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1	Parametric analysis, response surface, sensitivity analysis, and
2	optimization of a novel spiral-double ground heat exchanger
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13	Highlights
14	1. A novel spiral-double ground heat exchanger design is proposed.
15	2. A numerical comparison between the single U-tube, spiral, and spiral-double
16	GHX was carried out.
17	3. Parametric, sensitivity, and response surface analyses were conducted.
18	4. The MOGA optimization method was applied.
19	5. Three optimum candidates were introduced.
20	Abstract
21	This paper proposes a novel spiral-double ground heat exchanger (GHX) that decreases

conventional construction costs, facilitates installation, promotes heat transfer, and reduces 22 thermal resistance. In this study, a new and effective installation procedure was proposed. 23 Three-dimensional, transient, and conjugated finite volume simulations were conducted to 24 25 compare the thermo-hydraulic performance of the traditional single U-tube and spiral GHXs with the proposed spiral-double GHX under two different flow rates. Moreover, a parametric 26 analysis was conducted to study the impact of the design, operating, and geological parameters 27 on the thermal performance of the new spiral-double GHX. Finally, surface response and 28 sensitivity analyses, as well as optimization, were carried out using the ANSYS workbench. 29 The comparison revealed that the spiral-double GHX yields higher thermal effectiveness (*E*) 30 and heat transfer rate (Q) than single-U tubes GHX by 40.8 % and 44.1 %, respectively. In 31 addition, it has a lower thermal resistance of 75.3 % than the single-U tube GHX under 32 turbulent flow conditions. Furthermore, the parametric study and sensitivity analysis concluded 33

34	that the spiral radiu	s has the most significant impact, followed by flow velocity, tube diameter,
35	and pitch distance.	Moreover, the recommended fluid velocity does not exceed 0.21 m/s, pitch
36	distance of 0.0625	m, a spiral radius of 0.2 m, and grout conductivity of 2.1 W/m.K.
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59	Keywords: Groun	d source heat pump; Spiral-double ground heat exchanger; Parametric

60 analysis; Sensitivity analysis; Numerical optimization

# 61 Nomenclature

List of symbols					
a	The soil thermal diffusivity [m <sup>2</sup> /s]				
Cp	Specific heat at constant pressure [J/kg·K]				
$C_{\mu}, \sigma_{\epsilon}, \sigma_{k},$	The empirical constants [-]				
$C_{1\epsilon}$ , and					
$C_{2\epsilon}$					
$D_{\mathrm{i}}$	Pipe inner diameter [m]				
Do	Pipe outer diameter [m]				
Ε	Thermal effectiveness [-]				
Н	Ground heat exchanger depth [m]				
Ē	The external body force [N/m <sup>3</sup> ]				
K	Thermal conductivity [W/m·K]				
Р	Ground heat exchanger pitch [m]				
Pe	Pump electrical power [W]				
<i>q</i>	The bsorbed heat flux [W/m <sup>2</sup> ]				
Rb	Borehole heat exchanger thermal resistance [m·K/W]				
r <sub>b</sub>	The borehole radius [m]				
$S_k, S_{\epsilon}$	The source terms of <i>k</i> -equation and $\varepsilon$ equation [-]				
$T_0$	The undisturbed ground temperature [K]				
$T_f$	The average fluid temperature [°C]				
Q	The injected heat power in [kW]				
k	The turbulent kinetic energy per unit mass [J/kg]				
p	The static pressure [N/m <sup>2</sup> ]				
Greek symb	ol				
Υ	Fluid volume flow rate [m <sup>3</sup> /s]				
$\eta_{pump}$	The overall pump efficiency [-]				
$\vec{\nu}$	The velocity vector [m/s]				
$\overline{\overline{\tau}}$	The surface shear stress [N/m <sup>2</sup> ]				
ν	The diffusive heat transfer term [W]				
$\cdot (k_f \nabla T_f)$					
Ks	The soil thermal conductivity [W/m·K]				

3	The rate of dissipation of turbulent kinetic energy per unit mass $[m^2/s^3]$
μ	The dynamic viscosity [m <sup>2</sup> /s]
ρ	Material Density [kg/m <sup>3</sup> ]
$\sigma_k$ and $\sigma_\epsilon$	The Prandtl numbers of k and $\varepsilon$ equations [-]
$\Phi_{pi}$	borehole inner diameter [m]
$\Phi_{\rm s}$	Soil domain diameter [m]
γ	The Euler constant
$ ho \vec{g}$	The gravitational body force [N/m <sup>3</sup> ]
τ	The time from the beginning of heating [sec]
Abbreviation	ns
3-D	Three-dimensional
CFD	Computational fluid dynamic
GB	Giga Byte
GHX	Ground heat exchanger
GSHP	Ground source heat pump
HDPE	High-density polyethylene
PE	Polyethylene
PVC	Polyvinyl chloride
SIMPLE	The Semi-Implicit method algorithm
ТРС	Thermal performance capability
TRT	Thermal response test
UDF	User defined function
UTB	Underground thermal Battery
Subscripts	
eff	Effective
f	Fluid
In, out	Inlet and outlet
1	Borehole depth
net	Net heat exchange
b	Borehole

#### 65 **1. Introduction**

The use of the ground as a heat source or heat sink in ground source heat pump (GSHP) systems 66 has attracted significant attention from the research community for space heating and cooling, 67 respectively [1], owing to their high energy efficiency and low environmental impact [2]. Many 68 recent numerical and experimental investigations have been conducted to design and propose 69 70 new ground heat exchangers (GHXs) for GSHP systems. GHXs are used to dissipate or absorb heat from the ground and can be horizontally [3] or vertically [4,5]installed. In the vertical 71 design, GHXs are buried at depths from 15 to 150 m, while the horizontal GHX is buried in 72 73 trenches from 1 to 2 m deep [6]. GHXs can also be applied to the pile foundations of buildings to reduce installation costs [7]. The GHX can be placed under the building foundation in the 74 base ground layer or the building foundation concrete layer [8]. 75

76 Several investigations have been conducted to examine the effect of tube shape [5], heat carrier type [9], GHX depths [10,11], and tube materials [12,13]. Di Qi et al. [14] studied 77 the impact of GHX connection configurations on ground temperature and GSHP performance. 78 They used a numerical simulation developed by ANSYS Fluent software to study the effect of 79 80 using parallel and series connections of multiple U-tube GHX and concluded that connecting multiple U-tube GHXs in a parallel configuration attained a higher heating performance. In 81 82 addition, the pressure drop across the multiple connected U-tube GHX with a series configuration was higher than that of the parallel configuration. Congedo et al. [15] 83 investigated the effect of different burial depths and various ground thermal conductivities on 84 the thermal performance of a horizontal air GHX. They concluded that the ground thermal 85 conductivity slightly affected the thermal performance of the horizontal air GHX. Li et al. [4] 86 investigated the use of a deep-buried coaxial double-pipe GHX in a GSHP system. They 87 concluded that the buried pipe system's heat extraction capacity could be enhanced by changing 88 the shape of the inner pipe. Warner et al. [16] proposed a novel GHX design called an 89 underground thermal battery (UTB) and concluded that the proposed UTB has similar 90 performance and lower cost than conventional GHX. 91

Among these designs, the spiral tube GHX has been commonly studied in recent years, where a spiral pipe is fitted into the pile of the building foundation or in the borehole. The inlet water enters from the spiral tube of the GHX, and water is allowed to exit from the straight center tube [6]. Jalaluddin and Miyara [6] numerically compared the thermal and hydraulic analyses of a spiral GHX with a conventional U-tube GHX. They investigated the effect of changing the helical coil pitch on the heat exchange rate and pressure drop. Different spiral GHXs with pitches of 0.05, 0.1, and 0.2 m were investigated. Two water flow rate conditions

of 2 L/min and 8 L/min were used to estimate the GHX performance under laminar and 99 turbulent conditions, respectively. After comparison with the straight U-tube GHX, they 100 concluded that using the spiral GHX in the borehole augmented the heat exchange rate, and 101 this increment was more pronounced at a smaller helical pitch of 0.05. However, the water 102 pressure drop also increased because of the increase in the tube length and spiral geometry. 103 104 Zarrella et al. [17] conducted a comparative heat transfer analysis of a helical and triple U-tube GHX installed inside a foundation pile. They concluded that the helical pipe GHX provides a 105 higher thermal performance than the triple U-tube GHX. In addition, the helical tube pitch 106 107 significantly affects the peak load.

