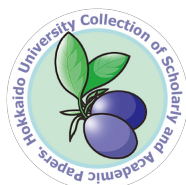




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Analysis of the degree of constant volume and cooling loss in a spark ignition engine fuelled with hydrogen

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Abstract: *This study analyses factors influencing the thermal efficiency of a homogeneous charge spark ignition (SI) engine fuelled with hydrogen, focusing on the degree of constant volume and the cooling loss. The cooling loss from the burning gas to the cylinder walls in a homogeneous charge SI engine is quantitatively evaluated by analysing the cylinder pressure diagram and the exhaust gas composition. The degree of constant volume burning and the degree of constant volume cooling are also obtained by fitting the Wiebe function to the rate of heat release calculated using the cylinder pressure diagram. A comparison of combustion and cooling characteristics between hydrogen and methane combustion reveals that the cooling loss in hydrogen combustion is higher than that of methane combustion due to a thinner quenching distance and faster burning velocity for hydrogen combustion. It is also made clear that the higher cooling loss in hydrogen combustion results in lower thermal efficiency of hydrogen combustion as compared to that of methane combustion.*

Key words: *thermal efficiency, SI engine, hydrogen, constant volume, cooling loss, combustion*

1. Introduction

Hydrogen has been investigated as an alternative fuel for internal combustion engines since the 1920s

[1]. However, homogeneous charge hydrogen-fuelled internal combustion engines sometimes suffer from the flash-back phenomenon during the intake stroke, especially in higher load operations. There have been reports on the mechanism or countermeasures for the flash-back phenomenon in hydrogen combustion [2, 3]. The water injection into the intake manifold is an effective way to avoid the flash-back and to expand a range of operations in hydrogen combustion [3]. Although there has been a large amount of work done on the countermeasures for the flash-back and the expansion of the range of smooth operations, there do not seem to be any reports of a detailed analysis of thermal efficiency in hydrogen-fuelled internal combustion engines.

Hydrogen has unique characteristics in combustion which influence the thermal efficiency of internal combustion engines. For instance, hydrogen has a higher flame propagation velocity, a shorter quenching distance and a higher thermal conductivity compared with hydrocarbon fuels [4]. These characteristics of hydrogen supposedly have a strong influence on cooling loss and the degree of constant volume, both of which are major factors influencing the thermal efficiency of internal combustion engines. Measurements of the instantaneous heat flux on the combustion chamber wall in gasoline and diesel engines have been made by many researchers

for the analysis of cooling loss in the engine. However, not much research has been done on the cooling loss in hydrogen-fuelled engines and nor do there seem to be any reports on the cooling loss ratio or other factors influencing thermal efficiency, such as the degree of constant volume.

In this study, the degree of constant volume burning and the degree of constant volume cooling in hydrogen combustion are analysed using the real rate of heat release obtained from the pressure diagram and the exhaust gas composition. The instantaneous heat flux on the combustion chamber wall is also measured using a thermocouple. The effect of these measured parameters on thermal efficiency of an engine fuelled with hydrogen will be discussed in detail.

2. Experimental Apparatus and Procedure

The test engine used was a four-stroke four-cylinder spark ignition gas engine which was modified from a gasoline engine for passenger cars (bore 85 mm, stroke 88 mm, compression ratio 8.5). Hydrogen or methane was continuously supplied to the intake manifold. The fuel gas flowrate was measured with a mass flowmeter (Oval, F203S). In all of the experiments conducted, the engine speed was set at 1500 r/min and the volumetric efficiency was set at $\eta_v = 50$ per cent including fuel gas in order to avoid the flash-back phenomenon. The in-cylinder pressure was measured with a piezoelectric-type pressure transducer (AVL, GM12D) installed on the cylinder head as shown in Fig. 1. The pressure data were averaged over 200 cycles and used to calculate the indi-

cated thermal efficiency, the rate of heat release, the degree of constant volume, etc. The instantaneous temperature was measured using a thin-film-type thermocouple (Medtherm, TCS-103E, chromel-constantan type) at a location on the cylinder head as shown in Fig. 1. The exhaust gas was analysed using an exhaust gas analyser (Horiba, MEXA 9100) for calculation of the combustion efficiency.

3. Results and Discussion

3.1 Calculation of the cooling loss ratio using an indicator diagram

The cylinder pressure and instantaneous wall temperature were measured varying the ignition timing for both hydrogen and methane combustion. A comparison of measured and calculated values of the cylinder pressure between hydrogen and methane combustion is presented in Fig. 2. The ordinates in the figure give the in-cylinder pressure, the apparent rate of heat release $dQ/d\theta$, the cumulative apparent heat release Q , the in-cylinder gas temperature and the instantaneous temperature of the combustion chamber wall against the crank angle. The excess air ratio was set at $\lambda = 1.0$, stoichiometric. The apparent rate of heat release $dQ/d\theta$ was calculated as follows:

$$\frac{dQ}{d\theta} = \frac{V dP/d\theta + \gamma P dV/d\theta}{\gamma - 1} - P \frac{V}{(\gamma - 1)^2} \frac{d\gamma}{d\theta} \quad (1)$$

The ratio of specific heats γ was calculated with the composition and mean temperature of the in-cylinder gas and treated as a variable. Though the term of $d\gamma/d\theta$ is relatively small in hydrocarbon combustion and is sometimes neglected, hydrogen combustion has a larger $d\gamma/d\theta$ due to rapid change in the composition and temperature of the in-cylinder gas. The contribution of the second term on the right side of equation (1), $P V/(\gamma - 1)^2 d\gamma/d\theta$, to the apparent rate of heat release $dQ/d\theta$ is as high as 30 per cent in the stoichiometric combustion of hydrogen.

