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1 Nanoscale TEM Imaging of Hydrogel Network Architecture

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26 Keywords: Hydrogel, Polymer network, Direct observation, Transmission electron
27 microscopy, Double Network, Mineral staining, Inhomogeneity, Dangling chain

28
29 In this work, we succeeded in direct visualization of the network structure of synthetic
30 hydrogels with TEM by developing a novel staining and network fixation method. Such a
31 direct visualization had not been carried out because sample preparation and obtaining
32 sufficient contrast are challenging for these soft materials. TEM images revealed robust
33 heterogeneous network architectures at mesh size scale and defects at micro-scale. TEM
34 images also revealed the presence of abundant dangling chains on the surface of the hydrogel
35 network. The real space structural information provides a comprehensive perspective that
36 links bulk properties with a nanoscale network structure, including fracture, adhesion, sliding
37 friction, and lubrication. The presented method has the potential to advance the field.

39 **1. Introduction**

40 Hydrogels are important soft materials with broad applications in society, especially
41 as biomaterials, stretchable electronics, etc^[1-4]. A typical hydrogel is a crosslinked hydrophilic
42 polymer that shows rubber elasticity and does not dissolve in water. As a feature of soft
43 matter, the structure of the hydrogel network does not have long-range order and is
44 heterogeneous at various scale levels. Typically, at the nanoscale, the polymer chains between
45 crosslinking points have distribution in molecular weight along with loops and dangling
46 chains^[5]; at the microscale, large voids and defects induced during coagulation of microgels
47 to bulk gels often exist^[6-8]. The physical properties of a hydrogel strongly depend on the
48 architecture of the polymer at different scales. For example, loops and dangling chains
49 contribute to solvation and thereby swelling ability as like network chains but do not
50 contribute to the elasticity of a hydrogel; the network mesh size regulates the molecular
51 diffusion and transportation; the largest defect in the hydrogel formed during preparation
52 process governs the fracture strength of the material^[9]. Observing the structure of network
53 materials from the nanoscale network level to the microscale level is of paramount importance
54 for understanding and predicting the physical properties and rational design of this class of
55 materials.

56 As the state-of-the-art approach, the X-ray/neutron/light scattering are powerful
57 methods to characterize the physical structure of hydrogels at different length scales from

58 nano to micro^[7,10,11]. However, the scattering methods give average structural information
59 over a scattering volume several orders of magnitude larger than the mesh size of the network
60 (typically 10 ~100 nm). Moreover, explaining the scattering results in reciprocal space is
61 usually difficult without complementary real space structure information.

62 Transmission electron microscopy (TEM) is one of the most promising methods to
63 directly image material structures with nanoscale resolution in real space. Recent progress in
64 tomography TEM technology clarifies the three-dimensional structure of polymer materials at
65 the nanoscale^[12]. However, applying TEM to observe the network structure of hydrogels that
66 consist of thin, flexible polymer chains swollen in water is highly challenging. Existing TEM
67 observation methods, such as electron staining, phase contrast, and scanning TEM, are
68 difficult to give sufficient electron density contrast for individual polymer chains of synthetic
69 hydrogels^[13-16]. Resin substitution or cryogenic environment (Cryo-TEM), required to
70 suppress the thermal fluctuation of the soft materials^[17,18], will provide a similar electron
71 density between the thin polymer strands of a hydrogel network and the surrounding matrix,
72 resulting in no contrast. The difficulty is to develop a method that can selectively stain the
73 thin target polymer strand to produce a sufficient electron density contrast and spatial
74 resolution while maintaining the polymer network architecture. The extremely soft and thin
75 synthetic polymers undergo large deformation during staining or dehydration compared to
76 relatively rigid and thick polymers like DNA^[19,20].

77 Here, we developed a method to prepare hydrogel specimens for TEM observation.

78 This method allows for performing selective staining, dehydration, and resin substitution

79 without causing fatal changes in network architecture. With this method, for the first time, we

80 succeeded in observing the network architecture of chemically crosslinked, vinyl-type

81 polyelectrolyte hydrogels in real space over a wide length scale, from the network architecture

82 in tens nm to meso-scale heterogeneity in μm . For the first time, we also succeeded in

83 visualizing the existence of graft chains on the surface of the network. These observations

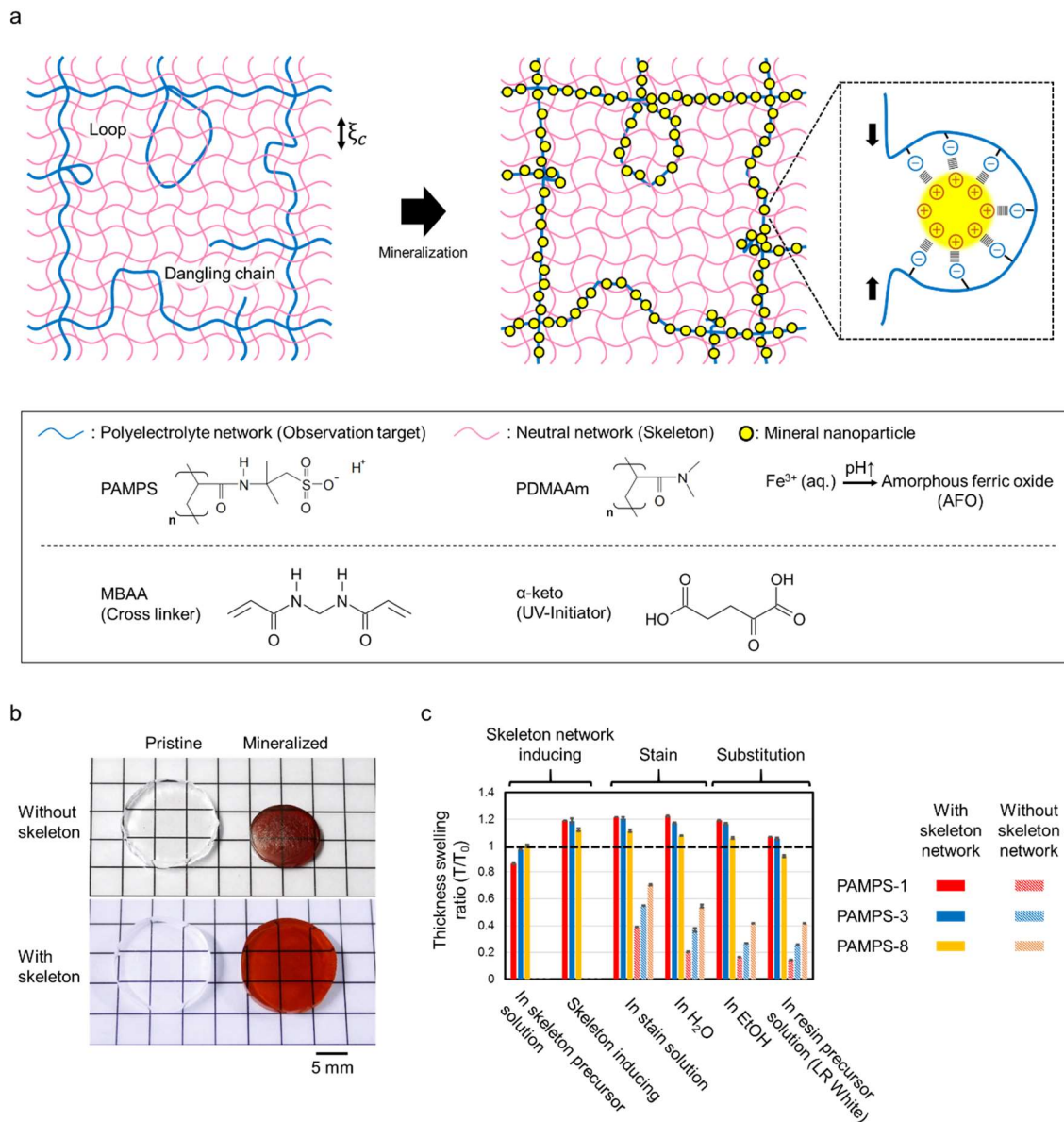
84 provide important insights for understanding the kinetics of polymer network formation,

85 fracture behavior, and the surface properties of hydrogels. This TEM observation method has

86 the potential to be applied to other rubbery network materials with various chemical structures

87 and has the potential to advance the field.

