and Matsui, 2004] as shown in Fig 1. In present Japanese pavement design 131 method, elastic moduli of As layer (*E*₁) changes with temperature as shown in Eqs. (14) and 132 (15), while the elastic moduli of base layer (*E*₂) and subgrade layers (*E*₃) are constant through-133 out a whole year since lacking investigation of how water content, freeze-thaw, or stress states

134 influence
$$E_2$$
 and E_3 .

135
$$E_1 = -278.4M_p + 10930$$
 (14)

136
$$M_p = M_a \left[1 + \frac{2.54}{h_1 + 10.16} \right] - \frac{25.4}{9(h_1 + 10.16)} + \frac{10}{3}$$
 (15)

137 where M_p is the monthly mean temperature of asphalt mixture at depth of h_1 (°C); M_a is monthly 138 mean air temperature (°C); h_1 is the depth equals to one-third of the height of asphalt mixture 139 (cm).

140 Consequently, monthly representative E_1 and constant E_2/E_3 are used to calculate allowable

141 loading number under monthly average temperature condition, $N_{fs.i}$ and $N_{fa.i}$. $i=1\sim12$. Failure

142 loading number $N_{fs.d}$ or $N_{fa.d}$ is calculated through Eqs. (16) and (17).

143
$$N_{f.d} = \frac{1}{D_a}$$
 (16)

144
$$D_a = \frac{1}{12} \sum_{i=1}^{12} \frac{1}{N_{f,i}}$$
 (17)

145 As a result, Fig. 2 illustrates the sequence in current Japanese flexible pavement design guide.





147

Fig. 2 Sequence in current Japanese flexible pavement design guide.

148 2.2 Test pavement structures

149 Civil Engineering Research Institute for Cold Region (CERI) designed and constructed eight

150 test pavements in Hokkaido [Maruyama et al., 2006]. Fig. 3 illustrates the structures and length

151	of each test pavement. All eight pavement structures consist of asphalt mixture, base layer, and
152	subgrade layer with multiple materials and thickness. Four types of hot mixed asphalt mixtures
153	are used in test pavement. Fine-graded asphalt mixture has a 0 - 13 mm aggregate gradation
154	distribution (hydrated lime, sea sand, and crushed rock). Middle-graded asphalt mixture has the
155	same range of gradation distribution but more coarse aggregate. Coarse-graded and stabilized
156	asphalt mixture have a 0 - 20 mm and 0 - 30 mm gradation distribution separately. Two types
157	of base layer material (Andesite) are used as C-40, crusher-run with maximum 40 mm gradation
158	distribution, and C-80, anti-frost crusher-run with maximum 80 mm gradation distribution. The
159	subgrade material is a sandy soil according to Unified Soil Classification System [ASTM, 2011],
160	named as Tomakomai soil, composed of 8% clay, 13% silt, 51% sand, 28% gravel.



Fig. 3 Test pavement structures.

163 2.3 Traffic volume observation

164 CERI observed traffic volume of test pavement during the whole life (from 1990 to 2004). Total



166	per day per lane. Truck volume, that is average annual daily truck number in one lane, is 1714
167	per day per lane. Wheel loads for all vehicles are in accordance with the normal distribution
168	that ranges from 15 to 80 kN. As Japanese pavement design method calculates the allowable
169	number of equivalent 49-kN wheel loads against rutting and fatigue cracking. CERI transferred
170	the traffic volume to a 49-kN wheel loads number as 2398 per day per lane during the whole
171	life of test pavement.
172	2.4 Climate data
173	Climate data are collected from Automated Meteorological Data Acquisition System (AMe-
174	DAS) [Japan Meteorological Agency]. Fig. 4 plots the monthly average value of daily temper-
175	atures during the whole life from 1990 to 2004. These climate data are used to determine the
176	stiffness of the asphalt layer in current Japanese pavement design method through Eqs. (14)
177	and (15). Besides, the monthly representative temperature is also used in modified design
178	method to determine the frost-penetration depth, which highly relates to the stiffness of base
179	and subgrade layer as frozen soil has a much larger stiffness. Determination of variant base and
180	subgrade layer stiffness related to climate condition will be introduced in latter part.



Fig. 4 Monthly average value of daily temperatures.

183 2.5 Predicted life with present Japanese pavement design method

184 To predict the life of eight test pavements, all test pavements are simplified to three-layers 185 model in GAMES with layer thickness shown in Fig. 3. E_1 is determined through Eqs. (14) and 186 (15) and monthly representative air temperatures shown in Fig. 4. Constant stiffness of base 187 layer (E_2) and subgrade layer (E_3) through the year is set as 265MPa and 76 MPa referring to 188 previous research [Maruyama et al., 2008]. Poisson's ratio of As layer, base layer, and subgrade 189 layer are set as 0.35, 0.35, and 0.4 separately, which come from Japanese pavement design 190 method recommend values. Fig. 5 compared predicted N_{fs} and N_{fa} through Eqs. (3) to (5) and 191 (6) to (13) with actual measured failure loading number. From Fig.5, it is recognized that, pre-192 sent AI model over-estimates the pavement life, especially pavement life against rutting. Be-193 sides, prediction bias is much larger for pavement structures with thick As layer refer to two 194 dots circled by dash line in Fig. 5. Such over-estimation is attributed to the drawbacks of Japa-195 nese pavement design method discussed in Introduction part.