Blázquez et al. [18] experimentally analyzed the thermal performance of a single or 108 double U-tube GHX with and without longitudinal spacers compared to a helical-shaped pipe 109 GHX. Small-scale vertical closed-loop GHX experiments were performed. They claimed that 110 the spiral GHX offered a lower required drilling depth compared to the U-tube configuration. 111 This results in significant economic savings during drilling. Zarrella et al. [19] performed a 112 detailed numerical study to compare the performance of a conventional double U-tube and a 113 114 helical-tube GHX for GHSP systems. They analyzed the heat transfer attributes of these two types of GHX using the thermal resistance and capacitance approach via long- and short-term 115 116 simulations. Saeidi et al. [20] numerically investigated using spatial aluminum rods with a shallow depth spiral GHX. The rods firmly hold the pipe inside the borehole and improves the 117 heat transfer rate by 31 %. Simultaneously, the spiral GHX was more efficient than these two 118 shapes in terms of long-term and short-term thermal loads, as claimed by Zhao et al. [21]. 119 120 Javadi et al. [22,23] proposed a new GHX configuration, as shown in Fig. 1. They compared the results of the thermal performance coefficient (TPC) and thermal effectiveness (E). The 121 results showed that the triple-helix GHX exhibited the best performance compared to other 122 GHXs. 123

(a)

(b)

(d)

Fig. 1. Schematic of GHX configurations used in [22] (a) Helix (inner outlet), (b) Helix (Utube), (c) Double helix, and (d) Trible helix GHXs

(c)

Although the former researchers dedicated their studies to enhance the thermal 126 performance of the GHX, their novel designs had missed the practical suitability and overall 127 performance analysis. Therefore the present study focused mainly on proposing a new spiral-128 double GHX and clarify its practical advantages and overall performance superiority compared 129 with the customary single-U-tube and helical GHX. In this paper, section 2 explains the new 130 131 installation procedure of the proposed GHX to decrease the damage risk and save installation cost and time. Section 3 demonstrates the numerical simulation set-up procedure, and section 132 4 describes the analysis methodology and how the overall performance indexes are calculated. 133 Section 5 discloses the parametric analysis, surface response, and optimization processes to 134 find the optimum design parameters and operating conditions of such new GHX. Finally, 135 136 section 6 quantitatively and qualitatively interprets and discusses the numerical results and optimization. 137

138

## 8 2. New GHX design and installation procedure

The new GHX is composed of two helical tubes connected at the ends, but it is different 139 140 from the design proposed by Javadi et al. [19], shown in Fig. 1. Our design has the advantage that both helical tubes are intertwined in the form of plexus, which becomes more compact and 141 concise. Moreover, the plexus is more flexible to be folded to the minimum size, giving easy 142 transportation and handling. Simultaneously, it can be elongated in a flexible way to fit with 143 144 the entire length of the borehole or piles, as shown in Fig.2. The pitch distance is kept with the help of the two sides' strips. The helical form enhances the heat exchange between the heat 145 carrier and the surroundings by the impact of the secondary flow generated from the centrifugal 146 force caused by the turns and curves of the helical path. Consequently, the heat exchange rate 147 can be enlarged for the same borehole depth compared with the customary single-U tube and 148 helical GHX. According to these advantages, the new spiral-double GHX can fit easily inside 149 tight boreholes and becomes more suitable for densely urban areas, more energy-efficient, and 150 lower installation and construction costs. 151



154

Fig. 2 The new spiral-double GHX (a) Folded form, (b) elongated form, and (c) the supporting sides' strips

As revealed by a previous literature survey and a comprehensive literature review conducted by Javadi et al. [24], most studies confirmed the performance privilege of helical GHX compared with a customary U-tube. However, the literature did not compare or estimate the practical difficulties in the installation procedure of helical GHX. The following steps and **Fig. 3.** detail the challenges of installing a helical GHX inside a borehole or energy pile, as summarized by Laloui et al. [25].

- 161
- a- A large number of pipes are required for energy harvesting.
- b- A large number of fittings and connections are required to connect multiple tubes
  loops.
- 164 c- Pipe bending or thermally welded U-bends are used at the edge of the borehole.
- d- A reinforced structural support cage is required to fix the pipes, which is constructed
   on-site, before placing the cage inside the borehole.
- 167 e- There is a high possibility of loop damage during installation.



Fig. 3. Installation procedure and difficulties of GHX (a) Thermally welded U-bend, (b) Pipe
bending at the end edge of the GHX, and (c) Multi-U tubes fixed by a steel cage

Therefore, the novelty of the present study is the proposal of a novel spiral-double GHX that 170 facilitates the installation procedure with a lower damage risk and mitigates the need for the 171 172 steel cage, as shown in Fig. 4. The following steps summarize the proposed installation procedure: a) compressing the spiral-double heat exchanger to be folded with a length of 2.6 173 m through the sidebars, b) attach the upper and bottom fixtures, c) attach the weight to the 174 bottom part of the GHX, d) lift the folded spiral-double GHX using a crane hook, e) place the 175 GHX inside the borehole, and f) expand and fix the GHX at the top of the borehole and collect 176 the tube from the borehole head. 177

178 Using this novel spiral-double GHX, there is no need for elbows, fittings, and steel cages. In

addition, this technique decreases the time required for installation and the required workforcewhile reducing the risk of damage.

181 The next step is to evaluate the thermo-hydraulic performance of the spiral-double GHX and

182 compare it with the performance of the helical GHX. The two heat exchangers have the same

tube diameter, borehole diameter, and depth and spiral pitch.