88



89

90 **Figure 1. (a)** Schematic illustration of the double-network method to stain a polyelectrolyte

91 network at isovolumic condition for TEM observation. ξ_c is cut-off length for structure

92 preservation. Crosslinking positions and strand conformation of the polymer network at large

93 scale ($>\xi_c$) are preserved, while interaction between polyelectrolyte and mineral generates

94 shrinking force, and the network strands collapse, losing conformational information at

95 small scale ($<\xi_c$). Conformational information of relatively short dangling chains is also not

96 preserved. **(b)** Appearance of the PAMPS-4 network gel with and without skeleton PDMAAm
97 network before and after staining. **(c)** Thickness swelling ratio of the PAMPS networks with
98 different crosslinker ratio during skeleton network inducing, staining, and resin substitution.
99 Resin substitution is a process to replace the water in the hydrogels with solidified resin for
100 TEM observation in vacuum (see details in Experimental section). Samples are coded as
101 PAMPS- C_x , where C_x stands for the crosslinker ratio (mol% in relative to monomer). T_0 is the
102 thickness of the PAMPS single network swelled in water. The black dashed line in the graph
103 indicates the iso-volume line ($T/T_0=1$). By inducing the PDMAAm skeleton, the samples
104 swell slightly ($T/T_0=1.1-1.2$). The samples without a skeleton network significantly shrink in
105 staining solution and in resin precursor solution ($T/T_0=0.1-0.4$). With the skeleton network,
106 the change in the final thickness of the resin-cured specimen is within 10% ($T/T_0=0.9-1.1$).
107 The error bars indicate the standard deviation for five samples.

108

109 **2. Results and Discussion**

110 **2.1. Strategy to staining target networks while reserving structure**

111 The strategy is illustrated in **Figure 1a**. We chose a polyelectrolyte network carrying
112 negative charges as our target network for two purposes. One reason for such selection is to
113 pre-stretch the network strands into a highly extended state in favouring the network
114 architecture observation. The counter-ions of a polyelectrolyte network exert a large osmotic

115 pressure to significantly swell the network in low ionic strength aqueous solution,
116 spontaneously achieving the highly pre-stretched state of the polymer strands. The other
117 reason is to selectively stain the target network by mineralization using metal ions. To hold
118 the polyelectrolyte network in the pre-stretched state during staining and the afterward resin
119 substitution process for TEM observation under vacuum condition, we introduce a neutral
120 polymer network of high concentration as a skeleton matrix before staining^[21-23]. The neutral
121 polymer network, topologically interpenetrated with the target polyelectrolyte network,
122 generates a high osmotic pressure to prevent the shrinkage of the polyelectrolyte network in
123 the ionic staining solution^[24]. The isovolumic staining preserves the crosslinking position and
124 mesh size of the target network and therefore allows us to clarify the architectural feature of
125 the target network. The conformation of the polyelectrolyte strands below a certain small
126 length scale is not preserved and changes upon staining. This cut-off length scale ξ_c below
127 which the strand conformation is not preserved should depend on the balance between the
128 energy gain by mineral staining and the elasticity penalty of both the target network and the
129 skeleton network. On the other hand, loops and undulating structures of chains larger than ξ_c
130 can be preserved because their deformation is inhibited by entanglement with the neutral
131 network.

132 Specifically, we adopted poly(2-acrylamido-2-methyl propanesulfonic acid)
133 (PAMPS) hydrogels synthesized by free radical polymerization as the target network. For the

134 skeleton network, we adopted poly(dimethylacrylamide) (PDMAAm) since we discovered
135 that among several neutral polymers tested, PDMAAm could maintain the isovolumic
136 condition of the target network not only during the mineral staining but also during the later
137 resin substituting process (see details in experimental section). We introduced the skeleton
138 network by synthesizing the PDMAAm network in the presence of the target PAMPS
139 network, using the double network technique [21–23]. To selectively stain the target
140 polyelectrolyte network with enough electron density contrast, we adopted Fe^{3+} that forms
141 amorphous ferric oxide (AFO) nanoparticles through heterogeneous nucleation on the
142 sulfonic acid groups of PAMPS chains [25]. In this study, we synthesized all hydrogels with a
143 commonly used crosslinker: N, N'-methylenebisacrylamide (MBAA) and UV initiator: 2-
144 oxoglutaric acid (α -keto).

145 The polymer volume fraction of the water-swollen PAMPS gels studied in this work
146 was 0.2 – 3.8 vol%, depending on the chemical crosslinker ratio relative to monomer in the
147 precursor solutions of PAMPS gels (see Experimental section). Direct staining of AFO on
148 water swollen PAMPS network caused substantial shrinkage of the gel (**Figure 1b**) and large
149 mineral formation (**Figure S1**), indicating the collapse of the network strands. The volume
150 shrinkage of the PAMPS network during AFO staining is suppressed in the presence of the
151 skeleton network PDMAAm, as confirmed by the small change in sample size (**Figure 1b**). In
152 these PAMPS hydrogels, the volume ratio of the skeleton network to the target PAMPS

153 network was 5 to 100, depending on the crosslinker ratio of PAMPS. We quantitatively
154 studied the volume changes of PAMPS hydrogels during the specimen preparation process by
155 characterizing the specimen thickness relative to that in pure water (**Figure 1c**). PDMAAm
156 can maintain approximately the same thickness of the specimen not only in staining solution
157 but also in ethanol and in the precursor solution of resin for substitution. As a result, the final
158 thickness change of PAMPS network relative to their water swollen state is less than 10% for
159 all PAMPS gel samples prepared with different formulations. This isovolumic condition
160 means the positions of the crosslinking points, and therefore the distribution of end-to-end
161 distances of the PAMPS network strands between crosslinking points (i.e., the mesh size), are
162 maintained in the TEM specimen.