The figure shows that hydrogen combustion has a shorter combustion period due to a higher burning velocity than methane. In both fuels, the combustion chamber wall temperature tends to increase with an advance in ignition timing. Hydrogen combustion has a larger temperature swing during the combustion period. It is interesting to note that the apparent rate of heat release $dQ/d\theta$ in hydrogen combustion is influenced significantly by the cooling loss. The negative rate of heat release observed after the end of combustion suggests that hydrogen combustion

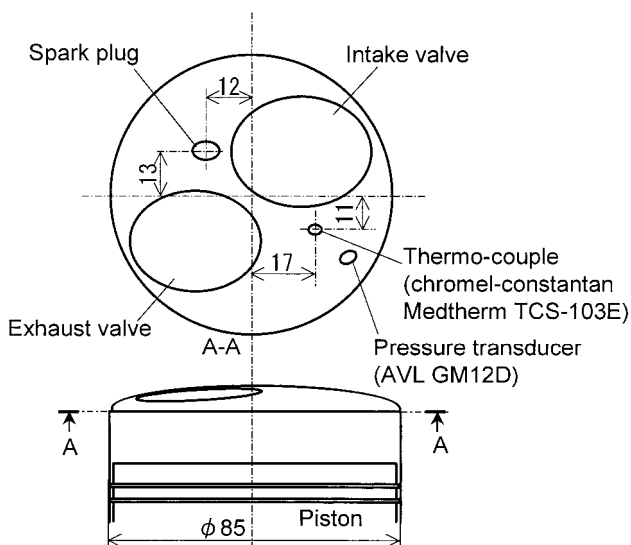


Fig. 1 Combustion chamber geometry of the tested engine.

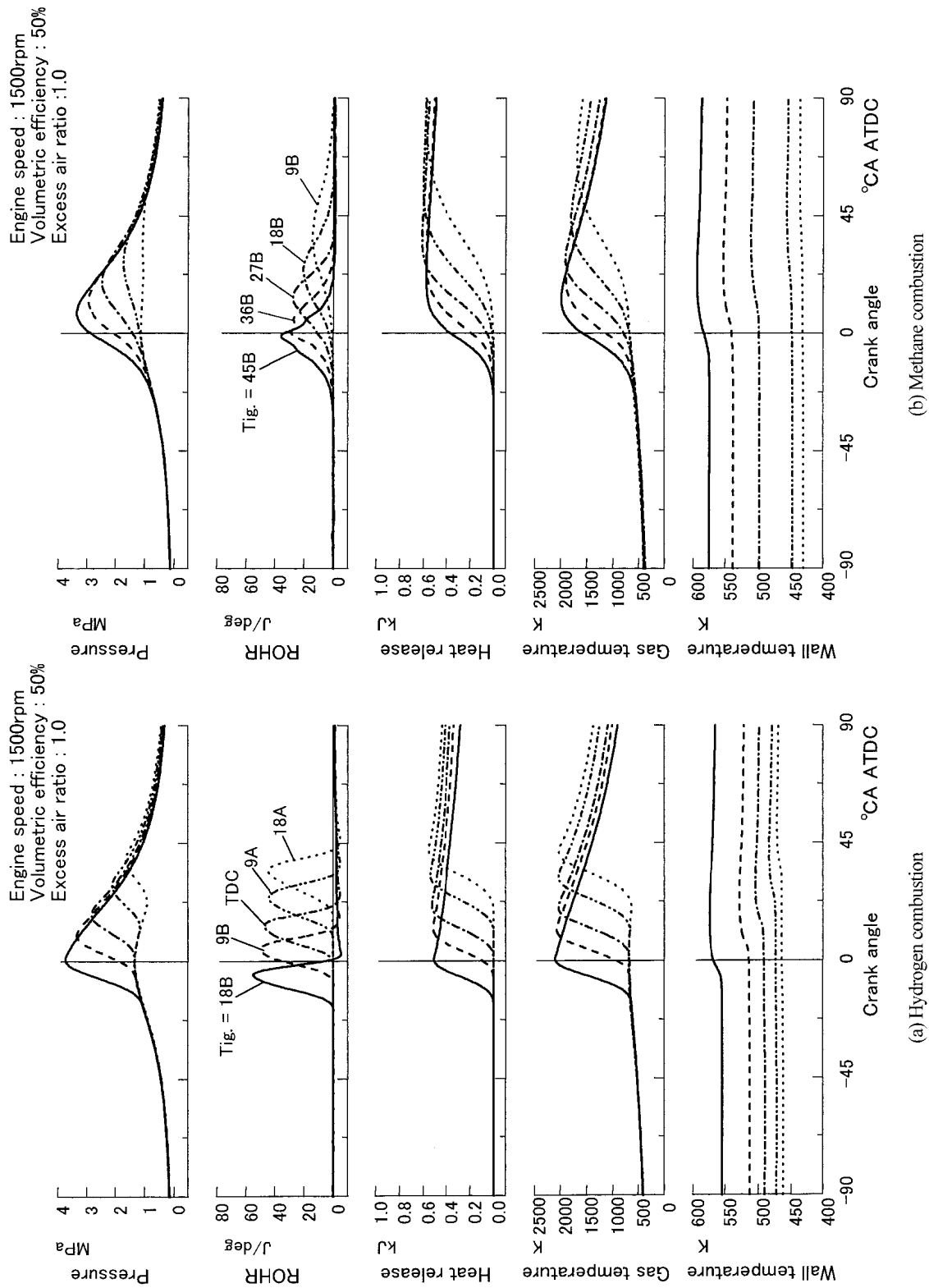


Fig. 2 Comparison of hydrogen and methane combustion.

has a higher cooling loss compared with methane combustion. The higher cooling loss for hydrogen combustion could be attributed to a thin temperature boundary layer thickness on the combustion chamber wall due to a shorter quenching distance [4]. The high burning velocity for hydrogen combustion may also cause intense convection between the burning gas and the wall, resulting in an enhancement of the heat transfer.