196

197 Fig. 5 Predicted pavement life through present Japanese pavement design method.

198 **3.** Resilient modulus under various climate conditions and different stress states

199 3.1 Climate effect on resilient modulus

200 3.1.1 Water content fluctuation

201 Climate effect in this study refers to the synergistic effect between water content and freeze-202 thaw action on the resilient modulus of base course and subgrade materials and pavement life. 203 The universal model (Eq. (1)) cannot reflect the effect of water content. To overcome such 204 shortcoming, several modified models [Cary and Zapata, 2011; Liang et al., 2008; Ng et al., 205 2013] are proposed based on the universal model to capture the effect of water content on re-206 silient modulus. Within these models, Ng model shown in Eq. (18) adds an independent stress 207 state variable that incorporates matric suction effects into the universal model and shows good 208 applicability on predicting resilient modulus of unsaturated unbound granular materials through 209 the relatively higher coefficient of determination (R^2) value than other models [Han and Vana-210 palli, 2016]. Monthly representative E_2 and E_3 are estimated through Ng model (Eq. (18)), field-211 measured data of water content, and SWCC of base course material and subgrade material.

212
$$M_r = k_1 p_a \left(\frac{\theta}{p_a}\right)^{k_2} \left(\frac{\tau_{oct}}{p_a} + 1\right)^{k_3} \left(\frac{\psi}{\sigma_{net}} + 1\right)^{k_4}$$
(18)

where k_1 , k_2 , k_3 , k_4 are regression constants; p_a is atmospheric pressure and set as 101 kPa; θ is bulk stress; τ_{oct} is octahedral shear stress; σ_{net} is net mean stress (kPa), defined as $[\theta/3-u_a]$; ψ is matric suction (kPa).

Matric suction, ψ in Eq. (18), is determined by combining SWCC and measured long-term field measurement of degree of saturation. SWCC of C-40, composed material for base layer, and long-term field measured water content of base layer are plotted in Fig. 6. The effective degree of saturation, S_{e} , of base layer illustrated as the red line in Fig. 6 (a) was calculated by using a residual degree of saturation, S_{rr} , of 32.3%, which was determined through the SWCC measured





228

Fig. 6 (a) Long-term field measurement of base layer water content and (b) SWCC of C-40. 229 230 For subgrade layer, it is composed of Tomakomai soil. As the mechanical properties like resil-231 ient modulus of Tomakomai soil is under investigation and the test method of suction-controlled freeze-thaw MR test still needs verification, this study uses Toyoura sand, the standard test 232 233 material, to verify newly developed test method and represent the subgrade material to check 234 the climate effect on pavement life. It is assumed that effective degree of saturation, Se, would 235 be same in Toyoura sand subgrade and Tomakomai soil subgrade under same climate condition. 236 S_e of subgrade layer illustrated as the red line in Fig. 7 (a) was calculated by using a residual 237 degree of saturation (S_{rr}) of 25.67%, which was determined through the SWCC estimated with grain-size distribution of Tomakomai soil [Fredlund et al., 2002]. Consequently, monthly 238

- 239 average S_e is selected to determine matric suction, ψ in Eq. (18), of subgrade layer in each
- 240 month through laboratory measured SWCC of Toyoura sand and fitting curve through Fred-
- 241 lund-Xing model [Fredlund and Xing, 1994].



243 Fig. 7 (a) Long-term field measurement of subgrade layer water content and (b) SWCC of

242

Toyoura sand.

245 The value of constants, k_1 to k_4 , in Ng model (Eq. (18)) are determined through regression 246 analysis on resilient modulus test results of C-40 and Toyoura sand with variant water contents. 247 Resilient modulus of C-40 with three water contents, air-dried (S_r =8.2%), unsaturated $(S_r=36.7\%)$, saturated $(S_r=100\%)$, are determined through medium-size triaxial apparatus. 248 249 More details about the apparatus and test procedure could be found in the previous study [Ishi-250 kawa et al., 2019a]. Resilient modulus of Toyoura sand with two water contents, unsaturated 251 $(S_r=40\%)$, saturated $(S_r=100\%)$, are determined through freeze-thaw triaxial apparatus. More 252 details about the apparatus and test procedure could be found in the previous study [Lin et al., 2020]. Consequently, Fig. 8 and 9 show the laboratory measured resilient modulus of C-40 and 253 254 Toyoura sand and corresponding fitting surface through Ng model respectively. Table 1 sum-255 marized the value of constants, k_1 to k_4 , in Ng model for C-40 and Toyoura sand.





Fig. 8 Resilient modulus of C-40 under different water contents.





260

Fig. 9 Resilient modulus of Toyoura sand under different water contents.

261 Table 1. Value of regression constants.

	k_1	k_2	<i>k</i> ₃	k_4	\mathbb{R}^2
C-40	3.042	0.886	-1.696	1.076	0.939
Toyoura sand	2.103	1.065	-4.843	2.74	0.949

262 θ , τ_{oct} , and σ_{net} in Eq. (18) for base layer and subgrade layer are determined with a principal

stress ratio equals to 4 under 10 and 5 kPa confining pressure respectively. It is noted that this stress condition was selected so that M_r at normal season matches layer stiffness determined in previous research [Maruyama et al., 2008]. Consequently, Table 2 shows the monthly representative base and subgrade layer moduli considering fluctuating water contents estimated through Ng model.