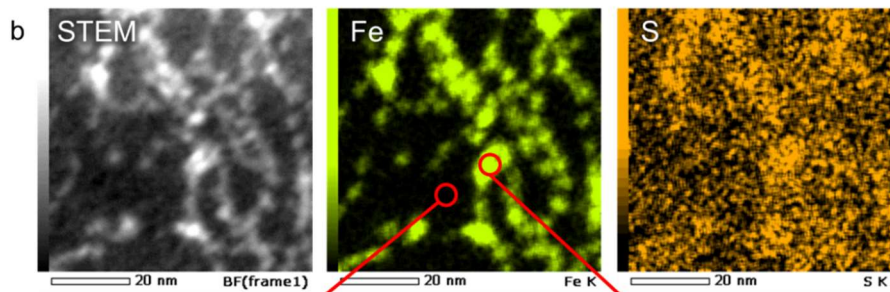
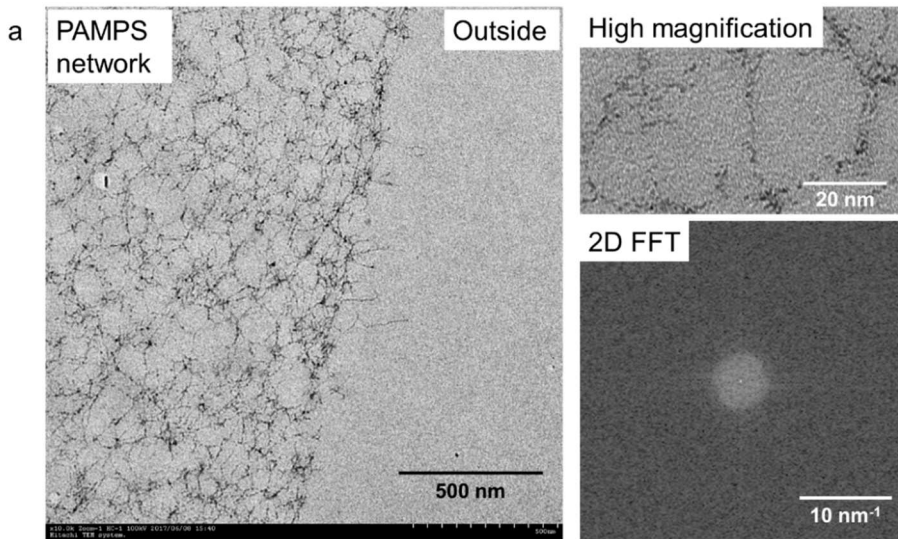
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164 **2.2. Nanoscale TEM observation of the networks**

165 To confirm that AFO is selectively mineralized on the PAMPS network but not on the
166 PDMAAm network, we first performed the TEM observation on the PAMPS microgels
167 embedded in the bulk PDMAAm gel^[26]. **Figure S2** shows the optical microscopic image of
168 the PAMPS microgels, TEM images of PAMPS microgels in the PDMAAm gel, and their
169 corresponding schematic illustrations. The PAMPS microgels before mineralization (not
170 shown in the figure) are unseen by TEM, while spherical microgels with several micrometer
171 diameters are clearly identified after mineralization. This result indicates that AFO is

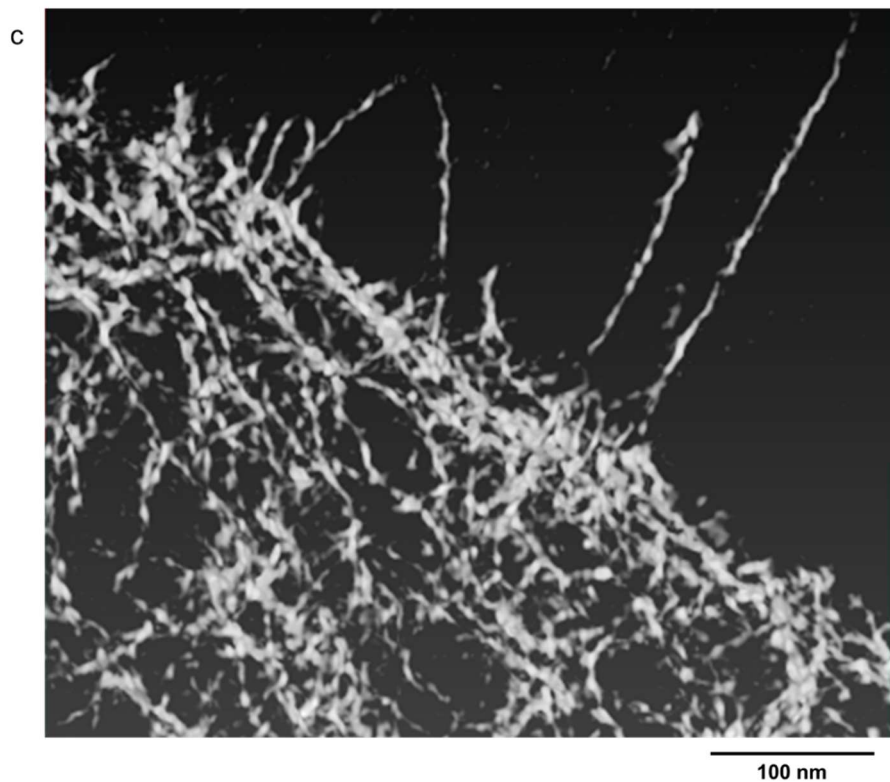
172 selectively stained on the PAMPS network but not on the PDMAAm network since the
173 sulfonic group of PAMPS can catalyze the AFO deposition.

174 To observe the nanoscale PAMPS network structure, first, we adopted a porous
175 PAMPS hydrogel containing large interconnected pores with $\sim 10\ \mu\text{m}$ gel walls^[27]. The large
176 pores provide a fast iron ions supply, thereby favoring sufficient mineral staining. The TEM
177 micrograph shows the fine network architecture of the PAMPS (**Figure 2a**). Under high
178 magnification, it is clearly observed that AFO nanoparticles with a diameter of several
179 nanometers are stained on the network with a mesh size of several tens of nanometers. The
180 two-dimensional Fourier transform image of a single nanoparticle has no obvious peaks
181 (lower right in **Figure 2a**), indicating its amorphous nature. Element mapping by using a
182 scanning TEM further shows that the positions of sulphur of PAMPS and iron of AFO overlap
183 on the nanoscale (**Figure 2b**), confirming that only the PAMPS network was selectively
184 stained with ferric oxide. Furthermore, TEM tomography was performed to observe the 3D
185 network structure (**Figure 2c and Supplementary Video**). 3D connection of the network
186 consisting of four-arm crosslinking points is clearly observed. To the authors' knowledge, this
187 is the first 3D nanoscale direct observation of network structure for soft synthetic polymers.