By considering the effect of cooling loss on the rate of heat release, factors influencing the thermal efficiency of the hydrogen engine will be discussed. Indicated thermal efficiency η_i of a spark ignition (SI) engine is expressed by [5]

$$\eta_i = \eta_{th} \eta_{glh} \eta_u (1 - \phi_w) \quad (2)$$

where η_{th} is the theoretical thermal efficiency of Otto cycle, η_{glh} is the degree of constant volume, η_u is the combustion efficiency and ϕ_w is the cooling loss ratio. The degree of constant volume η_{glh} was calculated by the following equation from the apparent rate of heat release $dQ/d\theta$:

$$\eta_{glh} = \frac{1}{\eta_{thQ}} \int \left\{ 1 - \left[\frac{V_h + V_c}{V(\theta)} \right]^{1-\gamma} \right\} \frac{dQ}{d\theta} d\theta \quad (3)$$

To express quantitatively the fraction of the cooling heat loss in the real heat release, an index, $\eta_u(1 - \phi_w)$ or Q/Q_{fuel} , is introduced. The cumulative apparent heat release Q can be related to the cumulative real heat release Q_B and the cumulative cooling loss Q_C as follows:

$$Q = Q_B - Q_C \quad (4)$$

If the combustion efficiency is denoted as η_u , Q/Q_{fuel} can be written as

$$\frac{Q}{Q_{fuel}} = (Q_B - Q_C) \frac{\eta_u}{Q_B} \quad (5)$$

and Q/Q_{fuel} can be rewritten using the cooling loss ratio ϕ_w defined as $\phi_w = Q_C/Q_B$:

$$\frac{Q}{Q_{fuel}} = \eta_u (1 - \phi_w) \quad (6)$$

If the combustion efficiency η_u is given by the exhaust gas analysis, the cooling loss ratio ϕ_w can be quantified from the heat release analysis.

Figure 3 shows a comparison of the effects of ignition timing on the thermal efficiency and its components between hydrogen and methane combustion at the stoichiometric excess air ratio. It can be seen from the figure that the trend of the curve of $\eta_{glh} \eta_u (1 - \phi_w)$ is very similar to that of the indicated thermal efficiency η_i . This correlation and equa-

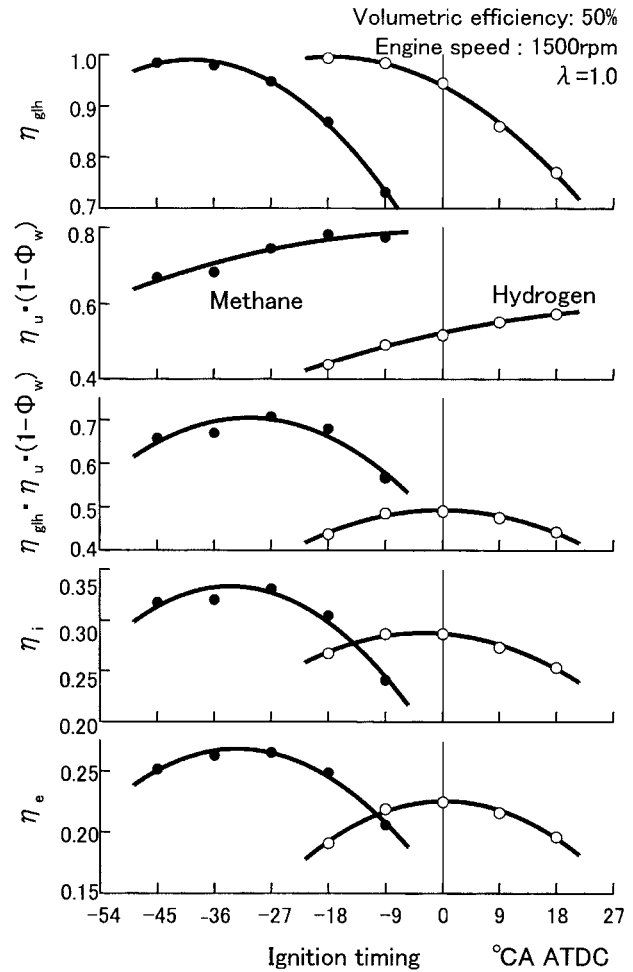


Fig. 3 Influence of ignition timing on components of thermal efficiency.

tion (2) suggest that the theoretical thermal efficiency η_{th} remains almost constant at various ignition timings. Accordingly, the degree of constant volume η_{glh} and $\eta_u(1 - \phi_w)$ are the two dominant factors used to determine the thermal efficiency in SI engines. In hydrogen combustion, a higher degree of constant volume η_{glh} is achieved even with retarded ignition timings, but $\eta_u(1 - \phi_w)$ is lower than in methane combustion. The lower $\eta_u(1 - \phi_w)$ means a higher cooling loss because the combustion efficiency η_u in homogeneous charge stoichiometric combustion hardly changes with the changes in ignition timing [6]. The larger cooling loss for hydrogen combustion resulted in lower thermal efficiencies at throttled stoichiometric conditions.

Figure 4 shows the effect of ignition timing on the cooling loss ratio ϕ_w . In combustion of both fuels, the cooling loss ratio ϕ_w tends to increase with an advance in ignition timing. It is worth noting that hydrogen combustion has a significantly higher cooling loss ratio ϕ_w than methane combustion at the same ignition timing or the optimum ignition timing for thermal efficiency at MBT (minimum ignition

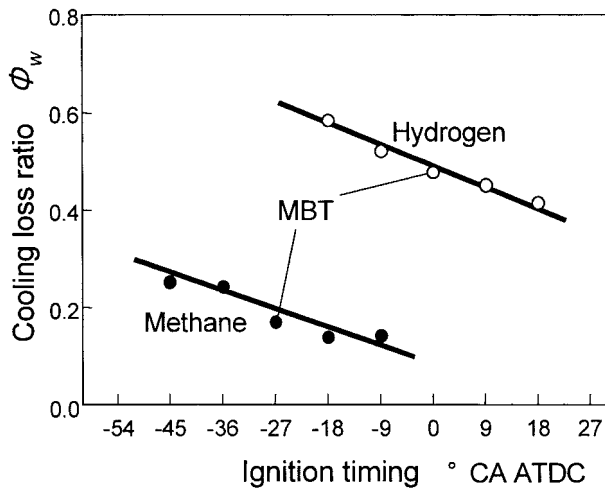


Fig. 4 Influence of ignition timing on the heat loss ratio.

advance for best torque). The result suggests that reduction of the cooling loss is essential to achieve higher thermal efficiency in hydrogen-fuelled engines.

