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1 In Situ FT-IR Study on the Homogeneous Nucleation of Nanoparticles
2 of Titanium Oxides from Highly Supersaturated Vapor

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Abstract

The formation of nanoparticles of titanium oxides by homogeneous nucleation from highly supersaturated vapors was investigated by in situ Fourier transform IR spectroscopy and by observation of the resulting nanoparticles by transmission electron microscopy (TEM). Titanium metal was thermally evaporated in a specially designed chamber under a gaseous atmosphere of oxygen and argon. Nanoparticles nucleated and subsequently grew as they flew freely through the oxidizing gas atmosphere. Nascent nanoparticles of titanium oxides showed a broad IR absorption band at 10–20 μm . Subsequently, the cooled nanoparticles showed a sharp crystalline anatase feature at 12.8 μm . TEM observations showed the formation of spherical anatase nanoparticles. The IR spectral evolution showed that the titanium oxides nucleated as metastable liquid droplets, and that crystallization proceeded through secondary nucleation from the supercooled liquid droplets. This suggests that history of the titanium oxide nanoparticles, such as the temperature and oxidation that they experience after nucleation, determines their polymorphic form.

Keywords

A1. Nucleation, A3. Physical vapor deposition process B1. Nanomaterials, B1. Oxides

1. Introduction

The TiO_2 system contains three naturally occurring polymorphs: rutile, anatase, and brookite. The synthesis of nanocrystalline titanium oxides by homogeneous nucleation from the vapor phase often results in the formation of anatase, which is known to be a metastable phase in the bulk oxide.¹⁻³

Thermodynamic stability at the nanoscale is strongly influenced by surface energetics. Some oxides have several polymorphs such as alumina,^{4,5} hafnia,⁶ zirconia,⁷⁻⁹ and titania^{10,11}, which show size-dependent crossovers of phase stability. Although rutile is known to be the stable phase in bulk TiO_2 under ambient conditions, theoretical studies have suggested that anatase becomes the stable phase when particle size is less than 15 nm in vacuum, because of the lower average surface free energy of anatase ($1.32 \text{ J}\cdot\text{m}^{-2}$) compared with rutile ($1.91 \text{ J}\cdot\text{m}^{-2}$).¹² Furthermore, according to calculations based on density functional theory, amorphous TiO_2 is thermodynamically stable when its nanoparticles are smaller than about 2 nm.¹³ In contradiction to the thermodynamic stability, the appearance of anatase at sizes above the stability limit is often observed. Formation of the metastable anatase particles has been proposed as a result of subsequent growth of anatase nuclei without phase transition to stable rutile beyond the stability crossover size. In a supersaturated mother phase, the nucleation rate of a phase that is metastable in bulk form can sometime overcome that of a stable bulk phase

because of the lower surface free energy of the former.¹⁴ Phase transitions to the stable phase occur subsequently.^{15,16} In addition to rutile and anatase, an amorphous oxygen-deficient species columbite (α - PbO_2)-like phase and fluorite (CaF_2)-like cubic phase have been prepared as metastable forms through homogeneous nucleation of supersaturated titanium oxide vapor.^{1,17–19} Although these studies successfully described the crystallographic characteristics of the nanoparticles in detail, the mechanism of the appearance and disappearance of metastable phases during nucleation remains unclear.

Homogeneous nucleation from supersaturated vapor is the key to understanding the formation of astronomical dusts around dying stars. The Universe is considered to be filled with solid-state particles produced by late-type giant stars, such as supernovae and asymptotic giant branch stars. The surface of the first solid to precipitate during dust formation provides heterogeneous reaction sites that trigger the formation of minerals and organic compounds around such stars.²⁰ Consequently, homogeneous nucleation of solid particles is a first step toward the formation of complex molecules in space. Thermodynamic calculations^{21,22} suggest that titanium oxides are among the first condensates to form and that they operate as heterogeneous nucleation sites in dust formation.

We recently developed an in situ infrared observation system for studying the homogeneous nucleation of nanoparticles from highly supersaturated vapors.²³ To elucidate

the polymorphic appearance of titanium oxides in the homogeneous nucleation process, we performed IR measurements in situ on nanoparticles nucleating from a highly supersaturated vapor generated by the gas-evaporation method, an old-fashioned and simple technique for the preparation of nanoparticles.²⁴ Features of the IR absorption band were also compared with IR spectra of astronomical bodies to examine the possibility of whether titanium oxides appear as an early condensate around evolved stars.

2. Experimental Methods

We performed nucleation experiments on titanium oxide nanoparticles, and we monitored the process by using a Fourier transform IR (FT-IR) spectrometer (Spectrum 400; PerkinElmer, Waltham, MA) with a triglycine sulfate (TGS) thermal detector, as described in a previous study.²³ A schematic representation of the experiment is shown in Figure 1. The height of the measurement points above the evaporation source can be changed from 2 cm for newly nucleated particles to 6 cm for cooled nanoparticles. This permits the recording of spectra of both newly nucleated and cooled nanoparticles. A series of experiments were carried out independently under similar experimental conditions. The diameter of the IR beam was 20 mm, so that the resulting IR spectra represented the average structure of nanoparticles in a 20 mm **diameter** column.