Element	wt%	σ
C	99.88	0.53
S	0.10	0.03
Fe	0.02	0.01

Element	wt%	σ
C	95.45	0.84
S	0.31	0.12
Fe	4.24	0.94

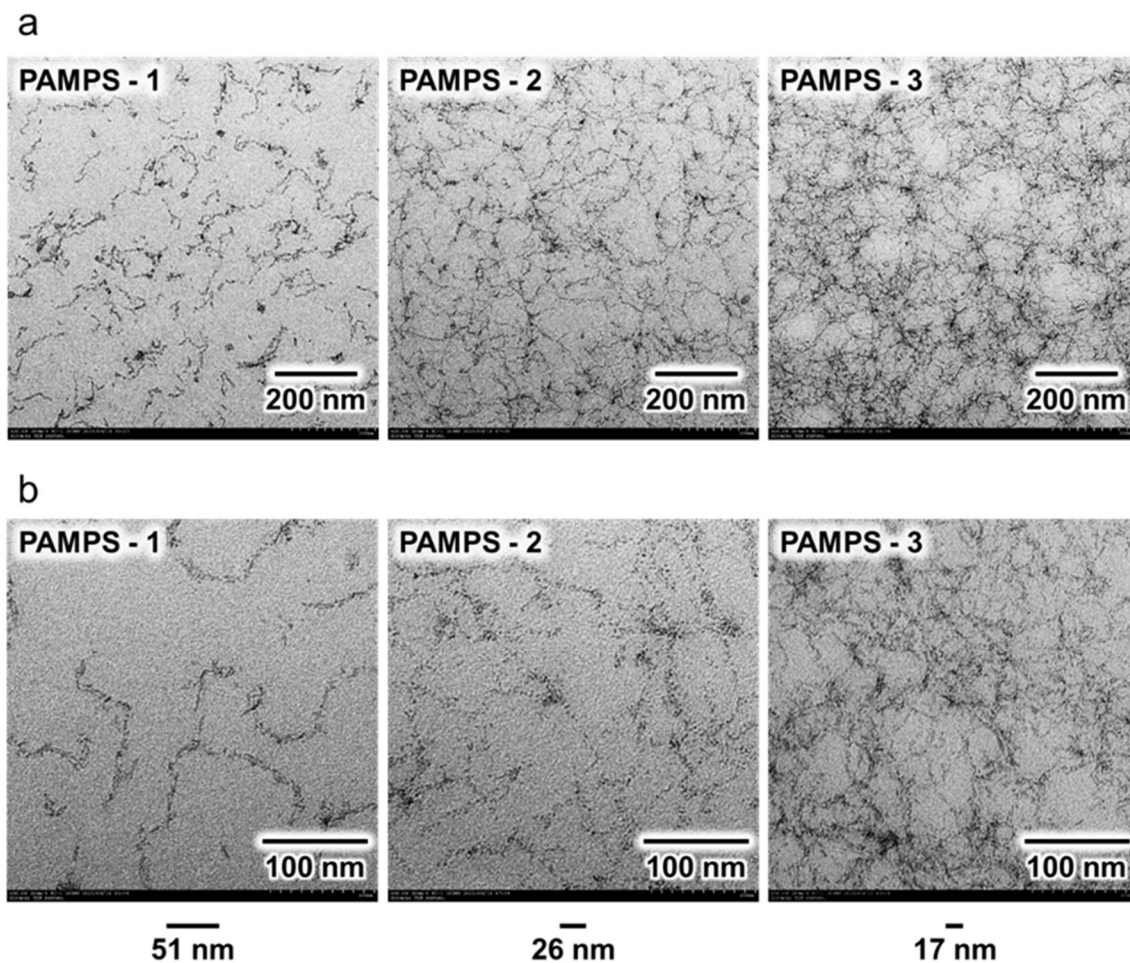


189 **Figure 2.** TEM observation of PAMPS network. (a) Low and high magnification TEM
190 images and 2D FFT from a single mineral nanoparticle. (b) STEM elemental mapping. Fe and
191 S shows the iron in the ferric oxide nanoparticles and sulphur in the PAMPS gel network,
192 respectively. (c) TEM tomography image. A porous PAMPS gel with a wall thickness of
193 approximately 10 μm was used for the observation. TEM sample thickness was about 100 nm
194

195 To understand the applicable range of this method, PAMPS hydrogels prepared with
196 different crosslinker ratios were observed (**Figure 3 and S3**). There are two possible causes to
197 make a large difference between the actual network structure and the TEM image: under-
198 staining and inter-chain aggregation. When under-staining occurs, the mineral particles fail to
199 adhere to the entire chain, resulting in a dots-like appearance in TEM images. This
200 phenomenon occurred with too fine mesh gels (more than 3 mol% crosslinker, **Figure S3**),
201 while the staining progressed sufficiently for large mesh gels (1 to 3 mol% crosslinker, **Figure**
202 **3**), and continuous network structures were observed. The under-staining is considered due to
203 insufficient mineral supply. Higher concentration mineral source or longer reaction time may
204 be the solution. When inter-chain aggregation occurs, multiple chains combined with a large
205 mineral are formed, as shown in **Figure S1**, and the individual polymer structure collapses. In
206 the PAMPS gels containing the skeletal network (**Figure 3b**), the formation of such huge
207 minerals was inhibited, and there were only small minerals of uniform size, so it is considered

208 that inter-chain aggregation hardly occurred, and individual polymer structure was observed.
209 Rarely, in areas where the mesh size is locally small, relatively large minerals of about 10 nm
210 formed by interchain aggregation can be seen (**Figure 3b**, PAMPS-2 and PAMPS-3) because
211 the distance between chains is close and the skeleton mesh cannot sufficiently inhibit
212 aggregation. Such mineral particles may act as artificial cross-linking points, creating fake
213 network structure, so caution is necessary. As a result, we concluded that in gels with a
214 crosslinker concentration of 1 to 3 mol %, under-staining and inter-chain aggregation are
215 negligible, and the network structure above the cut-off length remains almost unchanged in
216 the TEM image.

217



218
 219 **Figure 3.** TEM images of the PAMPS networks prepared with different crosslinker ratio. (a)
 220 Low magnification images. (b) High magnification images. Samples are coded as PAMPS- C_x ,
 221 where C_x stands for the crosslinker ratio (mol%). The mesh sizes calculated from PAMPS gel
 222 bulk modulus (**Table S1**) are shown by bars in the bottom. Since the specimen thickness is
 223 about 100 nm, the mesh with a size larger than 100 nm appears as unconnected.

224
 225 Next, we discuss polymer conformation change on a small scale. TEM images reveal
 226 that the network strands have a persistent length of about 40 nm (**Figure S4**). This persistent
 227 length could be understood as the cut-off length ζ_c below which the initial conformation

228 information of the polymer strands is lost by mineralization. TEM images should represent
229 unperturbed polymer strands conformation at a scale larger than this value. This is revealed by
230 the winding structures (tens nm) between the cross-linking points in the PAMPS-1 sample that
231 has a relatively long strand length among the three PAMPS networks (**Figure 3**). We notice
232 that the cut-off length ζ_c is larger than the mesh size of the skeleton (8 ~ 10 nm) (**Table S2**).
233 This could be understood by the low crosslinking ratio (0.1 mol%) of the skeleton network,
234 which gives a relatively small elastic penalty for the collapse of the target strands by staining.
235 During staining, partial collapse of the strands at a scale below ζ_c should exert additional
236 tension on the target network. Since each crosslinking point is stretched from four different
237 directions, the tension induced by shrinkage should be cancelled. As a result, the positions of
238 crosslinking points should be preserved at a scale smaller than the cut-off length ζ_c . In fact,
239 we can observe a network structure (about 20 nm mesh size) smaller than ζ_c in PAMPS-3
240 (**Fig.3**).

241 Based on the above discussion, we quantitatively confirmed whether the network
242 structure was accurately observed by TEM. For that, we estimate the accumulative length of
243 the polymer strands observed in the TEM image, using the PAMPS-1 sample as an example
244 (**Figure S5a**). The high magnification TEM images of the PAMPS-1 are shown in **Figure**
245 **S5b**. A fine PAMPS network morphology with a mesh size of a hundred nano-meter is
246 observed. The discontinuity of the network can be attributed to the mesh structure that is

247 frequently larger than the thickness of the TEM specimen (100 nm). The accumulative strand
248 length in the volume of the TEM view ($896 \times 896 \times 100 \text{ nm}^3$) is measured as $L_{2D} = 17700 \pm 2700$
249 nm (see experimental part and **Figure S5a**). Since this length in the 2D TEM image is the
250 projection of length in 3D space, we correct it into 3D length by multiplying a factor of $\pi/2$ as
251 $L_{3D} = 2.8 \times 10^4 \text{ nm}$ (see experimental part). This is 21% of the total length of polymer 1.3×10^5
252 nm calculated from the amount of AMPS monomer unit in the viewing volume. Since the
253 polymer strands at a scale smaller than the cut-off length ξ_c are collapsed by staining, this
254 accumulative strand length should be corrected to get the true contour length of the single
255 polymer chain. A simple model derived a corrected factor of 1.4 for this effect (see
256 experimental part), which gives a value of approximately 30% of the total length of the
257 polymer. Accordingly, the TEM observation reproduced almost the 1/3 length of the network.
258 The remaining 70% monomers can be assigned for dangling chains and small loops which
259 cannot entangle with the skeleton, and they should take collapsed conformation and appear as
260 small dots in the TEM image. The large aggregations in **Figure S5b** indicated by black arrows
261 are ascribed to dangling chains on the network.