Figure 5 shows the influence of ignition timing on instantaneous heat flux calculated from the time record of the surface temperature measured at a representative location in the cylinder head shown in Fig. 1. It is seen in the figure that advanced ignition timing causes the heat flux to increase for both fuels and that hydrogen combustion has a higher heat flux on the wall than methane combustion at all ignition timings. Figure 6 shows the maximum value of the instantaneous heat flux against the ignition timing. The instantaneous heat flux presented in this figure is a local information and does not correspond directly to the total cooling loss in the combustion chamber. However, the trends of heat flux against ignition timing for both fuels are very similar to those for the total cooling loss versus ignition timing shown in Fig. 4. This implies that the cooling loss analysis with the indicator diagram applied in this study is informative enough to see the trend of the cooling loss.

3.2 Estimation of the real rate of heat release using the Wiebe function

The degree of constant volume burning and the degree of constant volume cooling are two important indices in thermal efficiency analysis. The degree of constant volume cooling η_{glc} is especially important in the cycle analysis of a hydrogen-fuelled engine because of its high cooling loss fraction. The degree of constant volume burning and the degree of constant volume cooling can be calculated using the real rate of heat release $dQ_B/d\theta$ and the rate of cooling $dQ_C/d\theta$. However, it is impossible to measure

directly the real rate of heat release $dQ_B/d\theta$ and to obtain the rate of cooling $dQ_C/d\theta$ from the measured instantaneous local heat flux. For this reason, a combustion function was employed in this study to approximate the real rate of heat release. From among various combustion functions describing the mass burnt fraction [7–9], the following Wiebe function [7] was chosen:

$$x(\theta) = 1 - \exp \left[-A \left(\frac{\theta - \theta_f}{\theta_z} \right)^{m+1} \right] \quad (7)$$

where θ_f is the beginning of the combustion period and θ_z is the combustion period. The coefficients A and m in the Wiebe function were adjusted so that the function could fit the curve of the cumulative apparent heat release Q during the combustion period. The coefficients m determined were 2.0 and 3.0 for hydrogen and methane combustion respectively for all of the ignition timings. Another coefficient A in the function was varied in each case for the best fit. The curve fitted to the cumulative apparent heat release Q was multiplied by $\eta_u Q_{fuel}/Q$, i.e. Q_B/Q , to give the cumulative real heat release, based on the assumption that the real and apparent rates of heat release are analogous to each other. The rate of cooling $dQ_C/d\theta$ was obtained from the real rate of heat release $dQ_B/d\theta$ and the apparent rate of heat release $dQ/d\theta$:

$$\frac{dQ_C}{d\theta} = \frac{dQ_B}{d\theta} - \frac{dQ}{d\theta} \quad (8)$$

The degree of constant volume burning η_{glb} and the degree of constant volume cooling η_{glc} are defined as follows:

$$\eta_{glb} = \frac{1}{\eta_{th} Q_B} \int \left\{ 1 - \left[\frac{V_h + V_c}{V(\theta)} \right]^{1-\gamma} \right\} \frac{dQ_B}{d\theta} d\theta \quad (9)$$

$$\eta_{glc} = \frac{1}{\eta_{th} Q_C} \int \left\{ 1 - \left[\frac{V_h + V_c}{V(\theta)} \right]^{1-\gamma} \right\} \frac{dQ_C}{d\theta} d\theta \quad (10)$$

The degree of constant volume η_{glh} can be related to η_{glb} and η_{glc} :

$$Q \eta_{glh} = Q_B \eta_{glb} - Q_C \eta_{glc} \quad (11)$$

From equations (2), (5) and (11), the indicated thermal efficiency η_i is described using the degree of constant volume burning η_{glb} and the degree of constant volume cooling η_{glc} as follows:

$$\eta_i = \eta_{th} \eta_u (\eta_{glb} - \phi_w \eta_{glc}) \quad (12)$$

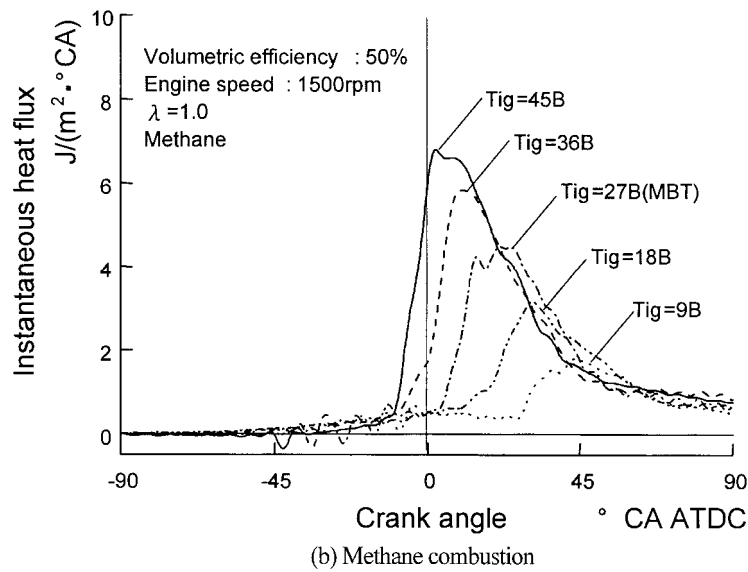
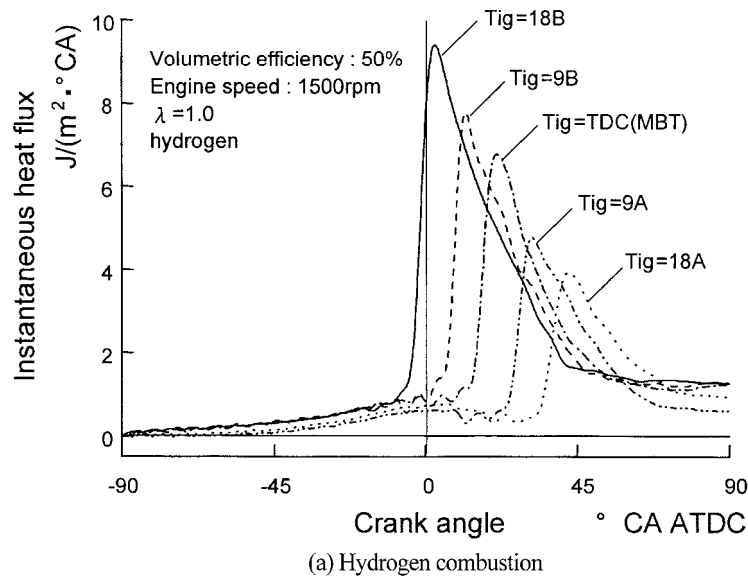


Fig. 5 Instantaneous heat flux for different ignition timings.