84 The chamber was evacuated to a pressure below 1×10^{-4} Pa, the gate valve was closed,
85 and high-purity O₂ (99.9%) and Ar (99.9999%) were injected. Initially, the pressure was
86 raised to $(5.0 \pm 0.1) \times 10^2$ Pa with O₂ gas, and it was then raised to a total pressure of $1.0 \times$
87 10^4 Pa with Ar. The gas pressure was measured by means of a capacitance manometer
88 (GM-1000, ULVAC Kiko Inc., Saito City). The evaporation source was a 30-mm-long
89 tantalum wire with an optical axis $\phi = 1$ mm and a purity of 99.95% (Nilaco Corp., Tokyo),
90 which was connected to Cu electrodes to permit rapid electrical-resistance heating.
91 Temperature of the source was monitored by using a radiation thermometer ($\lambda = 0.8\text{--}1.6$ μm ;
92 FTZ2; Japan Sensor Corp., Tokyo). The emissivity of the tantalum metal was assumed to be
93 fixed at 0.3 for the purposes of calculating the temperature. Titanium metal wire ($\phi = 0.1$ mm;
94 purity: 99.9%) was coiled around the evaporation source. Gradual application of an AC
95 voltage resulted in resistive heating of the evaporation source to 2200 ± 200 K within several
96 seconds, at which stage the titanium metal wire evaporated. The resulting vapor flowed
97 upward as a result of the thermal convection formed around the hot evaporation source and it
98 subsequently cooled to induce homogeneous nucleation of nanoparticles, which were visible
99 as a smoke. The resulting nanoparticles were collected on a stainless-steel sheet set 2 cm
100 above the IR measurement points in each experiment.

The collected particles were picked up on a thin film of amorphous carbon mounted on a standard copper grid for transmission electron microscopy (TEM). The particles were then observed by TEM (JEM-2100F; JEOL Ltd., Tokyo) at an acceleration voltage of 200 kV. Particles from the collection holder were agitated with KBr powder, which was used to prepare pellets for subsequent FT-IR measurements.

3. Result and Discussion

Heating of the evaporation source to 2200 K resulted in the formation of white nanoparticles. IR spectra of the nucleating nanoparticles recorded 2 cm from the source (Figure 2a) showed a broad band extending from 10 to 20 μm , which cannot be attributed to gas-phase molecules. Ti–O stretching and Ti–O–Ti bridging stretching modes appear in this region for sol–gel samples of titanium oxides (see, for example, Huang et al.²⁵). Therefore, there is no doubt that the absorbing material in our experiments consisted of nascent nanoparticles of titanium oxides. The width of the band in this region is broader than that of the crystalline. We concluded that most of the titanium oxide nanoparticles nucleated as noncrystalline liquid droplets or in an amorphous solid form.

The spectrum recorded 6 cm from the source (Figure 2b) showed a sharper band centered at 12.8 μm . This peak is a diagnostic peaks for crystalline anatase, as calculated from the

optical constants of spherical particles.²⁶ This evolution of the IR spectra as the nanoparticles cooled showed that a phase transition occurred while they were free flying. The long-range ordered structure of TiO₆ octahedra shows a sharp absorption at about 13–14 μ m. The newly nucleated titanium oxides nanoparticles did not show this absorption. Subsequent crystallization resulted in the formation of anatase.

Nucleation occurred exclusively from highly supersaturated vapors in our experimental gas-evaporation system. Recent in situ interferometric studies on the homogeneous nucleation of manganese metal and tungsten oxide showed that the critical nuclei consisted of 3 ± 1 atoms and 8 ± 1 molecules, respectively.^{27,28} Molecular-dynamics simulations on Lennard-Jones molecules also showed that the critical nuclei in an atmosphere with a supersaturation ratio of more than 100 consist of about 10 atoms.^{16,29–31} Because physical conditions such as the total pressure of the enclosed gas were the same as those in previous reports, the critical nuclei in this experiment were similarly expected to consist of a countable number of molecules; this is considerably smaller than the size for the crossover in stability from an amorphous phase to an anatase phases, which occurs at about 2 nm.¹³ The IR spectrum shown in Figure 2 is the average image for a 20 mm diameter column. IR spectra are affected to a greater extent by larger nanoparticles because of their greater volume fraction. Size distributions of the products were therefore studied by TEM observations. Typical TEM

images and corresponding electron-diffraction patterns of the nanoparticles collected at 4 and 8 cm above the evaporation source are shown in Figure 3. Radius of a nanoparticle was measured directly from TEM images and the average radii for 150 nanoparticles collected at 4 and 8 cm above the evaporation source were 27.5 ± 7.1 and 27.5 ± 6.3 nm, respectively. The minimum and maximum radii observed were about 5 and 55 nm, respectively, in both samples. Amplitude of absorbance arises from nanoparticles with relatively larger volume. The radii corresponding to the average volumes calculated from the 150 nanoparticles represented in the IR spectra were $31.4^{+7.6}_{-17.8}$ and $30.4^{+5.3}_{-8.3}$ nm for the nanoparticles collected at 4 cm and at 8 cm, respectively. Newly nucleated nanoparticles grew to a size of the order of tens of nanometers in diameter and the titanium oxide molecules were exhausted at rates that were orders of magnitude faster than the typical convection velocity of the smoke (10 cm/s; see Supplementary Information, Section 1). Under these types of conditions, nucleation always occurs and most of the growth units are exhausted within a distance of a few millimeters from the evaporation source.^{27,28,32} The IR spectra shown in Figure 2a can therefore be considered to represent newly nucleated nanoparticles with sizes of the order of several tens of nanometers that had completed vapor growth. This showed that the transition from an amorphous to a stable crystalline phase did not occur at the crossover size for the shift in thermodynamic stability from amorphous titanium dioxide to anatase, which is about 2 nm.