268 Table 2 Monthly representative layer moduli considering fluctuating water contents

Nomo	Elastic moduli (MPa)											
Iname	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Base layer, E_2	217	209	143	193	195	195	174	185	195	191	189	208
Subgrade layer, <i>E</i> 3	77	75	61	76	76	71	69	76	76	76	76	75

269 3.1.2 Freeze-thaw action

270 When considering the synergistic effect between freeze-thaw action and seasonal fluctuation in 271 water content on the stiffness of base and subgrade layer, the monthly representative elastic 272 moduli were divided into three types of seasonal E values (E for freezing season, thawing sea-273 son, and regular season except for freezing and thawing seasons) for the simplicity of the pave-274 ment life analysis. 275 Since there is no freeze-thaw effect during the regular season, the E value for the regular season 276 is estimated by Ng model as shown in Eq. (18) in a same way introduced in last section. 277 The E_2 and E_3 value for freezing season is set as 600 MPa and 200 MPa separately, according 278 to back analysis of FWD test results [Ishikawa et al., 2019a]. In addition, this study assumes 279 that when the average frost-penetration depth for the month gets into the base or subgrade layer 280 regardless of deep or shallow, the E increases due to freezing. Here, the average frost-penetra-281 tion depth (z) was calculated by substituting the freezing index calculated from the daily mean 282 air temperatures measured by AMeDAS into the modified Berggren formula [Aldrich Jr, 1956]

shown below:

$$284 z = \alpha \sqrt{\frac{172800F}{(L/\lambda)_{eff}}} (19)$$

where α is a correction coefficient; *F* is a freezing index which is the average air temperature during freezing season multiplied by its duration in days; $(L/\lambda)_{eff}$ is an effective ratio of *L* to λ ;

287 *L* is the latent heat of soil; λ is a thermal conductivity of the soil.

288 The E value for that season stands for the average value between the moduli just after 289 thawing, corresponds to the highest water content during thawing season, and the moduli at the 290 end of thawing season, corresponds to the lowest water content during thawing season. The E 291 value during thawing season is estimated by modified Ng model (Eq. (20)), which is proposed 292 by Lin et al. [2020], with considering climate effect, F_{clim} . By adding new parameter F_{clim} into 293 Ng model as shown in Eq. (20), modified Ng model captures the complex climate effect. The 294 E value at the end of thawing season is estimated through Eq. (18) since the effect of freeze-295 thaw is excluded.

296
$$M_r = F_{clim} \cdot k_1 \cdot p_a \left(\frac{\theta}{p_a}\right)^{F_{clim} \cdot k_2} \left(\frac{\tau_{oct}}{p_a} + 1\right)^{F_{clim} \cdot k_3} \left(\frac{\psi}{\sigma_{net}} + 1\right)^{F_{clim} \cdot k_4}$$
(20)

297 Except modified Ng model, Liang model [Liang et al., 2008] is another approach to estimate 298 resilient modulus with changing stress states like bulk stress, octahedral shear stress, and matric 299 suction. Eqs (21) and (22) show the Liang model. The most difference between Liang model 300 and Ng model is that the former one incorporates the matric suction into applied bulk stress, 301 while the latter one extends the independent stress state variable. To capture the freeze-thaw 302 effect on resilient modulus, Ishikawa et al. [2019a] modified Liang model (Eq. (23)) is built by 303 adding a reduction factor, $f(N_{f},\theta)$, on Eq. (21). $f(N_{f},\theta)$ uses number of freeze-thaw process cycles 304 (N_f) and volumetric water content (θ) for the sample as explanatory variables.

305
$$M_R = k_1 p_a \left(\frac{\theta_b + \chi \psi}{p_a}\right)^{k_2} \left(\frac{\tau_{oct}}{p_a} + 1\right)^{k_3}$$
(21)

$$306 \qquad \chi = \left(\frac{(u_a - u_w)_b}{\psi}\right)^{0.55} \tag{22}$$

307
$$M_R = f\left(N_f, \theta\right) \cdot k_1 p_a \left(\frac{\theta_b + \chi \psi}{p_a}\right)^{k_2} \left(\frac{\tau_{oct}}{p_a} + 1\right)^{k_3}$$
(23)

308 where θ_b is bulk stress; $(u_a - u_w)_b$ is air entry value.

For base course material, both Ng model (Eq. (18)) and Liang model (Eq. (21)) have high R² 309 310 value on the unfrozen C-40 material as shown in Table 3. The applicability of modified Ng 311 model (Eq. (20)) and modified Liang model (Eq. (23)) on freeze-thawed C-40 are checked by 312 comparing estimated M_r with freeze-thawed $M_{r(CBR)}$. Freeze-thawed $M_{r(CBR)}$ is detected with a 313 freeze-thaw CBR (California Bearing Ratio) test apparatus which is based on a general CBR 314 test apparatus and improved to reproduce in a laboratory environment the freeze-thaw history 315 expected to be applied to the base course materials in the in-situ pavement structures. A series 316 of freeze-thaw CBR tests for C-40 was conducted under three different water contents, air-dried 317 $(S_r=12.3\%)$, unsaturated $(S_r=67\%)$, saturated $(S_r=95\%)$, along with three different patterns of freeze-thaw history, no freeze-thaw, once freeze-thaw, and twice freeze-thaw, in order to exam-318 319 ine the effects of freeze-thaw action and water content on the frost-heave and bearing-capacity 320 characteristics of base course material. More details about the freeze-thaw CBR test apparatus 321 and procedure could be found in the previous study [Ishikawa et al., 2019a]. Fig. 10 shows the 322 $M_{r(CBR)}$ and estimated M_r with Eq. (20) and (23). It is noted that, both models can give reasonable predicted M_r and also capture the decreasing M_r with more freeze-thaw numbers and higher 323 water contents. Table 3-1 also shows the R² value, F_{clim} , and $f(N_f,\theta)$ of modified Ng model (Eq. 324 (20)) and modified Liang model (Eq. (23)) on freeze-thawed $M_{r(CBR)}$. It is noted that when con-325 ducting regression analysis for freeze-thawed test, only F_{clim} and $f(N_{f_i}\theta)$ are variant and k_1 to k_4 326