**Fig. 4.** Proposed installation procedure of the new spiral-double GHX

Therefore, a three-dimensional, transient numerical model was developed to calculate the 186 flowing fluid temperature ( $T_{out}$ ), borehole outer wall temperature ( $T_p$ ), heat flux absorbed at the 187 outer borehole wall  $(q_p)$ , borehole thermal resistance  $(R_b)$ , thermal effectiveness (E), pressure 188 drop ( $\Delta P$ ), thermal performance capability (*TPC*), net heat gain ( $Q_{net}$ ), and *COP* improvement. 189 Then, a parametric study was conducted to explore the effects of pipe diameter  $(d_p)$ , spiral 190 diameter  $(D_b)$ , grout material, fluid flow rate  $(\dot{V})$ , and coil pitch (P) on spiral-double GHX's 191 192 thermal performance. Finally, response surface, sensitivity analysis, analyses, and optimization were carried out using the Design Explorer tools available in the ANSYS workbench, as 193 summarized in Fig. 5. 194

## 195 **3. Model development**

The conjugated heat and fluid flow through the heat exchanger and the surrounding grouting and soil materials were solved simultaneously using an iterative approach based on a computational fluid dynamics (CFD) simulation. The CFD simulations relied on the finite volume approach via the ANSYS FLUENT environment in which heat is transferred by convection from the fluid to the heat exchanger's inner surface and then by conduction through the pipe material, grouting material, and soil. The study conducted by Jalaluddin et al. [6] was used to validate the CFD simulation of a spiral GHX. The spiral heat exchanger was
constructed using high-density polyethylene tubes with inner and outer diameters of 26 mm
and 33 mm, respectively, and a pitch of 20 mm, with a spiral diameter of 139.8 mm. The heat
exchanger depth was 20 m, and the borehole was filled with the silica sand grouting material.
The soil domain surrounding the borehole has a radius of 5 m and consists of clay to a depth
of 15 m, below that of sandy clay. Table 1 lists the thermophysical properties of the materials
used in this study.

209 The following assumptions were used to simplify and accelerate solution identification:

- 210 1- The thermo-physical properties of materials are temperature independent.
- 211 2- Soil properties are considered homogeneous in all domains.
- 3- The convection and advection heat transfer owing to the impact of groundwater flow
  were neglected.

214 4- The flowing fluid is water and considered as an incompressible fluid.

- 5- The radiation, convection, and evaporation heat losses from the ground surface were
  neglected.
- 217
- 218

# Table 1 Thermophysical properties of materials used in this study

	$\rho  [\text{kg/m}^3]$	$C_{\rm p} \left[ {\rm J/kg} \cdot {\rm K} \right]$	$K [W/m \cdot K]$
Soil (depth <15 m)	1700	1800	1.2
Soil (depth >15 m)	1960	1200	2.1
Grout	2210	750	1.4
Pipe	920	2300	0.35

219



Fig. 5. Workflow diagram

The conservation equations of mass, momentum, and energy in three-dimensional and unsteady state forms are solved iteratively until convergence is achieved. The convergence criteria are predetermined to the limits of  $10^{-3}$  for all equations, except at  $10^{-6}$  for the energy equation. The continuity, momentum, and energy equations are solved for each cell face in the fluid domain inside the heat exchanger, as shown in **Eqs. 1, 2, 3, and 4** [26].

$$200 \quad \frac{\partial \rho}{\partial t} + \nabla \cdot (\rho \vec{\nu}) = 0 \tag{1}$$

Here,  $\rho$  is the fluid density in kg/m<sup>3</sup>, and  $\vec{v}$  is the velocity vector in m/s.

202 
$$\frac{\partial}{\partial t}(\rho\vec{v}) + \nabla \cdot (\rho\vec{v}\vec{v}) = -\nabla p + \nabla \cdot (\bar{\tau}) + \rho\vec{g} + \vec{F}$$
(2)

Here, *p* is the static pressure in N/m<sup>2</sup>,  $\overline{\vec{\tau}}$  is the surface shear stress in N/m<sup>2</sup>,  $\rho \vec{g}$  is the gravitational body force in N/m<sup>3</sup>, and  $\vec{F}$ , which is neglected in this study, is the external body force in N/m<sup>3</sup>.

206 The convective conductive heat transfer in the fluid is described by Eq. (4).

207

$$\frac{\partial(\rho T_f)}{\partial t} + \nabla \cdot (\rho \vec{v} T_f) = \nabla \cdot (k_f \nabla T_f) + s$$

$$\frac{\partial(\rho T_f)}{\partial t} = \nabla \cdot (k_f \nabla T_f) + s$$
(4)

Here,  $\frac{\nabla (\rho \vec{v} T_f)}{\partial t}$  is the rate of change of fluid temperature,  $\nabla \cdot (\rho \vec{v} T_f)$  is the convective heat transfer term,  $\nabla \cdot (k_f \nabla T_f)$  is the diffusive heat transfer term, and s is the energy source term, which was neglected in this study.

- The energy conservation equation used for heat conduction within the solid domain was calculated using **Eq. (5)**.
- The realizable  $\kappa \epsilon$  is used to simulate the turbulent fluctuation of energy dissipation inside the boundary layer near the tube wall. It provides superior performance for flows involving boundary layers under strong adverse pressure gradients, separation, and recirculation. It also offers accurate and fast convergence for high-Reynolds number applications [27].
- 217 The  $\kappa$  and  $\epsilon$  equations for  $\kappa \epsilon$  turbulence model are written as follows.

218 
$$\frac{\partial(\rho k)}{\partial t} + \operatorname{div}(\rho k \vec{v}) = \operatorname{div}\left[\frac{\mu_t}{\sigma_k} \operatorname{grad} k\right] + \mu_t G + S_k - \rho \varepsilon$$
(6)

219 
$$\frac{\partial(\rho\varepsilon)}{\partial t} + \operatorname{div}(\rho\varepsilon\vec{\nu}) = \operatorname{div}\left[\frac{\mu_t}{\sigma_k}\operatorname{grad}\varepsilon\right] + C_{1\varepsilon}\frac{\varepsilon}{K}\mu_t G + S_{\varepsilon} - C_{2\varepsilon}\rho\frac{\varepsilon^2}{K}$$
(7)

where *k* is the turbulent kinetic energy per unit mass  $(m^2/s^2)$ ;  $\varepsilon$  is the rate of dissipation of turbulent kinetic energy per unit mass  $(m^2/s^3)$ ;  $S_k$  and  $S_{\varepsilon}$  are the source terms  $(kg/m \cdot s^3)$ ;  $\sigma_k$  and  $\sigma_{\varepsilon}$  are the Prandtl numbers of k and  $\varepsilon$ , respectively;  $\mu_t$  is the eddy viscosity  $(kg/m \cdot s)$ ; G is the turbulent production rate

- 223 (1/s<sup>2</sup>); v is the fluid velocity vector; and  $C_{\mu}$ ,  $\sigma_{\epsilon}$ ,  $\sigma_k$ ,  $C_{1\epsilon}$ , and  $C_{2\epsilon}$  are empirical constants, where  $C_{\mu} = 0.09$ ,
- 224  $\sigma_{\epsilon} = 1.2, \sigma_{k} = 1, C_{1\epsilon} = 1.44, \text{ and } C_{2\epsilon} = 1.9.$
- The enhanced wall treatment was used to predict the near-wall turbulence inside the turbulence
- boundary layer.

## 227 **3.1. Boundary and operating conditions**

Two flow rates were set for evaluation under laminar and turbulent flow conditions. The laminar flow condition occurred at a flow rate of 2 L/min, while turbulent flow was achieved at a flow rate of 8 L/min. The upper and lower walls were considered to be isothermal conditions.

- 232 The geometry and dimensions are illustrated in Fig. 6 and listed in Table 2. Moreover, the
- boundary conditions indicated in **Fig. 6** and listed in **Table 3**.



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Fig. 6. Geometry, dimensions, and boundary conditions used in this study

Table 2 Geometry dimensions					
Soil domain diameter, $\Phi_{\rm s}$	10 m				
GHX depth, H	20 m				
GHX pitch, P	0.2 m				
GHX pipe inner diameter, <i>D</i> <sub>i</sub>	0.026 m				
GHX pipe inner diameter, Do	0.033 m				

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## Table 3 Boundary conditions

Boundary	Boundary Flow rate		Pressure	Temperature/Heat flux	
Inlat	2 L/min	0.063 m/s		27.00	
Innet	8 L/min	0.25 m/s	-	27 °C	
Outlet	-	-	0 Pa	-	
]	BC1	-	-	Adiabatic	
]	BC2	-	-	17.7 °C	
]	BC3	-	-	17.7 (y)	

242 Moreover, the thermal response comparison between the spiral and spiral-double GHX was243 carried out under an unsteady state.