Spherical nanoparticles of anatase were observed in both samples, which is consistent with the results of IR spectroscopy. Nanoparticles collected at 4 cm are rapidly quenched by attachment to the collecting sheet and their state is preserved. These particles showed diffraction rings attributed to other crystalline structures and halo patterns caused by amorphous particles. The diffraction spots can be explained by the present of titanium oxides with an oxygen-deficient stoichiometry, such as Ti_8O_{15} (JCPDS card no.18-1404), Ti_9O_{17} (JCPDS card no. 18-1405) or $\text{Ti}_{10}\text{O}_{19}$ (JCPDS card no. 11-474) which are known as Magnéli phases. Though weak diffraction spots close to (101) in Figure 3b indicate that minute amount of oxygen deficient titanium oxide were also contained, neither the other crystalline phases nor amorphous were observed abundantly in the case of the nanoparticles collected at 8 cm. An example of a high-resolution TEM micrograph of a Ti_8O_{15} crystalline nanoparticle and its fast Fourier transform (FFT) image is shown in Figure 4.

These oxygen-deficient phases become thermodynamically stable when the O/Ti ratio is near 1.8.³³ Furthermore, nonhomogeneous contrasts resulting from distortion and edge dislocations were frequently observed for quenched nanoparticles. The formation of oxygen-deficient crystalline phases of titanium oxides and the presence of greater numbers of defects exclusively in the nanoparticles collected at 4 cm from the evaporation source suggest that a portion of the noncrystalline nanoparticles had a O/Ti ratio of less than 2 during the

initial stages of crystallization. Subsequent crystallization involves gradual oxidation of the free-flying nanoparticles. The lattice fringes in Figure 4 disappeared at the surfaces of the particles. The appearance of an amorphous state at the surface of a particle with a crystalline interior is consistent with the results of molecular-dynamics simulations.³⁴ This suggests that secondary nucleation induces anatase formation through a homogeneous reaction in metastable noncrystalline particles.

The additional peak that appeared at 10.5 μm (Figure 2b) cannot be attributed to anatase or rutile. This unidentified band might derive from crystalline oxygen-deficient titanium oxides. No distinct IR spectra of Magnéli phases have been reported in any previous study because such phases are difficult to isolate.

The collected nanoparticles were embedded in a KBr medium and their IR spectra were recorded by means of the conventional pellet technique (Figure 5). A band at 10.5 μm was present in the spectrum of the sample collected 4 cm from the source (Figure 5a) and in that of free-flying particles (Figure 2b) but was absent in the spectrum of the sample collected 8 cm from the source (Figure 5b). This temporary appearance of the 10.5 μm band suggests that the nanoparticles were transformed into anatase while they were free flying. We propose that oxygen-deficient titanium oxides are formed in the nucleation process and that subsequent oxidation leads to their transformation into anatase.

The temperature field around the evaporation source under similar conditions has been examined in a previous study, and the typical convection velocity of the smoke is known to be 10 cm/s in a 10^4 Pa atmosphere.²³ The temperature of a free-flying nanoparticle can be regarded as identical to that of the gas because of the rapid heat transfer (see Supplementary Information, Section 2). By comparing the measured area for FT-IR and the growth conditions, we estimated that crystallization is complete within 0.1–1 s at 500–700 K. We calculated the rate of nucleation of crystalline anatase J in an amorphous titanium dioxide nanoparticle as a function of the temperature; details are given in the Supplemental Information, Section 3. We then defined the timescale for homogeneous nucleation, τ_{homo} , of a particle with volume V as follows;

$$\tau_{homo} = \frac{1}{J \times V}$$

We calculated τ_{homo} for a spherical particle with radius $r = 50$ nm, which we chose as an upper boundary for this study (Figure 6). The evaluated waiting time for nucleation of anatase from the amorphous phase had an order of magnitude in excess of 0.1–1 s over the entire temperature range. The nucleation rate is sensitive to the activation energy E_a and to the interfacial energy between anatase and the amorphous phase; we used a value of $\gamma = 0.379$ J m^{-2} for the latter, as this is intermediate between that of anatase and liquid titanium dioxide.³⁵

In general, nucleation rates for crystallization in a supercooled liquid droplet are higher as

a result of a reduction in activation energy (E_a/k), for example, from 38000 to 23000 K in the case of silicate.^{36–38} Unfortunately, the activation energy for crystallization of titanium oxides in a supercooled liquid state has never been reported. Consequently, a quantitative comparison of nucleation rates and crystallization velocities from the liquid phase and from the amorphous phase cannot be presented here. If we assume that the activation energy for crystallization from liquid droplets falls to 14000 K compared with the average value of 17400 K obtained experimentally for crystallization from the amorphous phase,^{39–40} the waiting time for nucleation approximates to the value determined in our experiment, shown by dashed line in Figure 6. Molecular-dynamics simulations showed that the melting temperature of titanium oxides falls markedly with increasing oxygen deficiency. For instance, the melting temperature for titanium oxide falls by 33% when it has 12.5% of oxygen vacancies, corresponding to a stoichiometry of Ti_4O_7 .⁴¹ Molecular-dynamics simulations of titanium dioxide nanoparticles at various temperatures showed that the loss of the X-ray diffraction peak that indicates melting occurs at lower temperatures than those measured for the bulk material, e.g. <1200 K for 2 nm anatase spheres.⁴² The reduction in the melting temperature due to size effects and oxygen deficiency promotes the formation of liquid droplets in the initial stages of nucleation. Rapid crystallization at a relatively low temperature and the decrease in the melting temperature of oxygen-deficient titanium oxides suggest that

the noncrystalline particles are droplets of molten liquid.