327 are fixed to check the validity of newly added parameters. Both models show high accuracy

328 ($R^2 > 0.9$).

			k_1	k_2	<i>k</i> ₃	k_4	F_{clim}	$f(N_f, \theta)$	R ²
	II	Ng model	3.042	0.886	-1.696	1.076			0.939
	U	Liang model	4.861	1.525	-2.092				0.950
-	FT	modified Ng model	3.042	0.886	-1.696	1.076	0.749		0.921
	$(N_{f}=1)$	modified Liang model	4.861	1.525	-2.092	_		0.891	0.991
	FT	modified Ng model	3.042	0.886	-1.696	1.076	0.644		0.968
	$(N_{f}=2)$	modified Liang model	4.861	1.525	-2.092	_		0.800	0.998

329 Table 3. Applicability of Modified Liang model and Modified Ng model on C-40



Fig. 10 Estimated M_r with (a) modified Ng model and (b) modified Liang model.

332 For subgrade material, Table 4 shows the applicability of Ng model (Eq. (18)) and Liang model 333 (Eq. (21)) on unfrozen Toyoura sand, and the applicability of modified Ng model (Eq. (20)) 334 and modified Liang model (Eq. (23)) on freeze-thawed Toyoura sand. Freeze-thaw resilient 335 modulus of Toyoura sand is detected with freeze-thaw triaxial apparatus which could circulate 336 low temperature fluids in the cap, pedestal, and inner cell to control the cap, pedestal, and 337 around temperature of specimen separately to simulate one-dimensional freeze-thaw action. A 338 series of freeze-thaw resilient modulus tests for Toyoura sand was conducted under two different water contents, unsaturated (S_r =40%), saturated (S_r =100%), along with two different pat-339 340 terns of freeze-thaw history, no freeze-thaw and once freeze-thaw, in order to examine the ef-341 fects of freeze-thaw action and water content on the mechanical properties of subgrade

materials. More details about the test condition and results could be found in previous research
[Lin et al., 2020]. Fig. 11 shows the freeze-thaw resilient modulus test results for Toyoura sand.
It is noted that unfrozen resilient modulus test results for Toyoura sand is already plotted in Fig.
9.

Table 4. Applicability of Modified Liang model and Modified Ng model on Toyoura sand

		k_1	k_2	k_3	k_4	F_{clim}	$f(N_f, \theta)$	\mathbb{R}^2
TI	Ng model	2.103	1.065	-4.843	2.74	_		0.949
U	Liang model	2.396	0.979	-4.912		_		0.767
FT	modified Ng model	2.103	1.065	-4.843	2.74	0.885		0.901
(N _f =1)	modified Liang model	2.396	0.979	-4.912			0.910	0.621



348 Fig. 11 Freeze-thaw resilient modulus of Toyoura sand under different water contents. 349 When performing regression analysis for freeze-thaw test results through modified Ng model 350 (Eq. (10)) or modified Liang model (Eq. (12)), only F_{clim} and $f(N_f,\theta)$ are variant and k_1 to k_4 are 351 fixed to the same value obtained from regression analysis on unfrozen test results to check the 352 validity of newly added parameters. It is recognized that Ng model shows much higher R² value than Liang model no matter for unfrozen or freeze-thawed C-40 and Toyoura sand. Conse-353 354 quently, this study uses modified Ng model to estimate resilient modulus of base layer and 355 subgrade layer with fluctuating water content and various freeze-thaw histories. In addition, 356 Table 5 shows the monthly representative base and subgrade layer moduli estimated through

357	modified Ng model with considering fluctuating water contents and freeze-thaw action.
358	Through comparing Table 2 and 5, it is concluded the M_r increases to a high value during freez-
359	ing season and drops further in thawing season according to the thaw weakening no matter for
360	base or subgrade layer.

361 Table 5 Monthly representative layer moduli considering climate effect

Nama	Elastic moduli (MPa)											
Inallie	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Base layer, E_2	600	600	110	193	195	195	174	185	195	191	189	208
Subgrade layer, E_3	77	200	50	76	76	71	69	76	76	76	76	75

362 3.2 Dependency of resilient modulus on stress state

363	As discussed in introduction part, present Japanese design guide use constant elastic moduli of
364	base layer and subgrade layer to calculate the strains under 49-kN wheel load. To overcome the
365	limitation that unchangeable layer moduli under variant stress states caused by different layer
366	thickness, the widely used resilient modulus in MEPDG, which changes with different stress
367	states like deviator stress and confining pressure, is applied in this study to estimate the layer
368	stiffness precisely. A convergence analysis of M_r is necessary to determine the reliable layer
369	stiffness under 49-kN wheel loads since M_r affects and is conversely affected by the stress states.
370	The convergence analysis is conducted through following steps [JSCE 2015]:
371	1) Input E_l , E_2^l , and E_3^l in the GAMES to obtain the stress states in base layer and subgrade
372	layer. According to previous researches [Huang, 2004], stress states in two points shown in Fig.