# a) The transient simulation includes predicting the fluid outlet temperature when the inlet temperature is 27 °C under laminar and turbulent flow conditions, and the heat transfer rate from the GHX to the surrounding soil was calculated.

b) A parametric study was conducted to investigate the impact of the pipe diameter  $(d_p)$ , spiral diameter  $(\Phi_p)$ , fluid flow rate  $(\dot{V})$ , grout material thermal conductivity  $(K_g)$ , and pitch distance (P) on the thermal resistance and heat transfer attributes inside the grout and surrounding soil. Fourteen simulations were conducted under the conditions described in **Table 4**.

 Table 4 Boundary conditions for parametric analysis

	Case	Flow rate L/min	Pitch m	Tube diameter m	Borehole diameter m	Spiral diameter m	Grout material W/m.K
Elere vete	1	2	0.10	0.026	0.18	0.1398	1.4
Flow rate	2	8	0.10	0.026	0.18	0.1398	1.4
	3	8	0.05	0.026	0.18	0.1398	1.4
Pitch	4	8	0.15	0.026	0.18	0.1398	1.4
	5	8	0.20	0.026	0.18	0.1398	1.4
	6	8	0.10	0.020	0.18	0.1398	1.4

Pipe							
diameter	7	8	0.10	0.030	0.18	0.1398	1.4
	8	8	0.10	0.026	0.24	0.2	1.4
Borehole	9	8	0.10	0.026	0.3	0.26	1.4
ulailletei	10	8	0.10	0.026	0.36	0.32	1.4
grout	11	8	0.10	0.026	0.18	0.1398	0.7
material	12	8	0.10	0.026	0.18	0.1398	2.4

## 253 **3.2.** Discretizing domains and element types

Various mesh element types were used to discretize the spatial domains of grouting and soil 254 materials, as shown in Fig. 7. A mixture of polyhedral and tetrahedral elements was applied, 255 256 while the sweep method was used to discretize the fluid domain. A mesh independent solution was also carried out to select the mesh element size and numbers for a cost-effective simulation, 257 258 as shown in Fig. 8. Furthermore, inflation layers were adopted on the inner tube surface to capture the turbulent energy exchange inside the turbulent boundary layer. Ten layers with a 259 total thickness of 1.5 mm were inflated inside the spiral heat exchanger tube and U-tube 260 bending parts. 261



Fig. 7. Mesh elements used for each domain a) soil, b) grouting, c) fluid, d) inlet, and e) Ubend



Fig. 8. Mesh independent solution test

## 266 **3.3. Solver Schemes**

In this study, the SIMPLE segregated algorithm was used to solve the pressure-velocity coupling inside the fluid domain. A second-order scheme was used to discretize the pressure, momentum, energy, turbulent kinetic energy (*K*-equation), and dissipation rate ( $\epsilon$ -equation) equations. A first-order implicit scheme was used to formulate the transient behavior of the flowing fluid.

## 272 **4.** Analytic method

The numerical simulations predicted heat energy transfer by conduction to the surrounding soil and through the medium of the grout and the tube wall. Then, the thermal energy was conveyed by convection from the tube's inner surface to the flowing fluid. The fluid outlet temperature and borehole outer wall temperature were determined alongside the borehole surface's heat flux. These results were analyzed to calculate the following characteristics.

# 4.1. Total and net heat exchange rate $(Q, Q_{net})$

In this study, the fluid outlet temperature  $(T_{out})$  was predicted, and the average fluid temperature  $(T_f)$  was calculated. With the information of the fluid inlet, outlet temperatures along with the mass flow rate, fluid heat capacity, and heat exchange rate (Q) are calculated according to Eq. (9)

$$283 \qquad Q = \dot{m}C_p(T_{out} - T_{in}) \tag{9}$$

Furthermore, the pressure drop through the heat exchanger tube ( $\Delta P$ ) was predicted, and the pumping electrical power was calculated according to Eq. (10).

$$P_e = \Delta P Q / \eta_{pump}. \tag{10}$$

where  $P_e$  is the required pump electrical power (W),  $\Delta P$  is the pressure drop through the tube (Pa),  $\dot{V}$  is the fluid volume flow rate (m<sup>3</sup>/s), and  $\eta_{pump}$  is the overall pump efficiency, including the hydraulic, mechanical, and motor efficiencies (0.42) [28].

The net utilized heat energy from the GHX is the difference between the thermal heat exchange rate and the thermal heat energy converted via the thermal power plant to the electricity required to derive the pump with a thermal efficiency ( $\eta_{\text{th}}$ ) of 0.37[29], as indicated in Eq. (11).

293 
$$Q_{net} = Q - \left(\frac{P_e}{\eta_{th}}\right). \tag{11}$$

#### 4.2. Thermal effectiveness (*E*) and thermal resistance ( $R_b$ )

In addition, the borehole outer wall temperature  $(T_b)$  and heat energy rejected to the surrounding soil per unit depth  $(q_1)$  were predicted. Subsequently, the effective coefficient of the thermal energy (E) and thermal resistance  $(R_b)$  were determined.

E is the ratio between the actual and theoretical heat transfer capacities and indicates heat transfer efficiency, as explained by Eq. (12)[30]. Moreover, E is a dimensionless number that varies between zero and one, and it manifests the effectiveness of the GHX in delivering the maximum outlet temperature.

$$302 E = \frac{T_{out} - T_{in}}{T_g - T_{in}} (12)$$

where  $T_{in}$  is the fluid inlet temperature (27 °C), and  $T_g$  is the undisturbed ground temperature (17.7 °C).

The total thermal resistance that impedes heat transfer through the pile, grout, and flowing fluid domains was calculated according to Eq. (13)[31].

307 
$$R = \frac{\overline{T_f} - T_b}{q_b} \quad , \overline{Tf} = \frac{T_{in} + T_{out}}{2}$$
(13)

where  $\overline{Tf}$  is the average value of the fluid inlet and outlet temperatures (in K), T<sub>b</sub> is the average borehole wall temperature (in K), and  $q_p$  is the borehole wall heat flux per unit length (W/m) [32].

### 311 **4.3.** Thermal performance capability (*TPC*)

Furthermore, the pressure drop along the heat exchanger tube ( $\Delta P$ ) is the difference between the inlet and outlet pressures, which was predicted in the numerical simulation. The friction coefficient (*f*) was calculated using Eq. (14).

$$315 \quad f = \frac{2d_h \Delta P}{\rho u^2 L_T} \tag{14}$$

where  $d_h$  is the hydraulic diameter of the tube (equal to  $d_i$ , m),  $\Delta P$  is the pressure drop through the tube in Pa,  $\rho$  is the flowing fluid density in kg/m<sup>3</sup>, u is the velocity of the fluid flowing through the tube in m/s, and  $L_T$  is the total pipe length in m, which is calculated by Eq. (15) for spiral GHX.

320 
$$L_T = \frac{H}{P} \sqrt{(\pi D)^2 + P^2}$$
 (15)

where H is the depth of the spiral GHX in m, P is the pitch of the spiral GHX in (m), and D isthe diameter of the spiral GHX in (m).