Thermochemical calculations showed that crystallization of anatase from supercooled liquid droplets occurs at $T < 2057 \text{ K}$.³⁵ Because the temperature of a particle was much lower than 2057 K in our experiments, the nucleation of anatase proceeded under high supercooling.

Nucleation of titanium oxides as liquid droplets has been directly measured, as in the case of silicate.²³ Next, we will examine the generality of nucleation via liquid droplet, taking into account the nucleation of liquid and crystalline phases from supersaturated vapor. In classical nucleation theory, the change in the Gibbs free energy of a system on formation of nuclei of a critical size from a supersaturated vapor is proportional to the ratio of the disadvantageous effect of the surface and the advantageous effect of chemical-bond formation in the bulk material ($\Delta G \propto \gamma^3 / \Delta\mu^2$, where γ is the surface free energy and $\Delta\mu$ is the difference in chemical potential compared with the vapor). In general, the surface free-energy value of the crystalline phase is larger than that of the liquid (amorphous) phase ($\gamma_c > \gamma_l$). On the other hand, the difference in chemical potential between the vapor and crystalline phases is always larger than that between the vapor and liquid phases ($\Delta\mu_c > \Delta\mu_l$). When the supersaturation ratio is smaller ($\Delta\mu_c \sim \Delta\mu_l$), the nucleation rate of the liquid overcomes that of the crystalline form because of the lower surface free energy. In contrast, a crystalline nanoparticle tends to nucleate directly from highly supersaturated vapor ($\Delta\mu_c > \Delta\mu_l$). Since the titanium oxide

nucleated as a liquid phase even in the present method, which makes very high supersaturation ratio, reported metastable phases prepared by other physical process in which supersaturation ratio at nucleation point may be smaller than or at least similar to our method, such as laser ablation,^{1,17-19} may also form via liquid droplets. Polymorphs branch off from the liquid droplets in a manner that depends on their history after nucleation. We therefore suggest that the O/Ti ratio of a particle and the cooling rate of the liquid droplets are the keys to understanding the polymorphic behavior of titanium oxides. Figure 7 is a schematic representation of the mechanism for the formation of anatase nanoparticles through homogeneous nucleation of liquid droplets.

IR spectra of nanoparticles are the most important index for the observation of astronomical dusts by telescopes. Fingerprints in the mid-IR region permit the identification of minerals at great distances. In the laboratory, reference spectra are usually obtained after embedding samples in highly transparent media. However, such spectra cannot readily be compared with those of astronomical dusts because of the difference in the dielectric constants of the surroundings between that of a vacuum ($\epsilon_m = 1$) and that of a dielectric medium.⁴³ In our studies, the 12.8 μm peak of anatase shifted to 14.1 μm in KBr medium (Figure 5b). The IR spectrum of anatase without an embedding effect has only been recorded once previously; in that case, the peak for a commercial edged aggregate was centered at

13.10 μm .⁴⁴ The band width is also affected by the medium. The full width at half maximum of the band increased from 3.9 μm (Figure 2b) to 5.2 μm in KBr medium (Figure 5a). This is the first report of the appearance in IR spectra of a peak at 12.8 μm for spherical nanoparticles of anatase in the free-flying state ($\epsilon_m \sim 1$), which permits direct comparison with astronomical observations. A strong sharp feature has been detected at 13 μm around oxygen-rich evolved stars, and the carrier is often related to the first condensing mineral.^{45,46} This 13 μm feature has not yet been successfully assigned. IR spectra of free-flying titanium oxides might assist in this assignment.

4. Conclusion

The nucleation of titanium oxides was studied by in situ IR measurement in the free-flying state. Newly nucleated nanoparticles showed broad noncrystalline features. Later, the cooled nanoparticles showed features of crystalline anatase. Therefore, titanium oxides nanoparticles nucleate in a metastable noncrystalline form that might consist of liquid droplets. Subsequent crystallization results in the formation of anatase. Identification of the nucleation in a noncrystalline phase provides general insight into the mechanism of formation of particles through homogeneous nucleation from the vapor phase. Free-flying particles and quenched product collected 4 cm from the evaporation source showed an unidentified band near

10.5 μm that disappeared in product collected at 8 cm. TEM observations revealed the presence of an oxygen-deficient crystalline form in product collected at 4 cm. The appearance of the peak at 10.5 μm appears to be connected with the formation of oxygen-deficient species. The appearance of oxygen-deficient species as an intermediate phase and the crystallization with oxidation of particles are both consistent with the obtained results. When IR spectra of collected product were measured by a conventional KBr pellet technique, the peak wavelength was shifted toward a longer wavelength and the band widths were broadened by the embedding effect of the dielectric medium. The 12.8 μm band of anatase identified here can be compared directly with astronomical observations. This could aid in the identification of the 13 μm band frequently observed for oxygen-rich evolved stars.

Associated Content

Details of estimations of the growth velocity of a nucleus in our experiment, of the time scale for a thermal equilibration between a free-flying nanoparticle and its surrounding atmosphere, and of the nucleation rate of crystals in a supercooled liquid droplet are available as supporting information.