373 12 are chosen to estimate E for whole base and subgrade layer.



375

Fig. 12 Stress states calculation points in base and subgrade layer.

376 2) Substitute the stress states obtained in step 1 into modified Ng model to obtain new E_2^2 and 377 E_3^2 .

378 3) Step 1 and 2 are repeated until the error calculated in following equation is less than 1%.

379
$$e_{rr} = \frac{|E^{i-1}-E^i|}{E^i} \times 100$$
 (24)

380 where E^i and E^{i-1} is the layer modulus estimated in *i* th and *i*-1th iterations.

Based on this convergence analysis sequence, Fig. 13 shows the development of estimated resilient modulus of base layer and subgrade layer with number of iterations in normal season (Aug). It is noted that all moduli are stable after 2-4 iterations. Besides, convergent E_2 decreases in all pavement sections and convergent E_3 decreases in section A, B, C while increases in section D compared with elastic moduli without convergence analysis. Resilient moduli in other month show similar tendency that E_2 decreases in all pavement sections and E_3 decreases in section with thin As layer while increases in section with thick As layer.





Fig. 13 Estimated resilient modulus of (a) base layer and (b) subgrade layer.







Fig. 14 (a) Resilient modulus and (b) stress states in different sections.

392 Different increasing or decreasing tendency comes from the variant stress states when pavement 393 structures changing. To clearly discuss how pavement structures and stress states influence the 394 resilient modulus at stable condition, Fig. 14 compares resilient modulus, strain, and stress 395 states in different sections. Since As layer thickness increases from section A to D, it is con-396 cluded that E_2 decreases significantly with As layer thickness while E_3 slightly increases with 397 As layer thickness. It is noted that Fig. 14 only show convergent resilient modulus and corre-398 sponding stress sates for Aug, which stands for the normal season, and that resilient modulus 399 and corresponding stress sates for other months show the same tendency. Such tendency could

400	be attributed to the changing bulk stress (θ) and octahedral shear stress (τ_{oct}) with As layer
401	thickness, as shown in Fig 14 (b). θ has a positive effect on the M_r while τ_{oct} has a negative
402	effect. In base layer, decreasing θ with thicker As layer is more significant than decreasing τ_{oct}
403	with thicker As layer. Consequently, E_2 decreases from A to D. In subgrade layer, θ increases
404	while τ_{oct} decreases with As layer thickness. As a result, E_3 increases from A to D. Since fluc-
405	tuation of stress states in base layer is much significant than those in subgrade layer, fluctuation
406	of moduli in base layer is accordingly larger. Elastic strains (ε_a and ε_t) are also shown in Fig. 14
407	(a). It is clear that no matter compressive strain (ε_a), which is used in Eq. (1) to calculate N_{fs} , or
408	tensile strain (ε_i), which is used in Eq. (4) to calculate N_{fa} , both strains decrease with As layer
409	thickness. Such tendency is reasonable as asphalt mixture has a much larger stiffness than
410	crusher-run material and subgrade soil, and a thicker As layer improves the mechanical prop-
411	erties of the whole multi-layer elastic structure. Table 6 summarizes the convergent monthly
412	representative base/subgrade layer moduli in A section. M_r for freezing season keeps constant
413	due to freezing of soils. In this case, this study only performs the convergence analysis again
414	M_r except the freezing season.

415 Table 6 Convergent monthly representative base/subgrade layer moduli in A section.

NL	Elastic moduli (MPa)											
Name	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
E_2 -Water con-												
tent fluctua-	191	185	132	173	175	175	161	169	176	172	170	184
tion												
<i>E</i> ₂ -Climate ef-	600	600	105	173	175	175	161	160	176	172	170	184
fect	000	000	105	175	175	175	101	107	170	1/2	170	104
E_3 -Water con-												
tent fluctua-	74	73	58	74	73	69	68	72	73	73	73	73
tion												
<i>E</i> ₃ -Climate ef-	77	200	40	74	73	69	68	72	73	73	73	73
fect	, ,	200	Т 0	74	15	0)	00	12	15	15	15	15

416 3.3 Influence of stress state and climate effect on pavement life

417 3.3.1 Stress state dependency

418	Fig.15 illustrates the calculated pavement life of all sections through layer moduli with and
419	without convergence analysis. The ratio of N_f with convergent E_2 and E_3 to N_f without conver-
420	gent E_2 and E_3 is also plotted here. Pavement life under water content fluctuation condition,
421	which means layer stiffness E_2 and E_3 changing with water contents, and climate condition,
422	which means E_2 and E_3 changing with water contents and freeze-thaw action, are shown in
423	Figs.15 (a) and (b) separately. N_{fa} always decreases with convergent E_2 and E_3 regardless of
424	pavement structures while N_{fs} only decreases with convergent E_2 and E_3 in pavement structures
425	with thin As layer (A, B, T1 and T2). Convergent E_2 and E_3 has a negative effect on the pave-
426	ment life against fatigue cracking and this effect is more significant in thick As layer pavement
427	structure. On the other hand, convergent E_2 and E_3 has a negative effect on the pavement life
428	against rutting when As layer is thin. Consequently, convergence analysis for layer stiffness is
429	essential when developing a mathematical flexible pavement design method with high applica-
430	bility and precision.