Finally, the thermal performance capability (TPC) is a non-dimensional number that calculates the ratio between the normalized effectiveness and normalized friction, as shown in Eq. (16)[22].

326 
$$TPC = \frac{E/E_0}{f/f_0}$$
. (16)

where *E* and  $E_0$  are the effectiveness of the spiral GHX and single-U tube GHX, respectively, and *f* and *f*<sub>0</sub> are the friction coefficients of the spiral GHX and single-U tube GHX, respectively.

#### 329 **4.4.***COP* improvement

The net *COP* of the GSHP system depends mainly on the results of both the heat exchange rate and pumping power. The heat exchange rate indicates the useful output of the GSHP, while the input is the pumping power required to overcome the pressure drop that occurs inside the heat exchanger tube.

Therefore, a new criterion was proposed by Jalaluddin et al. [6] to calculate the improvement in the *COP*, as shown in Eq. (17), compared with the conventional single U-tube.

336 
$$COP_{improvement} = \frac{Q'_H}{Q_H} - \frac{V\Delta P}{Q_H} \frac{\Delta P'}{\Delta P} > 0,$$
 (17)

Where  $COP_{improvement}$  is the improvement in the *COP* compared with the conventional single U-tube, which is always more than zero.  $Q_H$  and  $V\Delta P$  are the heat exchange rate and pumping power, respectively.  $Q'_H$  and  $\Delta P'$  are the increment of the heat exchange rate and pressure drop, respectively, compared with the single U-tube.

#### 341 **5. Design optimization**

Many articles had proposed different configurations of GHX to improve GSHP systems' performance, as mentioned in the Introduction. However, most of these studies focused only on changing the designs other than optimizing the design parameters (geometrical or operating parameters) such as spiral diameters, pitch distance, tube diameter, grout thermal conductivity, and fluid flow rate. The present study fills this gap and proposes new optimization methods using the design exploration tool introduced by the ANSYS workbench.

The design exploration algorithm optimizes the design variables based on the constraints of each parameter and defined objective functions. The optimization process begins with the initial sampling step via the DOE. The interpolation is then performed based on the Kriging algorithm in the response surface method step. Finally, the optimization is conducted with data obtained from the preceding two steps using the multi-objective genetic algorithm (MOGA). These steps are explained in detail in the following subsections.

#### 354 **5.1. Design of experiments (DOE)**

The DOE randomly generates sampling points most efficiently with a minimum number of sampling points. The efficient distribution of the sampling points increases the accuracy of the response surface. The number of sample points filling the design space depends on the input parameters and their spans. The central composite design algorithm is the deterministic method used in this step, combining one center point, points along the axis of the input parameters, and the points defined by the fractional factorial design. Therefore, the total number of design points in this study was 75 points [29], as shown in **Fig. 9**.



362

Fig. 9. Parallel chart of parameters

In this study, the design variables were classified as continuous and discrete variables. The spiral radius, grout thermal conductivity, and fluid inlet velocity were continuous, with ranges indicated in **Table 5.** Simultaneously, the pipe diameter and pitch distance are considered discrete variables with three values, as listed in **Table 5.** 

369

364

## Table 5 Design variables classifications and their ranges and values

Variable	Classification	Range		Value
		from	to	varue
Spiral radius (m)	Continuous	0.0535	0.2	-
Grout conductivity (W/m.K)	Continuous	0.7	2.4	-
Fluid inlet velocity (m/s)	Continuous	0.063	0.3	-
Pitch (m)	Discrete	-		0.125, 0.1, 0.0625
Pipe diameter (m)	Discrete	-		0.02, 0.026, 0.03

## **5.2. Response surface method (RSM)**

The response surface allows the design and understanding of the variation of the output 371 parameters by the change in the input parameter, which can be used efficiently to modify the 372 design and yield improved performance. The accuracy of the response surface depends mainly 373 on the choice of the response surface algorithm, the complexity of the solution variations, and 374 the number of design points generated during the design of the experiment [33]. The Kriging 375 meta-modeling algorithm provides an improved response quality by utilizing the 376 377 multidimensional interpolation polynomial regression model in the present study. It produces correlations between the input and output parameters, as shown in Eq. (18)[34]. 378

379 
$$f = \beta_0 + \sum_{j=1}^n x_j + \sum_{j=1}^n \beta_{jj} x_j^2 + \sum_{i=1}^n \sum_{j=1, i \neq j}^n \beta_{ij} x_i x_j$$
(18)

where *f* is the response,  $\mathcal{X}$  is the design variable, *n* is the number of design variables, and  $\beta_0, \beta_i, and \beta_i$  are the regression coefficients.

## 382 4.3. Goal-driven optimization

There are two types of goal-driven optimization systems: response surface optimization and direct optimization. The response surface optimization method used in this study derives information from the response-surface step. In this study, the multi-objective optimization algorithm (MOGA) using the Pareto optimal solution was applied to optimize the design variables fulfilling the target sets by maximizing both the *COP*\_improvement (Eq. 17) and net thermal heat gain (Eq. (11)). MOGA is an evolutionary algorithm with several objective functions that are optimized simultaneously; notably, they are subject to inequality and equality constraints[33]. It initially generates 5000 samples, 1000 samples per iteration, and finds three candidates in a maximum of 20 iterations. **Figure 10** shows the workflow of the optimization process used in this study.



Fig. 10. Flow chart of optimization process used in this study

#### 394 6. Results and discussions

This paper proposes a new spiral-double GHX as an improvement in the heat transfer inside a customary helical ground heat exchanger used for GSHP systems. The numerical results of the spiral-double GHX were compared with those of the spiral GHX. Transient simulations were conducted, and the results are discussed in the following.

#### 399 6.1.Numerical results validation

To validate the numerical results, the transient simulation results of the typical single U-tube spiral GHXs were compared with the results presented by **Jalaluddin et al.** [6]. Jalaluddin et al. [6] developed a transient and three-dimensional numerical model to simulate the heat transfer inside the single U-tube and spiral GHX with a depth of 20 m, a spiral diameter of 0.1398 m, and a pitch of 0.2 m. Additionally, the transient simulation was conducted for 72 hours.

In the present study, the average value of the fluid outlet temperatures and the total heat 406 407 exchange rate from the GHX to the surrounding soil was calculated after 24, 48, and 72 h and compared with the numerical results presented in Ref. [6], as shown in Fig. 11 and 12, 408 409 respectively. Moreover, two flow rates of 2 L/min and 8 L/min, which correspond to laminar and turbulent flow conditions, were investigated. Figures 11a and c show the differences 410 411 between the fluid outlet temperature and heat exchange rate calculated from the current study and those calculated from Ref. [6] for a single U-tube under laminar and turbulent flow 412 conditions. A good agreement is observed in the outlet fluid temperature with an average error 413 value of -0.13 °C, and -0.04 °C for laminar and turbulent flow conditions, respectively. In 414 415 addition, the error percentage of the heat exchange rate was 5.3 % for laminar flow and 4.9 % for turbulent flow conditions, as shown in Fig. 11b and d. 416





Fig. 11. Comparison of current predicted results with the numerical results indicated by [6]
for single U-tube GHX at (a) fluid outlet temperature under the flow rate of 2 L/min, (b) heat
exchange rate under the flow rate of 2 L/min, (c) fluid outlet temperature under the flow rate
of 8 L/min, and (d) (b) heat exchange rate under the flow rate of 8 L/min

In addition, **Fig. 12a and c** indicate the same agreement with an average error value of -0.15 °C and -0.05 °C for laminar and turbulent conditions, respectively, for the spiral GHX. The error percentage in the heat exchange rate was 4.6 % for laminar and turbulent flows, as shown in **Fig. 12b and d.** These results illustrate that the present numerical model achieved high accuracy under turbulent and laminar conditions.