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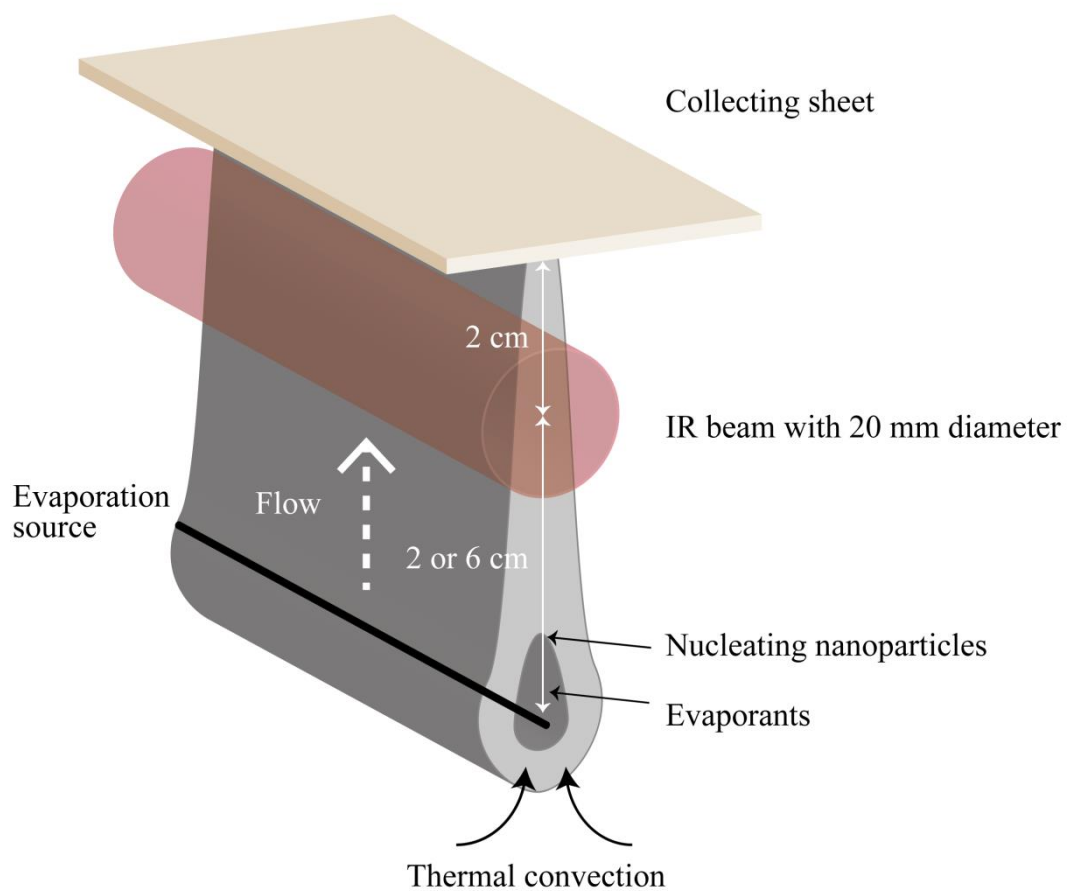
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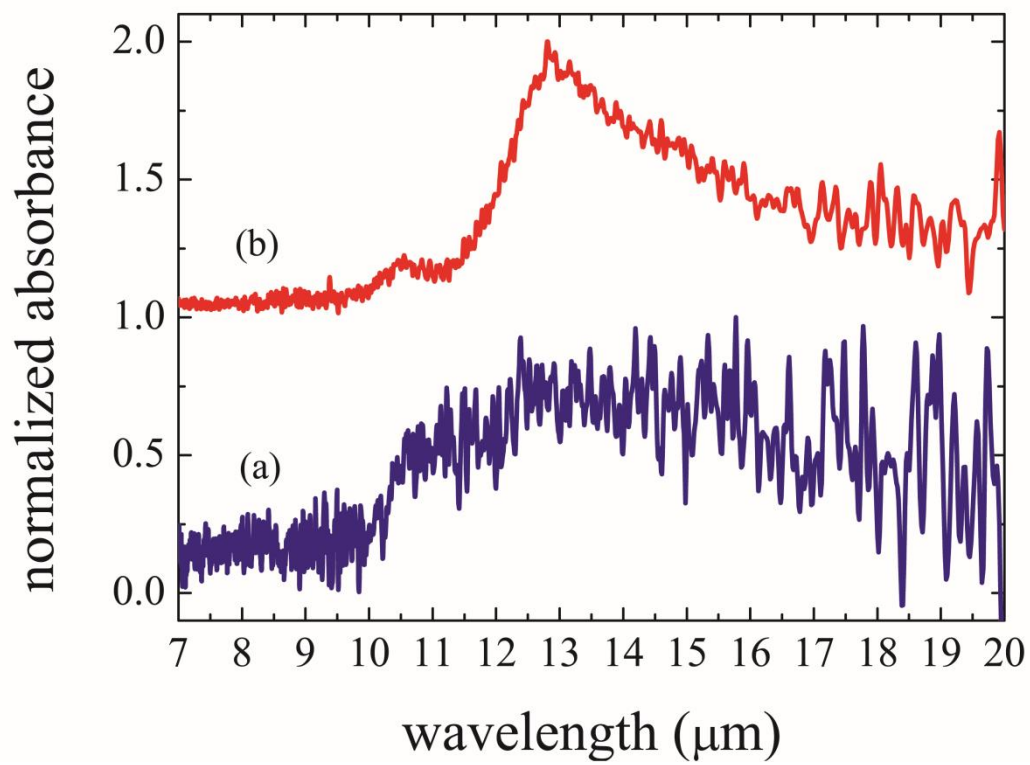
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424

425 Figure 1. Schematic image of the experiment. Nanoparticles nucleate around the evaporation
 426 source, cool in the flow by thermal convection and, then, can be seen as a smoke. IR spectra
 427 of newly formed (2 cm above the evaporation source) and cooled (6 cm above the evaporation
 428 source) nanoparticles are measured respectively. Some portion of the flowed nanoparticles
 429 attaches to a collecting sheet set 2 cm above the IR beam.