In addition, the effect of convergence analysis on pavement life is basically more significant compared with effect of water content fluctuation or climate effect regardless of section structure. To be precise, the difference between N_f -Original, the pavement life calculated with constant E_2 and E_3 , and N_f -without convergence is less significant than the difference between N_f without convergence and N_f -with convergence no matter the water content fluctuation (Fig. 15(a)) or climate effect is considered (Fig. 15(b)). The only exception that the effect of convergence analysis is less significant than effect of water content fluctuation or climate effect is for

the pavement life against rutting (N_{fs}) of structure with thick As layer. For example, for section C and D, the difference between N_{fs} -Original and N_{fs} -without convergence is more significant than the difference between N_{fs} - without convergence and N_{fs} -with convergence. Such results indicate that in pavement structures such as high-standard roads, environmental condition dependence has a greater effect on pavement life than stress dependence and should be considered as a more significant factor. Especially in the case of Japanese pavement where rutting is more of a problem than fatigue cracking.





447 Fig. 15 Convergence analysis effect on pavement life under (a) water content fluctuation con-

dition (b) climate effect condition



449

446

3.3.2 Climate effect on pavement life

450 Figs. 16 and 17 illustrate N_{fs} and N_{fa} of eight test pavement structures under three conditions, 451 namely Original, Water content fluctuation, and Climate effect. It is noted that all pavement life in water content fluctuation condition and climate condition are calculated with convergent 452 453 layer moduli. In other words, Figs. 16, 17 are plotted by rearranging the calculation results in 454 Fig. 15. It is obvious that N_{fs} and N_{fa} both decrease from original condition to water content 455 condition, which implies that changing E_2 and E_3 with fluctuating water content decrease pave-456 ment life. N_{fs} and N_{fa} decrease further from water content fluctuation condition to climate condition, which indicates that freeze-thaw action decreases pavement life further as the decreasing 457 458 E_2 and E_3 during that the increas-459 ing E_2 and E_3 during the freezing season.

460 To clearly discuss the influence of water content fluctuation, freeze-thaw action, and climate

461	effect on the pavement life, R_{Nf} for different structures are also plotted in the Figs. 16 and 17.
462	The R_{Nf} considering water content fluctuation or climate effect are determined through dividing
463	the N_f -Water content fluctuation or N_f -Climate effect by the N_f -Original, while the R_{Nf} consid-
464	ering freeze-thaw action is determined through dividing the N_f -Climate effect by the N_f -Water
465	content fluctuation. All ratios are lower than 1, indicates that influence of water content fluctu-
466	ation, freeze-thaw action, and climate effect on E_2 and E_3 all decrease the pavement life. Within
467	pavement life against rutting calculation results, R_{Nf} caused by water content, freeze-thaw ac-
468	tion, and climate effect are around 0.819, 0.931, and 0.765 separately. In other words, the N_{fs}
469	decreases 18.1% when changing E_2 and E_3 caused by water content fluctuation is considered
470	and it would further decrease 6.9% when effect of freeze-thaw action on E_2 and E_3 is also con-
471	sidered. A synergistic climate effect on E_2 and E_3 decreases N_{fs} about 23.5%. Within pavement
472	life against fatigue cracking calculation results, R_{Nf} caused by water content, freeze-thaw action,
473	and climate effect are around 0.759, 0.93, and 0.706 separately. In other words, the N_{fa} decreases
474	24.1% when changing E_2 and E_3 caused by water content fluctuation is considered and it would
475	further decrease 7% when effect of freeze-thaw action on E_2 and E_3 is also considered. A syn-
476	ergistic climate effect on E_2 and E_3 decreases N_{fa} about 29.4%. It is noted that, all these decreas-
477	ing ratios include the effect of convergence analysis discussed in previous section.
478	These results suggest that for improving the applicability and validity of the current Japanese
479	design standard, the introduction of the theoretical design method for pavement structures,
480	which can take account of the effects of the freeze-thaw actions and the concurrent seasonal
481	fluctuation in water content on the base and subgrade layer stiffness, is effective in the asphalt
482	pavements for cold regions.



Fig. 16 N_{fs} of eight test pavement structures.



Fig. 17 N_{fa} of eight test pavement structures.

487 **4. Modification of failure criteria**

488 4.1 MEPDG rutting prediction model

To overcome the limitations of Japanese rutting failure criterion explained in the introduction
part, this section modified the structure of AI model (Eq. (3)) referring to MEPDG rutting depth
prediction model (Eq. (2)).

By applying the rutting failure threshold value in present Japanese design guide (15mm) into
Eq. (2), allowable loading number against rutting could be calculated through Eq. (25).