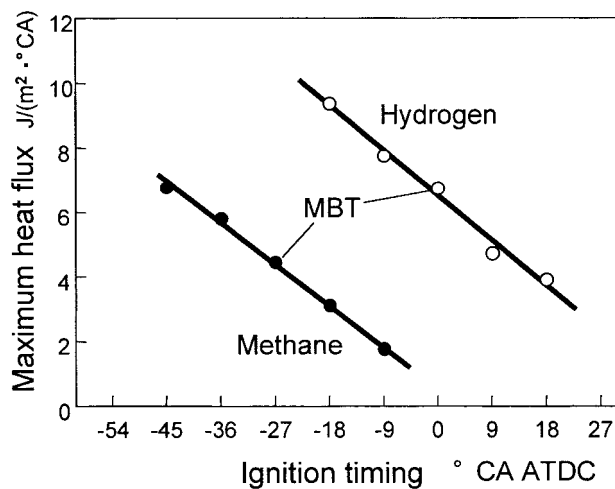


Fig. 6 Influence of ignition timing on the maximum heat flux.

3.3 The degree of constant volume burning and the degree of constant volume cooling

3.3.1 Influence of ignition timing

Figure 7 shows the influence of ignition timing on the in-cylinder pressure, the cumulative apparent heat release Q , the cumulative real heat release Q_B and the cumulative cooling loss Q_C . The cumulative real heat release Q_B and the cumulative cooling loss Q_C were estimated using the Wiebe function, as described in the previous section. The cumulative cooling loss Q_w was calculated using the Woschni correlation [10] and was presented in the figure as a reference. As can be seen in a comparison between Q_C and Q_w , the application of the Woschni correlation is apparently unsuccessful in describing the cooling loss in hydrogen and methane combustion.

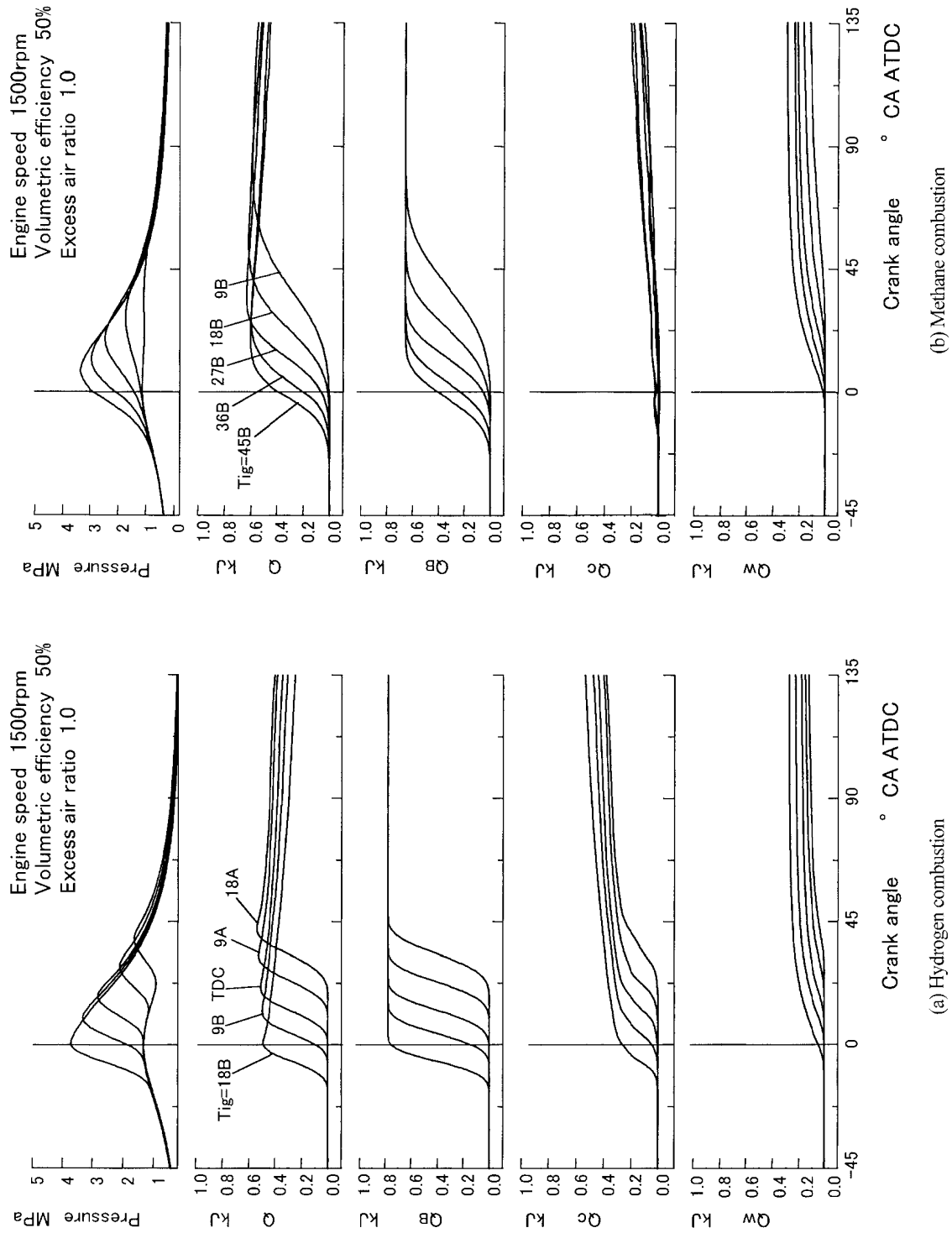


Fig. 7 Influence of ignition timing on the heat release and cooling loss.