Fig. 12. Comparison of current predicted results with the numerical results indicated by [6]
for spiral GHX at (a) fluid outlet temperature under the flow rate of 2 L/min, (b) heat
exchange rate under the flow rate of 2 L/min, (c) fluid outlet temperature under the flow rate
of 8 L/min, and (d) (b) heat exchange rate under the flow rate of 8 L/min

- After validating the numerical model, the transient thermal responses of a single U-tube andspiral GHX with spiral-double GHXs were compared.
- 432 **6.2.** Comparison results
- The thermo-hydraulic performance comparison between the typical single U-tube, spiral, and spiral-double GHX was carried out numerically under transient conditions and two different fluid flow rates. The three GHXs have dimensions, as shown in **Fig. 6.** The thermal effectiveness (*E*), pressure drop, heat transfer rate (*Q*), net heat transfer rate ( $Q_{net}$ ), *TPC*, and *COP*\_ improvement were calculated and analyzed.
- 438 6.2.1. Thermal effectiveness and pressure drop
- 439 Figure 13 compares the thermal effectiveness (E) and pressure drop of the three GHXs at two flow rates of 2 and 8 L/min. E decreases with increasing flow rate as the outlet fluid temperature 440 decreases with increasing flow rate. This is because the fluid does not have sufficient time to 441 exchange heat with the surrounding soil. In addition, the spiral double GHX shows higher E442 values compared with other GHXs, causing the coils and turns to enhance the heat transfer 443 from the surrounding soil to the flowing fluid. Moreover, the *E* value of the spiral-double GHX 444 445 is 0.12, compared with 0.08, which is 50 % higher for a flow rate of 8 L/min. The difference decreases to 31.6 % flow rate of 2 L/min. However, it shows an improvement of 4.6 % and 446 447 11.0 % compared with the spiral GHX for flow rates of 2 and 8 L/min.
- In contrast, the pressure losses encountered inside the spiral and spiral-double GHXs are always higher than those inside the single-U-tube GHX for all flow rates. The pressure losses increased with increasing flow rate, and the spiral double GHX showed the highest values. The reason for that results is that the spiral-double GHX has a large number of turns and curves compared with the spiral GHX, which has half coils, while the single-U tube has a straight pipe. Coils cause more friction with the tube surface and, accordingly, more flow resistance.



Fig. 13. Effectiveness comparison between single U-tube, spiral, and spiral-double GHXs

## 454 **6.2.2. Temperature contours**

Figure 14 presents the temperature distribution contours in the longitudinal planes at the upper 455 456 and bottom regions and the horizontal planes at a depth of 10 m for a flow rate of 8 L/min. These figures show distinct differences among the three GHXs. In the upper region, in the case 457 of single-U tubes, the temperature distribution through grout appears to be approximately 458 symmetrical around the vertical tube, which is not apparent in the spiral and spiral-double 459 GHXs. The temperature gradient is more prominent around the lower leg tube because of the 460 higher temperature difference of 2 °C, while it is 0.5 °C around the upper leg tube. Moreover, 461 the thermal interference between the two coils turns more significant in the spiral GHX than in 462 the spiral-double GHX owing to the close distance between the helical down leg and the 463 straight-up leg tube. 464

- In the bottom part, this region is colored with a stratified temperature from the cold bottom surface at a temperature of more than 19 °C to a higher temperature of 25 °C inside the grout domain and 26.5 °C inside the fluid material.
- Nevertheless, the horizontal planes at depths of 10 m show some differences among the three GHXs. At a depth of 10 m, the spiral GHX had an eccentric temperature distribution in the radial direction around the inlet pipe. The temperature difference between the fluid and surrounding grout was 4 °C. However, the temperature differences are 2.5 °C and 3.2 °C in the spiral-double GHX and identified by a temperature distribution pattern. In addition, the single-U tube GHX shows a distribution with concentric temperature contour lines that are more concentrated around downward tubes than upward tubes.
- 475



Fig. 14. Temperature contours in longitudinal and lateral planes at depths of 10 m

## 478 **6.2.3. Fluid temperature profile**

The fluid temperature profiles inside the down leg and up leg tubes at flow rates of 2 and 8 479 L/min are shown in Fig. 15a and b. In all cases, the inlet temperature was maintained at 27 °C 480 (300.15 K). Figure 15 shows that the outlet temperature decreases along the tube length 481 because of the rejection of heat energy from the surrounding soil. For the single-U tube, the 482 temperature declines by 1.7 K and 0.4 K through the down leg for a flow rate of 2 and 8 L/min, 483 respectively, and it decreases by 0.79 K and 0.35 K through the up leg. For the spiral GHX; 484 the temperature drops by 3.01 K and 0.8 K while passing inside the down leg for 2 and 8 L/min 485 flow rates. 486

Moreover, the temperature decreases by 0.19 K and 0.18 K when the effluent passes through 487 the upper leg for laminar and turbulent flow conditions, respectively. This decrement is because 488 the down-leg tube has a longer path than the up-leg tube's straight path. Finally, the spiral-489 double GHX shows an approximately equal increment of 0.6 K through the up-leg and down-490 leg tubes, especially under higher flow rates of 8 L/min. However, at a flow rate of 2 L/min, 491 the lower leg tubes show a higher temperature difference (2.8 K) compared with 0.73 K). 492 Finally, the average fluid temperature increased with increasing flow rate. Resembling the 493 spiral and spiral-double GHX, the downleg tube of the spiral GHX is longer than that of the 494 495 spiral-double GHX. Simultaneously, the up-leg tube of the spiral-double GHX is longer than 496 that of the spiral GHX, which causes the temperature gradient shown in Fig. 14a and b.



**Fig. 15.** Fluid temperature profile comparison for (**a**) laminar and (b) turbulent flow conditions

29

#### 499 **6.2.4.** Heat transfer rate in the DL and UL of the GHX

The heat energy transferred to the surrounding soil and rejected via the DL and UL of the 500 single-U tubes, spiral, and spiral-double GHX at flow rates of 2 and 8 L/min are shown in Fig. 501 16. Figure 16 shows that more than 70 % and 50 % of the total heat energy through the single-502 U tube GHX are rejected from the DL for laminar and turbulent flow conditions. Furthermore, 503 more than 90 % and 80 % of the total heat energy via the spiral GHX were dissipated via the 504 UL tube at flow rates of 2 and 8 L/min. Although the spiral-double GHX presented a moderate 505 heat transfer rate from each leg with a higher flow rate, it shows that DL rejected less than 57.8 506 507 % of the total heat energy for a flow rate of 8 L/min.

For a clearer analysis, the total heat energy and net heat energy calculated using Eq. (11), as shown in Fig. 17. The spiral-double GHX rejected the highest amount of 493 W and 628.9 W for flow rates of 2 L/min and 8 L/min, respectively. While the net heat energy is 492.8 W and 620.5 W, the thermal heat energy required to drive the pump is 0.2 W and 8.4 W, respectively. In the same context, the net heat energy absorbed via spiral-double GHX is 47 W and 59 W more than that of the spiral GHX at flow rates of 2 L/min and 8 L/min, while the difference is 138.3 W and 204.7 W compared with the single U-tube, as shown in Fig. 17.