262 Furthermore, we qualitatively compare the mesh size in TEM images with that
263 calculated from Young's modulus of the bulk samples based on rubber elasticity theory ^[28]
264 (**Table S1, Figure 3b**). The increase of the crosslinker ratio results in the decrease in mesh
265 size in TEM images. The average mesh sizes calculated from the mechanical measurement at

266 the corresponding swelling state of TEM observation were shown by length bars under
267 corresponding TEM images in **Figure 3b**. These mechanically determined mesh sizes are in
268 the same order of magnitude with TEM images. Since the high-magnification TEM images
269 (**Figure 3b**) captured relatively sparse network density area for easy to observe, the network
270 sizes look larger than the calculated values, but as low-magnification images (**Figure 3a**)
271 indicate, hydrogel network is extremely inhomogeneous. Areas of high mesh density push
272 down the average mesh size and may carry more load. Considering that the accumulated
273 contour length of the polymer network in TEM is about 30% of the theoretical length, these
274 network structures observed in TEM are almost consistent with the prediction from
275 mechanical property and not a result of under-staining or inter-chain aggregation.

276

277 **2.3. Surface structure of network**

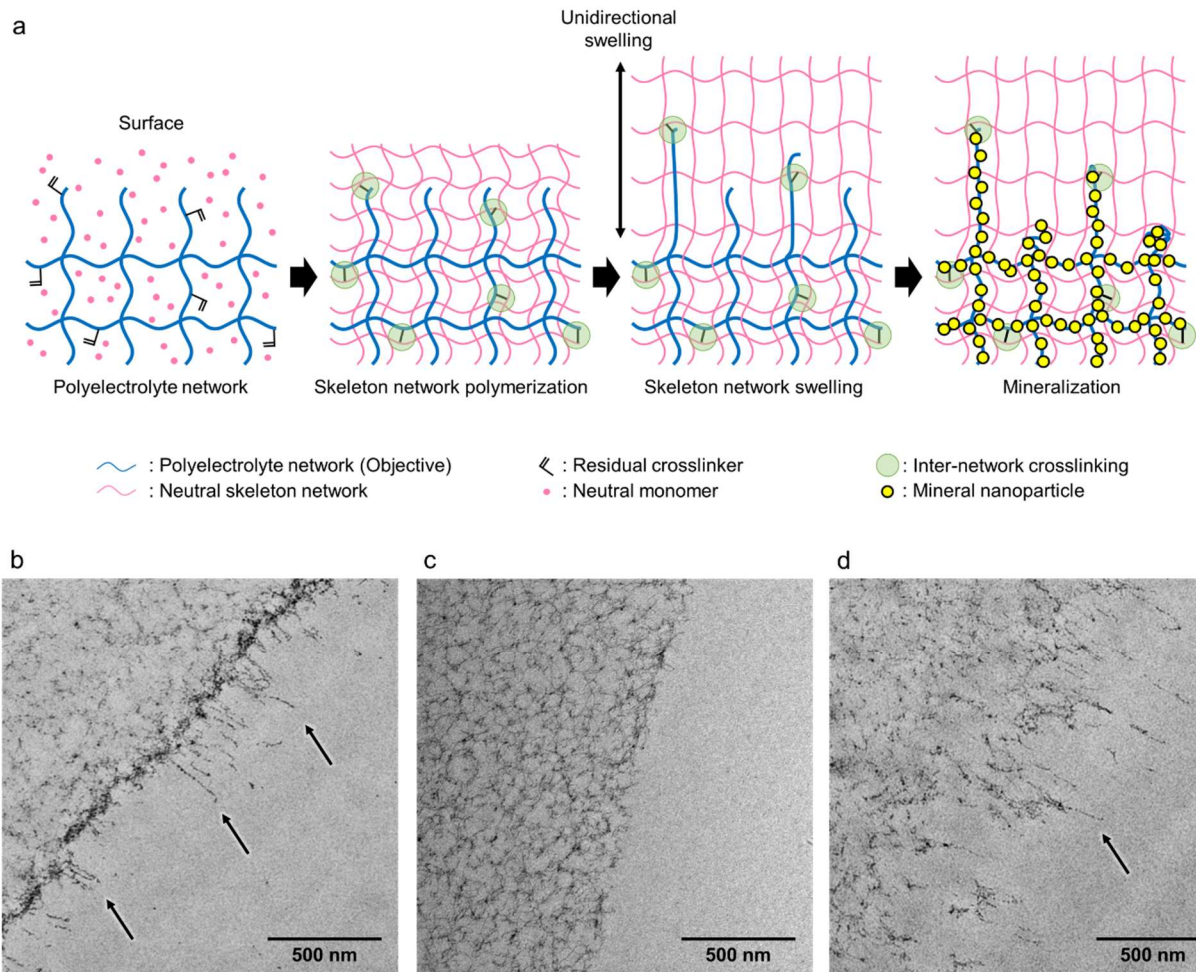
278 The surface feature, such as friction, adhesions, and permeability for small molecules
279 and ions, is an essential characteristics of network materials. Especially, hydrogels show
280 attractive surface nature, for example, in nature, hyaline cartilage exhibits both incredibly low
281 friction property and semi-permeability that allows nutrient diffusion^[29,30]. Our TEM
282 observation for the first time revealed the precise structure of the polymer strands at the
283 chemically synthesized hydrogel network surface. When observing the bulk network
284 structure, we fixed the target network by physical entanglement with the skeleton network,

285 but dangling chains inside the network or on the surface cannot be fixed by this mechanism.

286 Therefore, we adapt another strategy based on two previously established pieces of

287 knowledge.

288



289

290 **Figure 4.** Surface network structure of the PAMPS gel. (a) Schematic of the surface dangling

291 chain extension by the skeleton network. (b, c) Virgin PAMPS-4 network surface with (b) and

292 without (c) inter-network crosslinking to the skeleton network. Before skeleton network

293 polymerization, the residual crosslinkers in PAMPS network (c) were inactivated with the

294 excess amount of initiators^[31]. (d) Cut PAMPS-4 network surface with inter-network

295 crosslinking to the skeleton network. The PAMPS hydrogel was cut with a microtome knife
296 and then was immersed in the precursor solution of the skeleton network to form PAMPS
297 network embedded in skeleton matrix. The virgin surfaces in (b) and (c) were synthesized on
298 a flat glass mould. The black arrows in the TEM images indicate surface dangling chains. The
299 plain regions without network structure on the right part of the images (b-d) correspond to the
300 skeleton network.