430

431 Figure 2. IR spectra of condensing titanium oxide nanoparticles measured (a) at 2 cm and (b)

432 at 6 cm above the evaporation source.

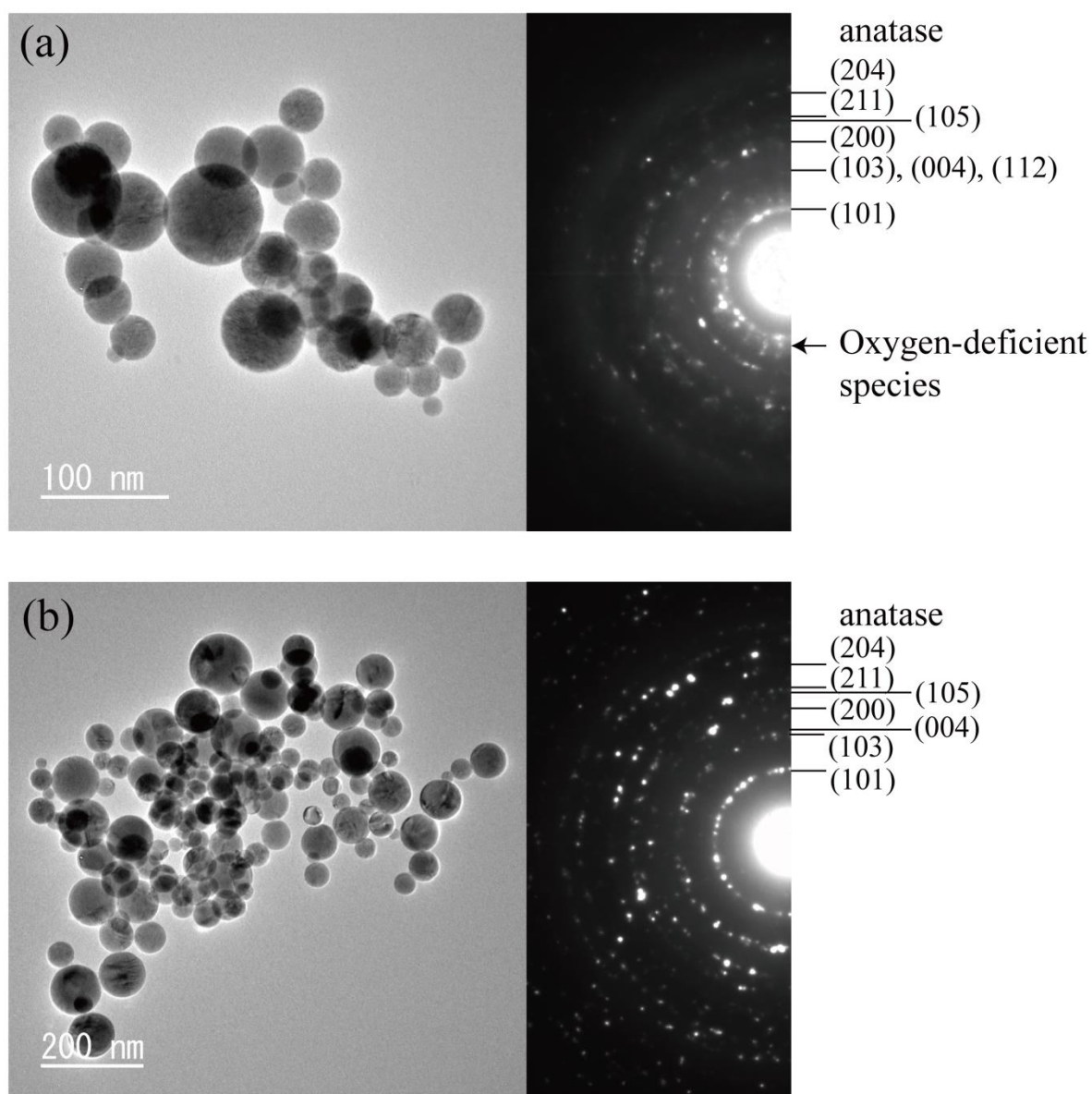


Figure 3. Bright-field TEM images and the corresponding electron-diffraction patterns of nanoparticles collected (a) at 4 cm and (b) at 8 cm above the evaporation source. Anatase (JCPDS card no. 21-1272) was the main product in both samples. A halo pattern caused by amorphous materials and diffraction rings attributed to oxygen-deficient titanium oxides were identified in the products collected at 4 cm.