It should be noted in the figure that the cooling loss in hydrogen combustion is significantly higher than that in methane combustion. The higher cooling loss ratio in hydrogen combustion could be attributed to the thin temperature boundary layer thickness due to a short quenching distance. The high burning velocity of hydrogen combustion may have some positive effect on increasing heat transfer between the burning gas and the combustion chamber walls.

Figure 8 shows the variations of the degree of constant volume burning η_{glB} and the degree of constant volume cooling η_{glC} with the change in ignition timing of the fuel as a parameter. It can be seen in the figure that η_{glB} has the same level for both hydrogen and methane combustion, although the curve for hydrogen is shifted later against the ignition timing. It is also seen that regardless of the fuel both η_{glB} and η_{glC} increase with an advance in ignition timing. As expected, the degree of constant volume cooling η_{glC} in hydrogen combustion is very much higher than in methane combustion in a range of ignition timing tested. Hydrogen combustion at MBT exhibits a higher degree of constant volume cooling than methane combustion at MBT, although both fuels have a similar degree of constant volume burning.

3.3.2 Influence of the excess air ratio on thermal efficiency

The influence of the excess air ratio on indicated and brake thermal efficiencies, η_i and η_e , as well as parameters affecting the thermal efficiencies, is shown in Fig. 9. Ignition timing was set at MBT for each fuel and excess air ratio. It can be seen that one of the features of hydrogen combustion is the wide range of operating conditions in regard to the excess air ratio. The degree of constant volume η_{glh} for hydrogen combustion keeps a high level over a wide range of excess air ratios because of the wide flammable range and high burning velocity. Since η_{glh} remains almost constant against the excess air ratio, the indicated thermal efficiency η_i is determined predominantly by $\eta_u(1 - \phi_w)$, as indicated by equation (2). The result of heat flux measurements shown in Fig. 10 provides support for the trend in $\eta_u(1 - \phi_w)$ versus the excess air ratio. However, hydrogen combustion at 50 per cent volumetric efficiency has lower $\eta_u(1 - \phi_w)$ and lower thermal efficiency, even in leaner mixture conditions.

Figure 11 shows the cooling loss ratio ϕ_w , the degree of constant volume burning η_{glB} and the degree of constant volume cooling η_{glC} . The behaviour of the cooling loss ratio ϕ_w against the excess air ratio is similar to the tendency of the maximum value of the instantaneous heat flux against the

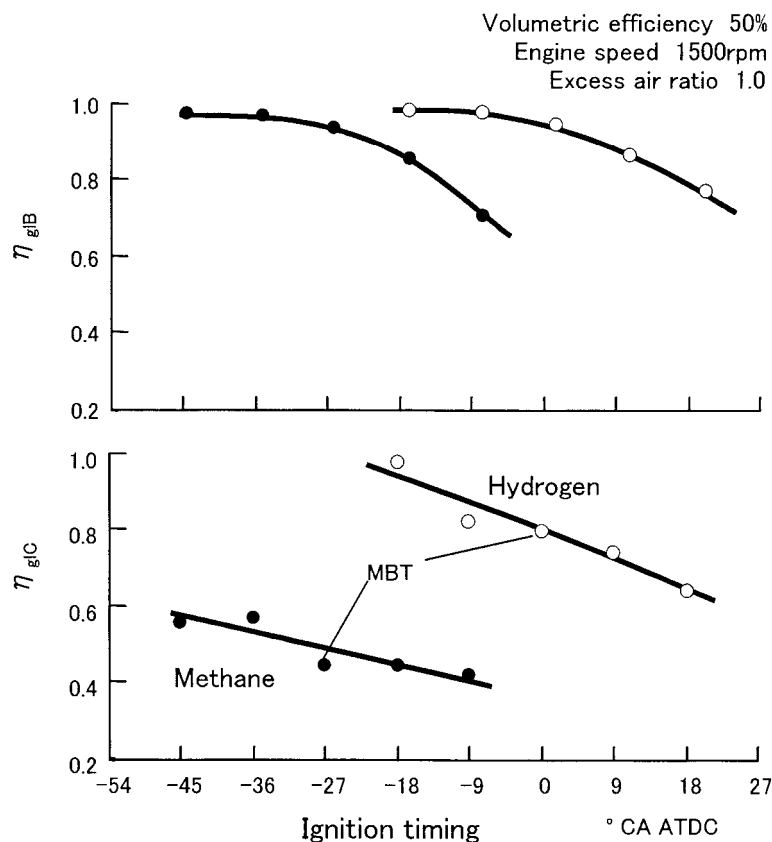


Fig. 8 Influence of ignition timing on η_{glB} and η_{glC} .