301

302 One is fixing the dangling chains to the skeleton network through the inter-network
303 chemical crosslink^[31]. As illustrated in **Figure 4a**, the PAMPS network usually contains a few
304 unreacted vinyl groups after polymerization due to partial reaction of the crosslinkers. During
305 the polymerization of the second skeleton network, some PAMPS dangling chains with
306 residual vinyl groups are incorporated into the PDMAAm network. The other is inducing a
307 layer of skeleton network on PAMPS surface during the skeleton network formation in
308 PAMPS. When inducing the neutral skeleton network, a PAMPS network is sandwiched
309 between glass plates. Counter-ion osmotic repulsion between the PAMPS and glass that are
310 both negatively charged in water induces a layer of PDMAAm precursor solution at the
311 interface. As a result, the PAMPS sample surface is covered by a layer of the neutral network
312 of several micrometers-thick after polymerization of the skeleton network^[32]. In fact, the
313 neutral PDMAAm layer is clearly seen on the topmost surface of the specimen in a TEM

314 image at low magnification (**Fig. S6**). Therefore, the immersion of the PAMPS gel with the
315 PDMAAm network in water induces the unidirectional swelling of the PDMAAm network
316 surface layer towards the thickness direction since the already highly stretched PAMPS
317 network confines the lateral direction. As a result, the PAMPS strands connected to the
318 PDMAAm network are stretched in the direction vertical to the PAMPS network surface, and
319 we can observe the approximate length of the PAMPS dangling chains.

320 **Figure 4b** shows the outermost as-prepared surface of a PAMPS-4 hydrogel
321 synthesized on a flat glass mould. Dangling chains of several hundred nano-meter lengths
322 (indicated by the black arrows) in a fully elongated state from the PAMPS network surface are
323 observed. These dangling chain lengths are in the same order as network mesh size in the bulk
324 region. Therefore, dangling chains can be assumed to be strands that could not find a
325 crosslinking partner at one end. In addition, this result indicates that the length of the surface
326 dangling chain of the chemically crosslinked network is comparable to the bulk network mesh
327 size; thus, the length of the dangling chains of the gel surface can be estimated based on the
328 mesh size of the bulk network. It should be noted that only dangling chains that have inter-
329 network crosslinking with the neutral skeleton network are observed as elongated strands.
330 Dangling chains not covalently connected to the skeleton network collapse into a globule
331 conformation by staining. This is clearly seen by the dark rough line on the gel surface,
332 similar to the dangling chains inside the gel (**Figure S5b**). In addition, no elongated dangling

333 chains were observed on the surface of the PAMPS network that had been treated with the
334 excess amount of initiators to inactivate the residual crosslinkers by radicals (**Figure 4c**)^[31].

335 We also observed the surface of the PAMPS gel cut using a fine microtome knife
336 with an edge thickness of 76 μm . We synthesized the skeleton network after cutting the
337 PAMPS gel so that some dangling chains formed by cutting were also connected to the
338 skeleton by residual crosslinkers and elongated by uniaxial swelling of the skeleton network.
339 The cut surface is significantly rougher than the as-prepared surface (**Figure 4d**). In addition,
340 it has a disordered network structure approximately 1 μm deep from the outermost surface,
341 while the mesh structure is maintained in the inner region. The length of the created dangling
342 chains at the cut surface is nearly equal to the bulk mesh size since these dangling chains
343 originated from the mesh. Considering that cutting creates two fracture surfaces, the damage
344 zone has a total depth of approximately 2 μm , suggesting that brittle hydrogel is fractured
345 near the surface, despite the cut edge thickness of 76 μm . This observation provides molecular
346 information about the relation between the microscale damage zone and macroscopic fracture.

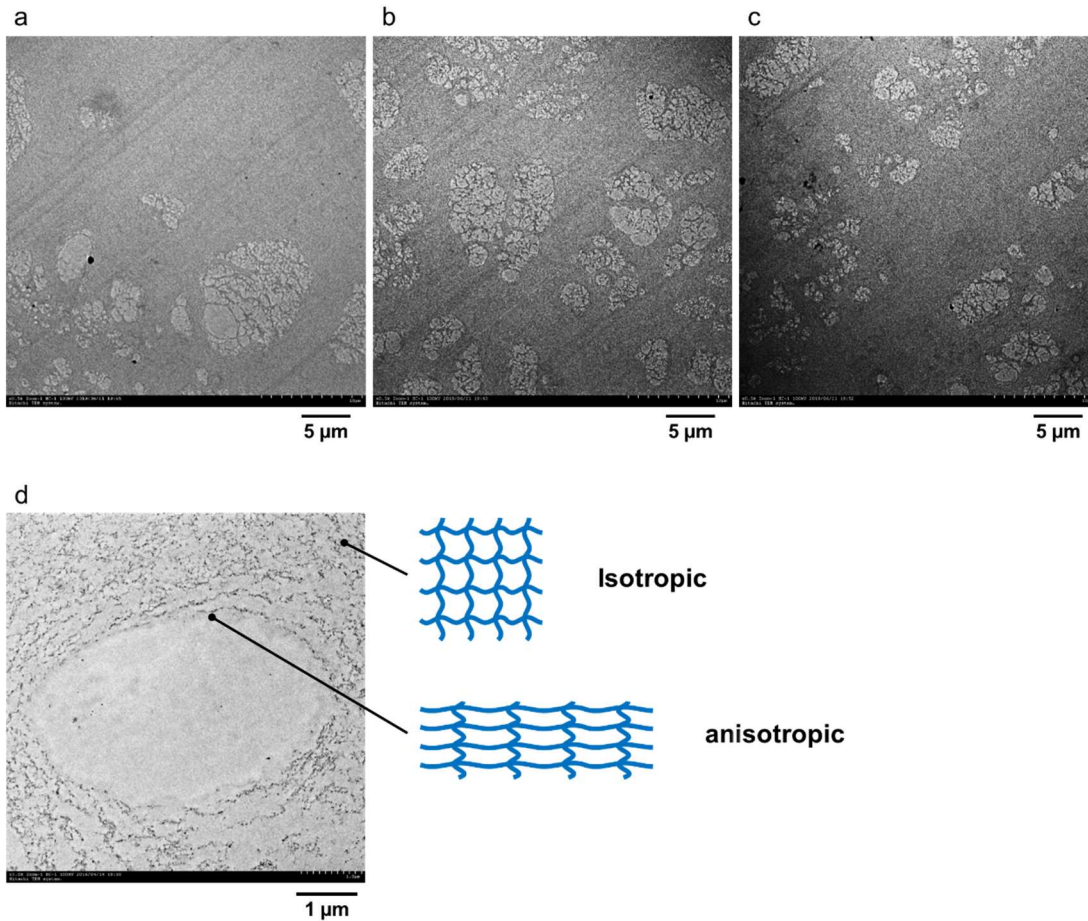
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348 **2.4. Observation of large size heterogeneity**

349 Characterization of large size heterogeneity and defects is vital in understanding the
350 fracture of the material, as the latter is governed by local defects, not by the average
351 structure^[9,33]. Particularly, the fracture is always initiated from the largest defect in a material.

352 Here, we applied the developed method to directly observe the large-size defects in the
353 hydrogel network.

354



355

356 **Figure 5.** Micro-scale defects in the bulk PAMPS-4 gel. (a)–(c) Low magnification TEM
357 images at different locations. The white areas reveal the presence of micro-voids with no
358 PAMPS network. (d) High magnification TEM image around a micro-void and the polymer
359 strands are aligned around the void as shown by the illustration.