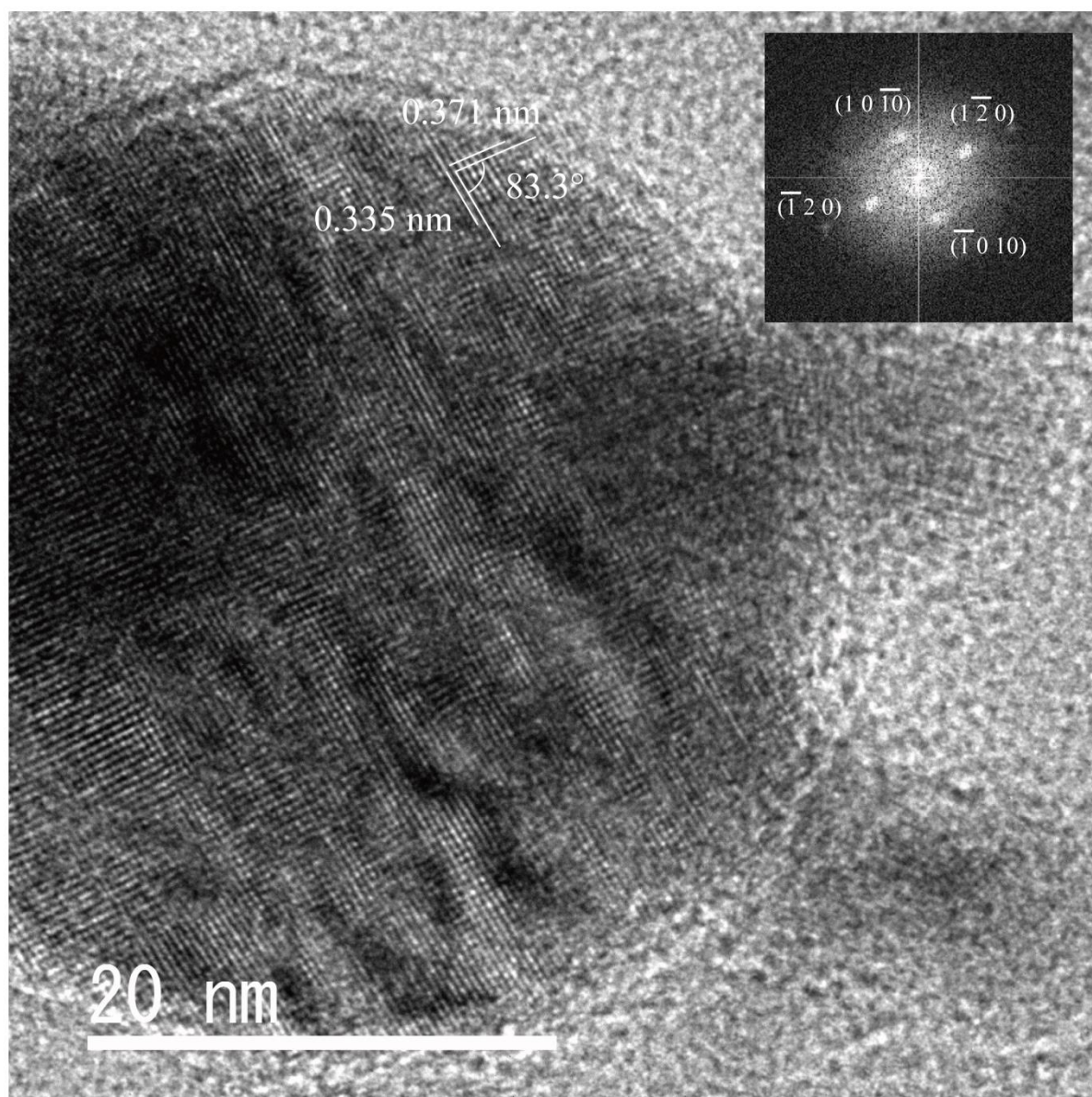
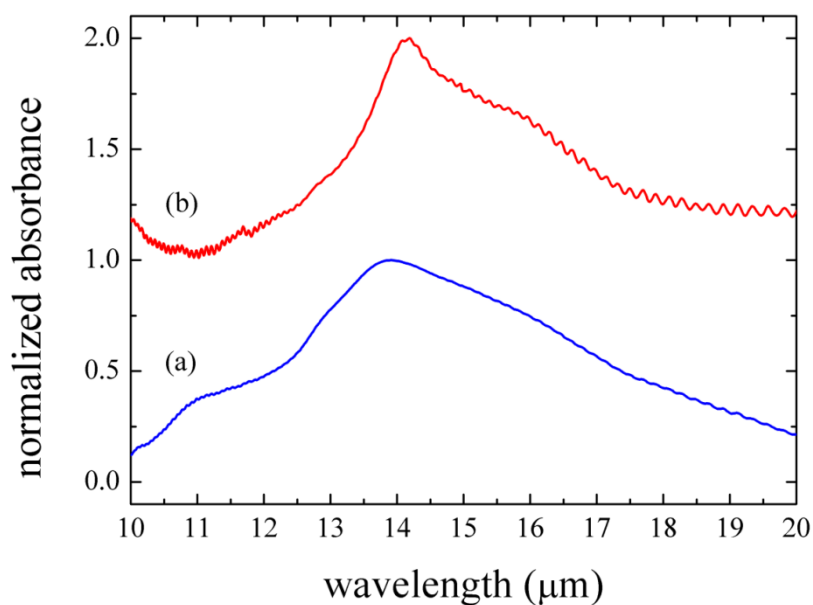
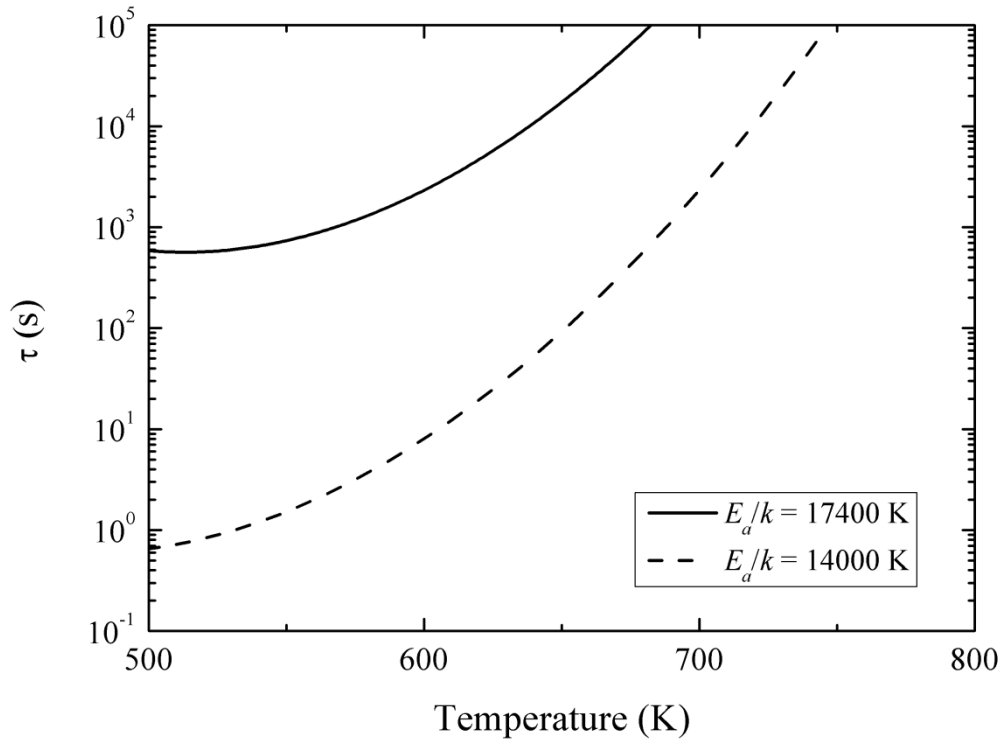