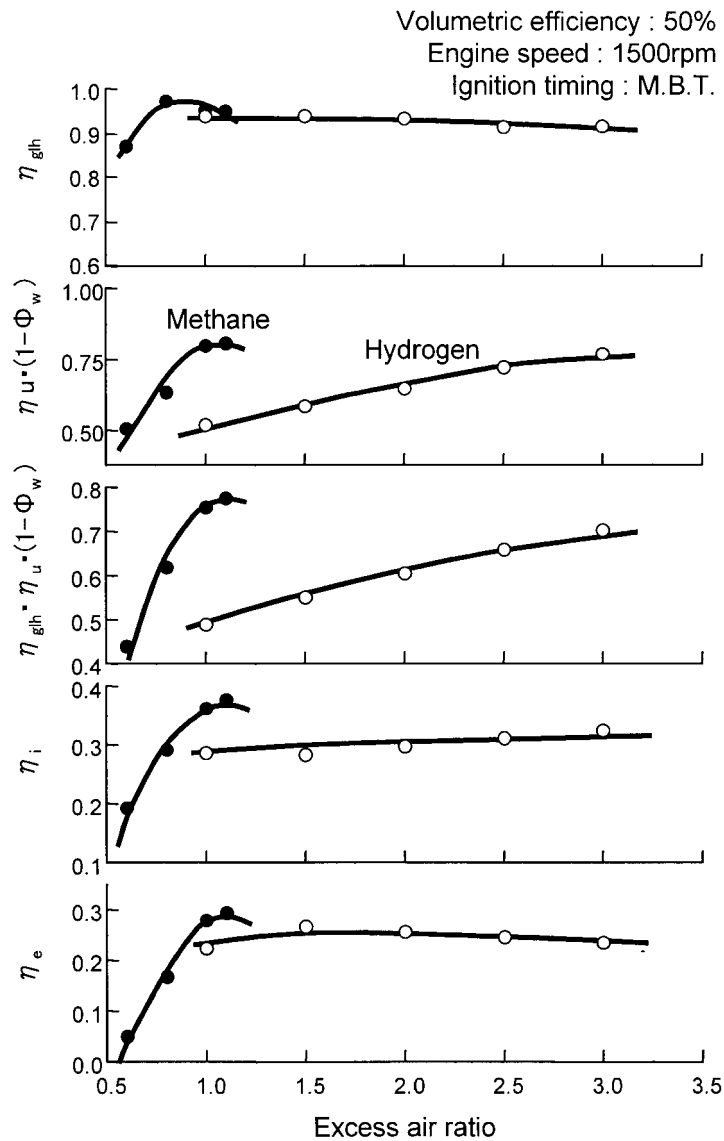


Fig. 9 Influence of the excess air ratio on components of thermal efficiency.

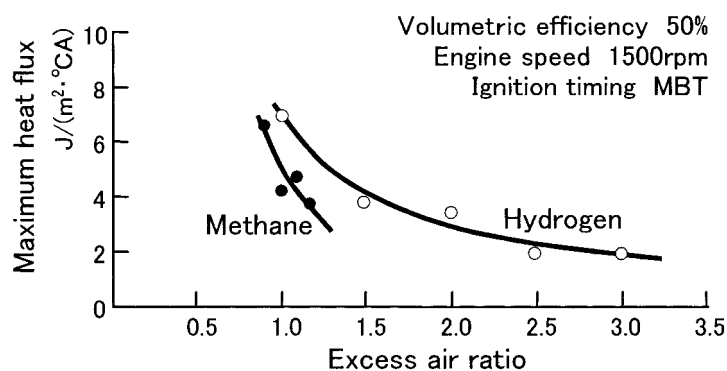


Fig. 10 Influence of the excess air ratio on the maximum instantaneous heat flux.

excess ratio shown in Fig. 10. Although hydrogen combustion has a higher degree of constant volume burning η_{glB} , even under fuel lean mixture conditions, the degree of constant volume cooling η_{glC} and cooling loss ratio ϕ_w are also higher than in methane combustion. The advantage of a high constant volume burning is cancelled by the disadvan-

tage of the high cooling loss in hydrogen combustion. This trend yields lower thermal efficiencies to hydrogen-fuelled engines.

3.4 Exhaust heat analysis with indicator diagram

The high cooling loss ratio and the high degree of constant volume of hydrogen combustion are

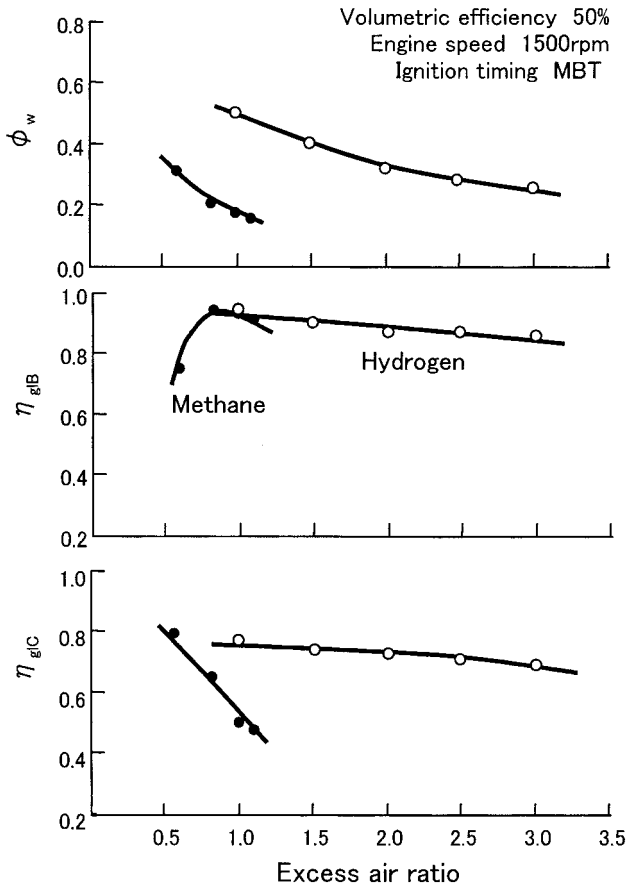


Fig. 11 Influence of the excess air ratio on ϕ_w , η_{glb} and η_{glc} .

thought to influence the exhaust heat. Figure 12 shows the exhaust heat ratio ϕ_{ex} and the exhaust gas temperature as functions of ignition timing. The exhaust gas temperature was measured using a thermocouple installed in the exhaust manifold. In spite of the lower thermal efficiency in the case of hydro-

gen combustion, the exhaust temperature is lower for hydrogen combustion due to the higher cooling loss.

The exhaust heat ratio ϕ_{ex} was obtained by analysing the indicator diagram. The exhaust heat Q_{ex} is in terms of the cumulative real heat release Q_B , the cumulative cooling loss Q_C and the indicated work W_i in a cycle as follows:

$$Q_{ex} = Q_B - Q_C - W_i \quad (13)$$

Here, the cumulative real heat release Q_B and the cumulative cooling loss Q_C describe the cumulative apparent heat release Q as shown in equation (5):

$$Q_{ex} = Q - W_i \quad (14)$$

The indicated work W_i is expressed by

$$W_i = \eta_{th} \eta_{glh} Q \quad (15)$$

The exhaust heat Q_{ex} is described in the following form:

$$Q_{ex} = (1 - \eta_{th} \eta_{glh}) \eta_u (1 - \phi_w) Q_{fuel} \quad (16)$$

The exhaust heat ratio ϕ_{ex} was defined as the ratio of exhaust heat Q_{ex} to the heat of the fuel supplied per cycle Q_{fuel} :

$$\begin{aligned} \phi_{ex} &= Q_{ex} / Q_{fuel} \\ &= (1 - \eta_{th} \eta_{glh}) \eta_u (1 - \phi_w) \end{aligned} \quad (17)$$