360

361 **Figure 5** shows the TEM images of a bulk PAMPS-4 hydrogel with the PDMAAm

362 skeleton network and its schematic illustrations. The PAMPS hydrogel contains many voids
363 of approximately 10 μm in diameter (**Figure 5a–c**). These micro-scale defects are not
364 observed in small microgels with a diameter of several micro-meters (**Figure S2**). TEM
365 observation allows simultaneous observation of the hydrogel structure at multiple scales.
366 **Figure 5d** shows a high magnification image of a void and its schematic illustrations.
367 Polymer strands around the void are oriented along the defect circumference, indicating that
368 these strands are highly elongated compared to those 2 μm away from the void surface. This
369 result denotes that microscale heterogeneity, such as void, induces nanoscale stress
370 concentration. Note that these micro voids are not always generated, depending on
371 polymerization kinetics and gel composition. The void formation has been predicted for the
372 hydrogels formed by free radical polymerization from monomer and crosslinker of the current
373 study^[34,35]. During the polymerization, microgels are first formed, then these microgels grow
374 and coalesce to form bulk gels, resulting in voids in the unfilled space of microgels. Hence,
375 the TEM observation confirms that a microgel (**Figure S2**) is relatively homogeneous and
376 free of large defects, while bulk gels inevitably contain defects, thereby affecting their
377 mechanical properties.

378

379 **3. Conclusion**

380 We develop for the first time a method to image the hydrogel networks with nanoscale

381 resolution. This method allows us to directly observe the structure of the polyelectrolyte
382 network from the nanoscale level to the microscale level. In this method, we selectively stain
383 the target network at isovolumic conditions by mineralizing nanoparticles to achieve
384 sufficient electron contrast and high spatial resolution. Although we only reported TEM
385 imaging of hydrogels carrying negative charges, this method could be expanded to the
386 hydrogels carrying positive charges using proper staining conditions. Moreover, it also could
387 be applied to neutral polymers by appropriate chemical modification of side chains. For
388 example, polyacrylamide hydrogel, one of the most common synthetic hydrogels, could be
389 visualized by converting the amide side chain to carboxylic acid by hydrolysis.

390 The molecular structure of the network in bulk and on the surface was unveiled for the
391 first time in real space. We clarified the presence of dangling chains on the surface of the as-
392 prepared gels with a length scale the same as the mesh size. These results are essential in
393 understanding the surface properties of hydrogels, including surface wetting–dewetting,
394 sliding friction, adhesion, and bonding. Furthermore, numerous micro-scale defects are
395 observed, around which polymer strands are aligned. These results are essential in
396 understanding the origin of the brittleness of hydrogels. This direct imaging method provides
397 rich information for understanding the underlying mechanism for many physical behaviors of
398 the hydrogels from fracture to friction to adhesion.

399

400 4. Experimental Methods

401 *Materials:* The 2-acrylamido-2-methyl propanesulfonic acid (AMPS) monomer was
402 provided by Toagosei Co. Ltd, Japan. The dimethylacrylamide (DMAAm) monomer, *N, N'*-
403 methylenebisacrylamide (MBAA) crosslinker, 2-oxoglutaric acid (α -keto) initiator, iron (III)
404 chloride hexahydrate and 2-morpholinoethanesulfonic acid monohydrate (MES) buffer were
405 purchased from Wako Pure Chemical Ind., Ltd., Japan. Osmium tetroxide (OsO_4) was
406 acquired from TAAB Laboratories Equipment Ltd., England. DMAAm monomer was
407 purified by reduced pressure distillation before usage. The other chemicals were used as
408 received.

409 *Network sample synthesis:* The PAMPS network was synthesized from precursor
410 solution comprised of 1 M AMPS as the monomer, 1–8 mol% MBAA as the crosslinker, and
411 0.1 mol% α -keto as the initiator in water. Each mol% is relative to the corresponding
412 monomer. The precursor solution was poured into a mould made of two glass plates separated
413 with a 2 mm thick silicone spacer, and then was irradiated by UV for 8 h in a chamber filled
414 with inert Ar gas. Then, the plate-shaped PAMPS gel was removed from the mould and
415 immersed in water. The polyelectrolyte gel significantly swelled in water and the sample
416 thickness swelling ratio λ_s in relative to its state at synthesis was 4.5 - 1.7 (**Supplementary**
417 **Table S1**) for crosslinker ratio C_x of 1 - 8 mol%. The corresponding PAMPS polymer volume
418 fraction was 0.2 – 3.8 vol.%. The samples were coded according to C_x as PAMPS- C_x .

419 To induce the skeleton network, the PAMPS gels removed from the mould were
420 directly immersed in PDMAAm network precursor solution for 1 day until reaching
421 equilibrium. The precursor solution of PDMAAm network was comprised of 2 M DMAAm
422 monomer, 0.1 mol% MBAA, and 0.1 mol% α -keto in water. The PAMPS gel, substantially
423 swelled in the PDMAAm network precursor solution, was sandwiched between two glass

424 plates and irradiated with UV for 6 h in Ar atmosphere to form PDMAAm skeleton network
425 inside the target PAMPS network^[21]. The obtained samples were immersed in distilled water
426 for one week to completely remove residual chemicals. All glass plates used in the moulds
427 were heated in a 500 °C oven for 1 h to remove any residual organics before use.

428 PAMPS-4 microgels and supermacroporous PAMPS-0.5 gel were also prepared by
429 suspension polymerization and cryogelation, respectively, using the protocols reported.^[26,27]

430 The mesh size of the supermacroporous PAMPS-0.5 gel is less than that of conventional
431 PAMPS-0.5 gel since the concentration of the precursor solution were increased by ice
432 formation during freezing in the cryo-gelation. The PDMAAm network in these gels was
433 introduced using the protocol described above.

434 *Average mesh size estimation from bulk modulus:* The average mesh sizes of the PAMPS
435 network and the PDMAAm network was estimated from their bulk Young's modulus according
436 to rubber elasticity theory. If we assume affine model, the Young's modulus E_0 of the network
437 samples at the as-prepared state is related to the density of elastically effective strands ν_0 as
438 follows^[28].

439
$$E_0 = 3\nu_0 k_B T = 3k_B T / \zeta_0^3 \quad (1)$$

440 where k_B and T are Boltzmann constant and temperature, respectively, and ζ_0 is the mesh size
441 at the as-prepared state. Here, it is assumed that each elastically active strand has energy of $k_B T$
442 in the as-synthesized state. The average mesh sizes ζ of the PAMPS network and PDMAAm

443 network in TEM observation state were estimated from the thickness ratio λ_s of the resin-cured
444 sample relative to their corresponding as-prepared states. Assuming the affine deformation, the
445 polymer network mesh size was increased by a factor of λ_s in comparing with that in their as-
446 prepared state.

$$447 \quad \xi = \lambda_s \times \xi_0 \quad (2)$$

448 The compressive stress-strain curves of the PAMPS single network gel and PDMAAm
449 single network gel in their as-prepared state were measured using a mechanical tester (Tensilon
450 RTC-1310A, Orientic Co., Japan). The samples were cut into discs with 15 mm diameter using
451 a cutting machine. The test was performed at a strain rate of $1/600 \text{ s}^{-1}$. E_0 was estimated from
452 the initial slopes of the stress-strain curves. Each test was performed on five samples.