Fig. 17. Total and net heat energy rejected by GHXs under different flow rates

#### 520 6.2.5. Thermal performance capability (*TPC*) and *COP* improvement

The TPC is an indicator of the performance that combines the thermal and hydraulic 521 performance compared with the primary case, the single-U tube GHX. A TPC value of more 522 than 1 indicates that the TPC value is greater than that of the single-U tube GHX, which 523 illustrates the advantage of thermal effectiveness compared to the hydraulic pressure drops. 524 Figure 18 shows the TPC of the spiral and spiral-double GHXs for the two flow rates. For 525 526 laminar flow, the spiral and spiral-double GHXs have a TPC of 0.89, and 0.76, respectively, which affirms that the thermal effectiveness is less beneficial with the consumed pressure drop. 527 However, this value increased dramatically with increasing flow rate because of the enhanced 528 heat energy rejected to the surroundings compared with the required pumping pressure to 529 530 compensate for the friction losses. The TPC increases to 1.12 and 0.99 when flow rates increased to 8 L/min for spiral and spiral-double GHXs, respectively. Conversely, the COP 531 improvement calculated from Eq. (17) is shown in Fig. 18. The spiral-double GHX shows a 532 better COP improvement of 0.4 and 0.5 for laminar and turbulent flow conditions compared 533 with 0.26 and 0.36 for spiral GHX, respectively. 534

535 These results confirm that the spiral-double GHX has the advantage of improving the *COP* of

the GSHP system compared with the single U-tube and spiral GHX, indicating its applicability

as an effective alternative to conventional GHXs.



538

Fig. 18. Comparison of TPC and *COP* improvement between spiral and spiral-double GHXs
under different flow rates

541 **6.2.6.** Thermal resistance  $(R_b)$ 

Figure 19 shows the total thermal resistance  $(R_b)$  of the borehole calculated using Eq. (13). A lower thermal resistance indicates a higher possibility of heat transfer from the flowing fluid toward the soil through the grouting and pipe materials. The figure shows that the spiral double has the lowest *Rb* for all flow rates, with *R<sub>b</sub>* being 0.084 and 0.054 m  $\cdot$  K/W for 2 and 8 L/min, respectively. Therefore, spiral-double reduces *R<sub>b</sub>* by 66.9 % and 75.3 % compared with the single-U-tube GHX for different flow rates. Moreover, *R<sub>b</sub>* was reduced by 35.9 % and 44.8 % compared with that of the spiral GHX due to the improved heat transfer



Fig. 19. Thermal resistance of single-U tubes, spiral, and spiral-double GHXs at different
 flow rates

rate, as shown in Fig. 18. Although these results demonstrate the possible enhancement that can be achieved by using spiral-double GHX, it requires further investigation based on the long-term and short-term periods under cooling/heating loads with a dynamic attitude. These further investigations will be fundamental for future studies.

#### 556 **6.3. Parametric analysis results**

The particular impact of operating, geometrical, and geological parameters on the *E*, *TPC*, *COP*, and  $R_b$ , and fluid temperature distribution were investigated as part of the parametric analysis. The operating conditions are presented by flow rates of 2 and 8 L/min, while the geometrical conditions include four pitch distances (*P*), three tube diameters ( $d_p$ ), and four borehole diameters ( $D_p$ ). The geological conditions included three grouting materials. Descriptions of the 12 cases are listed in **Table 4**. The results for each parameter are explained in the following subsections.

#### 564 **6.3.1. Pitch distance impact**

The pitch distance was changed from 0.05, 0.1, 0.15, and 0.2 m, while the other parameters 565 were kept constant. Increasing the pitch distance results in a decrease in the total tube length 566 567 and a consequent decrease in the total heat transfer area; consequently, the heat transfer rate also decreased, and the pressure drops also decreased, as shown in Fig. 20c. Furthermore, the 568 569 net heat transfer ( $Q_{net}$ ) was reduced by 9.7 %, from 621.08 W to 561.43 W. Doubling the pitch from 0.1 m to 0.2 m, reducing the tube length from 92.1 m to 51.8 m, cutting down the surface 570 area from 7.52 m<sup>2</sup> to 4.23 m<sup>2</sup>. In addition, E shows changes with a value of 9.7 %, while TPC 571 and COP decrease by 17.7 % and 29 %, respectively, and R<sub>b</sub> increases by 100 %, as shown in 572 Fig. 20a, b, and d, while the fluid exit temperature increases by 0.11 K, as shown in Fig. A1 573 in Appendix A. Moreover, the temperature distribution of the grouting materials is presented 574 in **Fig. 21.** The temperature decreased in the radial direction, increasing the pitch distance as 575 the fluid outlet temperature increased with increasing thermal resistance. 576





**Fig. 20.** Impact of four-pitch distances on (a) E and  $\Delta P$ , (b) *TPC and COP*, (c) Q and Qnet

and (d) R and  $q_l$ 







- 582 **6.3.2. Flow rate impact**
- The effects of two flow rates (2 and 8 L/min) on *E*, *TPC*, *COP*, and  $R_b$  are shown in **Fig. 22**.
- Increasing the flow rate from 2 to 8 L/min decreased *E* by 68.1 %, increased *TPC* by 22.8 %,
- increased *COP* by 29.1 %, and decreased  $R_b$  by 36.3 %, and also increased the outlet fluid

temperature from 23.5 °C to 25.9 °C, as shown in Fig. A2 in Appendix A. The total heat transfer rate was increased by 27.6 % from 493.01 W to 628.95 W, and the Qnet was increased by 26.9 % from 492.9 W to 625.8 W, as indicated in Fig. 22c. Fig. 23. indicates that the grout temperature increased with increasing flow rate because a higher flow rate promotes heat transfer rate exchange in the surrounding material.





**Fig. 22.** Effect of different flow rates on (a) *E* and  $\Delta P$ , (b) *TPC and COP*, (c) *Q* and *Qnet* and

593



Fig. 23. Temperature contours on a horizontal plane at a 10 m depth at (a) 2 L/min and (b) 8
 L/min

596

597 **6.3.3. Tube diameter effect** 

Three tube diameters (20, 26, and 30 mm) were examined in this study. Increasing the diameter decreased the outlet temperature and friction factor, consequently increasing *E* by 4.4 %, increased *COP* by 15.6 %, decreased *TPC* by 6.2 %, and decreased  $R_b$  by 27.9 %, as shown in **Fig. 24.** Due to the increase in the heat transfer area and reduction in friction losses, the net heat transfer rate increased by 8.4 %, as shown in **Fig. 24c.** The fluid outlet temperature demonstrated a negligible increase, as shown in **Fig. A3 in Appendix A.** Grout temperature increased gradually with increasing pipe diameter, as shown in **Fig. 25.** 



605





**Fig. 25.** Temperature contours on a horizontal plane at a 10 m depth at a (a) 20, (b) 26, and (c) 30 mm tube diameter

## 610 6.3.4. Grout material impact

- The grout material's thermal conductivity ( $K_g$ ) varied from 0.7, 1.4, and 2.3 W/m.K. Increasing the borehole's thermal conductivity increases the net heat transfer rate by 12.4 %, from 582.42 W to 654.78 W, as indicated in **Fig. 26c.** Moreover,  $R_b$  is decreased by 46.6 %, *COP* increases by 43.3 %, while *E* and *TPC* are increased by 12.4 %, as indicated in **Fig. 26a and b.** However, the fluid outlet temperature decreased by 0.13 °C when  $K_g$  rose from 0.7 to 2.3 W/m.K, as
- shown in **Fig. A4 in Appendix A**. Consequently, the surrounding grout temperature increased,
- 617 as shown in **Fig. 27.**