494
$$N_{fs} = \rho \cdot \left(ln \left(\frac{\beta_{s1} k_1 \varepsilon_v h\left(\frac{\varepsilon_0}{\varepsilon_r} \right)}{15} \right) \right)^{-1/\beta}$$
(25)

495 Fig. 18 shows the allowable loading number against rutting through AI model (namely N_{ls} ,-AI) 496 and MEPDG model (namely N_{fs} -MEPDG) under various elastic compressive strain (ε_v). N_{fs} -AI 497 is much larger than N_{fs} -MEPDG when ε_a locates between 50 to 500 E-6, which is the normal 498 range for ε_a . In other words, AI model greatly overestimate the allowable loading number 499 against rutting as compared with MEPDG model. To modify the AI model based on MEPDG, 500 this study introduces an adjusting parameter, β_m , to the traditional AI model. Newly developed 501 one is named as AI-MEPDG rutting model as show in Eq. (26). β_m is calculated through divid-502 ing N_{fs}-MEPDG by N_{fs}-AI. A logistic function is used to build the relation between β_m and ε_a , 503 as shown in Fig. 18 and Eq. (27). Consequently, AI-MEPDG rutting model is shown in Eqs. (26) and (27) to calculate allowable loading number against rutting. 504



505

506 Fig. 18 Allowable loading number against rutting calculated through AI and MEPDG model.

507
$$N_{fs} = \beta_m \cdot \beta_{s1} \cdot \{1.365 \times 10^{-9} \cdot \varepsilon_a^{-4.477 \cdot \beta_{s2}}\}$$
 (26)

508
$$\beta_m = A_2 + \frac{A_1 - A_2}{1 + (\varepsilon_a / x_0)^p}$$
 (27)

509 A_1 and A_2 : lower and upper limit of β_m and the A_1 is forced as positive value. $A_1=0.000493$;

510
$$A_2=0.67672$$

511 x_0 : fitting parameter, equals to 0.03.

512 *p*: fitting parameter, equals to 2.61871.

513 With AI-MEPDG rutting model, the *N_{fs}* in climate condition is calculated and illustrated in Fig.

514 19. It is noted that, N_{fs} through AI-MEPDG rutting model in Fig. 19 is calculated with conver-

- gent layer moduli. The tendency for the ratio of N_{fs} with convergence to N_{fs} without convergence
- 516 in AI-MEPDG rutting model is almost similar to that in Fig. 15. AI-MEPDG rutting model
- 517 gives much smaller predicted N_{fs} than AI model predicted value. However, compared with ac-
- 518 tual measured loading number at failure, predicted N_{fs} through AI-MEPDG rutting model are
- 519 still too large. Bias between predicted and actual pavement life are probably caused by

520 enormous variability between designed and actual geography, climatic conditions, construction

521 materials, construction practices, traffic compositions and volumes. The cause for the bias

522 should be examined in the next section.





Fig. 19. Predicted N_{fs} and actual measured loading number at failure.

525 4.2 Principal stress axis rotation

526	As discussed before, the principal stress axis rotation (PSAR) is not considered in MEPDG, but
527	seriously affects rutting depth. Including such phenomenon into rutting model helps removing
528	bias and increasing the reliability. The amplified permanent strain caused by PSAR is examined
529	by test results through multi-ring shear apparatus, which could simultaneously apply axial load
530	and shear stress to simulate PSAR. More details about the multi-ring shear apparatus could be
531	found at previous researches [Ishikawa et al., 2011]. Fig. 20 displays permanent axial strain of
532	Toyoura sand with PSAR (hereafter is referred as Moving-wheel Loading test, ML test) and
533	without PSAR (hereafter is referred as Fixed-point Loading test, FL test). Table 7 summarizes
534	the experimental conditions of multi-ring shear tests.

535 Table 7 Experimental conditions of multi-ring shear tests.

Test	Test	Water	Specimen	Dry	Maximum	Maximum	

Name	sample	content	Height	density	axial stress,	shear stress,
			(mm)	(g/cm^3)	$(\sigma_a)_{max}$ (kPa)	$(\tau_{a\theta})_{max}$ (kPa)
FL	Toyoura sand	Oven- dried	100	1.463	72.58	0
FL	Toyoura sand	<i>S_r</i> =25.6%	100	1.463	72.58	0
FL	Toyoura sand	<i>S</i> _{<i>r</i>} =31.6%	100	1.463	72.58	0
FL	Toyoura sand	<i>S_r</i> =46%	100	1.463	72.58	0
ML	Toyoura sand	Oven- dried	100	1.463	72.58	18.12
ML	Toyoura sand	<i>Sr</i> =25.6%	100	1.463	72.58	18.12
ML	Toyoura sand	<i>S</i> _{<i>r</i>} =31.6%	100	1.463	72.58	18.12
ML	Toyoura sand	<i>S_r</i> =46%	100	1.463	72.58	18.12

536 It is obvious that PSAR greatly amplifies the permanent axial strain regardless of water content. 537 To quantitatively describe the amplificated axial strain caused by PSAR, ratio of axial strain, 538 $(R_s)_{ave}$, is also plotted in Fig. 20. $(R_s)_{ave}$ is determined through dividing permanent axial strain 539 with PSAR to that without PSAR. Consequently, all ratios are stable around 1.90 after 180 loading cycles. According to previous research [Ishikawa et al., 2019b, Lin et al., 2019a], (R_s)_{ave} 540 could be roughly approximated by Eq. (28). In this case, the constant β_{PSAR} in Eq. (28) is deter-541 542 mined as 2.57 according to the test results that $(R_s)_{ave}$ equals to 1.9, $(\sigma_a)_{max}$ and $(\tau_{a\theta})_{max}$ are 72.58 543 kPa and 18.12 kPa respectively. $(R_s)_{ave} = \exp\left(\beta_{PSAR} \frac{(\tau_{a\theta})_{max}}{(\sigma_a)_{max}}\right)$ 544 (28)

545 where $(\sigma_a)_{max}$ is maximum axial stress; $(\tau_{a\theta})_{max}$ is maximum shear stress; β_{PSAR} is material con-546 stant.



548

Fig. 20. Permanent axial strain of Toyoura sand.