453 *Mineral staining:* For mineral staining, the PAMPS hydrogels with PDMAAm skeleton
454 were immersed in a staining aqueous solution of 2.5 M FeCl_3 for 1 day at 25 °C. Subsequently,
455 the gels were immersed in pure water or 0.1 M MES buffer solution at 25 °C to increase pH
456 and amorphous ferric oxide (AFO) nanoparticles were mineralized on the PAMPS network. For
457 TEM observation under vacuum condition, the water in the hydrogels must be removed without
458 causing structure change of the target network. For this purpose, we adopted the established
459 resin substitution process for preparing TEM specimen of biological tissues.^[17] The mineralized
460 hydrogels were immersed in ethanol to replace water with ethanol. The ethanol was then step
461 wisely replaced by resin precursor of acrylic monomer liquid (London Resin white, medium),

462 and finally the samples were heated at 55 °C to obtain solidified resin in the chamber of an
463 automatic freeze substitution system (EM AFS2, Leica Microsystems, Germany). For all
464 PAMPS samples with different formulations, the final thickness changes of the resin-cured
465 specimen are within 10% relative to that of the PAMPS samples in water (**Figure 1c, Table S1**).
466 Then, 100 nm thick resin-cured specimens were cut using an ultra-microtome knife (EM UC7i,
467 Leica Microsystems, Germany) and then placed on a carbon-supported copper mesh grid for
468 TEM observation. We confirmed that the conventional electron stain (Osmium (VIII) oxide)
469 that labels one carbon-carbon double bond with one heavy atom could not provide enough
470 contrast to the sparse and extremely thin network of PAMPS hydrogels in TEM observation.

471 *Transmission electron microscopy (TEM) observation:* 2D TEM observations (H-7650,
472 Hitachi, Japan) were performed at an acceleration voltage of 100 kV of the electron gun. 3D
473 TEM^[12,14] and energy dispersive X-ray spectrometry (EDS) were performed using a TEM
474 tomographic system (JEM-1400 and EM-05500TGP, JEOL, Japan) and a scanning transmission
475 electron microscope (STEM, JEM-F200, JEOL, Japan). The acceleration voltage of the electron
476 guns was 120 and 200 kV, respectively.

477 *TEM image analysis:* The total apparent polymer length in the 2D TEM images of PAMPS-
478 1 samples was estimated using ImageJ software^[36] (**Figure S5**). The original TEM images were
479 binarized and then skeletonized and the total pixels were measured in the images of five
480 different places of the sample. Because TEM image shows projection of three-dimensional

481 object into two-dimensional plane, we corrected the 2D apparent polymer length to 3D length.
 482 When a three-dimensional straight line is projected in 2D, the 2D apparent length is the original
 483 length multiplied by $\cos\theta$, where θ is the angle of the line with respect to the projection plane.
 484 In the view field, there are polymers with various directions, 0° to 180° . The integral value of
 485 $\cos\theta$ in the range of 0° to 180° is $2/\pi$. Thus, 2D apparent polymer contour length in the viewed
 486 field is related to the 3D length as,

$$487 \quad L_{3D} = (\pi/2)L_{2D} \quad (3)$$

488 *Estimation of theoretical contour length in TEM image:* The theoretical network strand
 489 contour length L was calculated from the AMPS concentration $C = C_0/\lambda_s^3$ in the specimen after
 490 resin exchange, where C_0 is the PAMPS monomer concentration at synthesis (The conversion
 491 ratio of monomers in synthesis was close to 100%). The total contour length of PAMPS chain
 492 in a TEM view volume V is

$$493 \quad L = b C N_A V = b C_0 N_A V / \lambda_s^3 \quad (4)$$

494 Here b is the monomeric length of PAMPS, and N_A is the Avogadro number. For PAMPS-1
 495 sample, the swelling ratio from its as-prepared state $\lambda_s=4.5$ and $b=0.25$ nm. In this experiment,
 496 the view field has a volume of $V=896 \times 896 \times 100 \text{ nm}^3 = 8.0 \times 10^{-20} \text{ m}^3$. Thus, the theoretical
 497 network strand contour length, including the loops and dangling chains, is estimated as $L=1.3$
 498 $\times 10^5$ nm.

499 *A simple model to estimate contour length from cut-off length of stained polymer:* Since

500 the polymer strands could collapse at a length scale smaller than the cut-off length ζ_c by mineral
501 staining, we need make a correction of this effect to estimate the total true contour length from
502 the total apparent chain length obtained from TEM images. Denoting N_{sub} as the Kuhn monomer
503 number of a subsection of the strand with the end-to-end distance ζ_{sub} equal to cut-off length ζ_c
504 ($\zeta_{sub} = \zeta_c$) before staining, the contour length of such subsection of strand $L_{sub} = b_K N_{sub}$, where b_K
505 is Kuhn length of the polymer at the as-prepared state. On the other hand, the corresponding
506 end-to-end distance of the subsection strand at the as-prepared state $\zeta_{sub0} = \zeta_{sub} / \lambda_s$ assuming
507 affine deformation by swelling. Since water is good solvent for PAMPS ($\chi = 0.30-0.35$)^[37],
508 $\zeta_{sub0} = b_K N_{sub}^{3/5}$. Hence, the fraction of shrinkage

$$509 \quad L_{sub} / \zeta_{sub} = (\zeta_c / \lambda_s b_K)^{2/3} / \lambda_s \quad (5)$$

510 Using $\lambda_s = 4.5$, $\zeta_{sub} = \zeta_c = 40$ nm, and $b_K = 0.5$ nm^[38], we have $L_{sub} / \zeta_{sub} = 1.4$ for PAMPS-1 sample.
511 Therefore, a correct factor of 1.4 should be considered to get the true contour length from the
512 stained contour length of TEM.

513

514 **Supporting Information**

515 Supporting Information is available from the Wiley Online Library or from the author.

516

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530

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- 589

590 **Table of Content**

591 Direct observation of the nanoscale polymer network of hydrogels is essential in
592 understanding its properties. Herein, for the first time, we developed a novel staining and
593 structure fixation method for TEM observation to visualize the hydrogel network architecture
594 in its unperturbed conformation with nanometer resolution. The revealed molecular structures
595 on surface and bulk hydrogels provide important insights for the friction, adhesion, and
596 fracture of hydrogels.

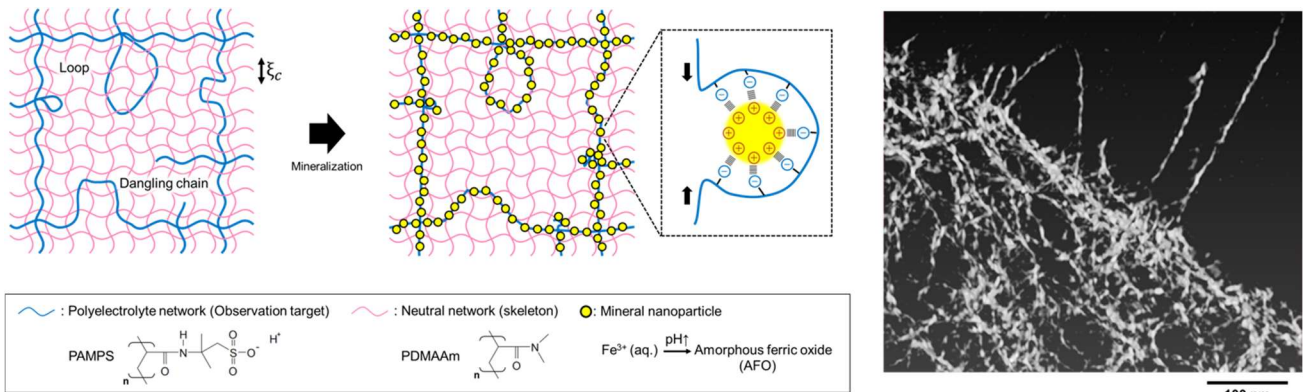
597

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600

601 **Nanoscale TEM Imaging of Hydrogel Network Architecture**

602



603