Fig. 27. Temperature contours on a horizontal plane at a 10 m depth at different grout

#### 623 6.3.5. Spiral diameter

622

Four spiral diameters of 0.14, 0.2, 0.26, and 0.32 m were also simulated; increasing spiral 624 diameters were expected to increase the heat transfer area and the total and net heat transfer 625 rate, as listed in Fig. 28. The Q<sub>net</sub> increases by 46.8 % from 625.8 W to 918.4 W, while the E, 626 COP, and TPE also increases by 46.7 %, 139.3 %, and 68.1 %, respectively, and R<sub>b</sub> decreases 627 by 45.8 % from 0.05 m.K/W to 0.03 m.K/W, as shown in Fig. 28. Figure A5 in Appendix A 628 illustrates that the fluid exit temperature drops from 25.9 °C to 25.3 9 °C, which results in an 629 630 increase in the surrounding grout temperature, as shown in Fig. 29. 0.20 16 1.4 2.5 0.18



**Fig. 28.** Impact of borehole diameter on (a) *E* and  $\Delta P$ , (b) *TPC and COP*, (c) *Q and Qnet* and (d) *R* and  $q_l$ 





636 **6.4. Response surface** 

The response surface shown in Fig. 30 illustrates the change in the output as a function of the 637 inputs. In this study, two output variables were utilized: COP improvement and net thermal 638 energy. In addition, it provides the approximated value of the output parameters quickly 639 throughout the design space. Figure 31a, c, and e show the response surface of the COP, while 640 Fig. 30b, d, and f show the response surface of Q<sub>net</sub>. Figures 30a–d are drawn in the surface 641 plot as the input parameters' span is continuous, while Figs 30e and f are shown in vertical bar 642 charts, where the input variables are considered discrete. These figures demonstrate that the 643 spiral radius and grout conductivity have a linear impact on both outputs. Increasing both 644 parameters increases these outputs, indicating that the heat transfer is enhanced significantly 645 compared to the pressure drop and pumping power increment. 646



Fig. 30. Surface response of each output (a, c, and d) COP\_improvement and (b, d, and f)

647

 $Q_{\rm net}$ 

Fluid velocity has a polynomial relationship with the *COP* and  $Q_{net}$ . Both outputs increase with the increment of the fluid velocity to the critical value of 0.21 m/s, and both outputs decrease gradually, as shown in **Fig 30 c and d.** Increasing the fluid velocity more than 0.21 m/s will result in more pressure drop and pumping pump than the enhancement in the heat gain.

653 Concurrently, the pipe diameter and pitch distance have a contradictory impact on both 654 outcomes. Doubling the pitch distance decreased the *COP* and Qnet by 8.0 % and 4.4 %, while 655 increasing the pipe diameter from 0.2 m to 0.03 m increased *COP* and Qnet by 11.4 % and 5.5 656 %, respectively.

#### 657 **6.5. Sensitivity analysis**

The local sensitivity analysis chart allows the change of the outputs based on the inputs' change independently at a specific response point, as shown in **Fig. 31a**. The spiral radius has a significant impact on  $Q_{net}$  and *COP*, while the flow velocity affects thermal effectiveness, followed by the pipe diameter. In contrast, the other variables have an irrelevant influence, as demonstrated by the global sensitivity chart shown in **Fig. 31b**. The global sensitivity analysis considers all possible values for the input parameters other than the local sensitivity analysis, which depends on the local parameter values.





Fig. 31. a) Local and b) global sensitivity analyses

## 666 **6.6. Optimization**

The MOGA algorithm was applied to optimize the design and operating variables, thus fulfilling the defined objective functions. The objectives were to maximize both the *COP* and Qnet. The MOGA algorithm selected three optimum candidates from a new sample set, as shown in **Fig. 32**.





Fig. 32. Sample chart is generated by MOGA algorithm

The trade-off charts for each variable are shown in **Fig. 33**, which illustrates the effect on outputs when input variables are changed. This chart type is a powerful tool for identifying optimum decisions.





**Fig. 33.** Trade-off charts for each parameter on each output (a, c, e, and g) *COP* and (b, d, f, and h)  $Q_{\text{net}}$ . The blue color indicates a possible feasible value

The correlation matrix shown in **Fig. 34** illustrates key parameters and correlations between all parameters. It is evident that grout conductivity has a weak correlation with pipe diameter and pitch distance. While the outputs of *COP* and Qnet are strongly correlated with the spiral radius, the grout conductivity and other parameters are insignificantly correlated. In addition, the effectiveness depends mainly on the flow velocity, followed by pipe diameter.





Finally, Table 6 lists the three optimum candidates that satisfy the optimization criterion.

686

 Table 6 Optimum candidates

	Candidate #1	Candidate #2	Candidate #3
Spiral radius [m]	0.2	0.2	0.2
Pipe diameter [m]	0.03	0.03	0.03
Pitch [m]	0.0625	0.0625	0.0625
Grout conductivity [W/m.K]	2.16	2.12	2.07
Flow velocity [m/s]	0.19	0.18	0.19
Net heat [W]	1080	1079.5	1078.6
<i>COP</i> [-]	1.356	1.357	1.358

687

## 688 **7. Conclusions**

The present study numerical investigated the performance of a novel spiral-double GHX as an alternative to the conventional U-tube and spiral GHX. The new GHX decreased the construction cost and facilitated the installation process. The numerical results results are concluded as follows:

693 694 • The spiral-double GHX achieved better thermal effectiveness (*E*) for all flow rates, with an average increment of 40.8 %, compared with the single U-tube GHX.

The spiral-double GHX rejects more thermal energy, with an average increment of
44.1 %, compared with the single-U-tube GHX.

- The thermal resistance (*R<sub>b</sub>*) of the spiral-double GHX is lower than that of the singleU tube GHX by 66.9 % and 75.3 % for 2 and 8 L/min flow rates.
- The *COP*\_improvement is 0.4 and 0.5 for laminar and turbulent flow conditions
   compared with 0.26 and 0.36 for spiral GHX.
- The sensitivity analysis shows that the spiral radius has a significant impact on  $Q_{net}$ and *COP*, while the flow velocity affects the thermal effectiveness, followed by the pipe diameter.
- Finally, the optimization indicates that the critical fluid velocity is 0.21 m/s with an optimum pipe diameter of 0.03 m, pitch of 0.0625 m, a spiral radius of 0.2, and grout conductivity of 2.1 W/m.K.

Consequently, this advantage could improve the performance of the GSHP used for cooling
and heating of the building and decreasing the number of boreholes required to carry the
building heating and cooling loads.

- The future work focusing on the long-term thermal performance analysis of the whole GSHP
  system, long-term analysis is a must to evaluate the degradation in the system performance as
- well as the energy savings and the economic feasibility of using the new spiral-double GHX.

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- 821 Appendix A





Fig. A1 Pitch impact on fluid temperature profile



Fig. A2 Flow rate impact on fluid temperature profile





Fig. A3 Tube diameter impact on fluid temperature profile



Fig. A4 Grout conductivity impact on fluid temperature profile



Fig. A5 Spiral radius impact on fluid temperature profile