As $(R_s)_{ave}$ represents the amplification of permanent axial strain caused by PSAR, the reciprocal of $(R_s)_{ave}$ represents the decreasing rate of failure loading number. As a result, Eq. (26) is modified by adding the reciprocal of $(R_s)_{ave}$ to capture the effect of PSAR on pavement life against rutting as shown in Eq. (29). It is noted that $(\sigma_a)_{max}$ and $(\tau_{a\theta})_{max}$ are stress states in laboratory test through multi-ring shear apparatus, and they are equal to vertical stress, $(\sigma_z)_{max}$, and shear stress, $(\tau_{yz})_{max}$, used in GAMES software.

555
$$N_{fs} = \beta_m \cdot \beta_{s1} \cdot \{1.365 \times 10^{-9} \cdot \varepsilon_a^{-4.477 \cdot \beta_{s2}}\} / \exp\left(\beta_{PSAR} \frac{(\tau_{yz})_{max}}{(\sigma_z)_{max}}\right)$$
(29)

To apply Eq. (29) into pavement life prediction, it is necessary to determining the suitable position in subgrade layer to estimate the $(\sigma_z)_{max}$ and $(\tau_{yz})_{max}$ through GAMES. To investigate how $(\sigma_z)_{max}$ and $(\tau_{yz})_{max}$ change with depth, Section A and layer moduli in Aug are chosen to build a model as shown in Fig. 21. As a consequence, Fig. 22 illustrates the σ_z and τ_{yz} in different depth, z, and corresponding $(R_s)_{ave}$. It is obvious that σ_z and τ_{yz} show same tendency regardless of *h*. σ_z reaches the largest value just below the wheel loading (*y*=0) and decreases with *y*. On the other

hands, τ_{yz} is zero just below the wheel loading and increases to the largest value at y=600mm then decreases. When the z increases, both $(\sigma_z)_{max}$ and $(\tau_{yz})_{max}$ decreases. $(R_s)_{ave}$ in all conditions are around 2.1. Consequently, it is suggested to set the h as 10cm, same depth in convergent analysis of E_3 as shown in Fig. 12.



567

Fig. 21 Stress states calculation point in subgrade layer.





569

Fig. 22 σ_z and τ_{yz} in different depth and corresponding $(R_s)_{ave}$.

Allowable loading number against rutting failure calculated through Eq. (29) in all eight sections are shown in Fig. 23. It is obvious that PSAR greatly decreases calculated pavement life and N_{fs} with considering PSAR is most close to actual measured failure loading number. It is concluded the finally modified rutting model, AI-MEPDG-PSAR model, is useful and reliable to predict the allowable loading number against rutting of flexible pavements especially for roads located in cold regions like Hokkaido.



576 577

Fig. 23 Predicted N_{fs} considering PSAR.

578 Finally, the Fig. 24 illustrates the sequence in modified Japanese flexible pavement design 579 guide. It should be noted that the modification achieved in this study specially focused on the 580 base/subgrade layer mechanical properties and the rutting failure criterion as shown in the 581 comparison between Fig. 24 and Fig. 2.





Fig. 24 Sequence in modified Japanese flexible pavement design guide.

5. Conclusions

585	The following findings can be mainly obtained:
586	• To modify current Japanese design guide by replacing constant subgrade layer moduli with
587	a variant relating to water content fluctuation and freeze-thaw history, newly proposed
588	modified Ng model, long-term measured in-situ base and subgrade layer water content,
589	and laboratory obtained SWCC are used. Calculated pavement life against rutting and fa-
590	tigue cracking proves that both water content fluctuation and freeze-thaw action degrade

592

stiffness of base and subgrade layer and finally decrease the pavement life of asphalt pavements in cold regions.

- Convergence calculation are essential since the rigidity changes with pavement structures
 even if the influence of environmental conditions is taken into consideration. Environmen tal condition dependence has a greater effect on pavement life in pavement structures such
 as high-standard roads, especially in the case of Japanese pavement where pavement life
 against rutting is more of a problem than fatigue cracking.
- 598Principal stress axis rotation greatly amplifies the permanent strain compared with triaxial599repeated loading test usually without such stress states. Ratio of axial strain, $(R_s)_{ave}$, is used600to quantitatively describe the amplificated axial strain caused by principal stress axis rota-601tion and added into rutting failure criterion to help increasing prediction accuracy and ap-602plicability.

603 These findings indicate that a detailed understanding of the mechanical behavior of the base 604 and subgrade layer with complex water content fluctuation, freeze-thaw history, and stress 605 states is essential to develop a mathematical model for the mechanical response of the base and 606 subgrade layer in cold regions, and incorporate it into the theoretical design method for pave-607 ment structures. Besides, a modification on the structure of failure prediction model by consid-608 ering principal stress axis rotation is also important to improve the prediction accuracy and 609 applicability of mechanical-empirical design method for pavement in cold regions. Conver-610 gence analysis is recommended for users of proposed modified design method according to its 611 effect on resilient modulus since the incorporation of all the improvements mentioned in this 612 study into a program for pavement design and lifetime prediction could overcome the 613 cumbersome calculations caused during the convergence analysis. Further and more compre-614 hensive studies including more test on unbound granular materials with various water contents, 615 local calibration with more tests pavements are recommended to examine the validity, limita-616 tion of application, and so forth as these findings are obtained through limited experimental 617 conditions and only examined with some local test pavement projects.

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