Here, it is known that the combustion efficiency η_u in stoichiometric homogeneous SI combustion hardly changes with the variation of ignition timing. Accordingly, the exhaust heat ratio ϕ_{ex} , in this case,

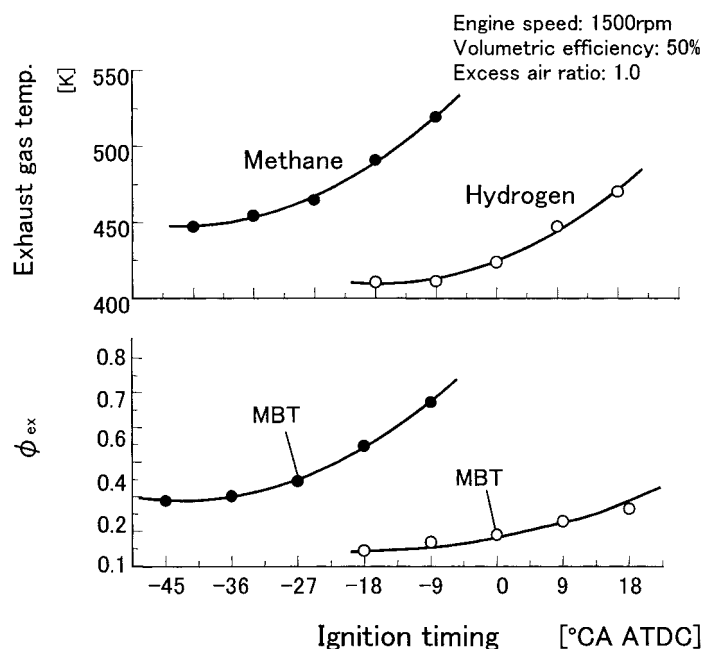


Fig. 12 Influence of ignition timing on exhaust heat characteristics.

is mainly dominated by the degree of constant volume η_{glh} and the cooling loss ratio ϕ_w .

The variation of exhaust heat ratio ϕ_{ex} with ignition timing is similar to that of the exhaust gas temperature. For both fuels, the exhaust heat ratio ϕ_{ex} tends to increase with retardation of ignition timing and hydrogen combustion has a lower exhaust heat ratio ϕ_{ex} than methane combustion. This is due to a higher degree of constant volume η_{glh} and cooling loss ratio ϕ_w for the hydrogen combustion.

4. Conclusion

The cooling loss from the burning gas to the cylinder walls in a homogeneous charge SI engine was quantitatively evaluated by analysing the cylinder pressure diagram and the exhaust gas composition. The degree of constant volume burning and the degree of constant volume cooling were also obtained by fitting the Wiebe function to the rate of heat release calculated using the cylinder pressure diagram. These two methods were applied to the analysis of combustion and cooling processes of an SI gas engine fuelled with hydrogen or methane. Comparisons regarding the combustion and the cooling characteristics between hydrogen and methane combustion were made by varying the excess air ratio and ignition timing.

The results derived from the analysis are:

1. The cooling loss ratio, the ratio of the cooling loss to the real heat release, tends to decrease with the retardation of ignition timing for both hydrogen and methane combustion. This trend was confirmed by taking instantaneous heat flux measurements at a representative location in the cylinder head.
2. The cooling loss ratio in the case of hydrogen combustion is higher than that of methane combustion. This could be attributed to the thinner quenching distance and the faster burning velocity for the hydrogen combustion.
3. The degree of constant volume cooling decreases with the retardation of ignition timing and the increase in the excess air ratio for both fuels.
4. The degree of constant volume cooling in the case of hydrogen combustion is higher than that of methane combustion.
5. Both the higher cooling loss ratio and the higher degree of constant volume cooling make the thermal efficiency of hydrogen combustion lower than that of methane combustion in throttled con-

ditions. Therefore, the reduction of the cooling loss ratio is essential to improve thermal efficiency of hydrogen-fuelled engines.

6. Hydrogen combustion has less exhaust heat as compared with methane combustion because of the higher degree of constant volume and the higher cooling loss ratio.

Notation

A, m	constants for the Wiebe function
D	cylinder bore (m)
P	in-cylinder pressure (Pa)
P_m	motoring pressure (Pa)
P_r	in-cylinder pressure at the reference state (Pa)
$Q, dQ/d\theta$	cumulative apparent heat release (J), apparent rate of heat release ($J/^\circ CA$)
$Q_B, dQ_B/d\theta$	cumulative real heat release (J), real rate of heat release ($J/^\circ CA$)
$Q_C, dQ_C/d\theta$	cumulative cooling loss (J), rate of cooling ($J/^\circ CA$)
Q_{ex}	exhaust heat (J)
Q_{fuel}	heat of fuel supplied per cycle (J)
Q_w	cumulative cooling loss calculated with Woschni's equation (J)
S_p	mean piston speed (m/s)
T_g	in-cylinder mean gas temperature (K)
T_r	in-cylinder mean gas temperature at the reference state (K)
V	in-cylinder volume (m^3)
V_c	clearance volume (m^3)
V_h	stroke volume (m^3)
V_r	in-cylinder volume at the reference state (m^3)
x	mass burnt fraction
α	heat transfer coefficient ($W/m^2 K$)
γ	ratio of specific heats
η_e	brake thermal efficiency
η_{glB}	degree of constant volume burning
η_{glC}	degree of constant volume cooling
η_{glh}	degree of constant volume
η_i	indicated thermal efficiency
η_{th}	theoretical thermal efficiency of the Otto cycle
η_u	combustion efficiency
η_v	volumetric efficiency (%)
θ	crank angle ($^\circ CA$)
θ_f	beginning of combustion in the Wiebe function ($^\circ CA$)

θ_z	combustion period in the Wiebe function (° CA)
λ	excess air ratio
ϕ_{ex}	exhaust heat ratio
ϕ_w	cooling loss ratio

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