Figure 4. High-resolution TEM image of a nanoparticle collected 4 cm above the evaporation source and FFT analysis of the nanoparticle. Lattice fringes of 0.371 nm ($10\bar{1}0$) and 0.335 nm ($1\bar{2}0$) with a crossing angle at 83.3° indicate the formation of a nanoparticle of crystalline Ti_8O_{15} . Amorphous titanium oxide appears on the surface.



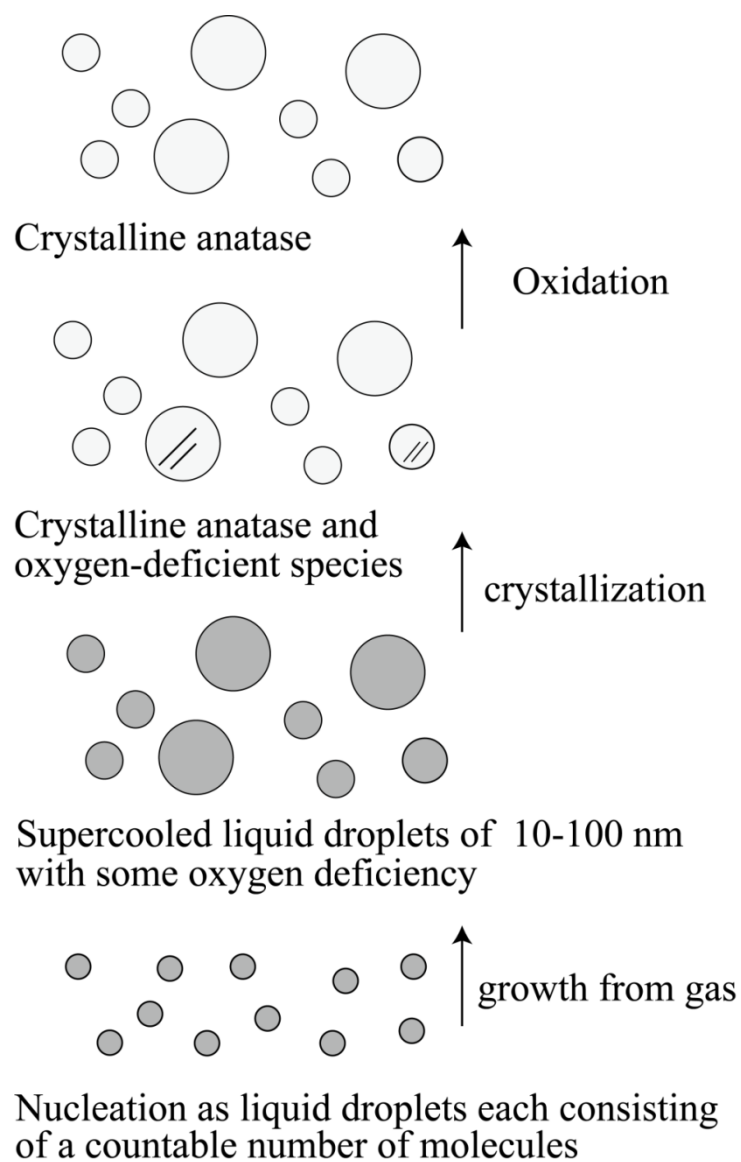
444

445 Figure 5. IR spectra recorded by the conventional KBr pellet technique of nanoparticles
 446 collected (a) at 4 cm and (b) at 8 cm above the evaporation source. The shapes of the spectra
 447 differ from those of the free-flying nanoparticles (Figure 2) due to effects of the medium.
 448 High frequency oscillation with small amplitude in the spectra is artificial fringes caused by
 449 internal reflection of a KBr pellet.



450

451 Figure 6. Time scales for homogeneous nucleation evaluated at the activation energy for
 452 crystallization from the amorphous phase of $E_a/k = 17400$ K (solid line) and the assumed
 453 value for crystallization from the liquid phase of $E_a/k = 14000$ K (dashed line), respectively.



454

455 Figure 7. Mechanism of the formation of anatase nanoparticles through homogeneous

456 nucleation of liquid droplets from highly supersaturated vapor.